

Technical data sheet

Safety light curtain transmitter

Part no.: 68016203
MLC500T20-300H/A



Figure can vary

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Technical data

Basic data

Series	MLC 500
Device type	Transmitter
Cascading	Host
Application	Hand protection

Characteristic parameters

Type	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T _M	20 years, EN ISO 13849-1

Protective field data

Resolution	20 mm
Protective field height	300 mm
Operating range	0 ... 15 m

Optical data

Number of beams	24 Piece(s)
Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed

Electrical data

Protective circuit	Overvoltage protection Short circuit protected
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Performance data

Supply voltage U _B	26.5 ... 31.6 V
Current consumption from AS-i circuit	50 mA

Inputs

Number of digital switching inputs	1 Piece(s)
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Switching inputs

Type	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC

Interface

Type	AS-Interface Safety at Work
AS-i	
Function	Process
AS-i profile	S-0.B.F
Slave address	1..31 programmable, default=0
Cycle time acc. to AS-i specifications	Max. 5 ms

Connection

Number of connections	2 Piece(s)
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Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	5 -pin

Connection 2

Function	Cascade, Guest Out Cascade, Middle Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Thread size	M12
Material	Plastic
No. of pins	8 -pin

Cable properties

Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Dimension (W x H x L)	29 mm x 366 mm x 35.4 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	525 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Mounting bracket Swivel mount

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	0 ... 55 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	0 ... 95 %

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
US patents	US 6,418,546 B

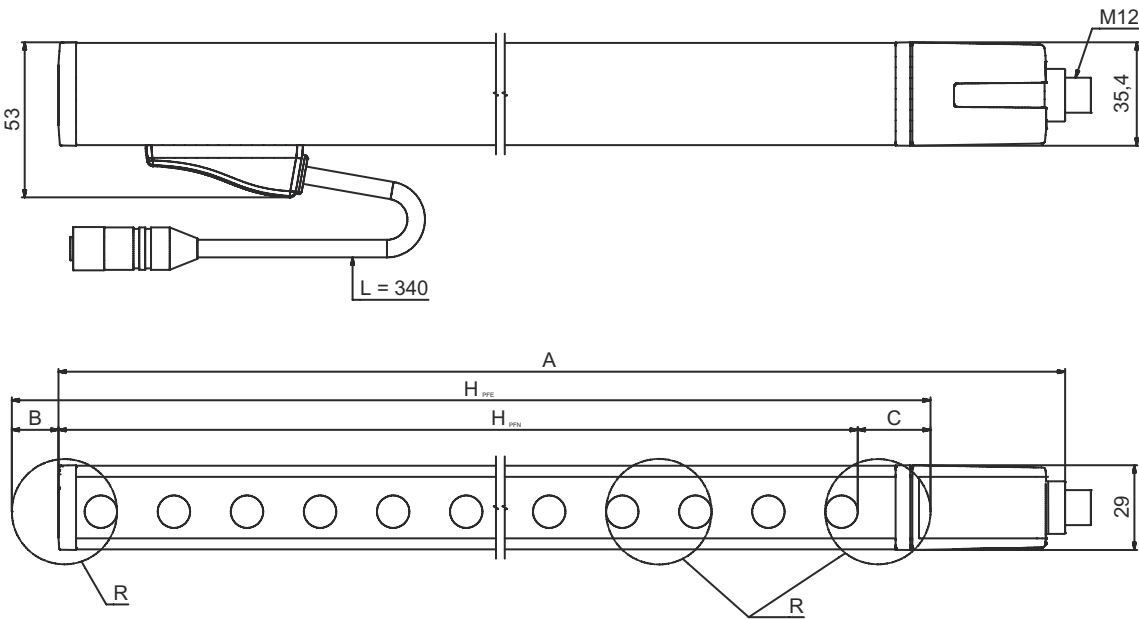
Classification

Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height $H_{PFE} = H_{PFN} + B + C$



- H_{PFE} Effective protective field height = 317 mm

H_{PFN} Nominal protective field height = 300 mm

A Total height = 366 mm

B 7 mm
- C 10 mm

R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

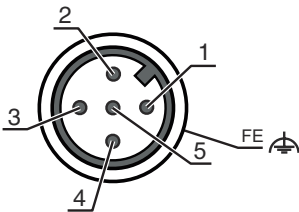
Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin Pin assignment

1	AS-i+
2	n.c.
3	AS-i-
4	n.c.
5	n.c.



Connection 2

Function	Cascade, Guest Out
	Cascade, Middle Guest Out
Type of connection	Cable with connector
Cable length	330 mm
Sheathing material	PUR
Cable color	Black

Electrical connection


Connection 2

Wire cross section	
Type of stranding	Pair stranding (twisted pair)
Thread size	M12
Type	Female
Material	Plastic
No. of pins	8 -pin
Encoding	A-coded

Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation

Suitable receivers

	Part no.	Designation	Article	Description
	68017203	MLC510R20-300H/A	Safety light curtain receiver	Resolution: 20 mm Protective field height: 300 mm Response time: 7 ms Interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: **MLCxyy-za-hhhh-ei-ooo**

MLC	Safety light curtain
x	Series 3: MLC 300 5: MLC 500
yy	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 ... 3000: from 150 mm to 3000 mm
e	Host/Guest (optional) H: Host MG: Middle Guest G: Guest

Part number code

MLC Safety light curtain

i	Interface (optional) /A: AS-i
ooo	Option /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



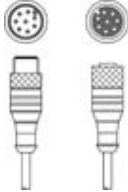
Observe intended use!




- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Accessories


Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	429278	CB-M12-2000E-8TP	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 8 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts



	Part no.	Designation	Article	Description
	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Alignment aids

	Part no.	Designation	Article	Description
	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

Accessories

Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔗 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.