

# **Technical data sheet** Safety light curtain transmitter

Part no.: 68090304 MLC300T30-450



The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2020-06-17

# **Technical data**

## Basic data

Series	MLC 200
Series	MLC 300
Device type	Transmitter
Contains	2x BT-NC sliding block
Application	Hand protection
Functions	

Functions

Range reduction Transmission channel changeover

## **Characteristic parameters**

Туре	2, IEC/EN 61496
SIL	1, IEC 61508
SILCL	1, IEC/EN 62061
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1

30 mm

450 mm

0 ... 10 m

#### **Protective field data**

Resolution Protective field height Operating range

## **Optical data**

Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

#### **Electrical data**

Protective circuit	Overvoltage protection
	Short circuit protected
Performance data	
Supply voltage U <sub>B</sub>	24 V, DC, -20 20 %
Current consumption, m	<b>hax.</b> 50 mA
Fuse	2 A semi time-lag
Inputs	
Number of digital switch	ing inputs 1 Piece(s)
Switching inputs	
Туре	Digital switching input
Switching voltage hig	<b>h, min.</b> 18 V
Switching voltage low	<b><i>i</i>, max.</b> 2.5 V
Switching voltage, typ	<b>b.</b> 22.5 V
Voltage type	DC

### Connection

Number of connections

1 Piece(s)

Connection 1	
Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

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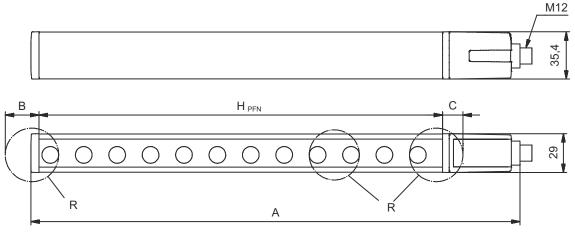
Cable properties	
Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>
Length of connection cable, max.	100 m
Permissible cable resistance to	200 Ω
load, max.	
Mechanical data	
Dimension (W x H x L)	29 mm x 516 mm x 35.4 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	600 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting bracket
	Mounting on Device Column
	Swivel mount
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Environmental data	
Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %
Certifications	
Certifications Degree of protection	IP 65
	IP 65 III
Degree of protection	
Degree of protection Protection class	
Degree of protection Protection class	III c CSA US
Degree of protection Protection class	III c CSA US c TÜV NRTL US
Degree of protection Protection class Certifications Vibration resistance Shock resistance	III c CSA US c TÜV NRTL US TÜV Süd 50 m/s <sup>2</sup> 100 m/s <sup>2</sup>
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## **Dimensioned drawings**



All dimensions in millimeters

# Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$



 $H_{PFE}$  Effective protective field height = 478 mm

 $H_{PFN}$  Nominal protective field height = 450 mm

A Total height = 516 mm

B 19 mm

C 9 mm

R Effective protective field height H<sub>PFE</sub> goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

# **Electrical connection**

### **Connection 1**

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

#### Pin Pin assignment

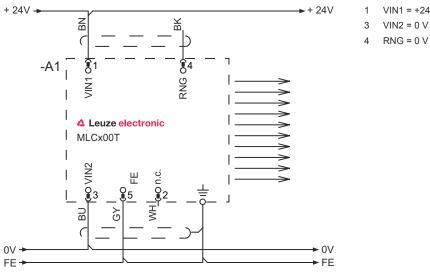
#### **Conductor color**

1	VIN1	Brown	
2	n.c.	White	
3	VIN2	Blue	3
4	RNG	Black	
5	FE/SHIELD	Gray	4

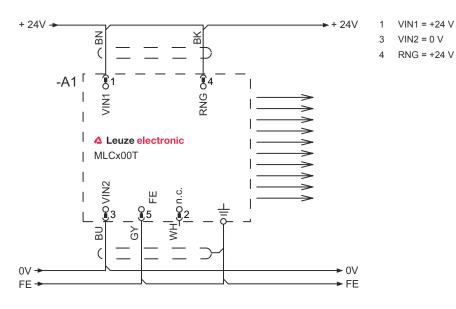
FE

# **Circuit diagrams**

## Transmission channel C1, reduced range



Transmission channel C1, standard range

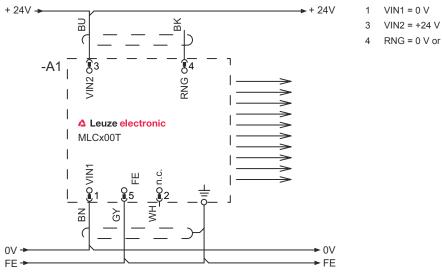


- VIN1 = +24 V
- RNG = 0 V or open

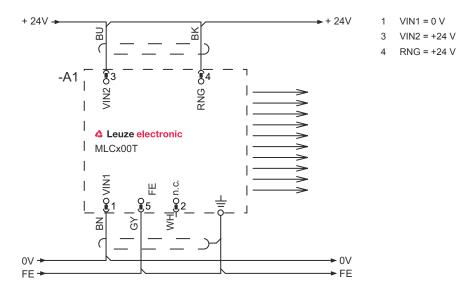


# **Circuit diagrams**

## Transmission channel C2, reduced range



## Transmission channel C2, standard range



# **Operation and display**

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

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RNG = 0 V or open

## Suitable receivers

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 Part no.	Designation	Article	Description
68091304	MLC310R30-450	Safety light curtain receiver	Resolution: 30 mm Protective field height: 450 mm Response time: 5 ms Connection: Connector, M12, Metal, 5 -pin Function package: Basic
68092304	MLC320R30-450	Safety light curtain receiver	Resolution: 30 mm Protective field height: 450 mm Response time: 5 ms Connection: Connector, M12, Metal, 8 -pin Function package: Standard

## Part number code

## Part designation: MLCxyy-za-hhhhei-ooo

### MLC Safety light curtain

x	<b>Series</b> 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
а	Resolution         14: 14 mm         20: 20 mm         30: 30 mm         40: 40 mm         90: 90 mm
hhhh	Protective field height 150 … 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating
Not	e



# Notes





Observe intended use!

 $\ensuremath{^{\textcircled{\tiny \$}}}$  The product may only be put into operation by competent persons.

## Accessories

# Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

# Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
Ra	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

## Alignment aids

 Part no.	Designation	Article	Description
520101	AC-ALM-M	Alignment aid	Housing material: Plastic

## Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
ц.	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

## Accessories





♦ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.