MMM 0.4 ... 5.2m 250 Hz 10 - 30 V (HF)-🚷 IO-Link DC A²LS

- Sensor with homogeneous light-band (red light) for reliable detection of objects with different sizes and shapes
- Sensitivity adjustment from control via **IO-Link interface**
- Comprehensive diagnostic options via **IO-Link interface**
- Button locking
- Teachable, preset sensitivity levels for time-• saving, optimum adaptation to object size, shape and form
- Easy tune calibration of the sensor to e.g. transparent, perforated or small objects
- Precise alignment thanks to the special shape and form of the light-band
- Reliable detection even with depolarizing media (e.g. foil packaging)
- Light/dark switching via the teach button



Accessories:

- (available separately)
- Mounting systems (BT 46, BTU 300M, BTU 900M)
- Ready-made cables (KD ...)
- Reflectors
- - IO-Link master set SET MD12-US2-IL1.1 + accessories diagnostics set (part no. 50121098)

Retro-reflective photoelectric sensors

Dimensioned drawing



- Transmitter side Α
- В Receiver side
- С Center of light-band
- DA Green indicator diode
- DB Yellow indicator diode
- Е Preferred entry direction for precise positioning

Electrical connection



	Pin 1	Pin 2	Pin 3	Pin 4
RK46C.DXL3/LP-M12	+	PNP dark ¹⁾	GND	IO-Link / SIO

1) Factory setting; function configurable via IO-Link.

Tables

Plastic reflectors:



Operating range [m] Typ. operating range limit [m]

ΤK = adhesive ткs ... = screw type

Diagrams



Reference object for detection: 19mm with reflector TKS 100x100



Reference object for detection: 12mm with reflector TKS 40x60

- Standard sensitivity Δ
- R Increased sensitivity
- С Further increased sensitivity with *Easy tune* (range depends on taught value)

Notes

Observe intended use!

- Shis product is not a safety sensor and is not intended as personnel protection.
- ⅍ The product may only be put into
- operation by competent persons.
 Only use the product in accor-
- dance with its intended use.

Technical data

Optical data

Typ. op. range limit (TK(S) 100x100) 1) Operating ranges 2) Light source 3) Wavelength Detection range Resolution

Sensor operating modes

IO-Link

SIO Configuration

Timing

Switching frequency Response time Readiness delay

Electrical data

Operating voltage U_B ⁵⁾ Residual ripple Open-circuit current Switching outputs/functions

Signal voltage high/low Output current Sensitivity

Indicators

Green LED Yellow LED Flashing green/yellow LEDs

Mechanical data

Housing Connector Optics Operation Weight Connection type

Environmental data

Ambient temp. (operation/storage) Protective circuit ⁶⁾ VDE protection class 7) Degree of protection Light source Standards applied Chemical resistance Certifications

Additional functions Via teach button:

Teach-in, Easy Tune (after activating via IO-Link).

Via IO-Link:

Teach-in, teach button lock, autocontrol warning message for signaling low function reserve (counting principle), light/dark switching, function of switching output Q2 (pin 2), configurable time functions.

0.4 ... 5.2m

Is supported

≤ 15% of U_B

. ≥ (UB-2V)/≤ 2V

≤ 20mA

/LP

250 Hz

2ms < 300ms

LED (modulated light)

min. cycle time 2.3 ms)

620nm (visible red light) Light-band approx. 50mm (see diagrams)

COM2 (38.1 kBaud, Frame 2.5, Vers. 1.1,

Direct configuration / system commands; attention: data storage is not supported!

Pin 2: 1 PNP switching output, dark switching pin 4: IO-Link data, in SIO PNP switching output mode

Typ. 12mm (max. approx. 8mm) 4

10 ... 30VDC (incl. residual ripple)

See tables

- Typ. operating range limit: max. attainable range without function reserve
- Operating range: recommended range with function reserve 2)
- Average life expectancy 100,000h at an ambient temperature of 25°C 3) Depends on teach-in, see diagrams (sensitivity increased ≤ 12 mm) 4)
- For UL applications: for use in class 2 circuits only 5)
- 6) 2=polarity reversal protection, 3=short circuit protection for all transistor outputs
- 7) Rating voltage 50V These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, 8)
- in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Notes

- Function reserve decreases as sensitivity increases.
- Max. resolution: approx. 8mm.
- Further applications:
 - Detection of transparent media
- Detection of depolarizing media, e.g. foil packaging
 - Use as muting sensor
- Multiple sensors can be operated in a small area

Max. 100mA Adjustable via teach button (see IO-Link service data) Ready Light path free Feedback during teach procedure

Plastic (PC-PBT) Plastic (PBT) Plastic (PMMA) Teach button With M12 connector: approx. 60g M12 connector, 4-pin

-40°C ... +60°C/-40°C ... +70°C 2, 3 IIÍ IP67, IP 69K Exempt group (in acc. with EN 62471) IEC 60947-5-2 Tested in accordance with ECOLAB UL 508, CSA C22.2 No.14-13 5) 8)

▲ Leuze electronic

RK46C VarOS IO-Link

Retro-reflective photoelectric sensors

Part number code

		R	K	4	6	C	D	X	L	3	1	L	Ρ	-	М	1 2
Operating p	rinciple													ſ		·
RK	Retro-reflective photoelectric sensor															
Series																
46C	46C series			1												
Equipment																
D	Depolarizing media						1									
Optical char	acteristic															
XL	Large light spot							1								
Setting																
3	Teach button									1						
Pin assignm	ent of connector pin 4 / black cable wire															
2	NPN, light switching											1				
Ν	NPN, dark switching															
4	PNP, light switching															
Р	PNP, dark switching															
L	IO-Link															
Pin assignm	ent of connector pin 2 / white cable wire															
X	Not assigned															
2	NPN, light switching															
N	NPN, dark switching															
4	PNP, light switching															
Р	PNP, dark switching															
Connection	technology															
M40	Milo connector A nin															

M12	M12 connector, 4-pin
200-M12	Cable 200mm with M12 connector, 4-pin
Free	Cable 2000mm

Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

With M12	connector, 4-pin
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Pin 4: IO-Link data, in SIO PNP switching output, light switching mode Pin 2: PNP switching output, dark switching

Designation	Part no.
RK46C.DXL3/LP-M12	50133413

Precise alignment of sensor

The special shape and form of the light-band allows precise alignment of the sensor with the object to be detected or with the reflector.

Advantages:

- Maximum utilization of the light-band
- Reliable detection even with shocks/vibrations





Align center of light-band with center of object/reflector!



Reliable detection of different objects and objects with cutouts and openings, here commissioned merchandise:

- Shrink-wrapped packages (film)
- Gaps between packaging units
- Irregular stacks

IO-Link process data

Device output data

	Data bit		Data bit Assignment		Meaning				
7	6	5	4	3	2	1	0		
								Switching output Q1	0 = inactive, 1 = active
								Warning output autoControl	0 = no warning, 1 = warning
								Sensor operation ¹⁾	0 = off, 1 = on
								Not assigned	Free
								Not assigned	Free
			<u> </u>					Not assigned	Free
								Not assigned	Free
								Not assigned	Free

1) Sensor operation off when detection is not possible (e.g during the teach event)

Device input data

			Data	a bit				Assignment	Meaning
7	6	5	4	3	2	1	0		
								Deactivation	0 = transmitter active, 1 = transmitter
									inactive
								Not assigned	Free
								Not assigned	Free
								Not assigned	Free
								Not assigned	Free
			<u> </u>					Not assigned	Free
								Not assigned	Free
								Not assigned	Free

IO-Link device parameters

With Leuze **Sensor Studio** (download at *www.leuze.com*), all sensors that are equipped with an IO-Link interface can be configured and diagnosed with the aid of the IO-Link service data.

Configuration

Enabling/locking teach button

This function can be used to lock the teach button to prevent tampering with the sensor setting.

Easy Tune

Activate and deactivate the Easy Tune function of the teach button.

L/D switching

Configuration of the switching logic of the sensor.

Logical function of the second switching output Q2 (pin 2)

Set the second switching output to the following functions:

- Switching output
- Inverted switching output
- Warning output

Switching delay

Activates or deactivates the switching delay function.

Function selection of the switching delay

The following functions can be selected:

- Start-up delay
- Switch-off delay
- Pulse stretching
- Pulse suppression

Retro-reflective photoelectric sensors

Time base of the switching delay

Defines the base of the switching delay, which, for the calculation of the switching delay, is multiplied by the factor. Possible time intervals for the time base are

- 1 ms
- 10ms
- 100ms
- 1000ms

Factor for time base of the switching delay

The time base is multiplied by this factor. If, for example, a time base of 10ms was selected and the factor is 5, the switching delay is 50ms.

IO-Link system commands

The switching threshold of the sensor can be set via commands; the process is referred to as teaching. The teach level should be selected in accordance with the object that is to be detected. A teach event is always performed with a free light path to the reflector.

The following commands can be executed:

- Teach 18% increased sensitivity: Sensor sets the switching threshold to 18% of the free signal; is used for detecting, e.g., objects with openings.
- Teach 28% standard sensitivity: Sensor sets the switching threshold to 28% of the free signal; is used for detecting, e.g., transport material with different sizes.
- Light switching: Sets the switching logic to light switching (sensor switches if reflector is detected).
- Dark switching: Sets the switching logic to dark switching (sensor switches if reflector is no longer detected).
- Switch process data to analog value: Outputs the signal values as analog data in a graph.
 Attention: The depiction of process data is intended only for service operation for testing the application, not as an analog output.
 The function can only be deactivated by interrupting the voltage supply of the sensor.

The sensors offer no data storage and no ISDU support.

Teach procedure for sensor



Note

It is essential to teach the sensor before it is used for the first time! The sensor is factory-set to the maximum operating range.

Before starting the teach procedure, align the light-band of the sensor with the center of the object and reflector!

	Teach								
Sensor sensitivity	Standard	Increased							
Switching behavior	Sensor switches when 28 % of light-band is covered by object.	Sensor switches when 18 % of light-band is covered by object.							
Typical application	Reliable detection of transport material	Detection of containers with openings / transparent objects							
Setting	Clear light path to reflector! Press teach button (2 to 7 s) until both LEDs (green/yellow) flash synchronously. Release teach button – ready.	Clear light path to reflector! Press teach button (7 to 12 s) until both LEDs (green/yellow) flash alternately. Release teach button – ready.							
Acknowledgment	Teach successful: Both LEDs (green/yellow) remain lit.								
A station of the state of the s	Teach not successful: Yellow LED flashes. Repeat teach pr	ocedure.							

Easy tune – Fine adjustment of sensor sensitivity (switching threshold)

Easy tune allows you to adjust the sensor sensitivity in small steps using the teach button during normal operation.

Increase sensitivity (reduce switching threshold)	Briefly press teach button (2 to 200ms) , sensitivity is increased slightly and switching threshold is reduced slightly.	The sensor confirms but- ton actuation by brief illumination (1x flash) of both LEDs.
Reduce sensitivity (increase switching thresh- old)	Press and hold teach button (200 ms to 2s), sensitivity is reduced slightly and switching threshold is increased slightly.	

If the upper or lower end of the adjustment range is reached, both LEDs flash at a much higher frequency.

Light/dark switching – Adjustment of switching behavior of switching outputs

	Press teach button (> 12s) until green LED flashes. The yellow LED indicates the current setting of the switching outputs ¹):	Yellow LED
Light/dark switching	ON = Output OUT1 light switching Output OUT2 dark switching	P
	OFF = Output OUT1 dark switching Output OUT2 light switching	\'\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
	Release teach button – switchover is complete. 1)For factory settings, see part number code	المسلمر