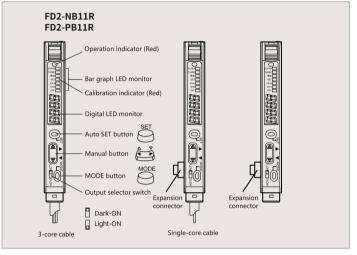


# **Digital display optical fiber Sensors**

- Leading dual monitor mode.
- Build-in high-speed digital processing chip.
- Automatic and manual correction and calibration optional.



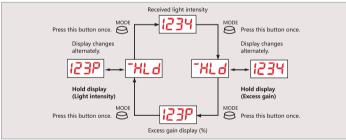
### Item code



## **Operating instructions**

### • Selecting displayed date

The display changes every time the MODE button is pressed.



Displaying the setting value

Press once while the received light intensity is displayed. The setting value flashes for 3 seconds, and then the received light intensity appears once more.

Note: To change the setting value, press or while the setting value is flashing.

Displaying received light intensity Received light intensity is displayed approximately 4095 is the maximum setting.

Note: The MAX and MIN values vary depending on the fiber unit connected.

Displaying excess gain Displaying the hold value Received light intensity is converted by defining the setting value as 100 P (%).

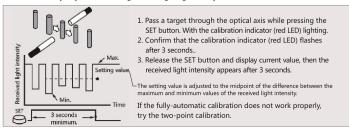
Received light intensity or excess gain is displayed. The setting of the output selector switch determines whether the value is displayed.

Ŀ	Output selector switch	Display	Hold value
Г	Light-ON	THLd	Peak-hold value
	Dark-ON	_HLd	Bottom-hold value

• Setting the sensitivity (setting value: 10~4095)

**Automatic calibration** Select the sensitivity setting procedure according to the target condition. When the setting is completed, the setting value flashes 3 second.

### 1. For sensitivity adjustment using a moving target (Fully-automatic Calibration)

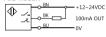


## Specification

Specification			
Item NPN NO/NC Code PNP NO/NC	Main unit FD2-NB11R FD2-PB11R		
Power supply	12~24VDC		
Current consumption	< 60mA		
Voltage drop	< 1V		
Load current	< 100mA		
Response time	<200us(FINE), <400us(TURBO), <800us(SUPER)	410us~1.7ms	
Detection accuracy	> 0.01mm ( Depends on specific )		
Light source	660nm red visible light		
Ambient light	Incandescent lamp 3000lux, sunlight 10000lux	(	
Circuit protection	Surge, reverse polarity and overload protection		
Output indicate	4 LED digital display、LED bar display		
Function	Emitter power optional FINE/TURBO/SUPER, output time delay optional 0ms/10ms/40ms		
Ambient temperature	-10°C∼+50°C ( Does not freeze )		
High voltage resistance	1000V/AC 50/60Hz 60s		
Insulation resistance	≥50MΩ(500VDC)		
Anti-vibration	Amplitude 0.5mm, frequency 10~50Hz		
Anti-shock	500m/s2 (50G) for 3 times of X,Y,Z direction		
Protection degree	IP54		
Housing material	PC+ABS		
Connection	2m RVV cable		

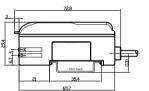
## Wiring diagram

#### FD2-NB11R

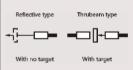


### FD2-PB11R +12~24VDC 100mA OUT

# **Dimensions**



2. Maximum sensitivity setting

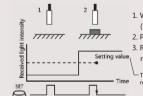


- 1. Under the conditions on the left, press the SET button for 3 seconds or more.
- Confirm that the calibration indicator (orange LED) flashes.
- 3. Release the SET button and display current value, then the received light intensity appears after 3 seconds.

When the reflective type is used to detect a target with some objects in the background, the sensitivity is set to the maximum value at which the background objects are not detected.

If the detecting distance is insufficient, try the two-point calibration.

# 3. For sensitivity adjustment using a stationary target (Two-point Calibration)

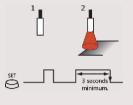


- 1. With no target in place, press the SET button and release it. (The red LED lights.)
- 2. Position a target in place.

3. Release the SET button and display current value, then the received light intensity appears after 3 seconds.

The setting value is adjusted to the midpoint of the difference in the received light intensity when the target is absent and present.

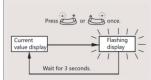
### 4. Positioning calibration (Two-point Calibration)



- 1. With no target, press the SET button and release it. (The red LED lights.)
- 2. Place a target in the position where it is to be stopped. 3. Press the SET button for 3 seconds or more until the calibration indicator (red LED) flashes. Release the SET button and display current value, then the received light intensity appears after 3 seconds.

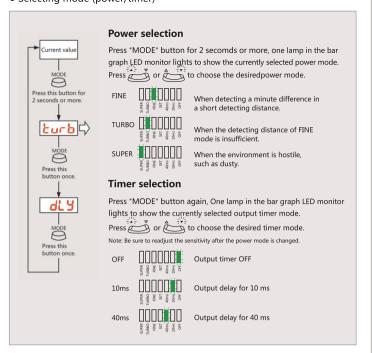
The setting value is adjusted to turn on the sensor when the target comes to the place where it should be stopped. When the sensitivity difference is insufficient "----" flashes immediately after the completion of the automatic calibration.

### Manual calibration

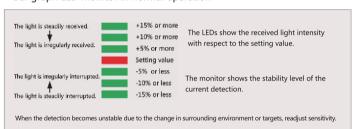


- ಶಿಂr 😂 once. The setting value flashes.
- 2. Press to increase the setting value. Press to decrease the setting value.
- 3. The current value appears after 2 seconds.
- Note: Sensitivity is set and entered even when the sensitivity difference is insufficient. Be sure to confirm that the detection is properly performed.

• Selecting mode (power/timer)

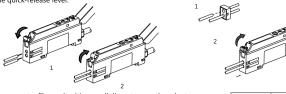


### • Bar graph LED monitor in normal operation



Installation instructions

Lower the quick-release lever, insert the fiber unit about 14 mm until it reaches the end, and then lift the quick-release lever.



To connect a fiber unit with a small diameter, use the adaptor included .

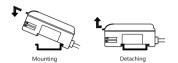
- 1. Attach the adaptor to the fiber unit.
- 2. Fully insert the adaptor into the mounting holes of the amplifier, and then lift the quick-release lever.

Note: If the fiber unit is improperly connected, the sensor cannot meet the specifications.

Outer dia.	Appearance
Ф1.3	<b>F</b>
Ф1.0	<b>F</b>

### Mounting/Detaching the unit to/from a DIN rail or the mounting bracket.

Hook the claw located at the unit cable side onto the DIN rail, and then hook the front side claw to the rail while pressing the amplifier forward. To detach the unit, unhook the front claw by lifting the unit front side while pressing it forward.





#### Mounting a unit laterally

Secure the unit with screws through the side holes of the supplied mounting bracket

### Mounting expansion units

5

- 1. Detach the protective cover from the unit's side panel.
- 2. Mount units to a DIN rail one by one. Slide one expansion unit toward another.
- 4. Fix the units together by pushing an end unit onto each end.

