

Technical data sheet Stationary bar code reader Part no.: 50135062 BCL 338i O M 100 D



The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2020-10-24

Technical data

Leuze

Series	BCL 300i
Genes	
Special version	
Special version	Heating
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	40 300 mm
Light source	Laser, Red
Laser light wavelength	655 nm
Laser class	2, IEC/EN 60825-1:2007
Transmitted-signal shape	Continuous
Transmitted-signal shape Modulus size	0.2 0.5 mm
Transmitted-signal shape Modulus size Reading method	0.2 0.5 mm Oscillating-mirror scanner
Transmitted-signal shape Modulus size Reading method Beam deflection	0.2 0.5 mm
Transmitted-signal shape Modulus size Reading method Beam deflection	0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror
Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit	0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than
Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit	 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90°
Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle	 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data	 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz
Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data	 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 15 °
Transmitted-signal shape Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle Electrical data Protective circuit	 0.2 0.5 mm Oscillating-mirror scanner Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90° 10 Hz 15 °

Inputs/outputs selectable			
Output current, max.	60 mA		
Number of inputs/outputs selectable	a 2 Piece(s)		
Input current, max.	8 mA		

Interface	
Туре	EtherCAT
EtherCAT	
Function	Process
Transmission protocol	EtherCAT, CoE and EoE
Service interface	
Туре	USB
USB	
Function	Configuration via software
	Service
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male
Mechanical data	
Design	Cubic
Dimension (W x H x L)	125 mm x 58 mm x 110 mm
Housing material	Metal, Diecast aluminum
Lens cover material	Glass
Net weight	580 g
Housing color	Black
	Red
Type of fastening	Dovetail grooves
	Fastening on back
	Via optional mounting device
Operation and display	
Type of display	LED
31	Monochromatic graphic display, 128 x 32 pixels
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)
Environmental data	
Ambient temperature, operation	-35 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com
 The Sensor People
 In der Braike 1, 73277 Owen
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2020-10-24

Technical data

Leuze

Certifications

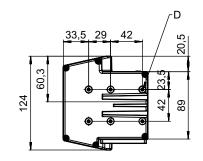
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

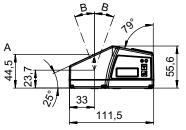
Classification

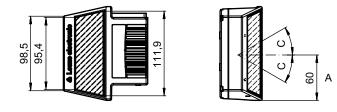
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
eCl@ss 10.0	27280102
eCl@ss 11.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters







A Optical axis

- B Swivel angle of the laser beam: \pm 20 $^{\circ}$
- C Deflection angle of the laser beam: \pm 30 $^{\circ}$
- D M4 thread (5 deep)

Electrical connection

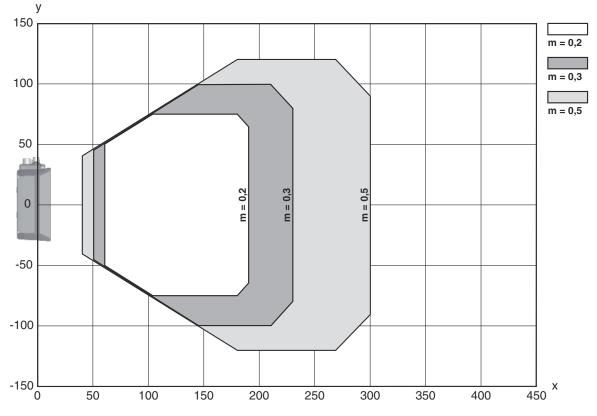
Leuze

Connection 1

Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve

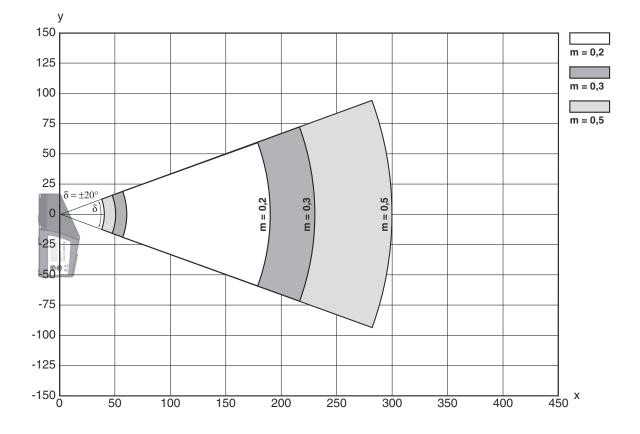


x Reading field distance [mm]

y Reading field width [mm]

Diagrams

Lateral reading field curve



Operation and display

LED		Display	Meaning	
1 F	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Error, device error	
2 E	BUS	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com We reserve the right to make technical changes The Sensor People In der Braike 1, 73277 Owen Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2020-10-24

5/9

Leuze

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
BB	Special equipment D: with display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure
Note	

A list with all available device types can be found on the Leuze website at www.leuze.com.

6

Notes

 Observe intended use!

 Image: Serve intended use!

 Image: Serve intended use!

 Image: Serve intended use into operation by competent persons.

 Image: Serve intended use into operation by competent persons.

 Image: Serve intended use into operation by competent persons.

 Image: Serve intended use into operation by competent persons.

 Image: Serve intended use into operation in accordance with its intended use.

Notes

Leuze



WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

Do not stare into beam!

- The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.
- between book directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ✤ Do not point the laser beam of the device at persons!
- the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- b When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- & CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- by Observe the applicable statutory and local laser protection regulations.
- & The device must not be tampered with and must not be changed in any way.
 - There are no user-serviceable parts inside the device.
 - Repairs must only be performed by Leuze electronic GmbH + Co. KG.



NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Sk Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- ♦ Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
 50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
S	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

The Sensor People In der Braike 1, 73277 Owen

 Leuze electronic GmbH + Co. KG
 info@leuze.com • www.leuze.com
 We reserve the rig

 In der Braike 1, 73277 Owen
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2020-10-24



Accessories

Leuze

Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D-	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.



♦ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.