

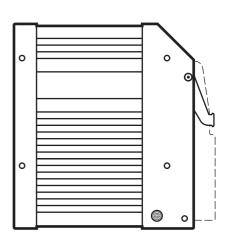


Installation instructions SmartController

ecomatioo

CR2530

UK



Contents

1	Preliminary note	4
2	Safety instructions 2.1 General. 2.2 Target group 2.3 Electrical connection 2.4 Housing temperature 2.5 Tampering with the device 2.6 Electromagnetic compatibility 2.7 Electrical welding on vehicles and plants	5 5 5 5 6 6
3	Functions and features	6
4	Installation. 4.1 Fixing 4.2 Installation position. 4.3 Mounting surface 4.4 Heat dissipation	7 7 8
5	Electrical connection. 5.1 Wiring. 5.2 Ground connection. 5.3 Fuses. 5.4 Laying the supply and signal cables. 5.5 Frequency and analogue inputs. 5.6 Resistor inputs. 5.7 Connection technology.	9 9 10 11
6	Set-up16.1 Programming16.2 Required documentation1	12
7	Technical data.17.1 Mechanical and electric data17.2 Test standards and regulations17.3 Input characteristics17.4 Output characteristics17.5 Wiring2	13 15 16 18
8	Maintenance, repair and disposal	21
9	Approvals / standards	21

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1 Preliminary note

This document applies to devices of the type "SmartController" (art. no.: CR2530). These instructions are part of the device.

This document is intended for specialists. These specialists are people who are qualified by their appropriate training and their experience to see risks and to avoid possible hazards that may be caused during operation or maintenance of the device. The document contains information about the correct handling of the device.

Read this document before use to familiarise yourself with operating conditions, installation and operation. Keep this document during the entire duration of use of the device.

Adhere to the safety instructions.

1.1 Symbols used

- Instructions
- > Reaction, result
- [...] Designation of keys, buttons or indications
- → Cross-reference
- Important note
 - Non-compliance can result in malfunction or interference.
- Information
 Supplementary note

1.2 Warning signs used

A WARNING

Warning of serious personal injury.

Death or serious irreversible injuries may result.

A CAUTION

Warning of personal injury.

Slight reversible injuries may result.

NOTE

Warning of damage to property.

2 Safety instructions

2.1 General

These instructions are part of the device. They contain texts and figures concerning the correct handling of the device and must be read before installation or use.

Observe the operating instructions. Non-observance of the instructions, operation which is not in accordance with use as prescribed below, wrong installation or incorrect handling can seriously affect the safety of operators and machinery.

2.2 Target group

These instructions are intended for authorised persons according to the EMC and low-voltage directives. The device must only be installed, connected and put into operation by a qualified electrician.

2.3 Electrical connection

Disconnect the unit externally before handling it. If necessary, also disconnect any independently supplied output load circuits.

If the device is not supplied by the mobile on-board system (12/24 V battery operation), it must be ensured that the external voltage is generated and supplied according to the criteria for safety extra-low voltage (SELV) as this voltage is supplied without further measures to the connected controller, the sensors and the actuators.

The wiring of all signals in connection with the SELV circuit of the device must also comply with the SELV criteria (safety extra-low voltage, safe electrical isolation from other electric circuits).

If the supplied SELV voltage is externally grounded (SELV becomes PELV), the responsibility lies with the user and the respective national installation regulations must be complied with. All statements in this document refer to the device the SELV voltage of which is not grounded.

The connection terminals may only be supplied with the signals indicated in the technical data and/or on the device label and only the approved accessories of ifm electronic may be connected.

2.4 Housing temperature

As described in the technical specifications below the device can be operated in a wide ambient temperature range. Because of the additional internal heating the housing walls can have high perceptible temperatures when touched in hot environments.

2.5 Tampering with the device

In case of malfunctions or uncertainties please contact the manufacturer. Tampering with the device can seriously affect the safety of operators and machinery. This is not permitted and leads to the exclusion of any liability and warranty claims.

2.6 Electromagnetic compatibility

This is a class A product. It can cause radio interference in domestic areas. In this case the operator is requested to take appropriate measures.

2.7 Electrical welding on vehicles and plants

Welding work on the chassis frame must only be carried out by qualified persons.

Remove and cover the plus and minus terminals of the batteries.

Disconnect all contacts of the controller from the on-board system prior to welding on the vehicle or plant. Connect the earth terminal of the welding device directly to the part to be welded.

Do not touch the controller or electric cables with the welding electrode or the earth terminal of the welding device.

Protect the controller against weld slag.

3 Functions and features

The freely programmable controllers of the "SmartController" series are rated for use under difficult conditions (e.g. extended temperature range, strong vibration, intensive EMC interference).

They are suited for direct installation in machines in mobile and robust applications. Integrated hardware and software functions (operating system) offer high protection for the machine.

The controllers can be used as CANopen master.

A WARNING

The SmartController series is not approved for safety tasks in the field of safety of persons.

A WARNING

The user is responsible for the safe function of the application programs which he created himself.

If necessary, he must additionally carry out an approval test by corresponding supervisory and test organisations according to the national regulations.

4 Installation

4.1 Fixing

► Fix the controller to a flat surface using 4 M5 screws.

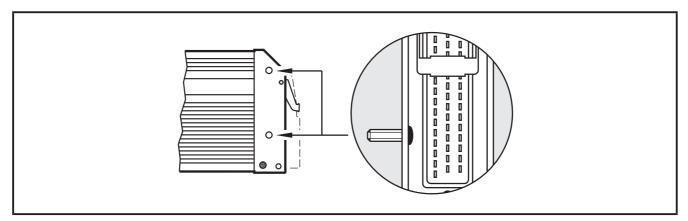
Screw material: steel or stainless steel

Tightening torque: 8 ±2 Nm

NOTE

Use screws with a low head to avoid that the connector is damaged when placed and locked.

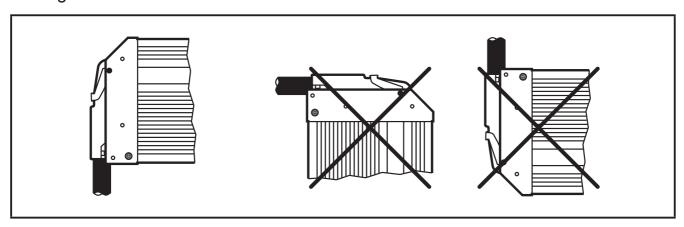
Screws to be used (examples)	Standard
Button head hexagon socket screws (M5 x L)	ISO 7380
Cylinder screws with hexagon socket and low head (M5 x L)	DIN 7984
Cutting screws for metric ISO thread with low head	DIN 7500



Example button head hexagon socket screw

4.2 Installation position

▶ Align the controller so that the cable entries of the connectors face downwards.



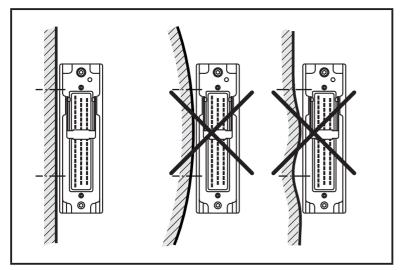
Preferred installation position

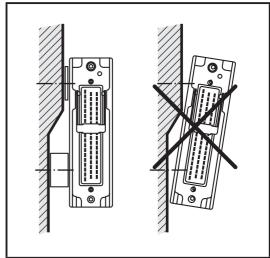
4.3 Mounting surface

NOTE

The housing must not be exposed to any torsional forces or mechanical stress.

▶ Use compensating elements if there is no flat mounting surface available.

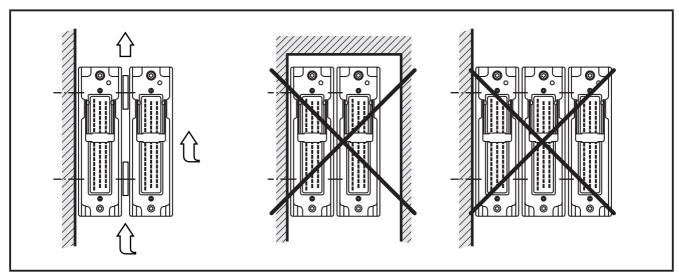




Mounting surface

4.4 Heat dissipation

- ► Ensure sufficient heat dissipation as the internal heating of the electronics is conducted away via the housing.
- ► In case of sandwich mounting of controllers use spacers.



Heat dissipation and sandwich mounting

5 Electrical connection

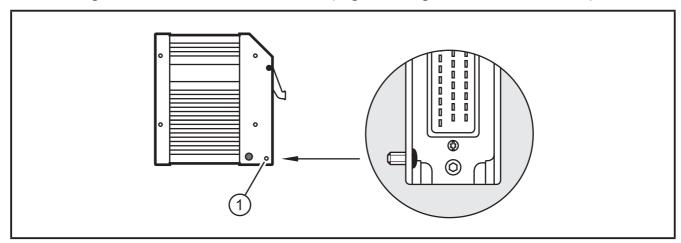
5.1 Wiring

Wiring (→ 7 Technical data)

- Only connect the connector pins as shown in the pin layout. Unspecified connector pins remain unconnected.
- ► Connect all indicated supply cables and GND terminals.

5.2 Ground connection

➤ To ensure the protection of the device against electrical interference, the housing must be connected to GND (e.g. to the ground of the vehicle).



- 1: Drill holes for ground connection
- ► Establish a connection between the device and the ground of the vehicle using M5 screws.

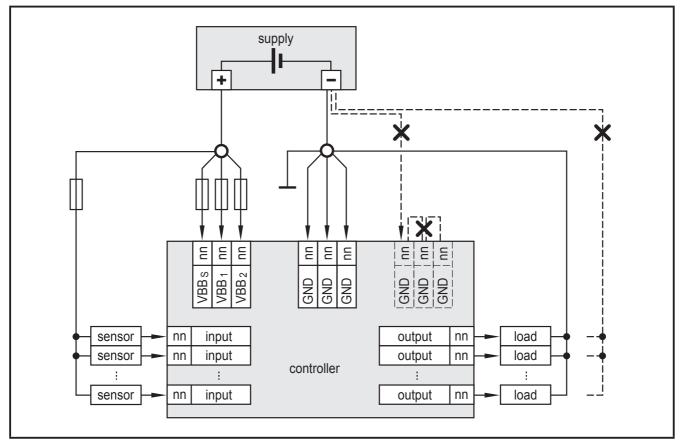
Screws to be used (\rightarrow 4.1 Fixing)

5.3 Fuses

➤ The individual electric circuits must be protected in order to protect the whole system.

Potential	Description	Pin no.	Fuse
VBB s	Supply voltage sensors/module	10	≤ 2 A T
VBB ₁	Supply voltage output group 1	19	≤ 15 A
VBB ₂	Supply voltage output group 2	01	≤ 15 A

5.4 Laying the supply and signal cables



X = not permissible

A WARNING

The linking of connections in the plug is not permitted and can affect the safety of operators and machinery.

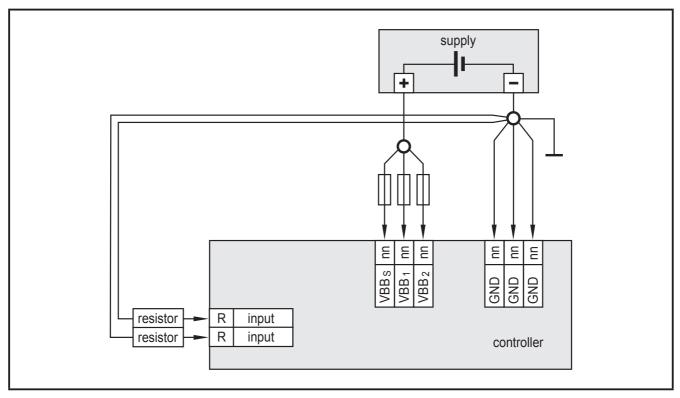
- ▶ Basically all supply and signal cables must be laid separately.
- ► Connect supply and ground cables to the controller and the sensors/actuators via the respective common star point.
- If a prewired connection cable is used, remove the cores with unused signal inputs and outputs.

Unused cores, in particular core loops, lead to interference coupling that can influence the connected controller.

5.5 Frequency and analogue inputs

- ➤ Operate frequency inputs with screened cables, so that useful signals are not affected by external interference.
- ► Connect screens to ground on one side.

5.6 Resistor inputs



Ground return resistor inputs

► Equip each resistor with an own, separated ground return to ensure measurement accuracy.

5.7 Connection technology

NOTE

Only connect the 55-pole connectors when the supply voltage is disconnected. No "hot plugging" is permitted.

6 Set-up

6.1 Programming

The user can easily create the application software by means of the IEC 61131-3 compliant programming system CoDeSys 2.3.

6.2 Required documentation

In addition to the CoDeSys programming system, the following documents are required for programming and set-up of the device:

- Programming manual CoDeSys V2.3 (alternatively as online help)
- SmartController system manual (alternatively as online help)

The manuals can be downloaded from the internet: www.ifm.com \rightarrow Data sheet search \rightarrow CR2530 \rightarrow More information CoDeSys and SmartController online help: www.ifm.com \rightarrow Service \rightarrow Download \rightarrow Systems for mobile machines*

*) Download area with registration

7 Technical data

7.1 Mechanical and electric data

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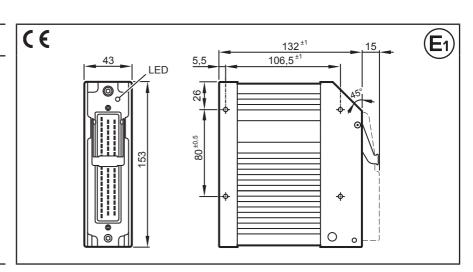
Mobile controller SmartController

> 16 inputs 16 outputs

2 CAN interfaces

Programming to IEC 61131-3

8...32 V DC



Mechanical data	
Housing	closed metal housing with flange fastening
Dimensions (H x W x D)	153 x 132 x 43 mm
Installation	screw connection by means of 4 M5 x L screws to DIN 7500 or DIN 7984 mounting position horizontal or vertical to the mounting wall
Connection	1 connector 55-pole, locked, reverse polarity protection, type AMP or Framatome contacts AMP-Junior-Timer, crimp connection 0.5/2.5 mm²
Weight	1.0 kg
Housing/storage temperature	- 4085 °C (depending on the load) / - 4085 °C
Protection rating	IP 67 (for inserted connector with individually sealed cores, e.g. EC2084)
Electrical data	
Input/output channels (total)	32 (16 inputs / 16 outputs)
Inputs	configurable digital for positive/negative sensor signals, positive with diagnostic capabilities analogue (010/32 V, 020 mA, ratiometric) frequency (\leq 30 kHz) resistance measurement (16 Ω 30 k Ω)
Outputs	configurable digital, positive switching (high side) analogue (0.0210 V) PWM output (20250 Hz), current-controlled
Operating voltage	832 V DC
Overvoltage	≤ 36 V for t ≤ 10 s
Undervoltage detection	for U _B ≤ 7.8 V
Undervoltage shutdown	for U _B < 7.0 V
Reverse polarity protection	yes
Current consumption	50 mA (at 24 V DC)
CAN interfaces 12 baud rate communication profile	CAN interface 2.0 A/B, ISO 11898 50 Kbits/s1 Mbit/s (default 250 Kbits/s) CANopen, CiA DS 301 V4.01, CiA DS 306 V1.3 or SAE J 1939 or free protocol
Processor	Freescale PowerPC, 50 MHz

CR2530			Technical data
Device monitoring		check sum t	ervoltage monitoring vatchdog function test for program and system temperature monitoring
Physical memory		F	lash: 1.5 Mbytes RAM: 592 Kbytes ent memory: 2 Kbytes
Memory allocation	www.if	se fm.com → Data she	ee system manual et search → CR2530 → More information
Software/programming			
Programming system		CoDeSys	version 2.3 (IEC 61131-3)
Indicators			
Status LED		LE	D red / LED green
Operating states	Colour	Status	Description
No longer valid if the colours and/or	_	permanently off	no operating voltage
flashing modes are changed by the	red/green	1 x on	initialisation or reset checks
application program.	green	5 Hz	no operating system loaded
		2 Hz	application is running (RUN)
		permanently on	application stopped (STOP)
	red	5 Hz	application stopped due to undervoltage
	1.00	permanently on	system fault (fatal error)

7.2 Test standards and regulations

CR2530		Technical data
Test standards and regulations		
CE marking	EN 61000-6-2: 2005	Electromagnetic compatibility (EMC) noise immunity
	EN 61000-6-4: 2007	Electromagnetic compatibility (EMC) radiation of interference
E1 marking	UN/ECE-R10	Radiation of interference immunity with 100 V/m
Electrical tests	ISO 7637-2: 2004	Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state C (data valid for the 24V system) Pulse 4, severity level: III; function state C (data valid for the 12 V system)
Climatic tests	EN 60068-2-30: 2006	Damp heat, cyclic upper temperature 55 °C, number of cycles: 6
	EN 60068-2-78: 2002	Damp heat, steady state test temperature 40 °C / 93 % RH, test duration: 21 days
	EN 60068-2-52: 1996	Salt spray test severity level 3 (motor vehicle)
Mechanical tests	ISO 16750-3: 2007	Test VII; Vibration, random mounting location: vehicle body
	EN 60068-2-6: 2008	Vibration, sinusoidal 10500 Hz; 0.72 mm/10 g; 10 cycles/axis
	ISO 16750-3: 2007	Bumps 30 g/6 ms; 24,000 shocks

7.3 Input characteristics

		nput characteristics
N0003	Resolution	12 bits
Analogue / digital inputs	Accuracy	± 1 % FS
	Measuring ranges	010 V, 032 V, 020 mA, ratiometric
Current input 020 mA (A)	Input resistance	390 Ω
. , ,	Input frequency	≤ 1 kHz (default 35 Hz)
/oltage input 010 V (A)	Input resistance	65.6 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
/oltage input 032 V (A)	Input resistance	50.7 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
/oltage input ratiometric (A)	Input resistance	50.7 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
Digital input (B⊔н)	Input resistance	3.2 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
	Switch-on level	> 0.7 U _B
	Switch-off level	< 0.3 U _B
		> 0.95 U _B
	Diagnosis short circuit to VBB	→ 0.33 O _B
	short circuit to VBB Diagnosis short circuit to GND / wire break	< 1 V
INDA 05	short circuit to VBB Diagnosis short circuit to GND / wire break	<1 V
	short circuit to VBB Diagnosis short circuit to GND / wire	
Digital / resistor inputs	short circuit to VBB Diagnosis short circuit to GND / wire break	<1 V
Digital / resistor inputs	short circuit to VBB Diagnosis short circuit to GND / wire break Resolution	< 1 V 12 bits
Digital / resistor inputs	short circuit to VBB Diagnosis short circuit to GND / wire break Resolution Input resistance	< 1 V 12 bits 3.2 kΩ
Digital / resistor inputs	short circuit to VBB Diagnosis short circuit to GND / wire break Resolution Input resistance Input frequency	< 1 V 12 bits 3.2 kΩ ≤ 1 kHz (default 35 Hz)
Digital / resistor inputs	short circuit to VBB Diagnosis short circuit to GND / wire break Resolution Input resistance Input frequency Switch-on level	 < 1 V 12 bits 3.2 kΩ ≤ 1 kHz (default 35 Hz) > 0.7 U_B
IN0405 Digital / resistor inputs Digital input (B _∪)	short circuit to VBB Diagnosis short circuit to GND / wire break Resolution Input resistance Input frequency Switch-on level Switch-off level Diagnosis	< 1 V 12 bits 3.2 kΩ ≤ 1 kHz (default 35 Hz) > 0.7 U _B < 0.3 U _B

2530	'	nput characteristics
stor input (R)	Measuring current	< 2.0 mA
	Input frequency	50 Hz
	Measuring range	16 Ω30 kΩ
	Accuracy	± 2 % FS: 16 Ω3 kΩ ± 5 % FS: 315 kΩ ± 10 % FS: 1530 kΩ
	Diagnosis short circuit to VBB	> 31 kΩ
611 ital inputs	Resolution	12 bits
		Tabasa
al input (B⊔)	Input resistance	3.2 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
	Switch-on level	> 0.7 U _B
	Switch-off level	< 0.3 U _B
	Diagnosis short circuit to VBB	> 0.95 U _B
	Diagnosis short circuit to GND / wire break	< 1 V
215	Resolution	12 bits
ital / frequency inputs		
al input (B _□)	Input resistance	3.2 kΩ
,	Input frequency	≤ 30 kHz
	Switch-on level	> 0.350.48 U _B
	Switch-off level	< 0.29 U _B
	Diagnosis short circuit to VBB	none
	Diagnosis short circuit to GND / wire break	none
quency input (FROUT)	Input resistance	3.2 kΩ
, r,	Input frequency	≤ 30 kHz
	Switch-on level	> 0.350.48 U _B
	Switch-off level	< 0.29 U _B

7.4 Output characteristics

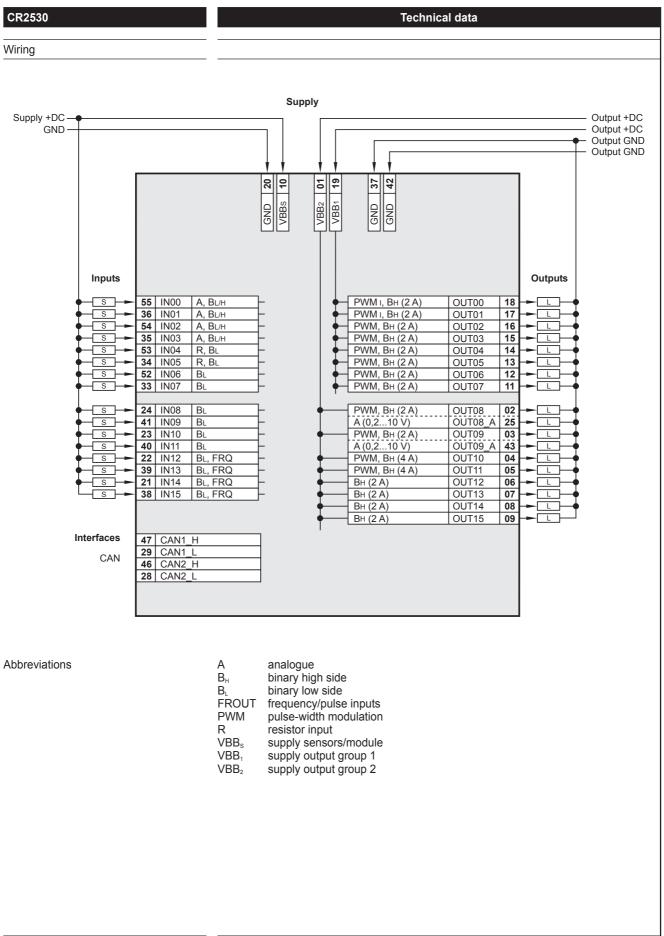
CR2530	Ou	tput characteristics
UT0001 igital / PWM outputs	Protective circuit for inductive loads	integrated
	Diagnosis wire break	via voltage feedback
	Diagnosis short circuit	via voltage feedback
	Diagnosis excessive current	integrated
igital output (B _н)	Switching voltage	832 V DC
ngital output (BH)		0.022 A
	Switching current	0.022 A
WM output (PWM)	Output frequency	20250 Hz (per channel)
	Pulse/pause ratio	11000 %
	Resolution	1 %
	Switching current	0.022 A
Current-controlled output (PWM _i)	Output frequency	20250 Hz (per channel)
	Control range	0.022 A
	Setting resolution	1 mA
	Control resolution	2 mA
	Load resistance	≥ 6 Ω (at 12 V DC) ≥ 12 Ω (at 24 V DC)
	Accuracy	± 1.5 % FS
	Protective circuit for inductive	integrated
	loads	-
	1	integrated
	loads	only if switched off
Digital / PWM outputs	loads Diagnosis wire break Diagnosis short circuit	only if switched off $U_{\text{OUT}} > 27.5 \text{ % VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \text{ % VBB}_{\text{S}}$
Digital / PWM outputs	loads Diagnosis wire break Diagnosis short circuit Switching voltage	only if switched off $U_{\text{OUT}} > 27.5 \% \text{ VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \% \text{ VBB}_{\text{S}}$ 832 V DC
Digital / PWM outputs	loads Diagnosis wire break Diagnosis short circuit	only if switched off $U_{\text{OUT}} > 27.5 \text{ % VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \text{ % VBB}_{\text{S}}$
Digital / PWM outputs Digital output (B₁)	loads Diagnosis wire break Diagnosis short circuit Switching voltage	only if switched off $U_{\text{OUT}} > 27.5 \% \text{ VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \% \text{ VBB}_{\text{S}}$ 832 V DC
Digital / PWM outputs Digital output (B₁)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current	only if switched off $U_{\text{OUT}} > 27.5 \% \text{ VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \% \text{ VBB}_{\text{S}}$ 832 V DC 0.022 A
Digital / PWM outputs Digital output (B _H)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency	only if switched off $U_{\text{OUT}} > 27.5 \% \text{ VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \% \text{ VBB}_{\text{S}}$ 832 V DC 0.022 A
oigital / PWM outputs	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency Pulse/pause ratio	only if switched off $U_{\text{OUT}} > 27.5 \% \text{ VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \% \text{ VBB}_{\text{S}}$ 832 V DC 0.022 A $20250 \text{ Hz (per channel)}$ 11000%
Digital / PWM outputs Digital output (B₁)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency Pulse/pause ratio Resolution	only if switched off $U_{OUT} > 27.5 \% VBB_s$ only in the logic ON state $U_{OUT} < 93.5 \% VBB_s$ 832 V DC 0.022 A 20250 Hz (per channel) 11000 ‰ 1 ‰
Digital / PWM outputs Digital output (B _H) PWM output (PWM)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency Pulse/pause ratio Resolution Switching current Protective circuit for inductive	only if switched off $U_{OUT} > 27.5 \% VBB_s$ only in the logic ON state $U_{OUT} < 93.5 \% VBB_s$ 832 V DC 0.022 A 20250 Hz (per channel) 11000 ‰ 1 ‰
Digital / PWM outputs Digital output (B _H) PWM output (PWM)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency Pulse/pause ratio Resolution Switching current Protective circuit for inductive loads	only if switched off $U_{\text{OUT}} > 27.5 \% \text{ VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \% \text{ VBB}_{\text{S}}$ 832 V DC 0.022 A 20250 Hz (per channel) 11000 ‰ 1 ‰ 0.022 A
Digital / PWM outputs Digital output (B _H) PWM output (PWM)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency Pulse/pause ratio Resolution Switching current Protective circuit for inductive loads Diagnosis wire break	only if switched off U _{ουτ} > 27.5 % VBB _s only in the logic ON state U _{ουτ} < 93.5 % VBB _s 832 V DC 0.022 A 20250 Hz (per channel) 11000 ‰ 1 ‰ 0.022 A integrated none
Digital / PWM outputs Digital output (B _H) PWM output (PWM)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency Pulse/pause ratio Resolution Switching current Protective circuit for inductive loads	only if switched off $U_{\text{OUT}} > 27.5 \% \text{ VBB}_{\text{S}}$ only in the logic ON state $U_{\text{OUT}} < 93.5 \% \text{ VBB}_{\text{S}}$ 832 V DC 0.022 A 20250 Hz (per channel) 11000 ‰ 1 ‰ 0.022 A
DUT0207 Digital / PWM outputs Digital output (B _H) PWM output (PWM) DUT0809 Digital / PWM outputs Digital output (B _H)	loads Diagnosis wire break Diagnosis short circuit Switching voltage Switching current Output frequency Pulse/pause ratio Resolution Switching current Protective circuit for inductive loads Diagnosis wire break	only if switched off U _{ουτ} > 27.5 % VBB _s only in the logic ON state U _{ουτ} < 93.5 % VBB _s 832 V DC 0.022 A 20250 Hz (per channel) 11000 ‰ 1 ‰ 0.022 A integrated none

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CR2530 / Page 6 20.09.2013

250 Hz (per channel) 000 % 22 A 22 V mA10 V % FS nV grated e e 22 V DC 24 A 250 Hz (per channel) 000 %
000 % 22 A 22 V mA10 V % FS nV grated e e 22 V DC 24 A 2.250 Hz (per channel)
22 A 22 V mA10 V % FS nV grated e e 22 V DC4 A 250 Hz (per channel)
is 2 V mA10 V % FS nV grated e e 22 V DC4 A250 Hz (per channel)
mA10 V % FS nV grated e e 22 V DC4 A
mA10 V % FS nV grated e e 22 V DC4 A
10 V % FS nV grated e e 22 V DC4 A
% FS nV grated e e 2 V DC 24 A
grated e e 22 V DC 24 A 250 Hz (per channel)
grated e e e 22 V DC 24 A 250 Hz (per channel)
e e e e e e e e e e e e e e e e e e e
22 V DC 24 A 250 Hz (per channel)
22 V DC 24 A 250 Hz (per channel)
24 A 250 Hz (per channel)
24 A 250 Hz (per channel)
250 Hz (per channel)
24 A
grated
е
9
2 V DC
22 A
5.12 A
≤ 9 A; i.e. operation ≥ 10 min)
(at 100% overload)
carried out via the output driver
3

7.5 Wiring



8 Maintenance, repair and disposal

The unit is maintenance-free.

- ▶ Do not open the housing as the device does not contain any components which can be repaired by the user. The device must only be repaired by the manufacturer.
- ▶ Dispose of the device in accordance with the national environmental regulations.

9 Approvals / standards

Test standards and regulations (→ 7 Technical data)

The EC Declaration of Conformity and approvals can be found at: www.ifm.com \rightarrow Data sheet search \rightarrow CR2530 \rightarrow Approvals

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