



Model Number

MLV41-54-G/82b/103/123/124

Retroreflective sensor
with 5-pin, M12 x 1 connector

Features

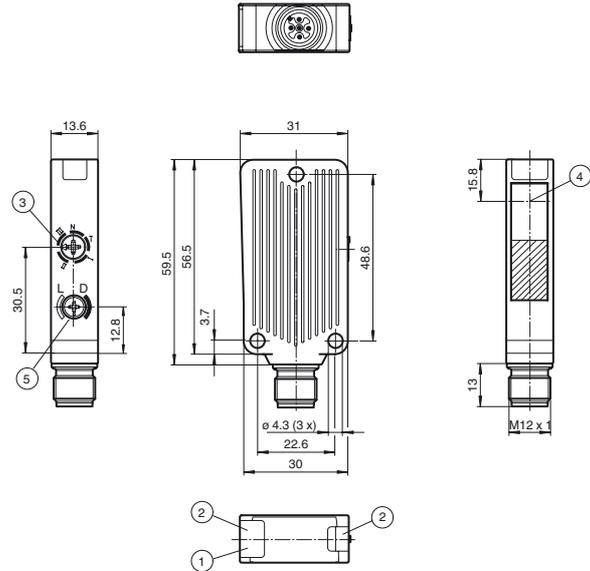
- Rugged series in corrosion-resistant metal housing
- Reliable recognition of reflective objects and clear glass
- Two machines in one: clear object detection or reflection operating mode with long range
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection mode
- Resistant against noise: reliable operation under all conditions

Product information

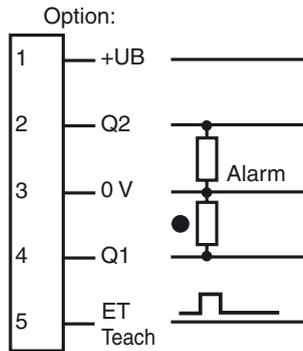
The unique and extremely popular design of the MLV41 series enables it be mounted correctly in confined areas and offers all the functions that are normally only found on larger phototelectric sensors. The MLV41 series comes with a range of functions. For example, highly visible status LEDs on the front and back, resistance to ambient light, crosstalk protection and universally applicable output stages that permit every possible switching logic and polarity to be realized. The enhanced resistance to ambient light ensures reliable operation even where modern energy-saving lamps with electronic ballasts are in use. The same applies where multiple devices are present, i.e. the use of a number of sensors in the same vicinity causes no problems.

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Dimensions

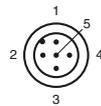


Electrical connection



○ = Light on
● = Dark on

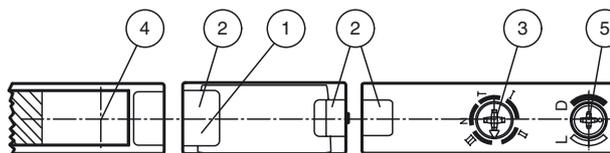
Pinout



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)
5	GY	(gray)

Indicators/operating means



1	Operating display	green
2	Functional display	yellow
3	Teach-In switch	
4	Optical center emitter and receiver	
5	Bright / dark switch	

Technical data**General specifications**

Effective detection range	0 ... 4 m in TEACH mode 0 ... 5.2 m at switch position "N"
Reflector distance	0 ... 4 m in TEACH mode 0 ... 5.2 m at switch position "N"
Threshold detection range	6.5 m
Reference target	H85-2 reflector
Light source	LED
Light type	modulated visible red light , 660 nm
Polarization filter	yes
Angle deviation	max. $\pm 1^\circ$
Diameter of the light spot	approx. 100 mm at detection range 4 m
Angle of divergence	1.5 °
Ambient light limit	40000 Lux

Functional safety related parameters

MTTF _d	900 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Operation indicator	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator	2 LEDs yellow for switching state, stability control, TEACH-IN and contrast detection mode
Control elements	rotary switch for light/dark, 5-step switch for contrast recognition adjustment
Contrast detection levels	10 % - clean, water filled PET bottles 18 % - clear glass bottles 40 % - colored glass or opaque materials adjustable due to Teach-In switch

Electrical specifications

Operating voltage	U _B	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I ₀	max. 35 mA

Input

Function input	Ext. Teach-In input (ET)
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Output

Pre-fault indication output	1 PNP function reserve output (alarm), short-circuit protected, protected from reverse polarity, open collector	
Switching type	light/dark on switchable	
Signal output	1 PNP output, short-circuit protected, reverse polarity protected, open collector	
Switching voltage	max. 30 V DC	
Switching current	max. 100 mA	
Voltage drop	U _d	≤ 2.5 V DC
Switching frequency	f	1000 Hz
Response time		0.5 ms

Conformity

Product standard	EN 60947-5-2
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Ambient conditions

Ambient temperature	-40 ... 60 °C (-40 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)

Mechanical specifications

Housing width	31 mm
Housing height	56.5 mm
Housing depth	13.6 mm
Degree of protection	IP67
Connection	5-pin, M12 x 1 connector
Material	
Housing	Aluminum , Delta-Seal coated
Optical face	glass pane
Connector	metal
Mass	50 g

Approvals and certificates

Protection class	II, rated voltage ≤ 50 V AC with pollution degree 1-2 according to IEC 60664-1 , functional insulation acc. to DIN EN 50178
UL approval	cULus Listed 57M3 (Only in association with UL Class 2 power supply; Type 1 enclosure)
CCC approval	CCC approval / marking not required for products rated ≤ 36 V

Accessories

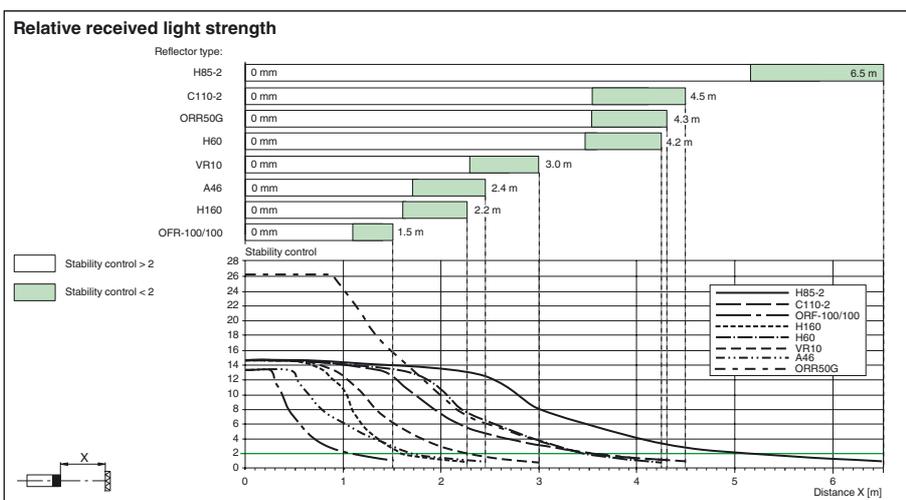
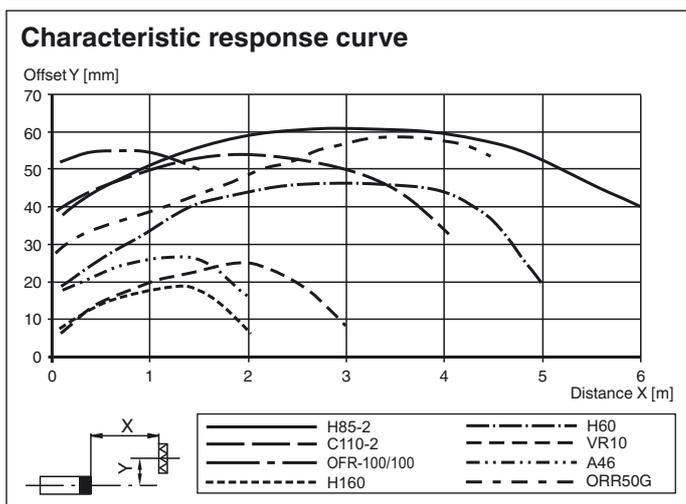
OMH-41
Mounting bracket

OMH-09
Mounting bracket for Sensors series
MLV41 for M12 rod mounting

V15-G-2M-PUR
Female cordset, M12, 5-pin, PUR cable

Other suitable accessories can be found at
www.pepperl-fuchs.com

Curves/Diagrams



Additional information

Instructions for the TEACH-IN mode:

Step	Switch position	LED green	LED yellow	Time/ Frequency	Explanations/ Remarks
1	N	on	flashes	4/s	In switch position "N" aligned with reflector. Reflector detected without functional reserve .
	N	on	on	-	In switch position "N" aligned with reflector. Reflector detected with functional reserve (recommended).
2	T	off/on	on	200 ms	A new switch position is indicated by the green LED going out briefly. This applies also for the selection of the other switch positions.
	T	flashes	flashes	2.5s	<i>Slow</i> alternating flashing: TEACH-IN process correctly executed. Max. duration of the TEACH-IN process: 2 s
	T	flashes	flashes	8/s	<i>Rapid</i> alternating flashing: TEACH-IN process not correctly executed. (e.g. receiver signal not sufficient, sensor not correctly aligned with reflector) Status is terminated by turning switch to position N.
3/1	I	on	on	-	Contrast detection 10 % is activated. (e.g. clean PET bottles filled with water)

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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

3/2	II	on	on	-	Contrast detection 18 % is activated. (e.g. bottles made of clear glass)
3/3	III	on	on	-	Contrast detection 40 % is activated. (e.g. tinted glass or intransparent materials)

Alarm output:**Switch position "N":**

Inactive if the functional reserve is used after approx. 5 sec. Immediately inactive if 8 light beam interruptions occur within the flashing time.

Ext. TEACH input:

In switch position "T" it is possible to trigger a TEACH-IN process and to select the corresponding contrast detection level by the external application of a High pulse of a certain width:

- I: 50 ms (30 ... 80 ms)
- II: 150 ms (120 ... 180 ms)
- III: 250 ms (220 ... 280 ms)
- N: 350 ms (320 ... 380 ms)