

Technical data sheet Safety sensor/transmitter set

Part no.: 544000

MLC500T14-300-IP



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable receivers
- Part number code
- Notes
- Accessories

















Technical data



Basic data

Series	MLC 500
Device type	Transmitter
Contains	2x BT-IP swivel mount
Application	Finger protection

Functions

Functions	Range reduction
	Transmission channel changeover

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Mission time T _M	20 years, EN ISO 13849-1

Protective field data

Resolution	14 mm
Protective field height	300 mm
Operating range	0 4.8 m

Optical data

Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
LED light wavelength	940 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

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Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	50 mA
Fuse	2 A semi time-lag

Inputs

Number of digital switching inputs	1 Piece(s)
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Switching inputs

Туре	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	22.5 V
Voltage type	DC

Connection

Number of connections	1 Piece(s)	
Connection 1		
Function	Machine interface	
Type of connection	Cable with connector	
Cable length	15,000 mm	
Sheathing material	PVC	
Thread size	M12	
Material	Metal	
No. of pins	5 -pin	

Cable properties

Permissible conductor cross section, typ.	0.25 mm²
Length of connection cable, max.	100 m
Permissible cable resistance to load, max.	200 Ω

Mechanical data

Height	500 mm52.5 mm
Housing material	Metal, Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	450 g
Housing color	Yellow, RAL 1021
Type of fastening	Swivel mount

Protective tube

Material	PMMA, clear
Material of end caps	V4A stainless steel (1.4404)
Material of clamping cylinder	PA 6
Material of pressure-equalization membrane	PA 6
Cable gland material	PA 6

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	0 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 65
	IP 66
	IP 67
	IP 69K
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	S Mark
	TÜV Süd
Vibration resistance	50 m/s ²
Shock resistance	100 m/s²
US patents	US 6,418,546 B

Classification

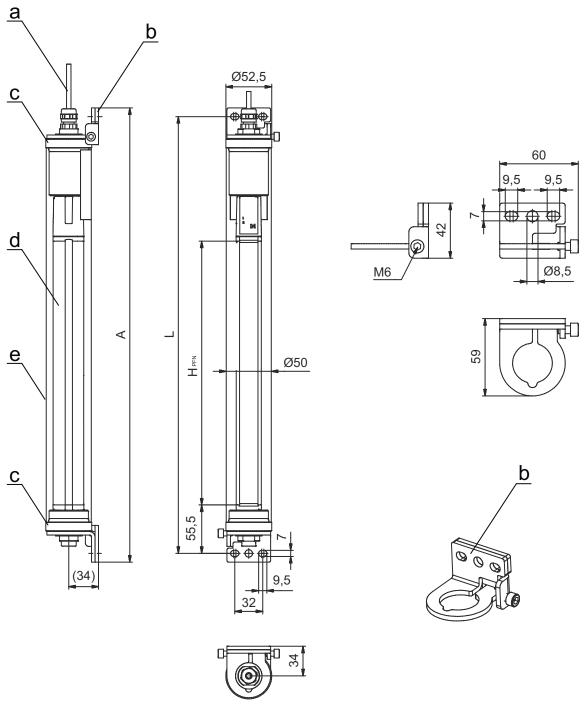
Customs tariff number	85365019
eCI@ss 8.0	27272704
eCI@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings



All dimensions in millimeters

MLC safety light curtains pre-mounted in the IP protective tube



- a Connection cable
- b Mounting brackets for mounting
- c End caps, stainless steel V4A
- d MLC transmitter
- e IP protective tube

- A Total height incl. mounting brackets = 520 mm
- L Spacing of drilled holes for mounting brackets = 500 mm
- H_{PFN} Effective protective field height = 300 mm

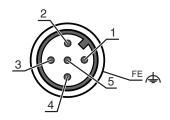
Electrical connection



Connection 1

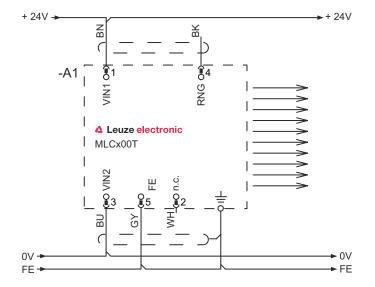
Function	Machine interface
Type of connection	Cable with connector
Cable length	15,000 mm
Sheathing material	PVC
Cable color	Black
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray



Circuit diagrams

Transmission channel C1, reduced range

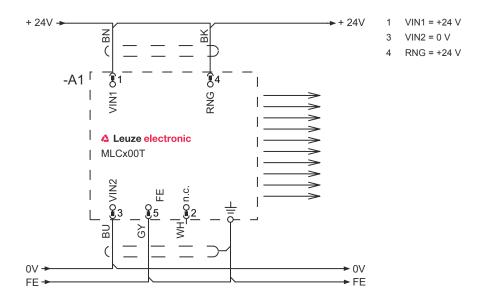


- VIN2 = 0 V
- RNG = 0 V or open

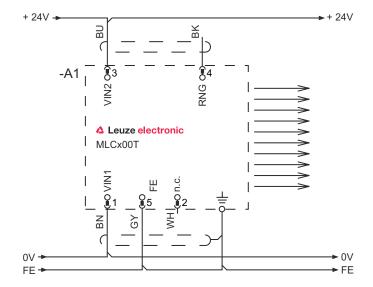
Circuit diagrams



Transmission channel C1, standard range



Transmission channel C2, reduced range

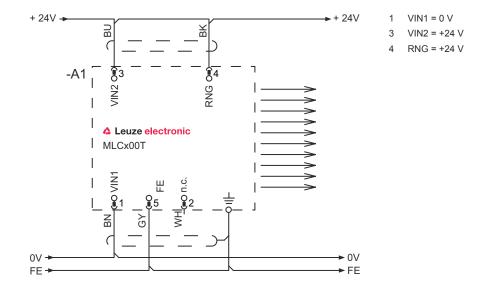


- 1 VIN1 = 0 V
- 3 VIN2 = +24 V
- 4 RNG = 0 V or open

Circuit diagrams



Transmission channel C2, standard range



Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

Suitable receivers

Part no.	Designation	Article	Description
544007	MLC510R14-300-IP	Safety sensor/receiver set	Resolution: 14 mm Protective field height: 300 mm Response time: 8 ms Connection: Cable with connector, M12, Metal, 5 -pin, 15,000 mm, PVC Function package: Basic

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting

Part number code



MLC	Safety light curtain
z	Device type T: transmitter R: receiver
а	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option N: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



Accessories

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Accessories



Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.