

Technical data sheet Safety light curtain receiver

Part no.: 68005307

MLC511R30-750



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Technical data



Basic data

Series	MLC 500
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Hand protection

Functions

Function package	Basic
Functions	Automatic start/restart
	Transmission channel changeover

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH _D	7.73E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	30 mm
Protective field height	750 mm

Optical data

Synchronization	Optical between transmitter and receiver
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Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

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Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA
Fuse	2 A semi time-lag

Outputs

Number of safety-related switching	2 Piece(s)
outputs (OSSDs)	

Safety-related switching outputs

Salety-related Switching outputs	
Туре	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,000 μΗ
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, typ.	0.002 mA
Voltage drop	1.5 V

Safety-related switching output 1

Assignment	Connection 1, pin 2
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP

Timing

Response time	8 ms
Restart delay time	100 ms

Connection

Number of connections

Function Machine interface Type of connection Connector Thread size M12 Material Metal	Connection 1	
Thread size M12 Material Metal	Function	Machine interface
Material Metal	Type of connection	Connector
	Thread size	M12
No of nine 4 - nin	Material	Metal
4 -pm	No. of pins	4 -pin

1 Piece(s)

Cable properties

Permissible conductor cross section, typ.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Dimension (W x H x L)	29 mm x 816 mm x 35.4 mm	
Housing material	Metal, Aluminum	
Lens cover material	Plastic / PMMA	
Material of end caps	Diecast zinc	
Net weight	900 g	
Housing color	Yellow, RAL 1021	
Type of fastening	Groove mounting	
	Mounting bracket	
	Mounting on Device Column	
	Swivel mount	

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Polativo humidity (non condonsing)	0 05 %

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
Vibration resistance	50 m/s²
Shock resistance	100 m/s ²
US patents	US 6,418,546 B

Classification

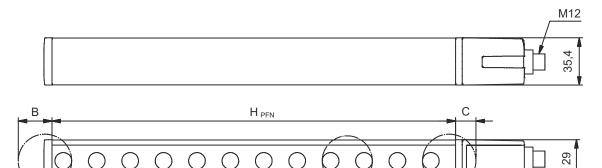
Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings



All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C



 H_{PFE} Effective protective field height = 778 mm H_{PFN} Nominal protective field height = 750 mm

Total height = 816 mm

R

19 mm

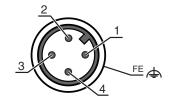
- С 9 mm
- Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	4 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

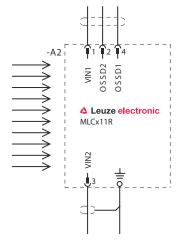
Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	OSSD2	White
3	VIN2	Blue
4	OSSD1	Black



Circuit diagrams

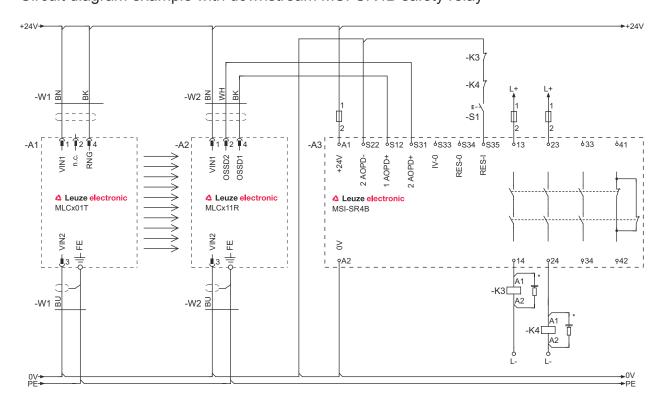


Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

Circuit diagram example with downstream MSI-SR4B safety relay



Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off.
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	OSSD on, weak signal
	Green, continuous light	OSSD on
2	Off	Transmission channel C1

Operation and display



LED	Display	Meaning
2	Red, continuous light	OSSD off, transmission channel C2

Suitable transmitters

P	Part no.	Designation	Article	Description
6	88004307	MLC501T30-750	Safety light curtain transmitter	Resolution: 30 mm Protective field height: 750 mm Operating range: 0 10 m Connection: Connector, M12, Metal, 4 -pin

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option //: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note



Notes





Observe intended use!



Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50130726	KD S-M12-4A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

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	Part no.	Designation	Article	Description
Paga	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.