

ifm electronic



Operating instructions
AS-i module

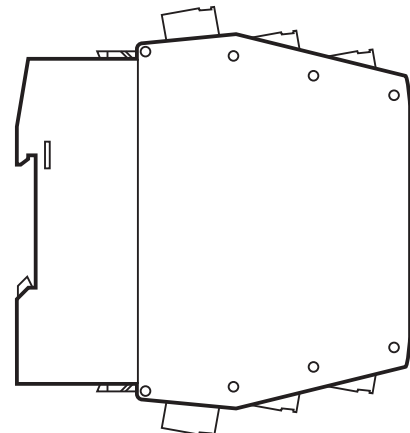
ecomat300®

AC2218

AC2219

UK

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1 Preliminary note

► Instructions

> Reaction, result



Important note

Non-compliance can result in malfunction or interference.



Information

Supplementary note.

2 Safety instructions

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- Please read the operating instructions prior to set-up of the device. Ensure that the product is suitable for your application without any restrictions.
- The unit conforms to the relevant regulations and EC directives.
- Improper or non-intended use may lead to malfunctions of the unit or to unwanted effects in your application.
- Installation, electrical connection, set-up, operation and maintenance of the unit must only be carried out by qualified personnel authorised by the machine operator.

3 Functions and features

The slave receives data via the AS-Interface and converts them into analogue output signals. The AS-i module operates as a slave with bidirectional data transfer in the AS-i network.

The data transfer from the host to the slave is asynchronous according to the AS-i profile S-7.3 and the AS-i specification V2.1.

- Current output 0..20mA (AC2218) or voltage output 0..10 V (AC2219)
- AS-i profile S-7.3.6
- Actuators are connected via Combicon terminals
- Maximum number of modules per AS-i system: 31
- R_{\max} for current output 600 W; R_{\min} for voltage output > 1 kW
- Conversion time (digital - analogue) in the slave with four channels: < 1 ms
- Actuator supply from AS-i (max. 90 mA) or external 24 V PELV voltage source (the supply is selected automatically as soon as an external voltage is applied)

- 16 bits/1 μ A (AC2218) or 16 bits / 1 mV (AC2219)

4 Addressing

- ▶ Assign a free address between 1 and 31.

The address is set to 0 at the factory.

4.1 Addressing with the AC1154 addressing unit

- ▶ When mounted and wired the module can be addressed with the addressing cable (E70213) via the integrated addressing interface.



No addressing via the addressing socket while live.

5 Mounting

- ▶ Fix the module onto a 35mm rail.

6 Electrical connection



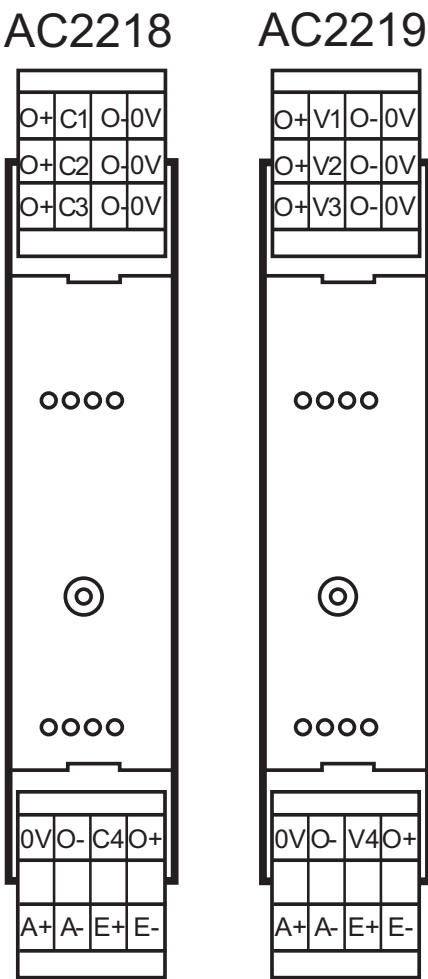
The unit must be connected by a qualified electrician.

The national and international regulations for the installation of electrical equipment must be adhered to.

- ▶ Disconnect power.
- ▶ Connect the unit.

6.1 Wiring

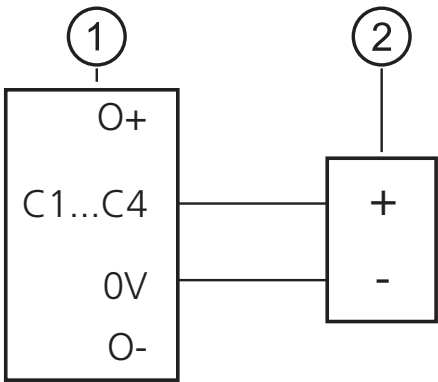
O+	Actuator supply +24 V
C1...C4	Analogue output current (AC2218)
V1...V4	Analogue output voltage (AC2219)
O-	Actuator supply 0 V
0 V	Analogue output 0 V
A+	AS-i +
A-	AS-i -
E+	External actuator supply +24 V
E-	External actuator supply 0 V



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6.2 Connection analogue module AC2218 (0...20 mA)

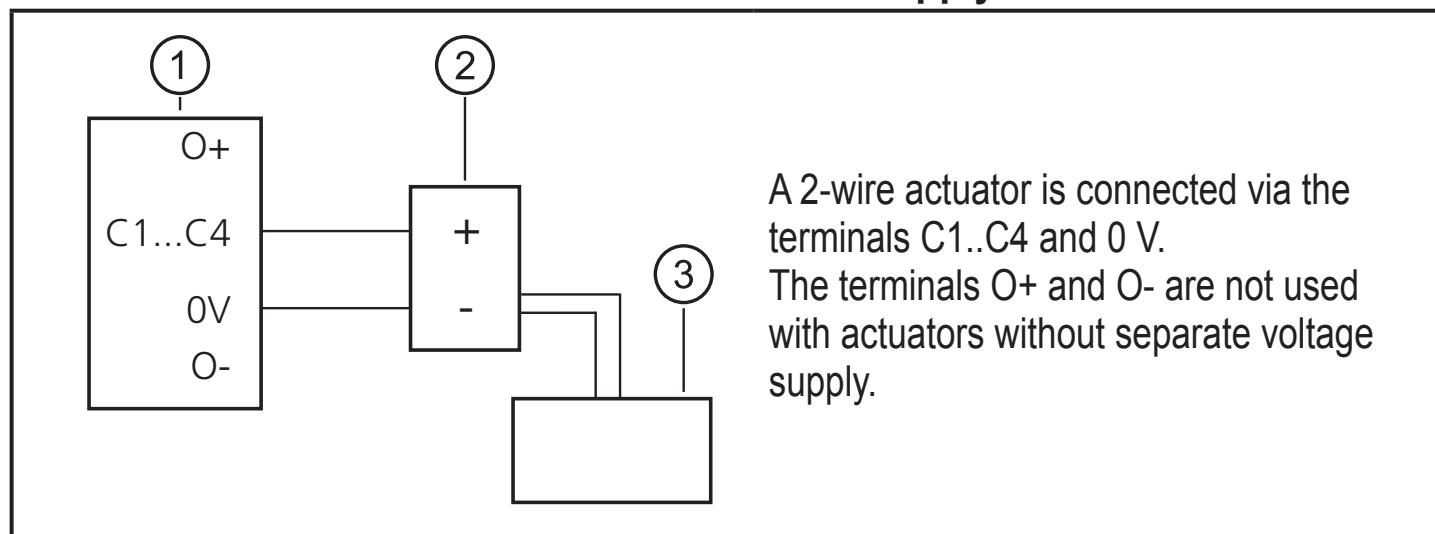
6.2.1 Connection of an actuator without separate voltage supply



A 2-wire actuator is connected via the terminals C1..C4 and 0 V. The terminals O+ and O- are not used with actuators without separate voltage supply.

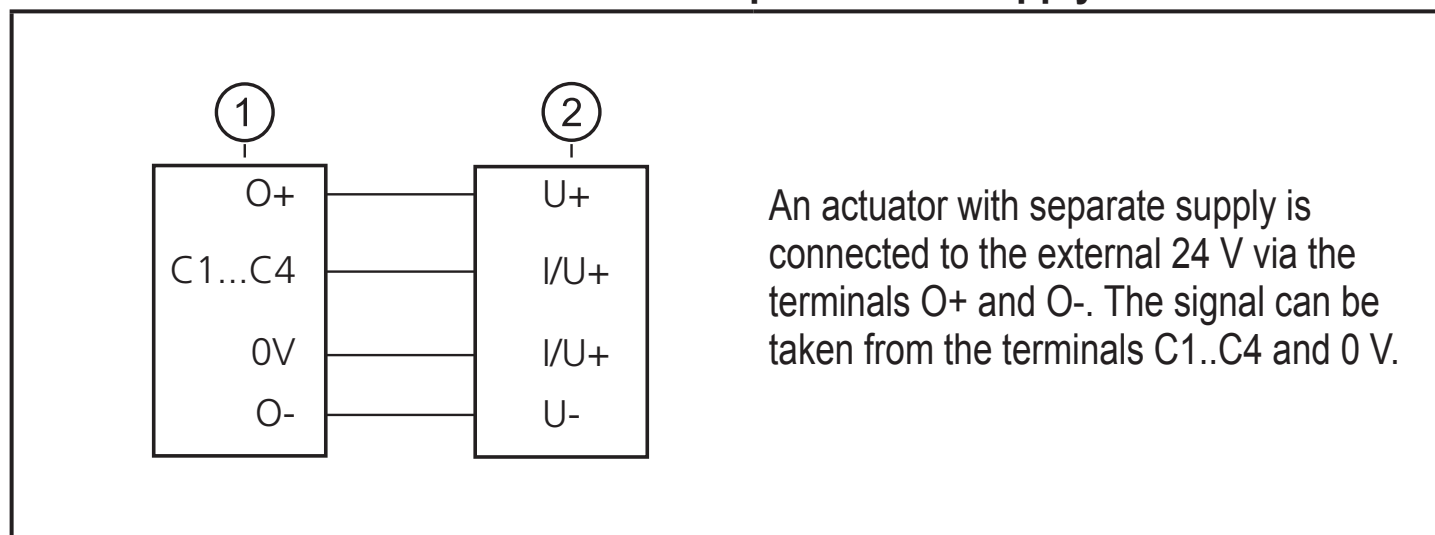
- 1: Analogue module
- 2: Actuator without separate supply

6.2.2 Connection of an actuator with intrinsic supply



- 1: Analogue module
- 2: Actuator with intrinsic supply
- 3: Supply PELV ungrounded

6.2.3 Connection of an actuator with separate 24 V supply



- 1: Analogue module
- 2: Actuator with separate supply

6.2.4 Electrical connection 0 V terminal

- Do not connect the 0 V terminals (analogue output 0 V) of the respective channels of the current output modules to each other.
- > This connection leads to faulty current signals.



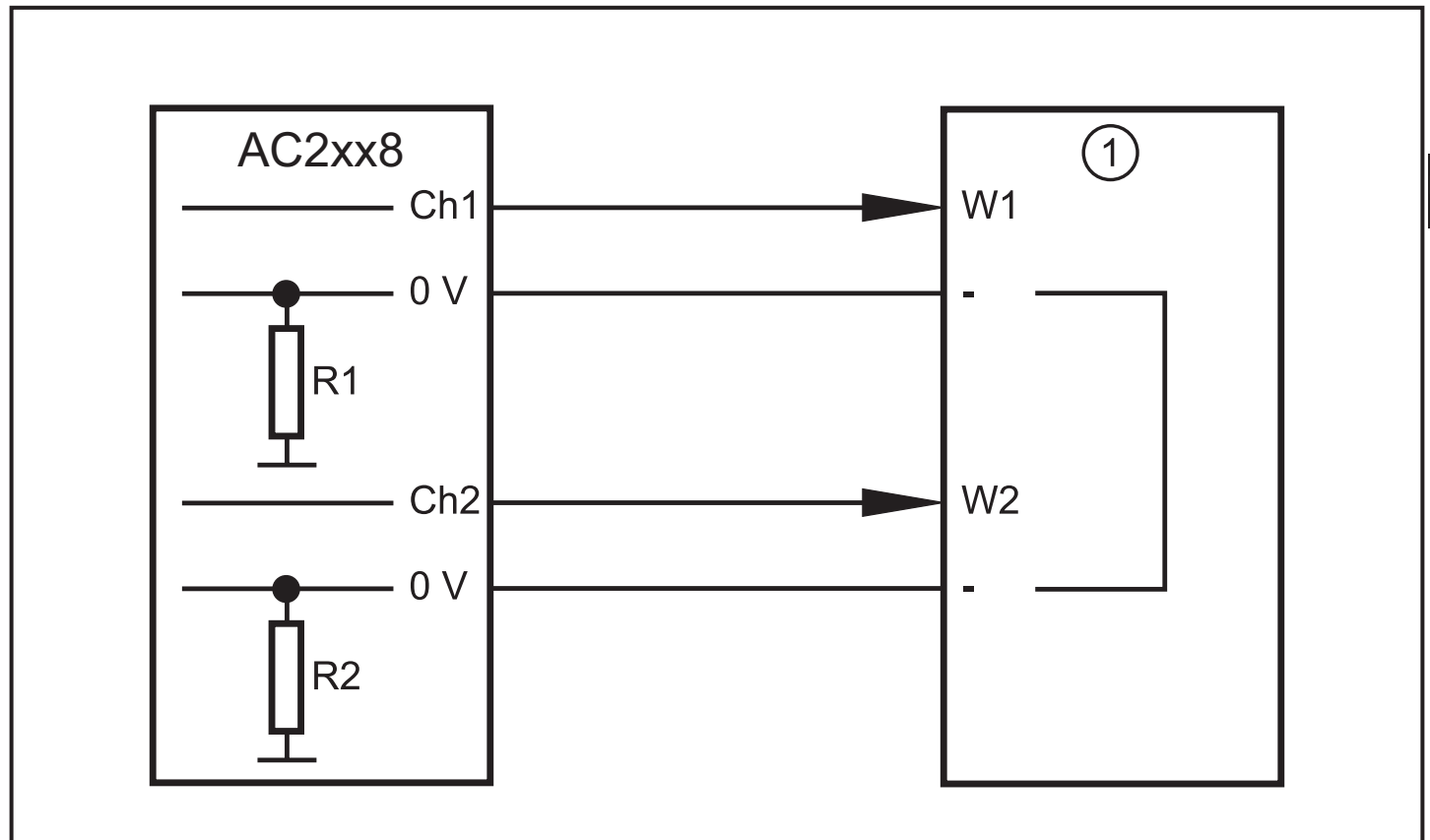
The connection of the 0 V terminals (analogue output 0 V) results in a parallel connection of the resistances R1 and R2 (see drawing). This leads to faulty current signals.

Example

This problem can occur when a frequency converter is connected, i.e. the connection of the 0 V- terminal is established there (common-).



- Adhere to the documentation of the frequency converter.

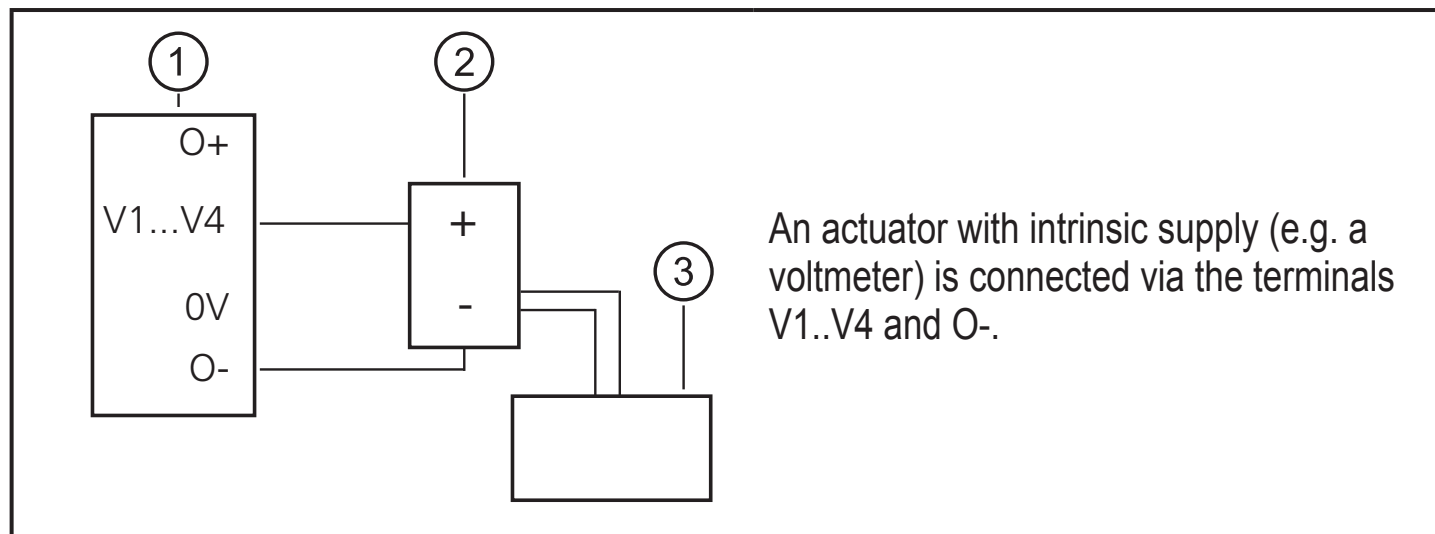


1: Frequency converter

- As a remedy, use two current output modules.

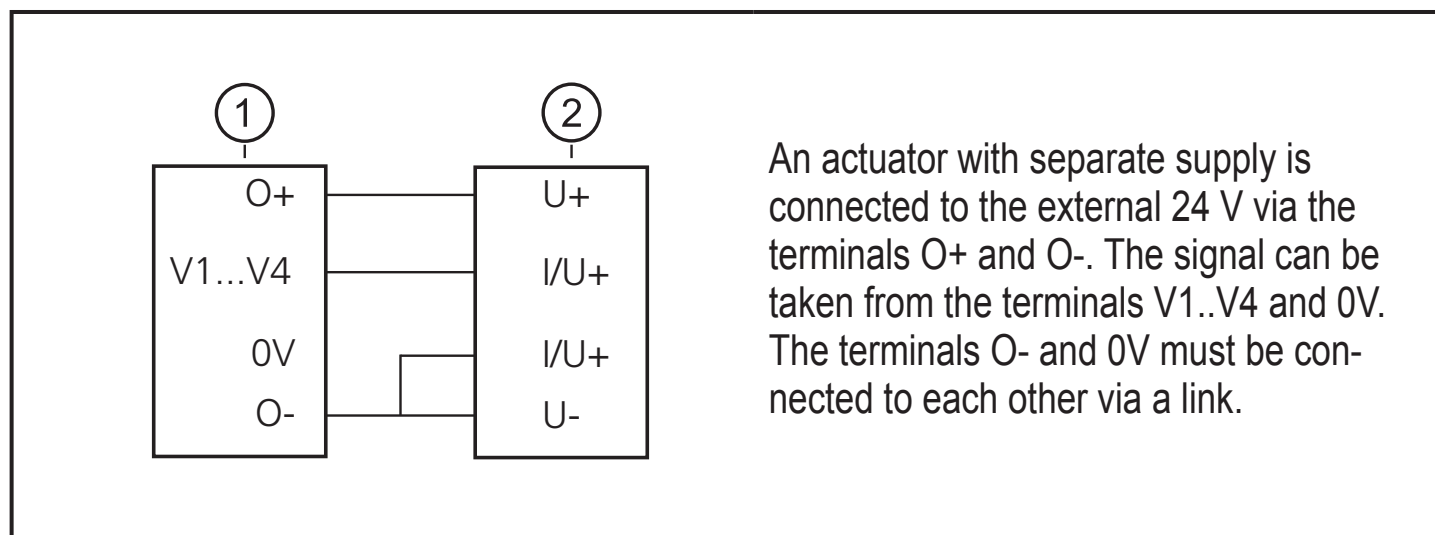
6.3 Connection analogue module AC2219 (0...10 V)

6.3.1 Connection of an actuator with intrinsic supply



- 1: Analogue module
- 2: Actuator with intrinsic supply
- 3: Supply PELV ungrounded

6.3.2 Connection of an actuator with separate 24 V supply



- 1: Analogue module
- 2: Actuator with separate supply

7 Parameter setting

Parameter bit / Designation	Description
P0 not used	1 reserved 0 reserved
P1 not used	1 reserved 0 reserved
P2 periphery fault	1 error indication active 0 error indication inactive
P3 not used	1 reserved 0 reserved

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8 Measuring range

- The measuring ranges, the states of the LEDs and their meaning are indicated in the following tables.

8.1 Analogue module AC2218

Range 0...20 mA	Units dec.	Units hex.	LEDs O1...O4 analogue	Description
0...20 mA	0000...20000	0000...4E20	on	nominal range
20.001... 23 mA	20001...23000	4E21...59D8	on	above nominal range
> 23 mA	> 23000	> 59D8	flashes	overflow

8.2 Analogue module AC2219

Range 0...10 V	Units dec.	Units hex.	LEDs O1...O4 analogue	Description
0 ...10 V	0000...10000	0000...2710	on	nominal range
10.001...11.5 V	10001...11500	2711...2CEC	on	above nominal range
> 11.5 V	> 11500	> 2CEC	flashes	overflow

8.3 Transmission time of the analogue values

The transmission time of the analogue values depends on the conversion time of the digital signals into analogue signals in the AS-i module and on the transmission time via the AS-Interface.

The conversion time of the digital signals is approx. 1 ms.

The transmission time of the 4 16-bit values via the AS-interface ideally is 7 AS-i cycles per value. For a cycle time of 5 ms per AS-i cycle this results in a transmission time of $4 \times 7 \times 5 \text{ ms} = 140 \text{ ms}$ via the AS-Interface.

Thus the total transmission time for 4 analogue values ideally is approx. 1 ms (conversion time) + 140 ms (transmission time) = approx. 141 ms.

9 Operation

► Check the safe functioning of the unit.

Display by LEDs:

LED AS-i green lights	AS-i voltage supply ok
LED AUX green lights	External voltage supply 24 V ok
LEDs O1...O4 yellow light	Analogue signal within the measuring range or no actuator connected. It cannot be detected whether a 0 V signal is applied or whether no actuator is connected.
LEDs O1...O4 yellow flash	Analogue signal outside the measuring range (overflow)
LED FAULT red lights	Periphery fault. A periphery fault is indicated if at least one of the analogue signals is outside the value range.
LED yellow DIAG	Internal diagnosis
- DIAG lights	- no error
- DIAG flashes	- internal fault (replace module)
- DIAG off	- internal fault (replace module)

10 Maintenance, repair and disposal

The operation of the unit is maintenance-free. After use dispose of the unit in an environmentally friendly way in accordance with the applicable national regulations.

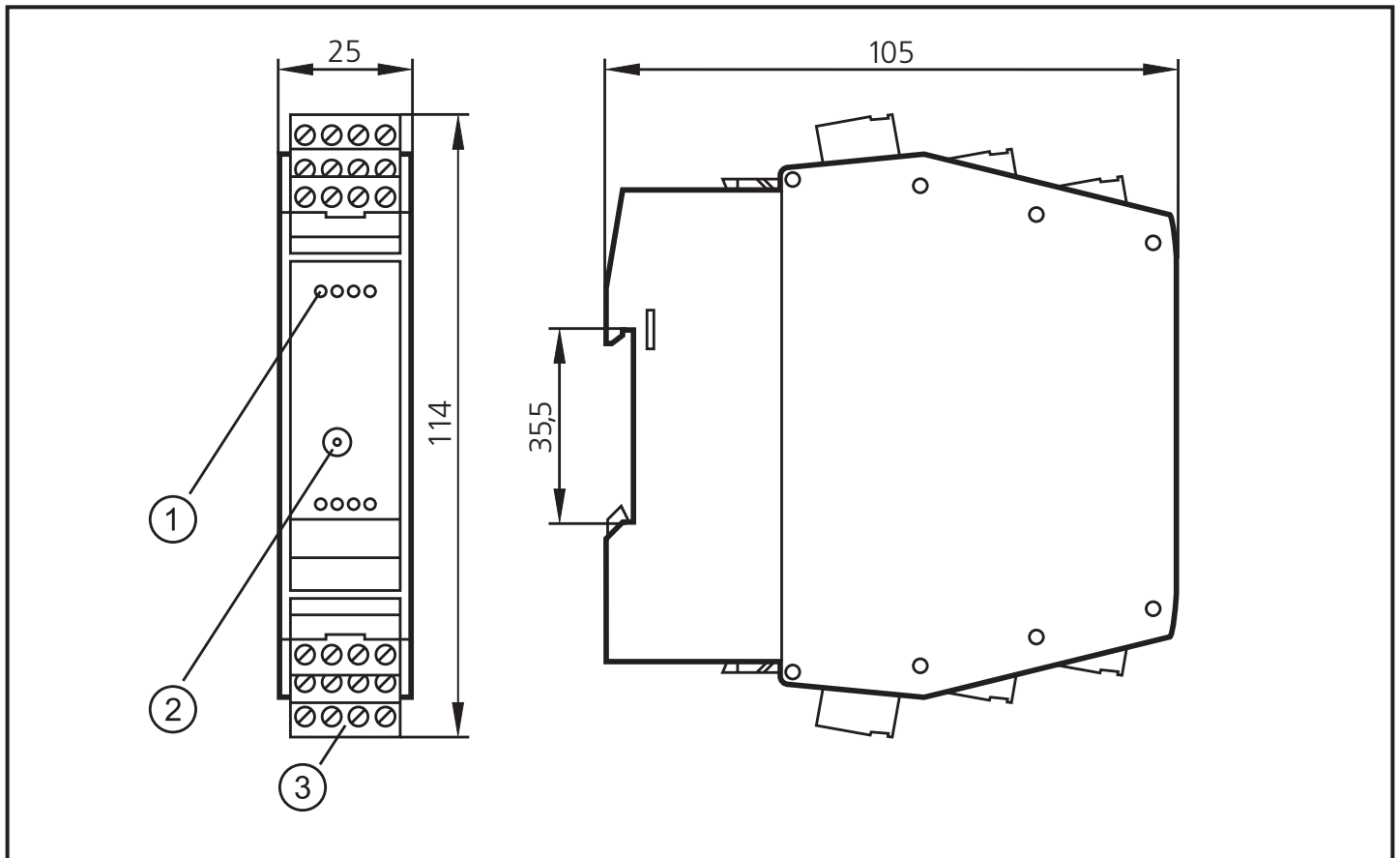
11 Technical data

Technical data and further information at

www.ifm.com → Select your country → Data sheet search

12 Scale drawing

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- 1: LEDs
- 2: Addressing socket
- 3: Combicon terminals