

Operation manual



Precautions

- Please make sure that the power supply voltage is within the rated value before powering on
- The sensor can be detected normally until 100ms after the power is turned on
- When using different power sources for the sensor and load, be sure to turn on the power of the sensor first
- When the sensor is not used, it is recommended to cut off the power of the load first and then turn off the power of the sensor
- Do not subject the sensor to severe external forces (such as hammer hits, etc.) during installation, so as not to damage the sensor performance
- Avoid using thinner, alcohol or other organic solvents when cleaning

Safety Warning

- Do not use in an environment with flammable, explosive or corrosive gases
- Do not use in oil or chemical environments
- Do not use in a high humidity environment
- Do not use in direct sunlight
- Do not use in other environmental conditions that exceed the rated value
- Do not disassemble, repair or modify this product without authorization

Scrap Treatment

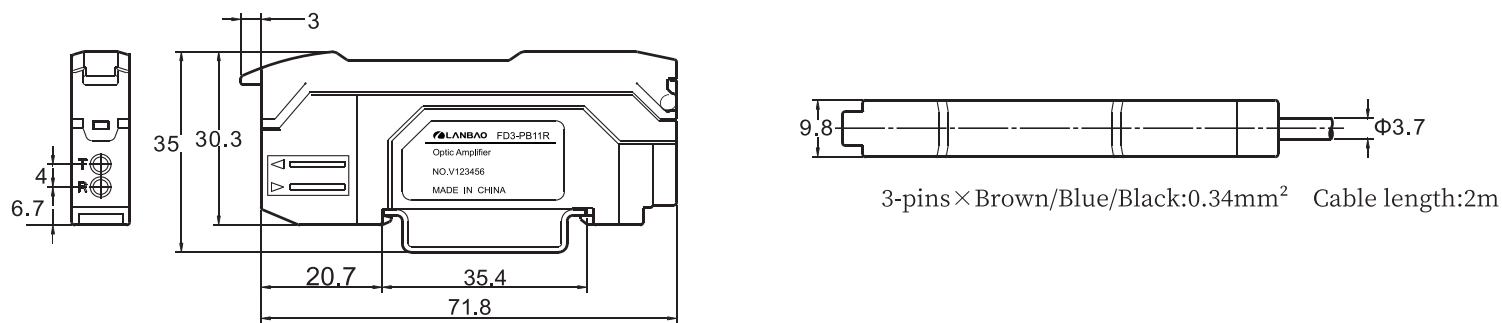
- When the product is scrapped, please dispose of it as industrial waste

■ Technical specifications

Model	NPN	FD3-NB11R
	PNP	FD3-PB11R
Light source	Red LED	
Response time	50μs(HIGH SPEED)/ 250μs(FINE) / 1ms(SUPER) / 16ms(MEGA)	
Output state	NO/NC optional	
Delay function	Off-delay timer/on-delay timer/single timer	
Control output	NPN: load current:≤100mA; remaining voltage:≤1V PNP : load current:≤100mA; remaining voltage:≤1V	
Circuit protection	Short circuit protection, overload protection, reverse polarity protection	
Supply voltage	12...24VDC±10%,Ripple(P-P):≤10%	
Power consumption *	NPN:normal:≤900mW(for 24V,≤36mA;for 12V:≤48mA) power save mode:≤800mW(for 24V,≤32mA;for 12V:≤39mA)	
	PNP:normal:≤950mW(for 24V,≤39mA;for 12V:≤52mA) power save mode:≤850mW(for 24V,≤35mA;for 12V:≤44mA)	
Anti ambient light	Incandescent:≤3,000lux;Daylight:≤10,000lux	
Ambient temperature	-20...55°C(No freezing)	
Environment humidity	35...85%RH(No condensation)	
Vibration resistant	10...55Hz,Dual amplitude1.5mm(2h each for X,Y,Z direction)	
Impulse withsand	500m/s²,3 times each for X,Y,Z direction	
Housing material	PC	
Connection	2m PVC Cable	
Weight	About 66g	
Accessories	Operation manual 、 mounting bracket	

*High speed mode makes an increase of 160mW (7mA) power consumption

■ Dimensions

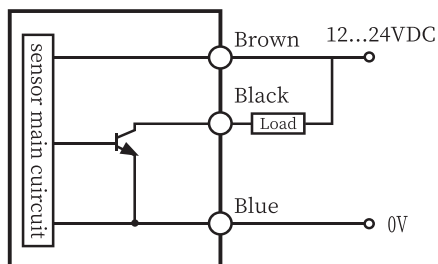


unit:mm

■ Wiring diagram

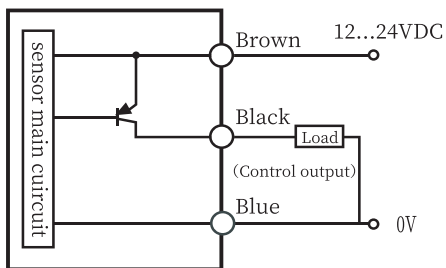
Toggle the power selector switch and then two different channel (NPN/PNP) types will be outputted

FD3-NB11R



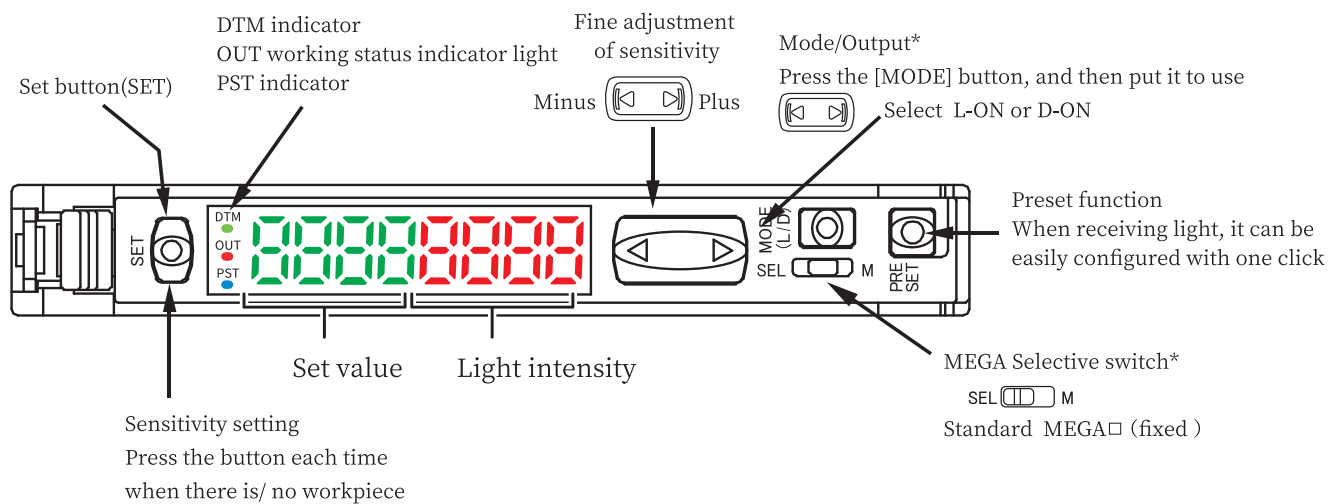
NPN

FD3-PB11R



PNP

■ Product diagram



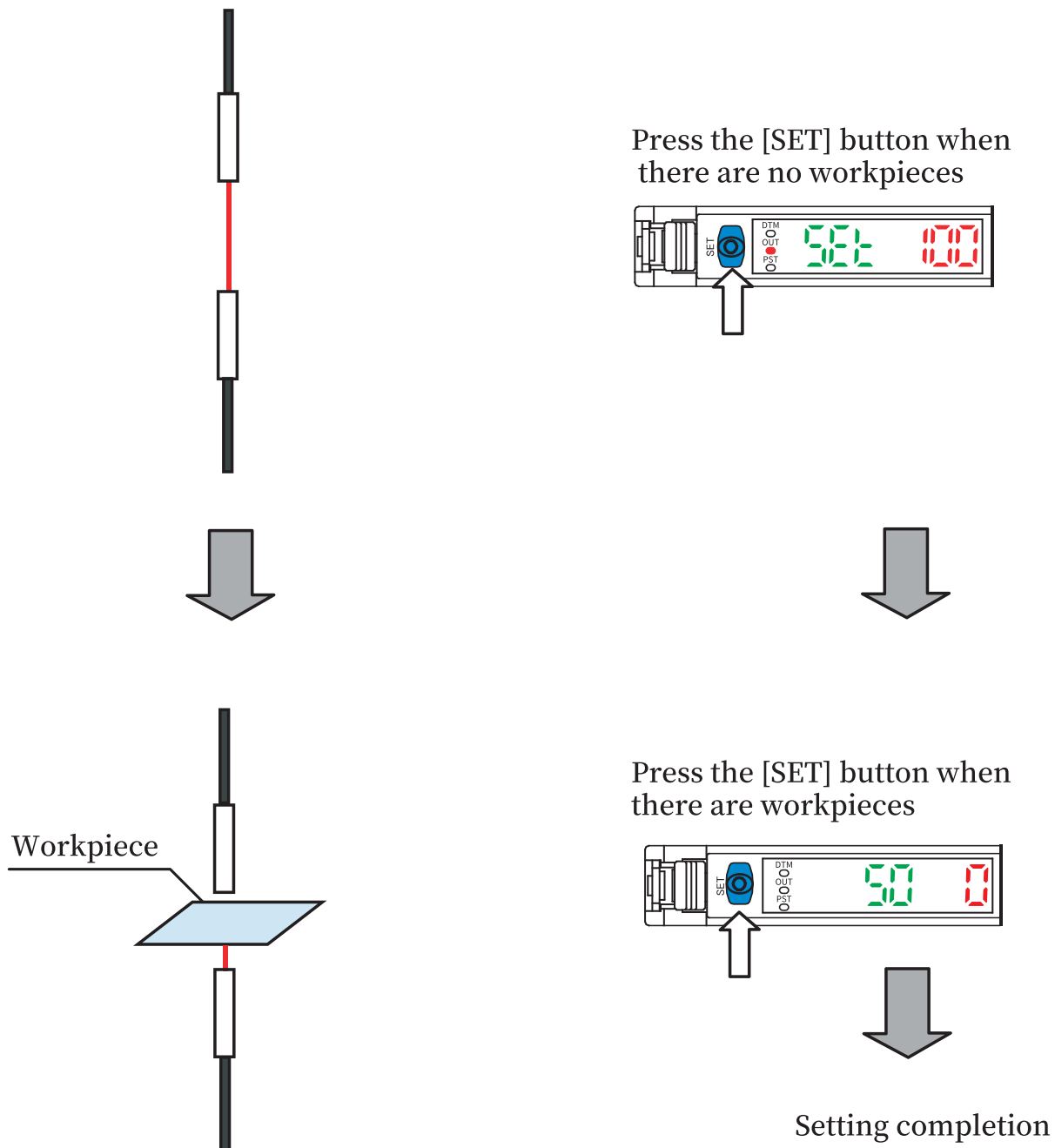
■ Calibration mode

- Detect very subtle differences

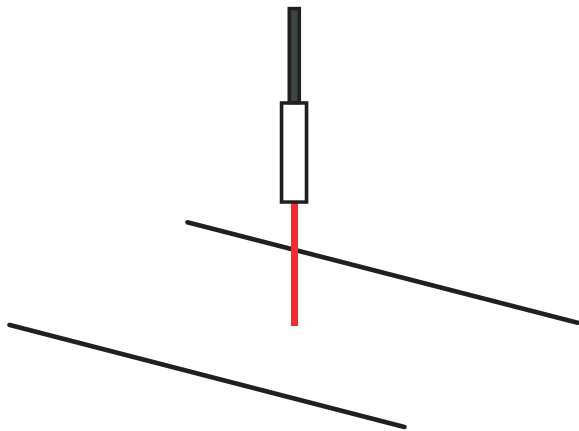
Two-point calibration

Two-point calibration is the basic method of calibration. You can set the sensitivity by pressing the [SET] button twice. Press it once when placed and not placed.

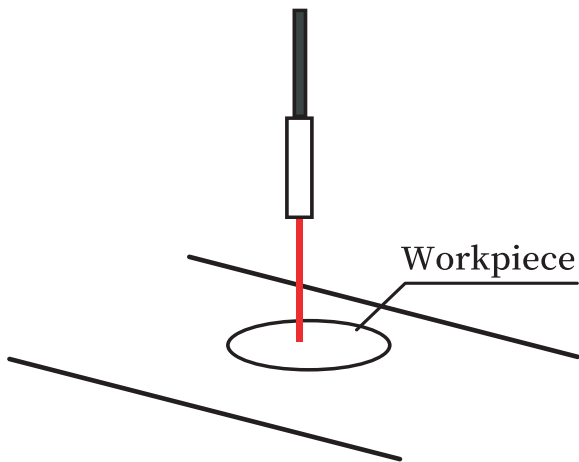
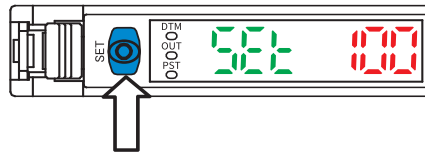
Through beam type setting mode



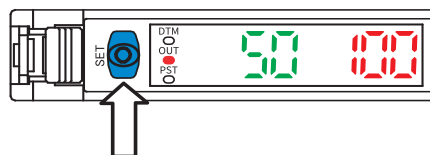
Reflective-type setting mode



Press the [SET] button when there are no workpieces



Press the [SET] button when there are workpieces



Setting completion

Two-point calibration works on the basis of whether there are workpieces or not.

The set point is the middle value of the above-mentioned two cases. If the difference between the two cases is too small, “---” will flash for about two seconds after the calibration is completed.

■ Other modes of calibration

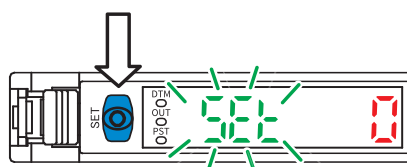
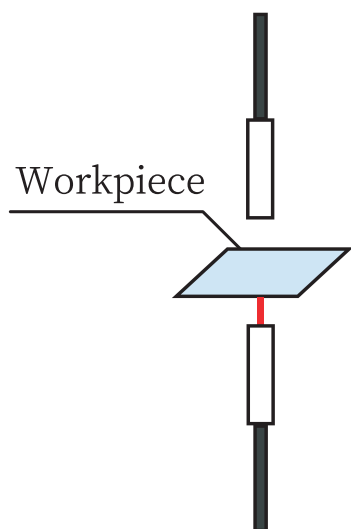
- Enhance the applicability in harsh environments such as dust

Maximum sensitivity setting

In the case shown below, press the [SET] button for more than 3 seconds. When the **SEt** button flashes, release the button.

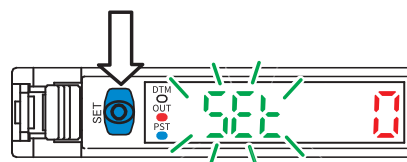
The set sensitivity is slightly higher than the received light intensity.

Through beam type : Workpiece



Press and hold for
more than 3 seconds

Reflective-type : No workpiece



Press and hold for
more than 3 seconds

■ Calibrate the moving workpiece

● Automatic calibration

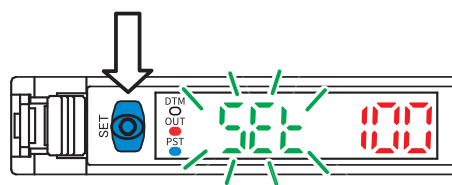
Press and hold the [SET] button without placing workpieces. When “SEt” (Set) flashes, let workpieces through the sensing area. (Press and hold the [SET] button while the workpieces passing through the sensing area.)

Through beam type

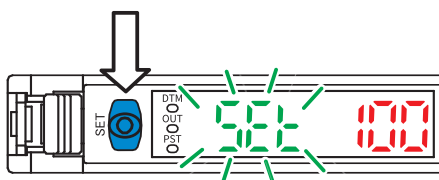
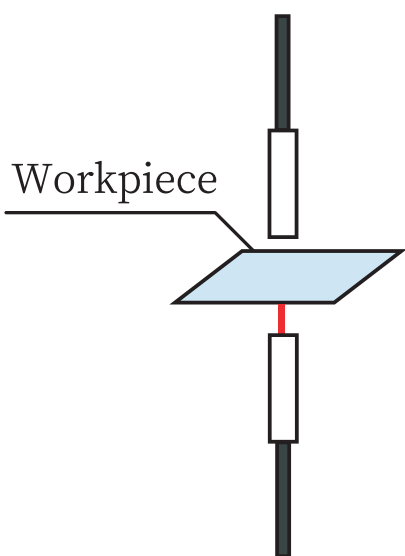
and

Reflective-type

Unanimous



Press the button until
“SEt” (SET) flashes



Press the [SET] button when
the workpieces pass through
the sensing area



Setting completion

■ Calibrate fixed workpieces.

● Location calibration

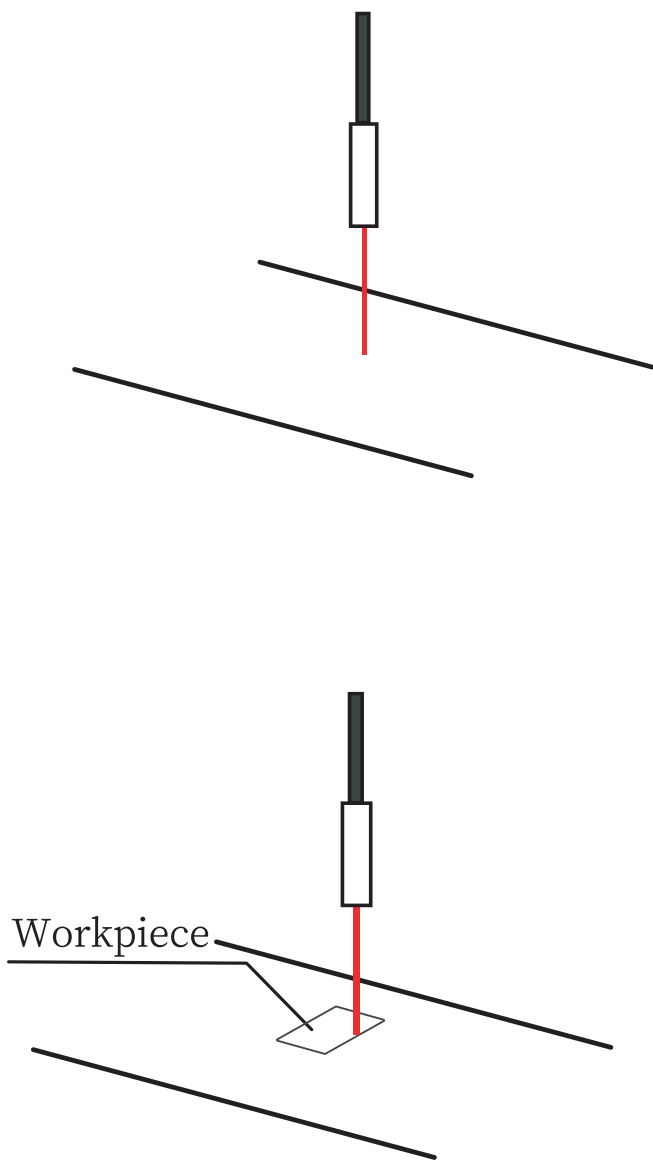
Press and hold the [SET] button without placing workpieces. Placing the workpieces where they are needed. Press the [SET] button for at least 3 seconds. When the “**SET**” [SET] flashes, release the button. When placing the workpieces, make sure that the edge of the workpieces is aligned with the center of the beam.

Through beam type

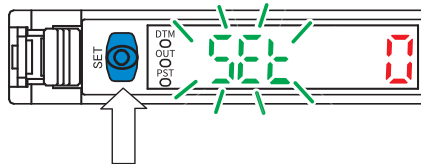
and

Reflective-type

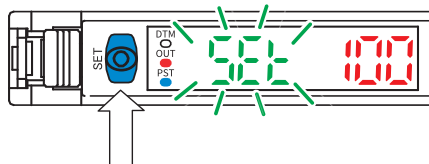
Unanimous



Press the [SET] button when there are no workpieces



Press the [SET] button when there are workpieces



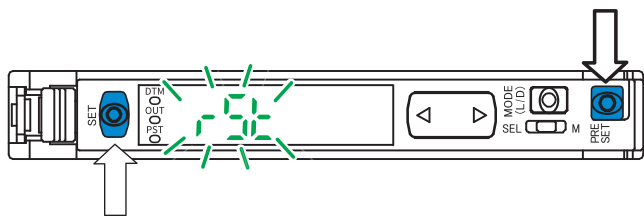
Press the button until “**55**” (SET) flashes

Setting completion

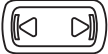

■ Initialization setting

● Initialization mode

- 1、 Press and hold both buttons [SET] and [PRESET] for 3 seconds at the same time.



Press and hold for
more than 3 seconds

- 2、 Use  to select “ r5t ” ,and then press the [MODE] button
- 3、 Use  to select “ m it ” ,and then press the [MODE] button

When the initialization completes, the module redisplays the current value.

● Initial setting


Set	Initial value
Power mode	FINE
Detection mode	Std(normal)
set value	200
Switch of output	L-on

■ Switch of output

Optional mode is light on (L-on) or dark on (D-on)

- 1、 When the current value is displayed, press the [MODE] button.



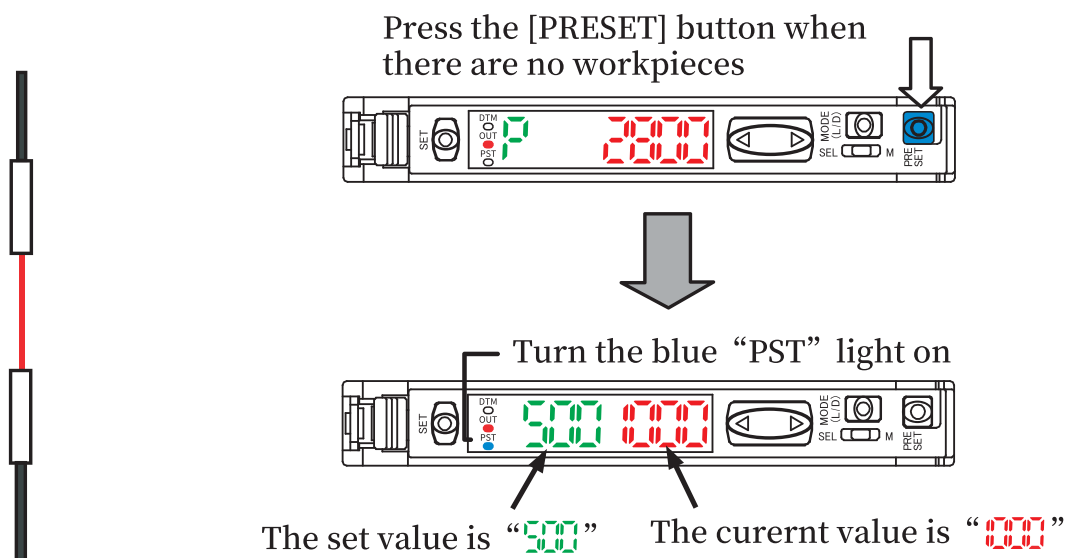
- 2、 Use  switch to the output(L - on d - on),and then press the [MODE] button again. After the output switch is completed, the module reappears to display the current value.

■ Error display and corrective measures

Error display	ERC	ERE	END APC	LOC
Cause	Over-current exists in the control output	The internal data writing/loading fails	Overload on the light source	Activate the key lock function
Solution	Detect the load and restore the current to the rated range	Perform initialization	Replace the sensor if you need high precision detection	Please refer to 《FD3-*B11R User Manual》 for the disable (setting) methods.

■ Preset function (through beam type)

When the light is received, press the [PRESET] button. Set the current value to “1000”.



Press the [PRESET] button to change the set value and current value.

Apply preset when disable preset.

The set value is “500”. The set value can be changed through normal calibration.

Apply preset when activate preset.

The set value remain unchanged only when the current value is “1000”.

Note

The preset function and the zero shift function cannot be used at the same time. If you want to use the zero shift function, then make sure to turn off the preset function. This mode is not suitable for transparent workpieces or other detection environments with low light intensity difference.

• Disable the preset function

Press the [PRESET] button to disable the preset function.

When the preset function is disabled, the set value and current value remain the same.



Preset function plays a convenient role

This function is most suitable for situations where a simple detection is performed for the use of through beam optical fiber unit.

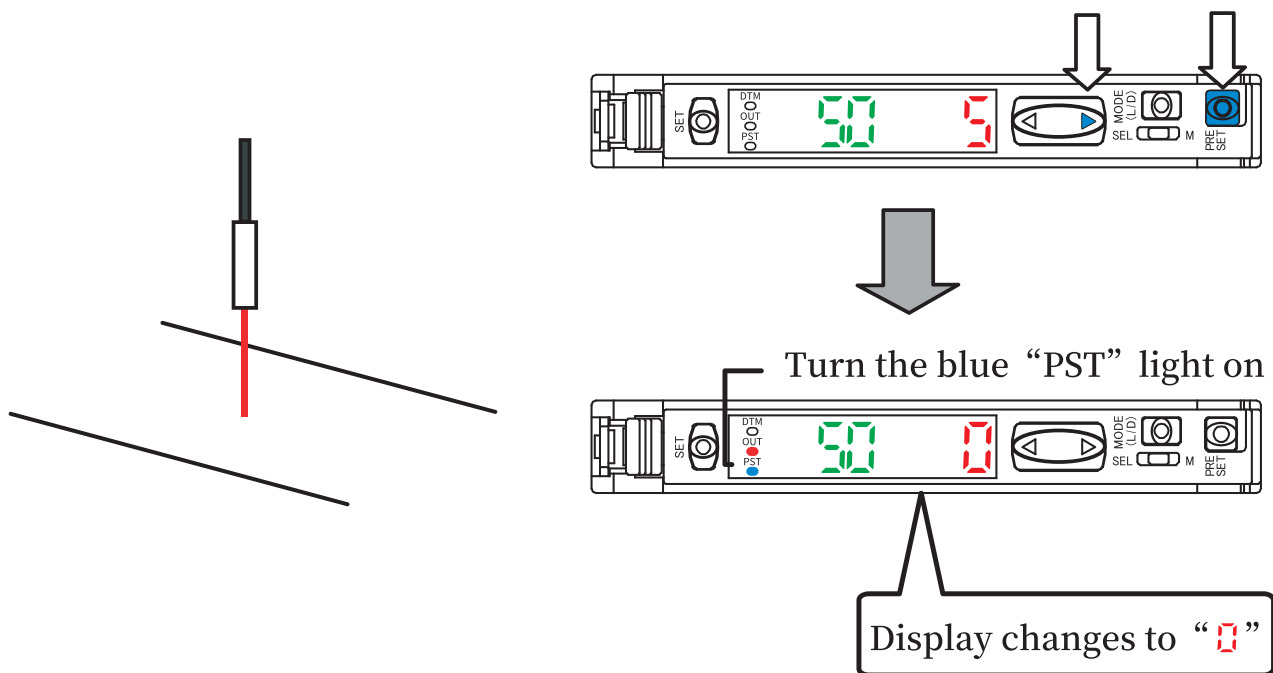
Prompt (For example: completely blocked detection. All optical axes of fiber unit are blocked by non-transparent workpieces)

■ Zero shift function (Reflective)

The function is mainly used for reflective types.

Press the two buttons [PRESET] and [▶] at the same time.

The current value is “0”.



Note

The zero shift function and the preset function cannot be used at the same time. If the use of preset is necessary, please turn off the zero shift function first.

● Disable the zero shift function

Press the [PRESET] button to disable the zero shift function.



Prompt

The zero shift function plays a convenient role

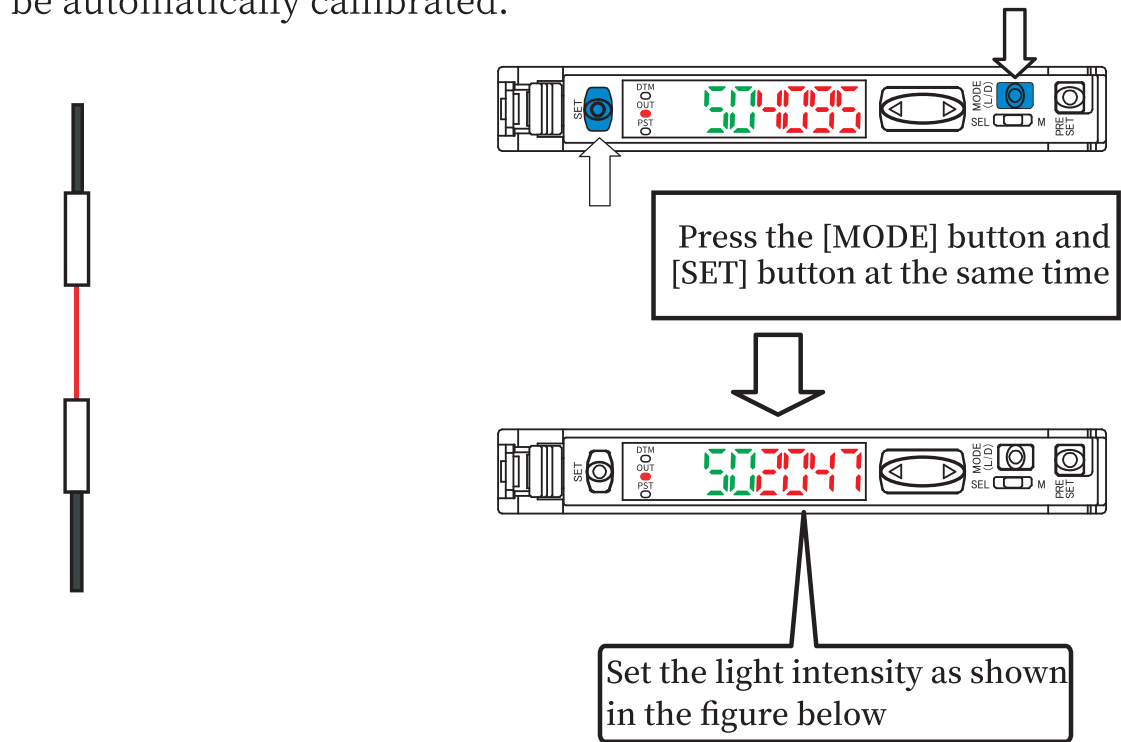
This function is mainly used to set the current value to “0” for reflective optical fiber unit.

After the reflective fiber unit is installed, the light intensity is sometimes not set to “0”.

In this case, use the zero shift function to set the value to “0” when there are no workpieces, so as to make the light intensity difference more noticeable.

■ Saturation recovery function

Press the [MODE] button and the [SET] button simultaneously to enable the saturation recovery function.
Then the optical transmission level and the light intensity gain will be automatically calibrated.



Power mode	Intensity setting range
HIGH SPEED、 FINE	2047±350
SUPER	4095±500
MEGA	5000±600

● Disable the saturation recovery function

After enabling the saturation recovery function, press two buttons [MODE] button and [SET] button at the same time to cancel the enabling of this function.



Saturation recovery function plays a convenient role

This function is especially effective in the case where the light intensity value is saturated after installation.

Prompt This function automatically calibrates the optical transmission level and the light intensity gain through simple operation, so as to realize the correction saturation.

■ DATUM mode

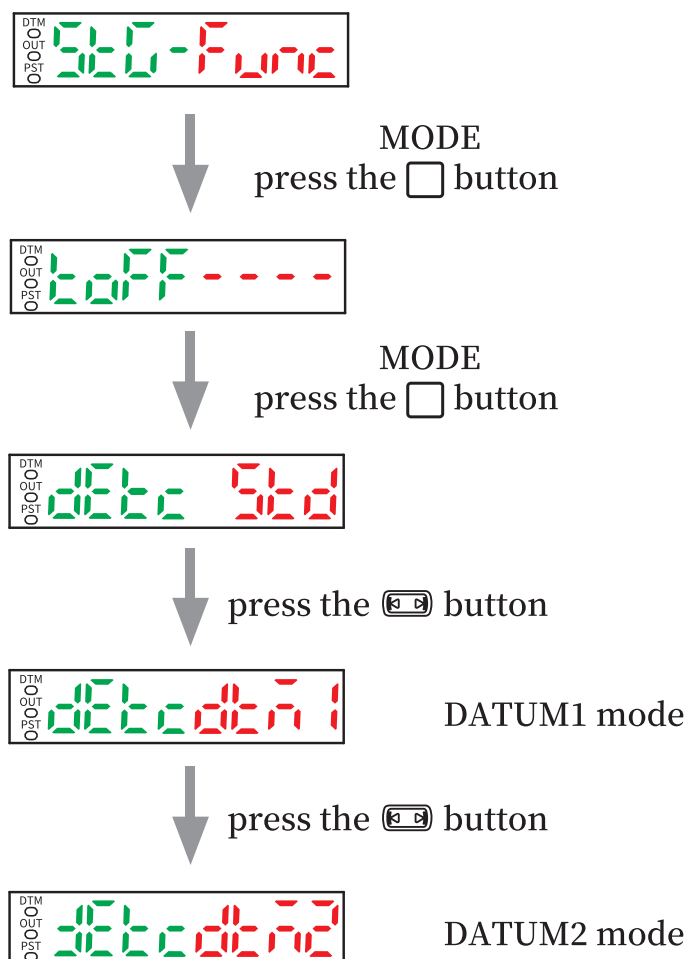
The DATUM mode through beam type is suitable for environments where the intensity of the received light changes gradually.

For example, in the environments where optical fiber modules are vulnerable to be polluted or temperature changes drastically.

The DATUM mode is only suitable for the environments with strong reflective background and weak target reflection, such as black buttons on the white cloth.

In DATUM mode reflective type, the received light intensity without workpieces is always corrected to “1000” (for DATUM1) or “0” (for DATUM2). In addition, the set value is also corrected according to the amount of correction, so that the set value and the received light intensity remain the same, in this way, the stability detection will be achieved. The display of the set value won't change.

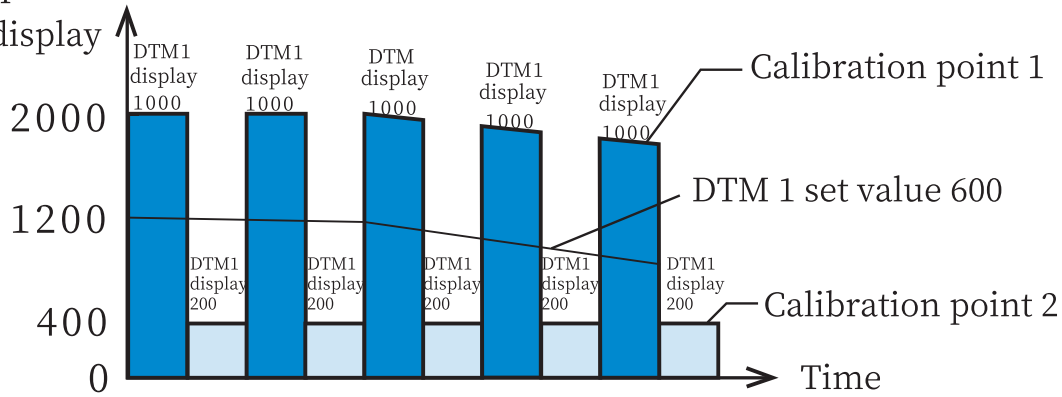
Enter the DATUM operation mode



■ Sensitivity setting in DATUM1 mode

The sensitivity setting value is always automatically corrected.
Thus when there are no workpieces, the received light intensity is “1000”.

No DATUM
detection display

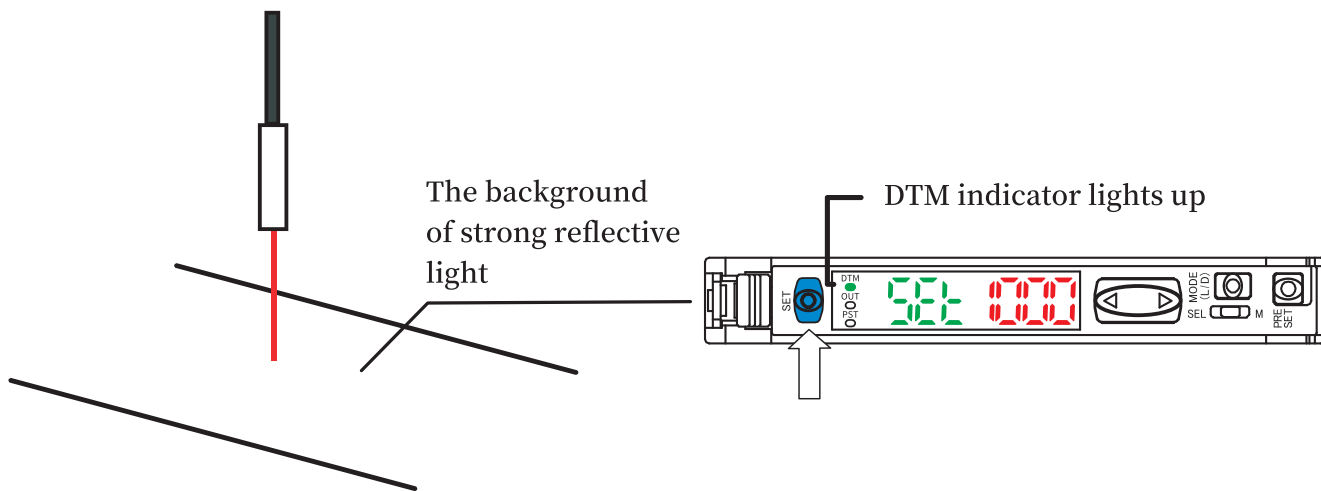


The following sensitivity setting step is an example of two-point calibration. (the received light intensity is “1000” when there are no workpieces; the received light intensity is “200” when there are workpieces.)

Through beam type and Reflective-type Unanimous

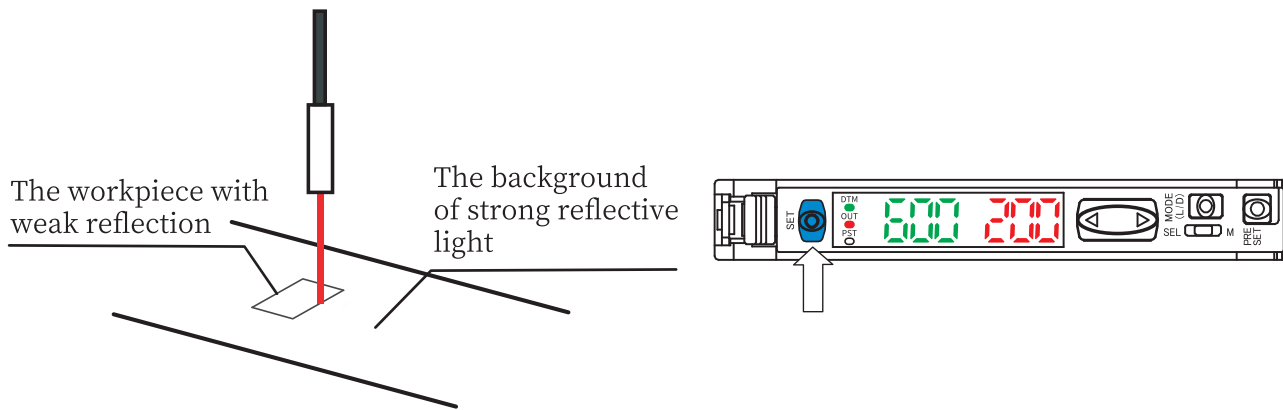
Press the [SET] button when there is no workpiece.

Calibration point 1

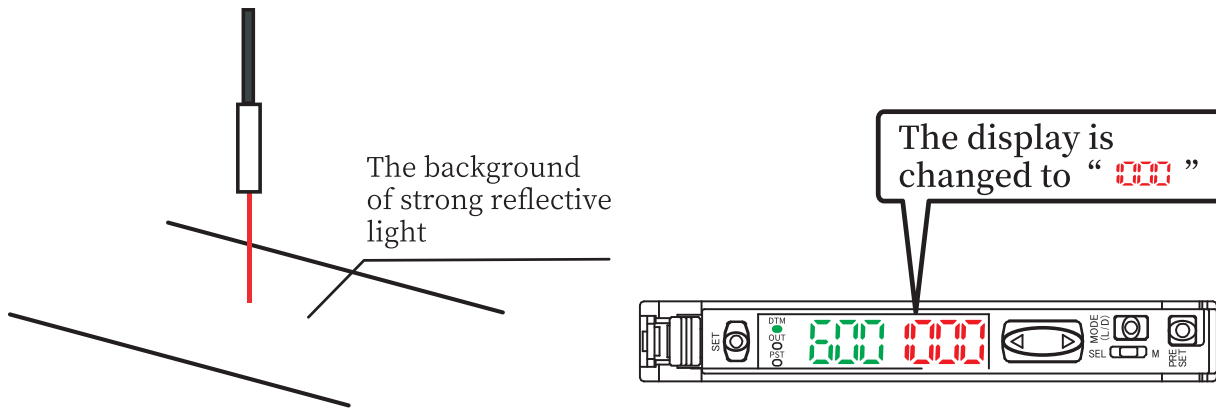


Press the [SET] button when there are workpieces

Calibration point 2

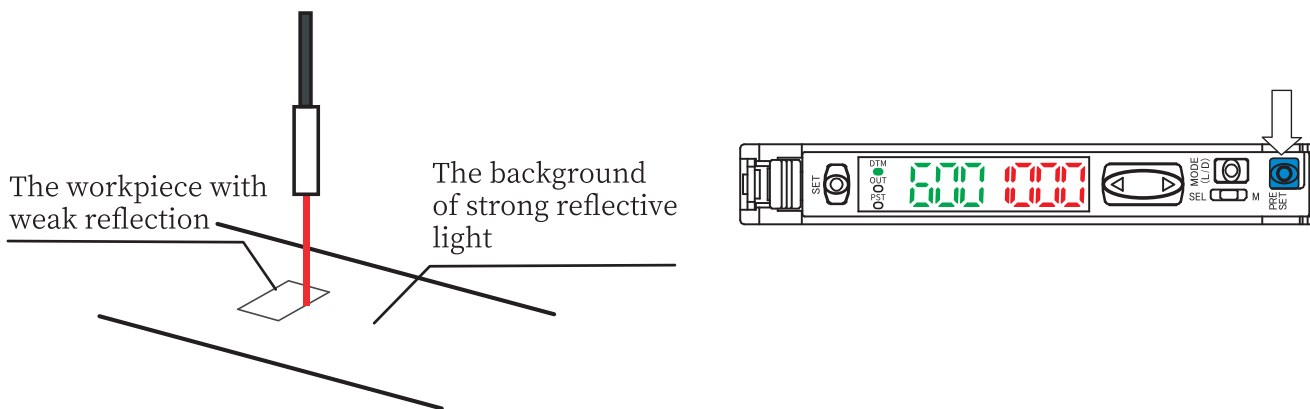


In the full light receiving state, the received light intensity displays “1000”.



Note

Press the [PRESET] button when the displayed value without workpieces is below “1000”, and does not reach “1000” after 30 seconds. In this way, the received light intensity will be corrected to “1000”. Calibration is complete when the received light intensity stops flashing.

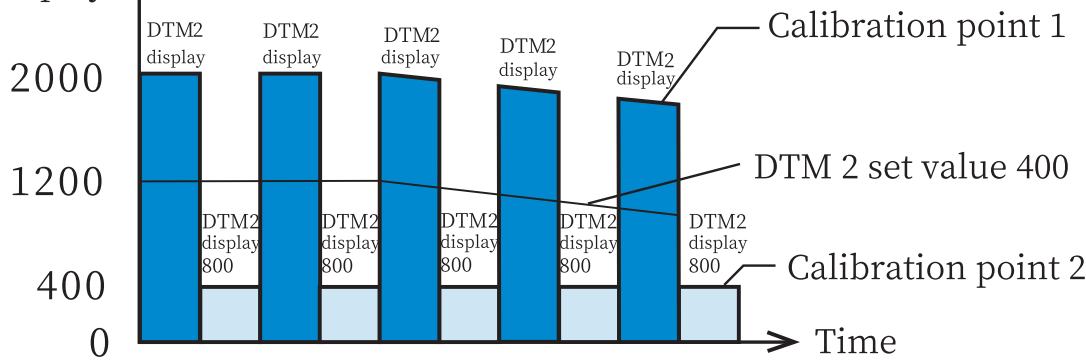


■ Sensitivity setting in DATUM2 mode

The sensitivity setting value is always automatically corrected.
Thus when there are no workpieces, the received light intensity is “0” .

No DATUM

detection display

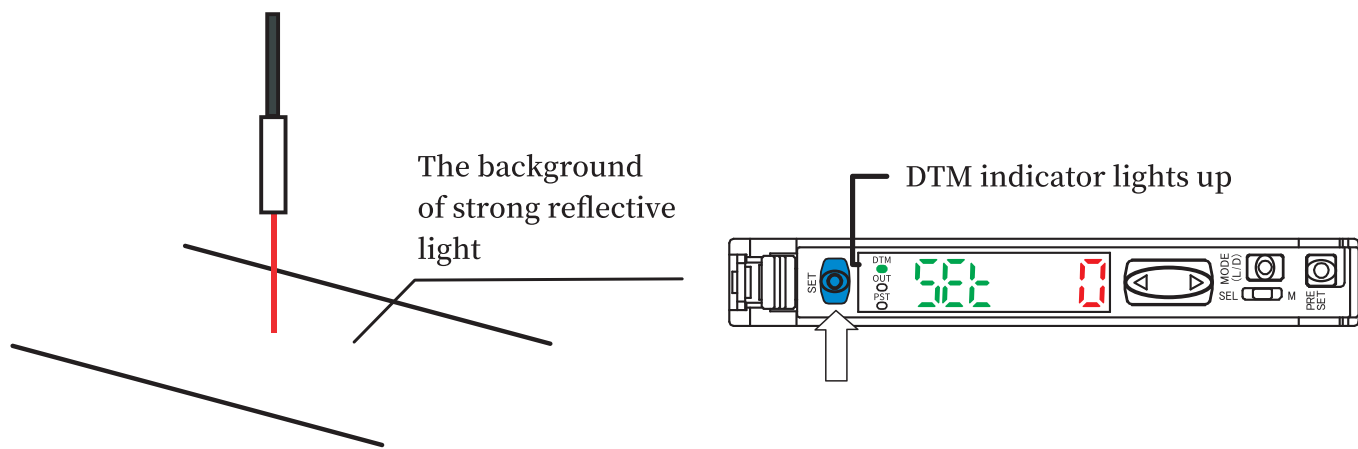


The following sensitivity setting step is an example of two-point calibration. (The received light intensity is “0” when there are no workpieces; the received light intensity is “800” when there are workpieces.)

Through beam type and Reflective-type Unanimous

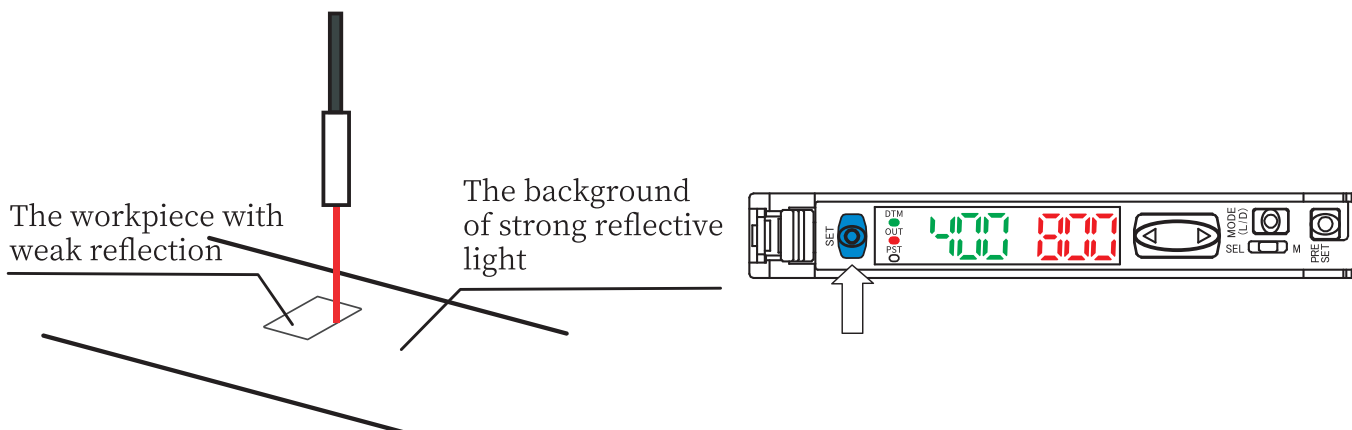
Press the [SET] button when there is no workpiece.

Calibration point 1

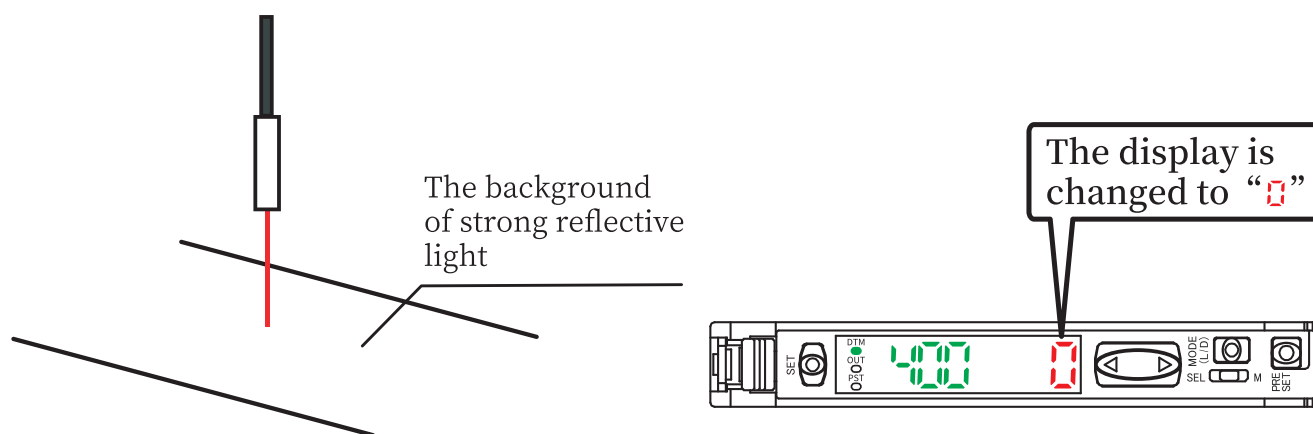


Press the [SET] button when there are workpieces

Calibration point 2

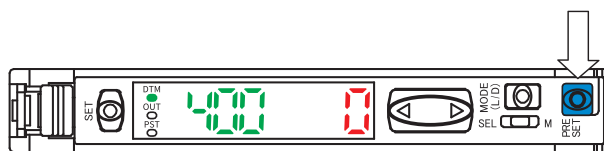
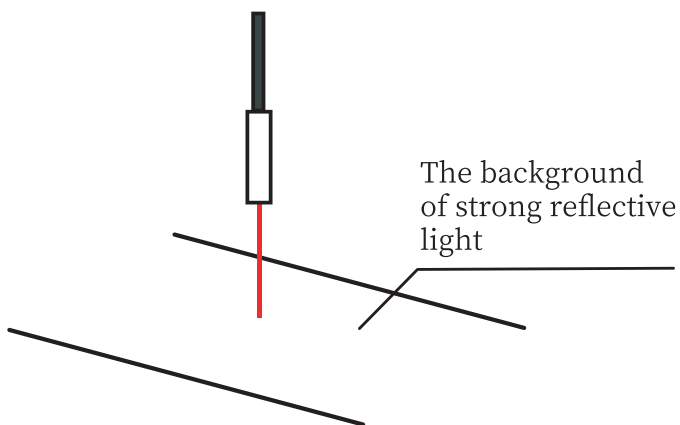


In the full light receiving state, the received light intensity displays “0” .



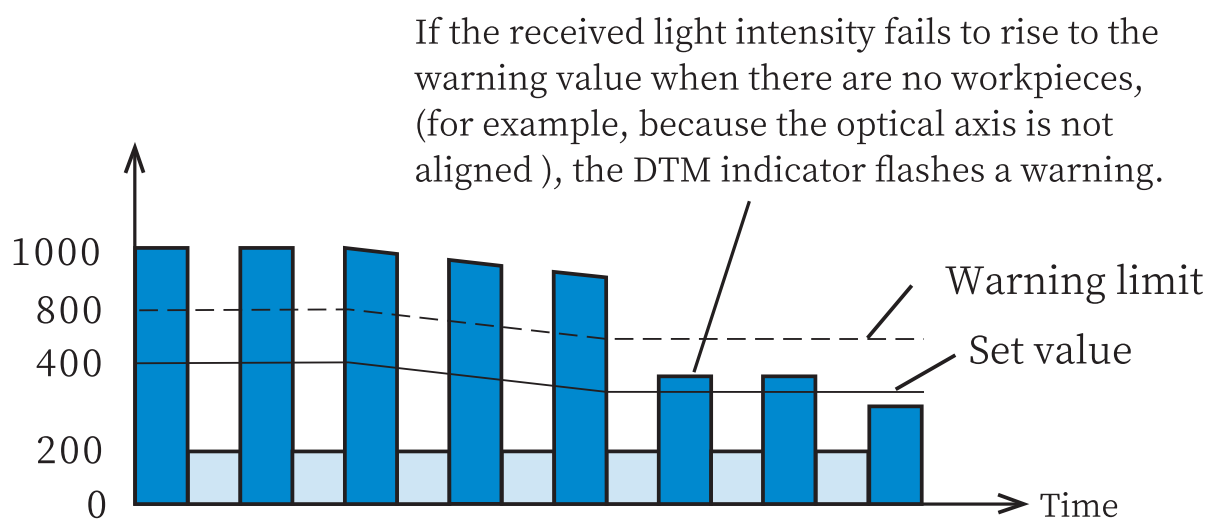
Note

When there are no workpieces, if the value displayed is greater than “0” and does not reach “0” after 30 seconds, press the [PRESET] button. This operation will correct the received light intensity to “0” . When the received light intensity stops flashing, calibration is complete.



- Change the warning output level

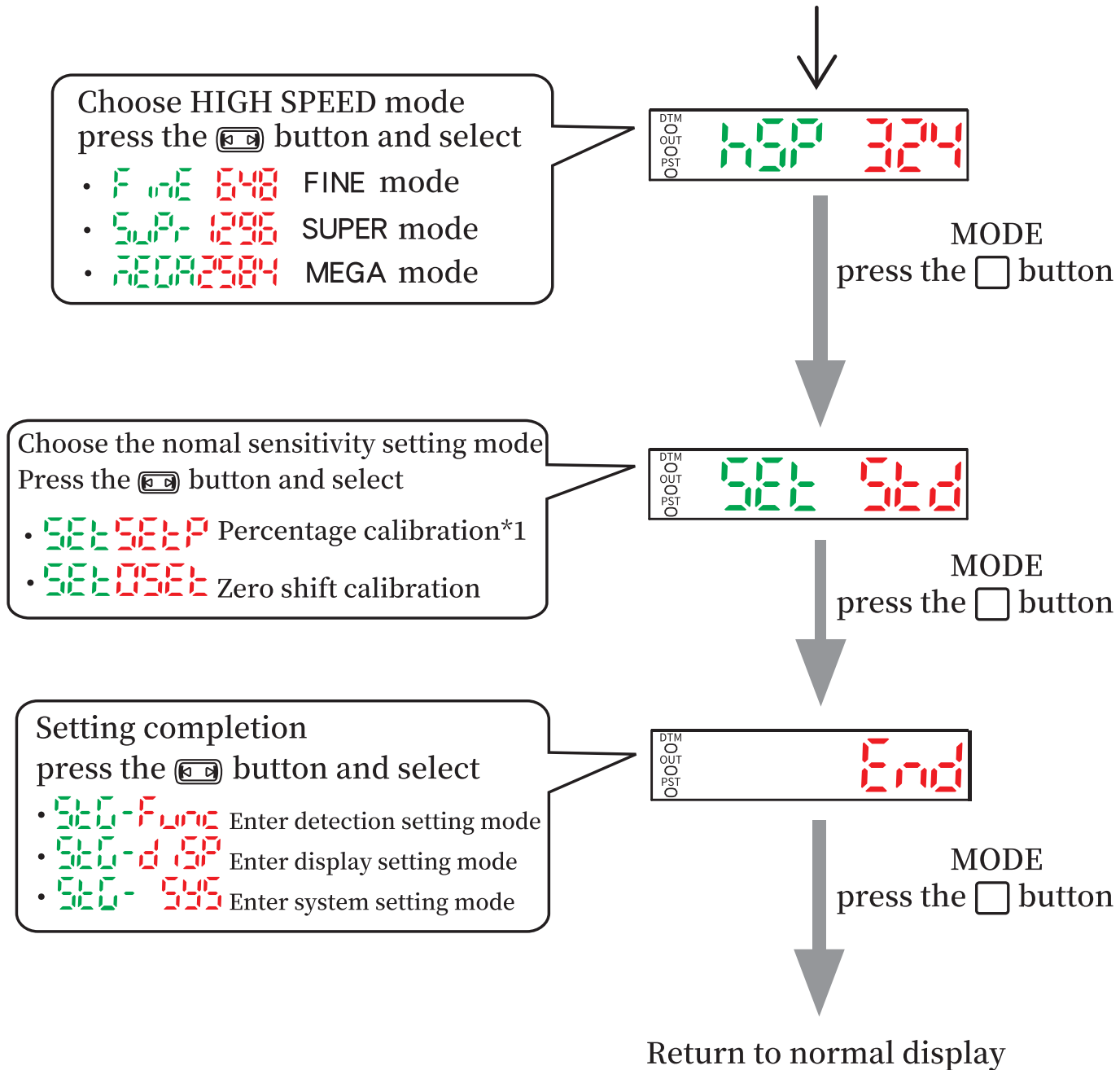
DATUM warning value refers to the middle value between the light intensity received by no workpieces and the set value. If the received light intensity falls between the warning value and the set value, the received light intensity will stop correcting, and the DTM indicator light flashes as a warning.



■ Functional configuration

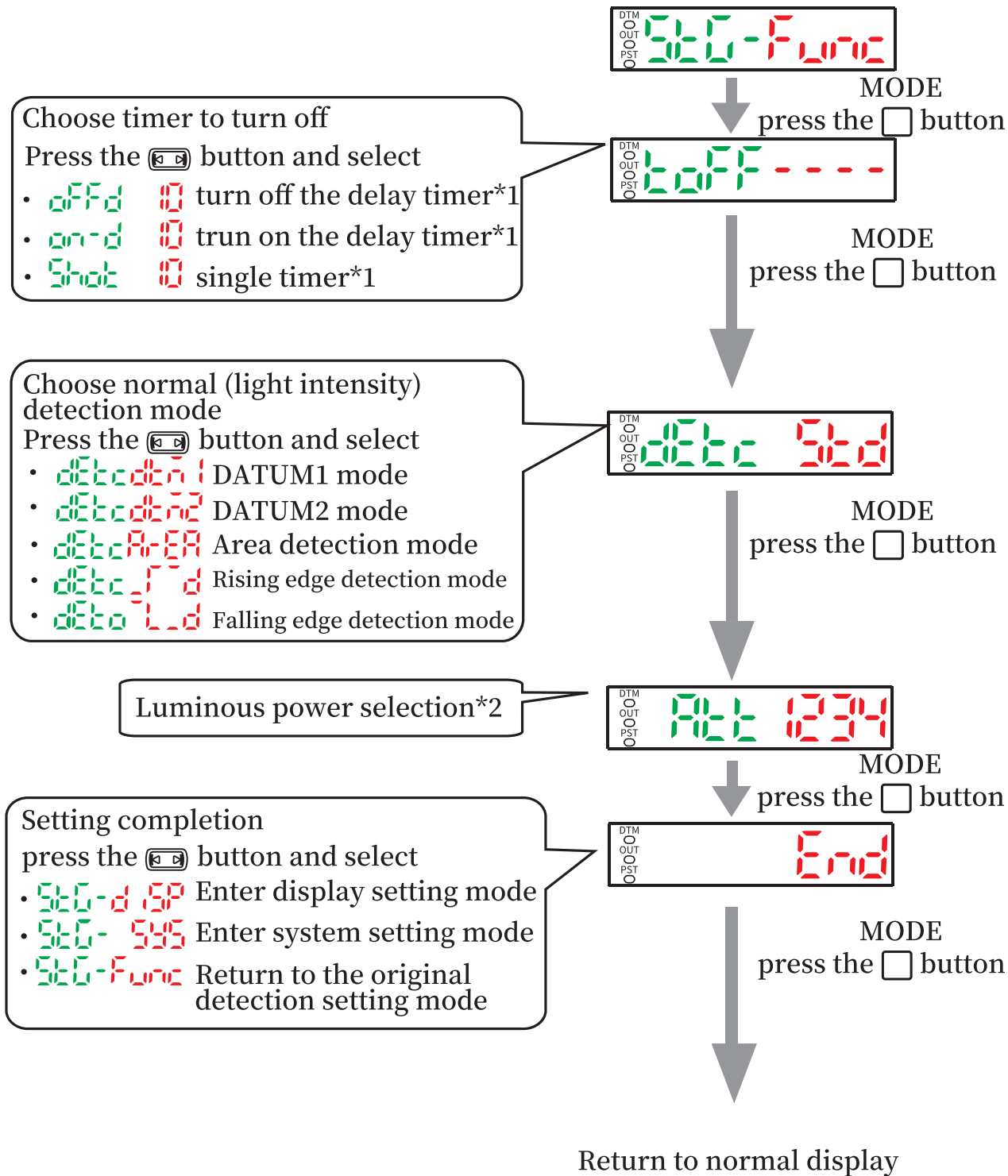
● Basic setting

Press and hold the button ^{MODE}  for more than 3 seconds



*1. You can press the ^{MODE}  button to set the value in the range of
-99P to 99P

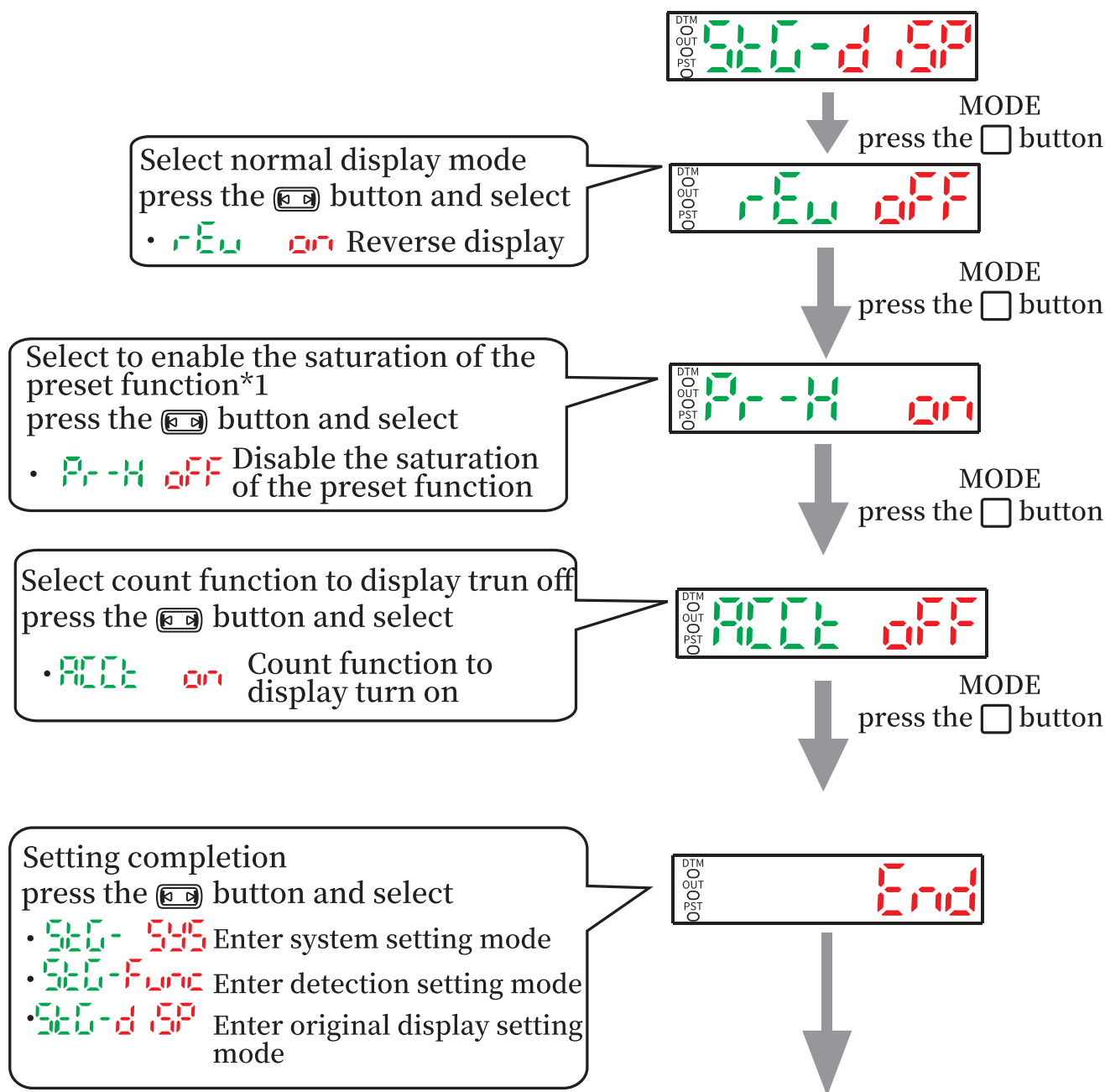
■ Detection setting



*1. Press the button to set the value in the range of **1** to **9999** (ms).

*2. Set in the range of **1** to **100**.

■ Display setting



MODE




Press the [MODE] button to set the value in the range of 100P to 200P (ms)

■ System settings

Select turn off the anti interference function
press the  button and select

- Ant  Turn on the anti interference function

- Ant  Anti-mutual interference function of optical overlap


Select Ant  function, press the  button, press the  button again to select

- StAG  Frequency 1


- StAG  Frequency 2

- StAG  Frequency 3

- StAG  Frequency 4

Select to turn off the display magnification function
press the  button and select

- Zoom  Turn off the display magnification function

- Zoom  Turn on the display magnification function

Select to turn off the power-saving mode
press the  button and select

- Eco  Turn on the power-saving function

Setting completion

press the  button and select

- StG-Func Enter detection setting mode

- StG-d  Enter original display setting mode

- StG-  Enter system setting mode

DTM
OUT
PST
StG- 995

MODE
press the  button

DTM
OUT
PST
Ant 1 off

MODE
press the  button

DTM
OUT
PST
Zoom off

MODE
press the  button

DTM
OUT
PST
Eco off

MODE
press the  button

DTM
OUT
PST
End

MODE
press the  button

Return to normal display

■ Installation mode

● DIN guide rail installation

1. As shown in Figure 1, align the card slot at the bottom of the fuselage to the DIN guide rail. While pushing the fuselage in the direction of arrow 1, push down in the direction of arrow 2.
2. To remove the sensor, while pushing the fuselage forward in the direction of arrow 1, raise it towards the direction of arrow 3.

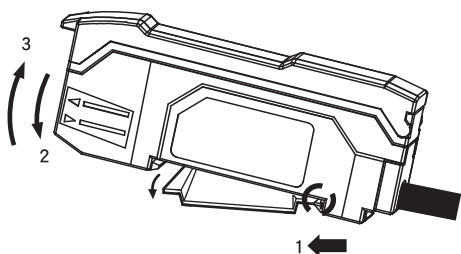


Figure 1

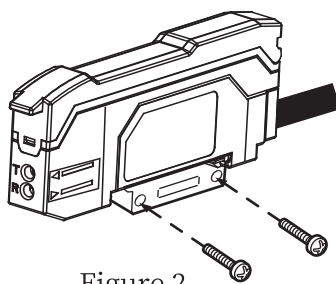
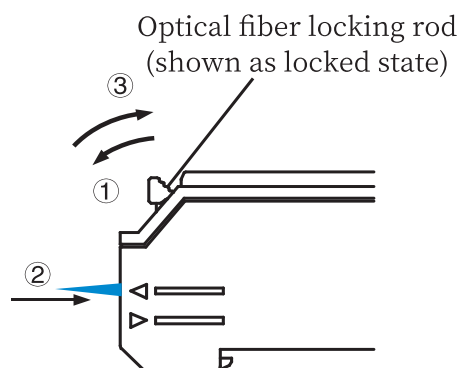


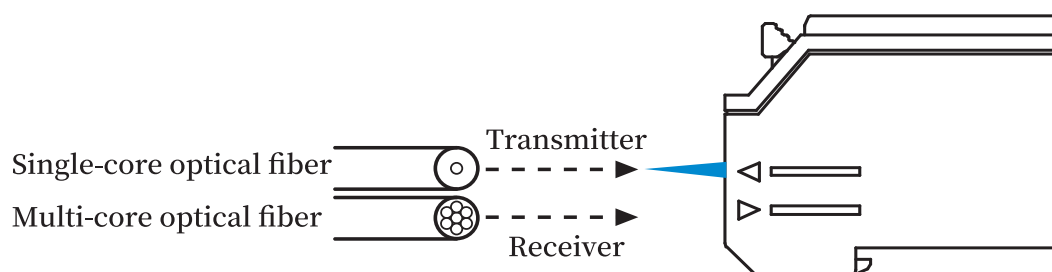
Figure 2

■ Connect the optical fiber unit



- ① Pull the lever to the level
- ② Insert the fiber to the bottom
- ③ Set the lever to vertical. At this time, the optical fiber has been installed and clamped. Remove the optical fiber, and set the lever to the horizontal position (Unlock), and take it out.

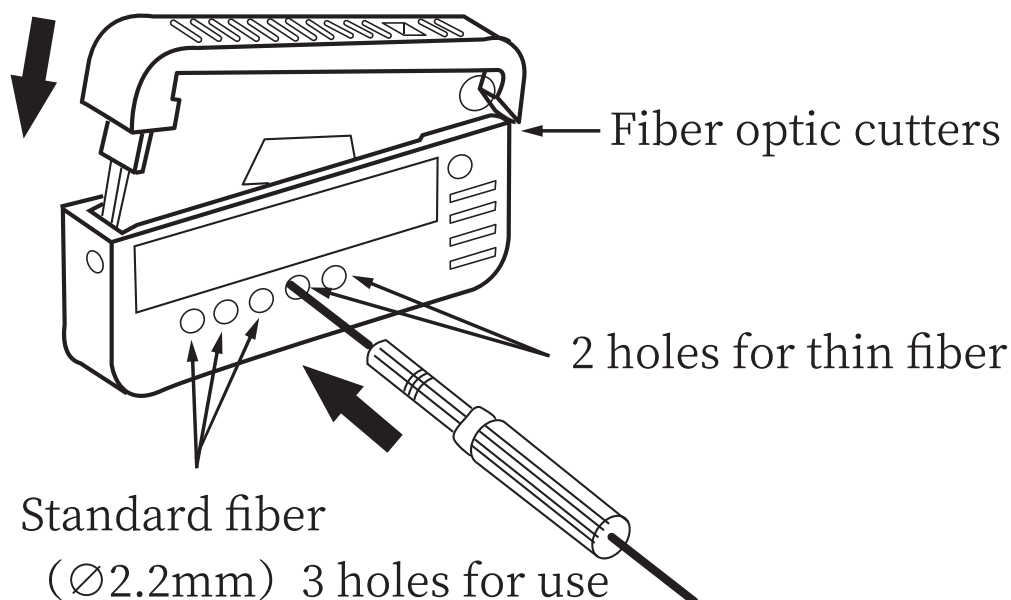
To connect a coaxial reflective-type optical fiber unit to an amplifier, please connect the single-core optical fiber to the transmitter, connect the multi-core optical fiber to the receiver.



■ Usage and precautions of optical fiber cutters

● Use fiber optic cutters

1. Insert the optical fiber into the cutter hole.
2. Quickly press the blade to cut the fiber in one go.
3. Put the fiber into the fiber amplifier to put it to use.



*Fiber Cutter is sold separately

■ Precautions for the use of optical fiber cutter

failure to follow the instructions below may reduce the detection area

Stopping cutting in the middle may result in uneven sections, so as to narrow the detection range. Do not cut twice in the same hole.

■ Attachment list

One mounting bracket

