

Technical data sheet

Diffuse sensor with background

Part no.: 50139559

HT25CI/PX-M8



Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Further information
- Accessories



Technical data

Basic data

Series	25C
Operating principle	Diffuse reflection principle with background suppression

Optical data

Black-white error	< 10% up to 500 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0 ... 1.3 m
Operating range, gray 18%	0.005 ... 0.8 m
Operating range, black 6%	0.005 ... 0.7 m
Operating range limit	Typical operating range
Operating range limit	0 ... 1.3 m
Adjustment range	50 ... 1,300 mm
Light source	LED, Infrared
LED light wavelength	850 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 20 mA

Outputs

Number of digital switching outputs	1 Piece(s)
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Switching outputs

Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: $\geq(U_B - 2.5V)$ low: $\leq 2.5V$

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, PNP
Switching principle	Dark switching

Timing

Switching frequency	1,000 Hz
Response time	0.33 ms
Readiness delay	300 ms

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	PUR
No. of pins	4 -pin

Mechanical data

Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm
Housing material	Plastic, ABS
Lens cover material	Plastic
Net weight	22 g
Housing color	Red
Type of fastening	Through-hole mounting with M4 thread
	Via optional mounting device
Compatibility of materials	ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment

Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

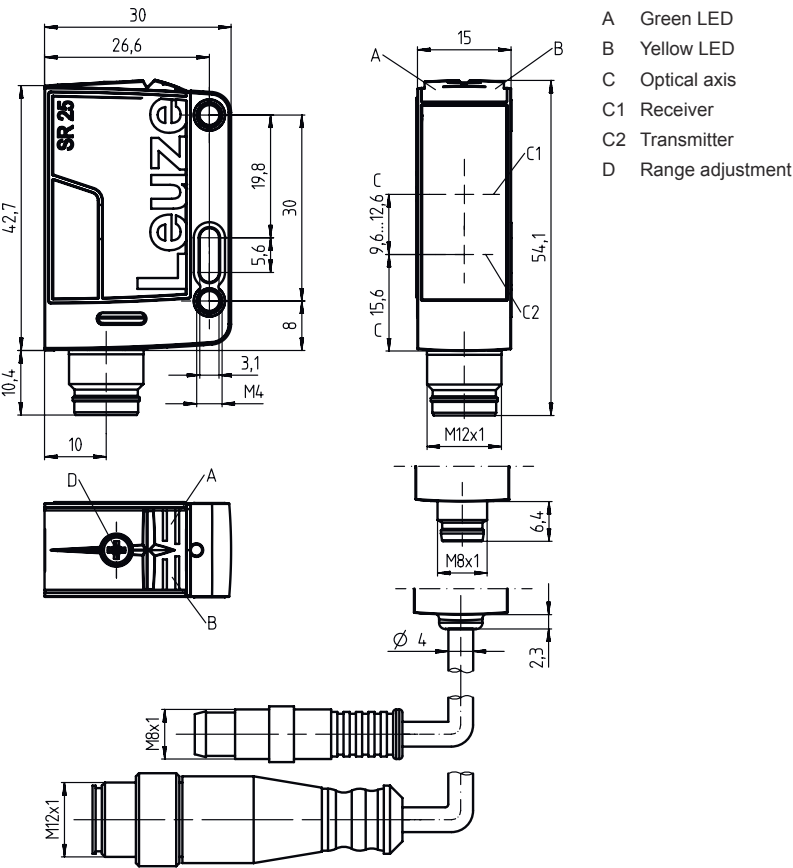
Degree of protection	IP 67
	IP 69K
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	85365019
eCl@ss 8.0	27270904
eCl@ss 9.0	27270904
ETIM 5.0	EC002719
ETIM 6.0	EC002719

Dimensioned drawings

All dimensions in millimeters

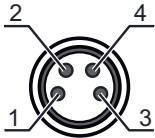


Electrical connection

Connection 1

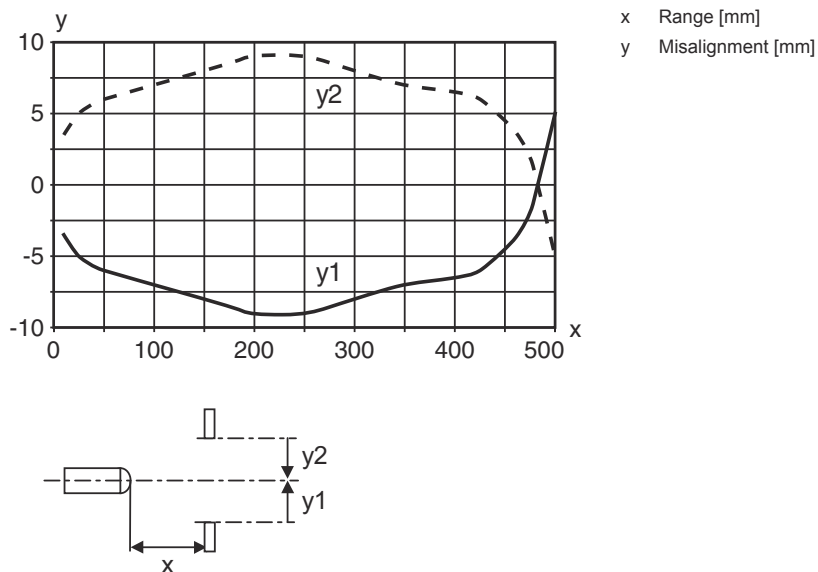
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M8
Type	Male
Material	PUR
No. of pins	4 -pin

Pin	Pin assignment
1	V+
2	n.c.
3	GND
4	OUT 1

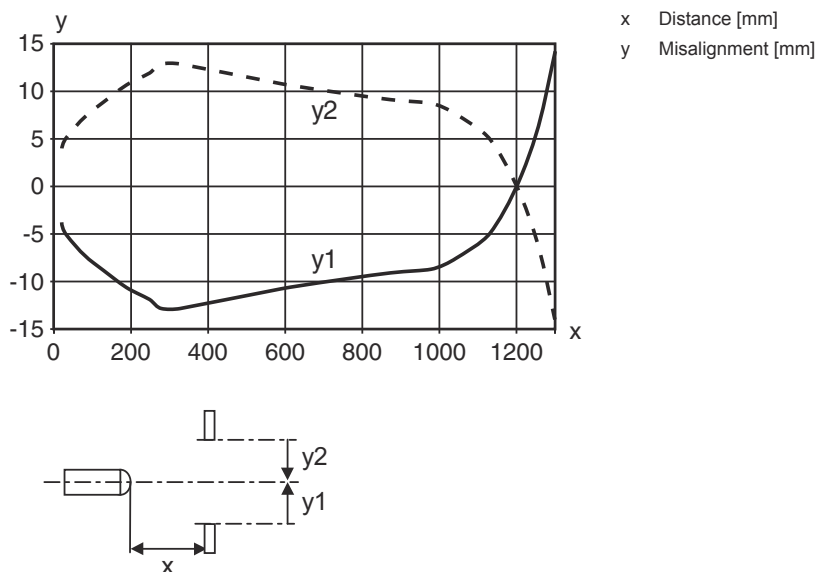


Diagrams

Typ. response behavior (focusing distance 500 mm)

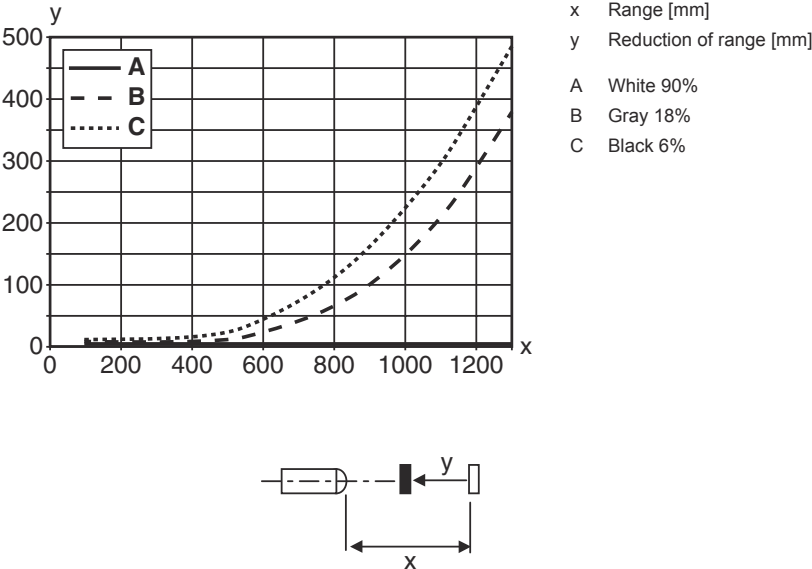


Typ. response behavior (focusing distance 1300 mm)



Diagrams

Typ. black/white behavior



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

Part number code

Part designation: AAA25C d EE-f.GGH/IJ-K

AAA25C	Operating principle / construction HT25C: diffuse reflection sensor with background suppression PRK25C: retro-reflective photoelectric sensor with polarization filter LS25C: throughbeam photoelectric sensor transmitter LE25C: throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	Light type n/a: red light I: infrared light
EE	Light source n/a: LED L1: laser class 1 L2: laser class 2
f	Preset range (optional) n/a: operating range acc. to data sheet xxxF: preset range [mm]
GG	Equipment A: autocollimation principle (single lens) S: small light spot D: detection of stretch-wrapped objects X: extended model HF: suppression of HF illumination (LED) XL: extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking
H	Operating range adjustment 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button

Part number code

i	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching)
J	Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: push-pull switching output, PNP dark switching, NPN light switching
K	Electrical connection n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:



- Only for use in "class 2" circuits
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- Sum of the output currents for both outputs 100 mA

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50130856	KD U-M8-4A-P1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PUR
	50130875	KD U-M8-4W-P1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note



🔗 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.