



AES 1235

- 2 Signalling outputs
- 2 safety contacts, STOP 0
- Monitoring of BNS range magnetic safety sensors

Data

Ordering data

Note (Delivery capacity)	Phased-out product
	AES 1235
	101170049
EAN (European Article Number)	4030661297118
eCl@ss number, Version 9.0	27-37-18-19
Available until	31.12.2021

Approval - Standards

cULus
EAC

General data

	AES 123x
	IEC/EN 60204-1
	IEC 60947-5-3
	ISO 13849-1
	BG-GS-ET-14
	BG-GS-ET-20
	EN 60068-2-3
	BG-GS-ET-14
Enclosure material	Glass-fibre reinforced thermoplastic, ventilated
Material of the contacts, electrical	Ag-Ni 10 and 0.2 µm gold-plated
Gross weight	240 g

General data - Features

Stop-Category	0
Wire breakage detection	Yes
Short-circuit recognition	Yes
Feedback circuit	Yes
Automatic reset function	Yes
Reset after disconnection of supply voltage	Yes
Earth connection detection	Yes
Integral System Diagnostics, status	Yes
Number of LEDs	1
Number of openers	2
Number of shutters	1
Number of undelayed semi-conductor outputs with signaling function	2
Number of safety contacts	2
Number of signalling outputs	2

Safety appraisal

ISO 13849-1
IEC 61508

Safety appraisal - Relay outputs

Performance Level, up to	d
Control category to EN13849	3
PFH-value	$1.00 \times 10^{-7} / \text{h}$
Notice	for max. 50,000 switching cycles/year and max. 80% contact load
Safety Integrity Level (SIL), applicable for	2
Mission time	20 Year(s)

Mechanical data

Mounting	Snaps onto standard DIN rail to EN 60715
Mechanical life, minimum	20,000,000 Operations

Mechanical data - Connection technique

Terminal Connector	Screw connection rigid or flexible
Terminal designations	IEC/EN 60947-1 0.25 mm ² 2.5 mm ²
Tightening torque of Clips	0.6 Nm

Mechanical data - Dimensions

Width	22.5 mm
Height	100 mm
Depth	121 mm

Ambient conditions

	IP40
	IP54
	IP20
Ambient temperature, minimum	+0 °C
Ambient temperature, maximum	+55 °C
Storage and transport temperature, minimum	-25 °C
Storage and transport temperature, maximum	+70 °C
Resistance to vibrations to EN 60068-2-6	10...55 Hz, Amplitude 0.35 mm, ± 15 % 30 g / 11 ms

Ambient conditions - Insulation value

Rated impulse withstand voltage	4 kV
	III
	2

Electrical data

Frequency range	60 Hz
Thermal test current	6 A
	24 VAC -15% / +10%
Rated AC voltage for controls, 50 Hz, minimum	20.4 VAC
Rated control voltage at AC 50 Hz, maximum	26.4 VAC
Rated AC voltage for controls, 60 Hz, minimum	20.4 VAC

Rated control voltage at AC 60 Hz, maximum	26.4 VAC
Rated AC voltage for controls at DC minimum	20.4 VDC
Rated control voltage at DC, maximum	28.8 VDC
Electrical power consumption	5 W
Contact resistance, maximum	0.1 Ω
Note (Contact resistance)	in new state
Drop-out delay in case of power failure, typically	80 ms
Drop-out delay in case of emergency, typically	20 ms
Pull-in delay at automatic start, maximum, typically	100 ms
Pull-in delay at RESET, typically	20 ms

Electrical data - Safe relay outputs

Voltage, Utilisation category AC15	230 VAC
Current, Utilisation category AC-15	6 A
Voltage, Utilisation category DC13	24 VDC
Current, Utilisation category DC13	6 A
Switching capacity, minimum	10 VDC
Switching capacity, minimum	10 mA
Switching capacity, maximum	250 VAC
Switching capacity, maximum	8 A

Electrical data - Digital inputs

Input signal, HIGH Signal "1"	10 ... 30 VDC
Input signal, LOW Signal "0"	0 ... 2 VDC
Conduction resistance, maximum	40 Ω

Electrical data - Digital Output

Voltage, Utilisation category DC12	24 VDC
Current, Utilisation category DC12	0.1 A

Electrical data - Relay outputs (auxiliary contacts)

Switching capacity, maximum	24 VDC
Switching capacity, maximum	2 A

Electrical data - Electromagnetic compatibility (EMC)

EMC rating	EMC-Directive
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Integral system diagnosis (ISD)

Note (ISD -Faults)	The following faults are registered by the safety monitoring modules and indicated by ISD.
	Failure of the safety relay to pull-in or drop-out
	Failure of door contacts to open or close
Faults	Cross-wire or short-circuit monitoring of the switch connections
	Interruption of the switch connections
	Fault on the input circuits or the relay control circuits of the safety monitoring module

Other data

Note (applications)	Safety sensor Guard system
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Notes

Note (General)	Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.
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Circuit example

The wiring diagram is shown with guard doors closed and in de-energised condition.
To secure a guard door up to PL d and Category 3
Monitoring 1 guard door(s), each with a magnetic safety sensor of the BNS range
The ISD tables (Integral System Diagnostics) for analysis of the fault indications and their causes are shown in the appendix.
Expansion of enable delay time: The enable delay time can be increased from 0.1 s to 1 s by changing the position of a jumper link connection under the cover of the unit.
The feedback circuit monitors the position of the contactors K3 and K4.
Start push button: A start push button (NO) can optionally be connected into the feedback circuit. With the guard door closed, the enabling paths are then not closed until the start push button has been operated.
If only one external relay or contactor is used to switch the load, the system can be classified in Control Category 3 to ISO 13849-1, if exclusion of the fault "Failure of the external contactor" can be substantiated and is documented, e.g. by using a reliable down-rated contactor. A second contactor leads to an increase in the level of security by redundant switching to switch the load off.
If neither start button nor feedback circuit are connected, a jumper connection must be mounted between X1 and A1.
Modification for 2 NC contacts: The safety monitoring module can be modified to monitor two NC contacts by bridging the terminals A1 and X2. In this configuration, the short-circuit detection becomes inoperative.

Note (Wiring diagram)

Ordering code

Product type description:

AES 123(1)

(1)

Pictures

Photo/Product/Catalogue



ID: kaes1f09

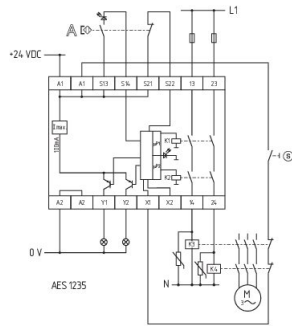
| 84,7 kB | .png | 74.083 x 147.461 mm - 210 x 418

Pixel - 72 dpi

| 711,0 kB | .jpg | 265.642 x 529.167 mm - 753 x 1500

Pixel - 72 dpi

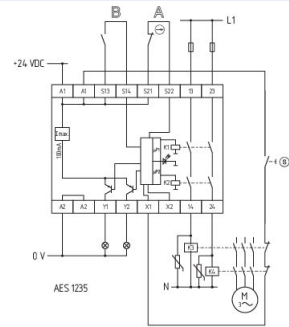
Graphic/Product/Wiring



ID: kaes1l41

| 139,5 kB | .jpg | 352.425 x 396.875 mm - 999 x 1125
Pixel - 72 dpi
| 34,1 kB | .cdr |

Graphic/Product/Wiring



ID: maes1l11

| 34,0 kB | .cdr |
| 143,8 kB | .jpg | 352.778 x 408.517 mm - 1000 x
1158 Pixel - 72 dpi

K.A. Schmersal GmbH & Co. KG, Möddinghofe 3, D-42279 Wuppertal

The details and data referred to have been carefully checked. Images may diverge from original. Further technical data can be found in the manual. Technical amendments and errors possible.

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