

Operating instructions Memory plug

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E30398



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1 Preliminary note

- 1.1 Symbols used
- Instructions
- Reaction, result >
- **Cross-reference** \rightarrow



Important note Non-compliance can result in malfunction or interference.

Information



- LED on
- LED off Ο
- ★ LED flashes slowly (1 Hz)
- ¥ LED flashes quickly (4 Hz)
- LED flickers

1.2 Terms used

Memory plug	Plug with storage medium		
Memory plug empty	Setting at the factory. No parameter set is saved in the memory plug. The memory plug has to be connected to a sensor or a PC system in order to save a valid parameter set.		
Memory plug full	A valid parameter set is available in the memory of the memory plug.		
Memory plug trans- parent	The memory plug is transparent if after successful saving of the parameters all unfiltered sensor signals are trans- mitted to the higher-level system. For further data operation the operating voltage or the connection sensor - memory plug must be interrupted once.		

[Write protected]	• If the memory plug is empty (no parameter set saved), a parameter set can be saved.
	• If the memory plug is full (a parameter set is saved), it is protected against further writing.
[Read/Write]	A parameter set can be written to the memory plug. It is not protected against overwriting.
Sensor of the same type	Sensors of the same type have the same IO-Link device ID. The series number may be different. The IO-Link device ID is an unambiguous device identifi- cation assigned by the manufacturer.
Identical sensor	Physically identical device: The series number of the sen- sor and the saved parameter set are the same.
IODD	 abbreviation for IO Device Description. It is a file describing the parameters of the IO-link devices. This file can be interpreted by machines. An IODD is assigned to each IO-Link device ID.

2 Safety instructions

- Please read this document prior to set-up of the unit. Ensure that the product is suitable for your application without any restrictions.
- If the operating instructions or the technical data are not adhered to, personal injury and/or damage to property can occur.
- If you change parameters during operation, this will influence the function. Ensure that no malfunction or dangerous conditions will occur in the plant.

3 Factory setting

On delivery the memory plug is empty (no parameter set saved).

When the supply voltage is applied, the LED WRITE flashes slowly (1 Hz).



In this state one parameter set can be written to the memory plug once. Then it changes to the mode [Write protected].



4 Functions and features

The memory plug saves parameter sets of IO-Link devices. It offers the following options:

- Bi-directional backup for IO-Link V1.1 sensors.
- Bi-directional backup for IO-Link V1.0 sensors from ifm electronic.
- Preconfiguration as data carrier via PC.

4.1 Applications without PC

- Save the parameter set of a sensor once \rightarrow 6.1.
- Save the parameter set of a sensor continuously \rightarrow 6.2.
- Copy the parameter set of a sensor (copy to several sensors of the same type; e.g. in series production or for fast set-up) → 6.3.
- Set the parameters of replacement sensors (without using further tools, without configuration tools or menu handling) → 6.4.
- Restore the parameter set of a sensor (e.g. during start-up of an installation) \rightarrow 5.5.

4.2 Applications with PC

- Write to the memory plug via PC (save the parameter set in the memory plug) → 6.6.
- Read the memory plug via $PC \rightarrow 6.7$.
- Use the memory plug as data carrier \rightarrow 6.8.
- Configure the memory plug via $PC \rightarrow 7.1$.

4.3 Basic operating conditions

- Negative switching sensors are not supported.
- The memory plug cannot be used with IO-Link actuators.
- The memory plug is intended for saving the data of IO-Link sensors used without IO-Link master.

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• Data in the parameter set of the sensor protected by an access code cannot be overwritten by the memory plug.



- The memory plug saves / writes data after the following operations:
- After application of the supply voltage.
- After interrupting and restoring the connection between the memory plug and the sensor.

After saving the parameters all sensor signals are linked through without being changed. The output function of the sensor, its quality and speed remain unchanged. An integrated memory plug does not influence the complete system.



Recommended operating mode:

Operation in the [Write protected] mode is recommended. This mode ensures that a parameter set is not unintentionally overwritten. In the [Read/ Write] mode the memory plug is not write-protected!



The manufacturer of an IO-Link sensor is responsible for providing all parameters necessary for an exchange. The memory plug reads this information from the sensor and saves exactly these parameters.



The memory plug cannot be used in a system with IO-Link master. The functionality of the system cannot be guaranteed.

5 Electrical connection

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The memory plug is an accessory intended for connection to IO-Link devices.



1: Sensor

2: Memory plug

6 Operation

6.1 Save the parameter set of a sensor once

Requirement: The memory plug is used as delivered (empty / [Write protected]).



The empty memory plug can carry out this process only once. It can however be reset to the factory setting (\rightarrow 7 Configure the memory plug).



Do not install a brand new memory plug before setting the sensor parameters.

If it is integrated before the parameter setting has been completed, it saves a non-optimised parameter set and any further change in the parameter set of the connected sensor is undone.

6.2 Save the parameter set of a sensor continuously

Requirement: memory plug in the [Read/Write] mode To change from [Write protected] to [Read/Write] \rightarrow 7 Configure memory plug.



6.3 Copy the parameter set of a sensor

Requirement: memory plug full / in the mode [Write protected]



This process only works for sensors of the same type (= sensors with the same IO-Link device ID).

6.4 Set the parameters of the replacement sensor

Requirement: memory plug full / in the mode [Write protected] or [Read/Write]



6.5 Restore the parameter set of a sensor

Requirement: memory plug full / in the mode [Write protected]



6.6 Write to the memory plug via PC

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You need the IO-Link interface (order no. E30396) to connect the memory plug to a PC.

- Start the FDT service program ifm Container in the point-to-point mode.
- ► Select offline mode.
- > The list of the available IO-Link devices is displayed.

-	Device Type	Version	Vendor
.	PP001E	1.01.0703	ifm electronic
4.88	PP002E	1.01.0703	ifm electronic
	PP003E	1.01.0703	ifm electronic
1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	PP004E	1.01.0703	ifm electronic
-	PP0520	1.01.0703	ifm electronic
	PP0521	1.01.0703	ifm electronic
-	PP0522	1.01.0703	ifm electronic
-	PP0523	1.01.0703	ifm electronic
* ***	PP0524	1.01.0703	ifm electronic
ų.	PP7550	1.01.0703	ifm electronic

Mark the IO-Link sensor the parameter set of which is to be written in the memory plug in the list.

► Continue with [Next].

[Unnamed] (*) - ifm Container - «	<io-link cha<="" th=""><th>nnel:-> PP7554 - Configu</th><th>ıration</th><th></th><th></th><th></th><th></th><th>×</th></io-link>	nnel:-> PP7554 - Configu	ıration					×
ile Edit <u>Vi</u> ew Device <u>T</u> ools <u>V</u>	<u>Mindow</u> <u>H</u> elp							
フ 😤 💾 🚳 🖥 💫 荷 商	- 0] 💱 🧶 🚽						
(IO-Link Channel:-> PP7554 - C							4 Þ	×
PP7554 PP7554	Pre	ssure sensor				1	ili	
T	Switching	output				Undo		
 ParameterGroups Switching output Output configuration 	SP	Switch-on point	2.50	bar	Min -0.90	Max 10.00	Step 0.05	
Memory Delay time Damping Display settings Teach Miscellaneous	rP	Switch-off point	2.30	📩 bar	Min -0.95	Мах 2.45	Step 0.05	
Service Parameter	▲ Output 1 [Output 2						Þ
8Px								-
witch-on point x he switch point (SPx) indicates th een reached due to the increasing Px can occur as an individual me atter case the reset point also cha epends on the hysteresis set. 'irst set the display unit (Uni) befor ther units.	ne upper limi g process va nu item as v inges autom re changing	t value at which the out lue, the corresponding o vell as in conjunction wi atically when the switch the switch point. This a	out changes its s output switches. th the reset point point is changed voids rounding er	witching statu t (rPx) and the d, i.e. the diffe rors generated	s. When the hysteres rence bet	the switch p is (HYSx). Ir ween SP an ternal conve	oint has n the d rP rsion to	Ţ
							Apply	

- ► Set the parameters as requested.
- Connect the memory plug via the IO-Link interface.
- Click on the symbol [Download].



> The parameter set is saved in the memory plug.

If the Memory Plug is connected to a sensor after this operation, it writes the saved parameter set in the sensor. Then the parameter set of the sensor is saved again in the Memory Plug for verification.

6.7 Read from the memory plug via PC

- ► Connect the memory plug via the IO-Link interface.
- Start the FDT service program ifm Container in the point-to-point mode.

ifm Containei	r - Tool Mode Assistant
Action Sele Please sele	ection act the action to execute
• Automa	tic device selection (online)
Q	Automatically detects all devices connected to this computer. You can select one of them to work with.
C Manual	device selection (offline)
	Manually select a device type from the Device Catalogue. The device doesn't have to be connected with this computer.
O Open fil	e
	Open an existing project file:
Help	<pre> < Back Next > Cancel</pre>

Activate the option field [Automatic device selection (online)] and continue with [Next]. > The memory plug transmits its saved parameter set.



> The parameter set in the memory plug is displayed together with the photo of the sensor concerned (here TR2432).

🍪 [Unnamed] (*) - ifm Container -	<io-link cha<="" th=""><th>nnel:-> TR2432 - Config</th><th>uration</th><th></th><th></th><th></th><th></th></io-link>	nnel:-> TR2432 - Config	uration				
<u>File Edit Vi</u> ew Device <u>T</u> ools	<u>Window H</u> elp						
i D 📚 🖪 🔅 🖥 🐼 ð	k 📑 🤣 💈	1 🞲 🧔 📕					
<io-link channel:-=""> TR2432 - C</io-link>	<io-link chan<="" th=""><th>nel:-> TR2432 - Acce</th><th></th><th></th><th></th><th></th><th>4 Þ 🗙</th></io-link>	nel:-> TR2432 - Acce					4 Þ 🗙
O-Link TR2432 Memory Plug	Теп	nperature sensor				, N	iIn
	Switching	output				Undo	
 ParameterGroups Switching output Output configuration 	SP	Switch-on point	60.0		Min -39.8	Max 300.0	Step 0.1
Analogue limits Memory Calibration Delay time	rP	Switch-off point	50.0	÷	Min -40.0	Max 59.8	Step 0.1

This allows the following possibilities:

- Check the current parameter setting.
- Change the current parameter setting.
- Save the changed parameter set in the Memory Plug.

Click on the symbol [Download].



If the Memory Plug is connected to a sensor after this operation, it writes the saved parameter set in the sensor. Then the parameter set of the sensor is saved again in the Memory Plug for verification.

- Save the changed parameter set in the FDT service program ifm Container.
 - Click on the symbol [Save].



6.8 Use the memory plug as data carrier

Memory plugs can be used as external storage medium:

When the installation has been set up, keep units with saved parameter sets in a safe place.

6.9 Operating indicators

READ WRITE	No supply voltage.	
READ WRITE	Memory plug with factory setting (= no parameter set saved) After one writing process change to the [Write protected] mode.	
READ WRITE	Memory plug with saved parameter set in the [Write protected] mode.	UK
READ WRITE	Memory plug without saved parameter set in the [Read/Write] mode.	
READ WRITE	Memory plug with saved parameter set in the [Read/Write] mode.	
READ WRITE	Memory plug reads the parameter set of the sensor.	
READ WRITE	Memory plug writes the saved parameter set in the sensor.	
READ WRITE	Memory plug in the [Read/Write] mode; error in data processing.	
READ WRITE	Memory plug in the [Write protected] mode; error in data processing.	
READ WRITE	The connected sensor is not of the same type. This state remains until a sensor of the same type is connected or the voltage supply is interrupted.	

7 Configure the memory plug

7.1 Configuration via PC

- Start the FDT service program ifm Container in the point-to-point mode.
- ► Select offline mode.
- > The list of the available IO-Link devices is displayed.
- ► Mark the memory plug in the list.

ifm Container - Tool Mode Assistant

Device Selection

Please select one device from the list.

		Device Type	Version	Vendor 🔺				
<	∳e	E 30398	1.01.09.10	ifm electronic				
	10	PI2789	1.01.09.10	ifm electronic				
	10	PI2793	1.01.09.10	ifm electronic				
	10	PI2794	1.01.09.10	ifm electronic				
	10	PI2795	1.01.09.10	ifm electronic				
	10	PI2796	1.01.09.10	ifm electronic				
	10	PI2797	1.01.09.10	ifm electronic				
	10	PI2798	1.01.09.10	ifm electronic				
	10	PI2799	1.01.09.10	ifm electronic				
	Update Please update the Device Catalogue if you can't find a DTM you expect to be there.							
[Help		< Back	Next > Cancel				

► Continue with [Next].

- ► Connect the memory plug via the IO-Link interface.
- Click on the symbol [Connect].



> The current setting of the memory plug is indicated in the status display (1).

🍪 [Unnamed] (*) - ifm Container - <	O-Link Channel:-> E30398 - Configuration	
<u>File E</u> dit <u>Vi</u> ew Device <u>T</u> ools <u>W</u>	ndow <u>H</u> elp	
🗅 🗳 🖬 🥸 📕 🏏 🖳	z 🛷 🖻 🕼 🔎 z	
<io-link channel:-=""> E30398 - C</io-link>		4 ▷ 🗙
O-Link E30398	98) Memory Plug	
	Memory Plug Undo	
 ParameterGroups IO-Link Standard Memory Plug 	MP.S Memory Plug state Empty Write protected	1
	MP_CMD RESET command Reset	
	MP_CMD WRITE PROTECT Write Protect	3
	MP_CMD READ / WRITE command Read-Write] (4)

- 1: status display
- 2: button [Reset]
- 3: button [Write Protect]
- 4: button [Read-Write]]
- ▶ Press the requested button to change the setting:
 - Reset] (2) restores the factory setting of the memory plug.
 - The memory plug is set to the mode [Write protected] by [Write Protect] (3).
 - The memory plug is set to the mode [Read/Write] by [Read-Write] (4).
- > The command is immediately sent to the connected memory plug, the status display (1) is updated.

7.2 Configuration via teach button



- 1: sensor
- 2: memory plug
- 3: teach button (available as accessories; order no. E30405)
- T = button
- ĩ

No sensor may be connected.

► Press the teach button for the indicated time (the end of the time span is signalled by a change of the LED display; → following figures).



- A: LED display memory plug empty
- B: LED display memory plug full



- A: LED display memory plug empty
- B: LED display memory plug full



A: LED display memory plug

8 Scale drawing



Dimensions in mm

- 1: connection for voltage supply and output signals
- 2: connection for sensor

9 Technical data

IO-Link master	er if it is connected with a sensor				
Type of transmissionCOM1 (4.8 kBaud), COM2 (38.4 kBaud), (COM3 [230 kBaud] is not supported)					
IO-Link revision	1.1				
SDCI standard	IEC 61131-9 (Draft)				
Number of ports	1				
Port class	A				
Pin 2	electrically connected				
Smallest detectable current for sensor detection [mA]	3				
IO-Link device The memory plug acts as devic	e if it is used with the ifm Container FDT service program.				
Type of transmission	COM2 (38.4 kbaud)				
IO-Link revision	1.1				
Profile	no profile				
SIO mode	no				
Required master port class	A (for parameter setting)				
Analogue process data	none				
Binary process data	none				
Min. process cycle time [ms]	2.5				
Operating voltage [V]	18 32 DC				
Current consumption [mA]	< 35				
Load current [A]	0.5 / 2 (50 ms)				
Voltage drop [V]	0.5				
Short-circuit protection	according to the connected sensor				
Reverse polarity protection	yes				
Overload protection	according to the connected sensor				
Storage capacity	max. 2 Kbytes				

Power-on delay time according to the baud rate, data organisation, storage volume and communication behaviour of the connecte sensor; typical values [s]:					, storage connected
			Storage	volume	
	Baud rate	0.1 K	0.5 K	1 K	2 K
	4.8 kbaud	4.5 s	10 s	20 s	40 s
	38.4 kbaud	0.5 s	1.3 s	2.5 s	5 s
	Example: For a sensor with approx. 20 parameters storage volume of 0.1 K and a baud rate of 38.4 k the memory plug needs a power-on delay time of 0.5 s + delay time of the connected sensor. If the parameters of sensor and memory plug are cal, this time is reduced considerably.				
Ambient temperature [°C]	-2570				
Storage temperature [°C]			-4085		
Protection rating		IP	65, IP 67		
Protection class					
Insulation resistance [MQ]		> 100) (500 V D(C)	
Shock resistance		DIN IEC 68	8-2-27 50 g	(11 ms)	
Vibration resistance	DI	N IEC 68-2-	-6 20 g (10.	2000 Hz)	
EMC		EN	61000-6-2		
Housing materials	PA PACM 12 (TROGAMID); PET; sealing: FPM (Viton); coupling nut: high-grade stainless steel (316L/1.4404); connector: TPU				
Connection		M12	2 connector	ſ	

10 Troubleshooting

For all errors the following applies:

- The parameter set in the memory plug remains. It is not damaged by faulty reading or writing.
- The error remains until it has been removed.
- If the memory plug detects an error, the transmission of the sensor output (OUT1, pin 4) to the higher-level system is stopped.

Error in data processing		
Cause of the fault	Solution	UK
Sensor cable removed during transmission.	 Connect the sensor cable to the memory plug again. 	
 Unknown sensor connected, e.g. IO-Link 1.0 sensor of another manufacturer. Sensor not equipped with IO-Link . 	 Connect an IO-Link 1.0 sensor from ifm electronic. Connect an IO-Link 1.1 sensor. 	
Parameter set of the connected sensor > 2048 bytes.	Connect sensors requiring a storage capacity of less than 2048 bytes (→ data sheet of the sensor).	
The sensor does not support any saving of data.	Connect sensors supporting IO-Link and saving of data (→ data sheet of the sensor).	
Sensor locked, writing impossible.	 Connect an unlocked sensor or unlock sensor.]

The parameter set of the connected sensor does not correspond to the parameter set in the memory plug.

Cause of the fault	Solution
The connected sensor is not of the same type.	Connect a sensor of the same type (= sensor with the same IO-Link device ID).

More information at www.ifm.com