

Technical data sheet Diffuse sensor with background

Part no.: 50134217

HT25C/4P-M8



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Technical data



Basic data

Series	25C
Operating principle	Diffuse reflection principle with back- ground suppression

Optical data

Optical data	
Black-white error	< 10% up to 400 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0 1.2 m
Operating range, gray 18%	0.005 0.75 m
Operating range, black 6%	0.005 0.65 m
Operating range limit	Typical operating range
Operating range limit	0 1.2 m
Adjustment range	50 1,200 mm
Light source	LED, Red
LED light wavelength	640 nm
LED group	Exempt group (in acc. with EN 62471)
Transmitted-signal shape	Pulsed

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected
Performance data	
Supply voltage U _B	10 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U _B
Open-circuit current	0 20 mA

Outputs

Number of digital switching outputs 2 Piece(s)

Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U _B -2.5V)
	low: ≤2.5V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
Switching principle	Light switching

Switching output 2

Assignment	Connection 1, pin 2	
Switching element	Transistor, PNP	
Switching principle	Dark switching	

Timing

Switching frequency	1,000 Hz
Response time	0.33 ms
Readiness delay	300 ms

Connection 1	
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Туре	Male
Material	PUR
No. of pins	4 -pin

Mechanical data

Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm
Housing material	Plastic, ABS
Lens cover material	Plastic
Net weight	22 g
Housing color	Red
Type of fastening	Through-hole mounting with M4 thread
	Via optional mounting device
Compatibility of materials	ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment

Environmental data

Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C

Certifications

Degree of protection	IP 67
	IP 69K
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

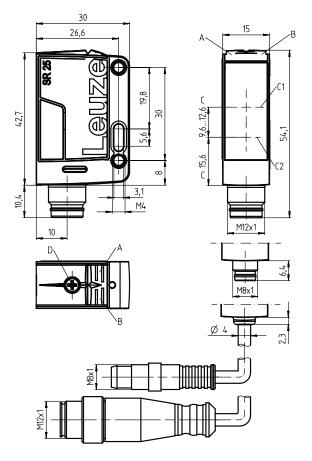
Classification

Customs tariff number	85365019
eCl@ss 8.0	27270904
eCl@ss 9.0	27270904
ETIM 5.0	EC002719
ETIM 6.0	EC002719

Dimensioned drawings

Leuze

All dimensions in millimeters



- A Green LED
- B Yellow LED
- C Optical axis
- C1 Receiver
- C2 Transmitter
- D Range adjustment

Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Туре	Male
Material	PUR
No. of pins	4 -pin

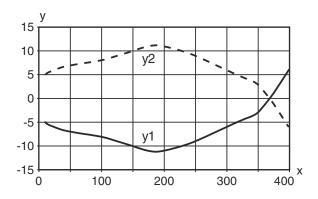
Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1



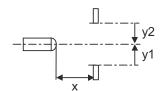
Diagrams



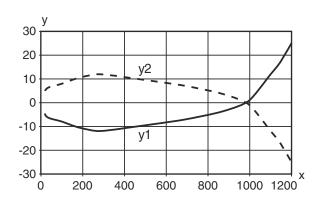
Typ. response behavior (focusing distance 400 mm)



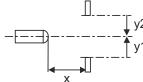
- Range [mm]
- Misalignment [mm]



Typ. response behavior (focusing distance 1200 mm)



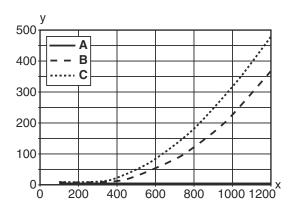
- Distance [mm]
- Misalignment [mm]



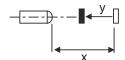
Diagrams



Typ. black/white behavior



- Range [mm]
- Reduction of range [mm]
- White 90%
- Gray 18%
- Black 6%



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

Part number code

Part designation: AAA25C d EE-f.GGH/iJ-K

AAA25C	Operating principle / construction HT25C: diffuse reflection sensor with background suppression PRK25C: retro-reflective photoelectric sensor with polarization filter LS25C: throughbeam photoelectric sensor transmitter LE25C: throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	Light type n/a: red light l: infrared light
EE	Light source n/a: LED L1: laser class 1 L2: laser class 2
f	Preset range (optional) n/a: operating range acc. to data sheet xxxF: preset range [mm]
GG	Equipment A: autocollimation principle (single lens) S: small light spot D: detection of stretch-wrapped objects X: extended model HF: suppression of HF illumination (LED) XL: extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking
н	Operating range adjustment 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button

Part number code



î	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching)
J	Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: push-pull switching output, PNP dark switching, NPN light switching
К	Electrical connection n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)

Note



Notes



Observe intended use!



- \$ This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Solly use the product in accordance with its intended use.

For UL applications:



- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- · Sum of the output currents for both outputs 100 mA

Accessories



Connection technology - Connection cables

	Part no.	Designation	Article	Description
W	50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
	50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
(i	50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Mounting technology - Rod mounts

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	Part no.	Designation	Article	Description
do	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.