



Retroreflective sensor for glass detection



ML100-55-G/102/115

- Miniature design
- Detects transparent materials
- TEACH-IN switch for setting the contrast detection levels
- Automatic adjustment in case of soiling in contrast detection
- Very bright, highly visible light spot
- Full metal thread mounting

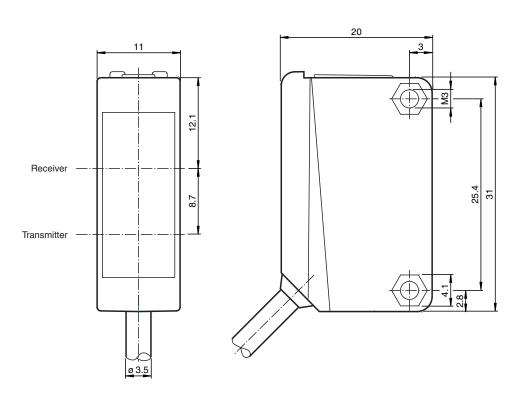
Retroreflective sensor for glass detection, plastic housing, detection range: 2.5 m, red light, teach-in, light/dark on, NPN output, fixed cable

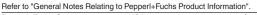


Function

The ML100 series is characterized by its miniature housing with integral, all-metal threaded bushings. All versions are equipped with a visible red transmitter LED. This greatly simplifies installation and commissioning. The switching states are easily visible from all directions thanks to the highly visible LEDs.

Dimensions



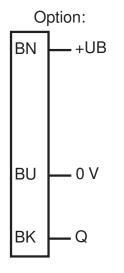


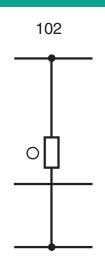
Technical Data **General specifications** 0 ... 2.5 m Effective detection range Reflector distance 0.05 ... 2.5 m Threshold detection range 2.5 m Reference target H50 reflector LED Light source Light type modulated visible red light Polarization filter Diameter of the light spot approx. 180 mm at a distance of 2.5 m Angle of divergence approx. 4° Optical face frontal Ambient light limit EN 60947-5-2:2007+A1:2012 Functional safety related parameters 860 a MTTF_d 20 a Mission Time (T_M) Diagnostic Coverage (DC) 0 % Indicators/operating means LED green: power on Teach-In : LED yellow/green; equiphase flashing; 2,5 Hz Teach Error:LED green/yellow non equiphase flashing; 8.0 Hz Operation indicator LED yellow: lights up when receiving the light beam OFF when light beam is Function indicator interrupted Control elements Teach-In rotary switch Control elements Light-on/dark-on changeover switch preset to light on Contrast detection levels 18 % - clear glass bottles 40 % - colored glass or opaque materials adjustable due to Teach-In switch **Electrical specifications** 10 ... 30 V DC Operating voltage U_B Ripple max. 10 % No-load supply current < 20 mA I_0 Output Switching type The switching type of the sensor is adjustable. The default setting is: light on Signal output 1 NPN output, short-circuit protected, reverse polarity protected, open collector Switching voltage max. 30 V DC Switching current max. 100 mA, resistive load Voltage drop U_{d} ≤ 1.5 V DC Switching frequency 1000 Hz f Response time 0.5 ms Conformity Product standard EN 60947-5-2 Approvals and certificates cULus Listed, Class 2 Power Source or listed Power Supply with a limited voltage output with (maybe integrated) fuse (max. 3.3 A according UL248), Type 1 enclosure **UL** approval CCC approval CCC approval / marking not required for products rated ≤36 V **Ambient conditions** Ambient temperature -30 ... 60 °C (-22 ... 140 °F) -40 ... 70 °C (-40 ... 158 °F) Storage temperature Mechanical specifications 11 mm Housing width Housing height 31 mm Housing depth 20 mm Degree of protection IP67 2 m fixed cable Connection Material

Technical Data

Housing	PC (Polycarbonate)
Optical face	PMMA
Mass	approx. 50 g
Tightening torque, fastening screws	0.6 Nm

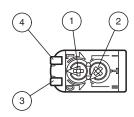
Connection Assignment





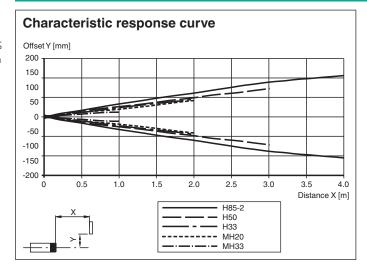
O = Light on ■ = Dark on

Assembly



1	Light/dark changeover switch	
2	Teach-in and mode selection potentiometer	
	T Teach-in mode	
	I 18% contrast mode	
	II 40% contrast mode	
3	Signal indicator	yellow
4	Operating indicator	green

Characteristic Curve



Accessories

	OMH-ML100-09	Mounting aid for round steel ø 12 mm or sheet 1.5 mm 3 mm
A SECTION AND ADDRESS OF THE PERSON ADDRESS OF THE PERSON AND ADDRESS OF THE PERSON ADDRESS OF	OMH-ML100-01	Mounting aid for ML100 series, mounting bracket
	OMH-ML100-03	Mounting aid for round steel ø 12 mm or sheet 1.5 mm 3 mm
	OMH-ML100-04	Mounting aid for ML100 series, mounting bracket
	REF-H85-2	Reflector, rectangular 84.5 mm x 84.5 mm, mounting holes
	REF-C110-2	Reflector, round ø 84 mm, central mounting hole
	REF-H33	Reflector with screw fixing
	OFR-70-2	Reflective tape 70 mm x 70 mm