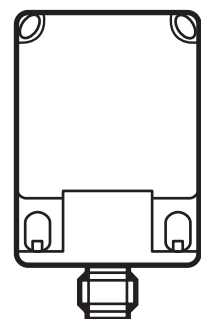




Installation Instructions  
RF-identification system  
Read/write head  
**DTI513**

**UK**

80270354 / 00 01 / 2018



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# 1 Preliminary note

This document is part of the device and contains information about the correct handling of the product.

This document is intended for specialists. These specialists are people who are qualified by their training and their experience to see risks and to avoid possible hazards that may be caused during operation or maintenance of the device.

Read this document before use to familiarise yourself with operating conditions, installation and operation. Keep this document during the entire duration of use of the device.

## 1.1 Symbols used

- Instructions
- Cross-reference
-  Important note  
Non-compliance can result in malfunction or interference.
-  Information  
Supplementary note

# 2 Safety instructions

## 2.1 General

Observe the operating instructions. Non-observance of the instructions, operation which is not in accordance with use as prescribed below, wrong installation or incorrect handling can affect the safety of operators and machinery.

The installation and connection must comply with the applicable national and international standards. Responsibility lies with the person installing the device.

The device must only be installed, connected and put into operation by a qualified electrician as the safe function of the device and machinery is only guaranteed when installation is correctly carried out.

Disconnect the unit externally before handling it.

In case of malfunction of the device or uncertainties please contact the manufacturer. Tampering with the device can seriously affect the safety of operators and machinery. This is not permitted and leads to an exclusion of liability and warranty.

## 2.2 Radio equipment

In general, radio equipment must not be used in the vicinity of petrol stations, fuel depots, chemical plants or blasting operations.

- ▶ Do not transport and store any flammable gases, liquids or explosive substances near the unit.

## 2.3 Interference of electronic and medical devices

Operation can affect the function of electronic devices that are not correctly shielded.

- ▶ Disconnect the device in the vicinity of medical equipment.
- ▶ Contact the manufacturer of the corresponding device in case of any interference.

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## 3 Functions and features

In combination with the IO-Link master the read/write head DTI513 is used for non-contact reading and writing of RFID tags that conform to the system.

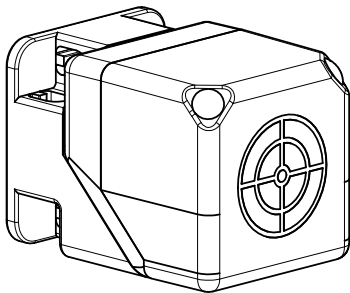
The data is available as process data at the IO-Link interface.

## 4 Functions

### 4.1 Operating principle




The ID tags are operated passively, i.e. without battery. The energy required for operation is supplied by the read/write head. The physical principle of the energy transfer is based on inductive coupling. The integrated antenna coil in the read/write head generates a magnetic field which partly penetrates the antenna coil of the ID tag. A voltage is generated by induction that supplies the data carrier with energy.

## 4.2 Overview

	Art. no.:	DTI513
	Function:	read/write head
	Type designation:	DTRHF MCRWIOUS03
	operating frequency:	13.56MHz
	H X W X D [mm]:	40 x 40 x 54
	Max. transmission power:	200 mW

## 5 Installation





### 5.1 General installation instructions

-  When mounting several read/write heads adhere to the minimum distances between the systems.
-  Flush mounting of a read/write head in metal reduces the read/write distance.
-  The immediate vicinity of powerful HF emission sources such as welding transformers or converters can affect operation of the read/write heads.

Information on the available mounting accessories is available on our website at:

[www.ifm.com](http://www.ifm.com)

### 5.2 Notes on ID tag mounting

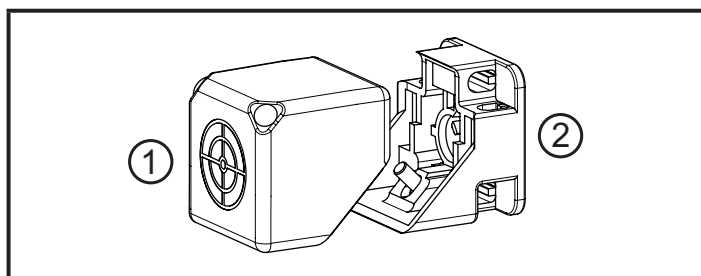
-  If the ID tags are mounted in/on metal, the read/write distance is reduced.
-  For positioning the ID tags the read/write heads are marked with an antenna symbol on the active face. It designates the middle of the integrated antenna coil and has to correspond with the middle of the ID tag.
-  The orientation of the read/write head antenna axis must correspond with the axis of the ID tag coil.
-  The best way to position the available ID tags and on mounting in metal is available on our website: [www.ifm.com](http://www.ifm.com)

## 5.3 Avoiding interference

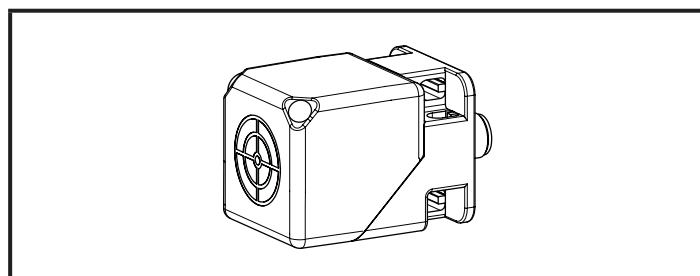
The device generated a modulated electrical field with a frequency of 13.56 kHz. To avoid interference of the data communication no other devices generating interference emission in this frequency band must be operated in the vicinity. Such devices are for example frequency converters and switched-mode power supplies.

## 5.4 Mechanical design

On delivery the sensing face is facing the front.

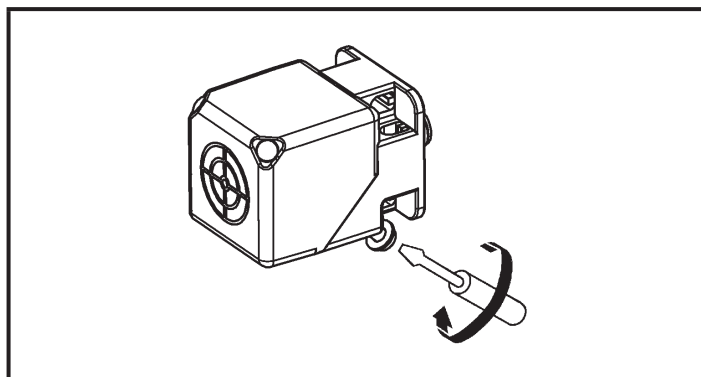


- 1: Antenna head (can be aligned)
- 2: Fixing element

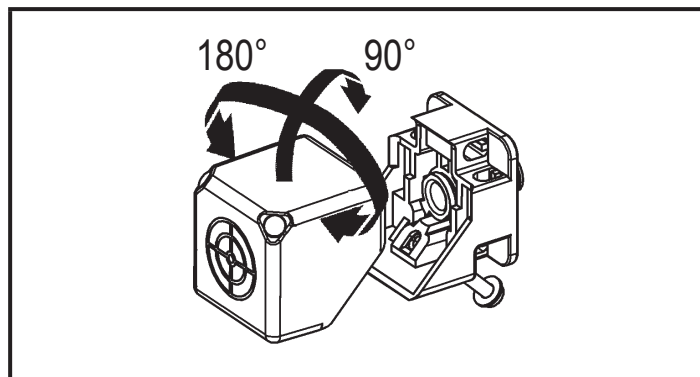


Factory setting

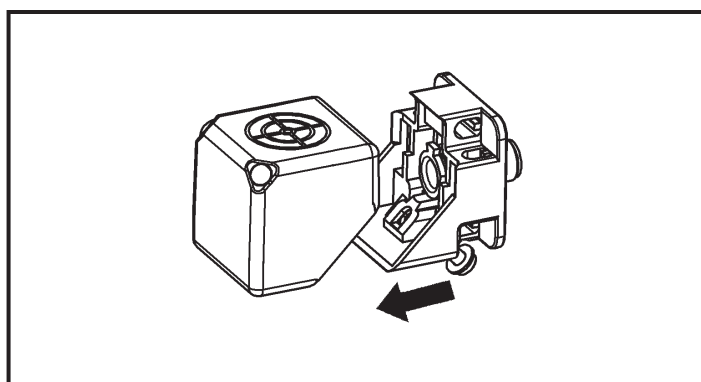
## 5.5 Alignment of the sensing face



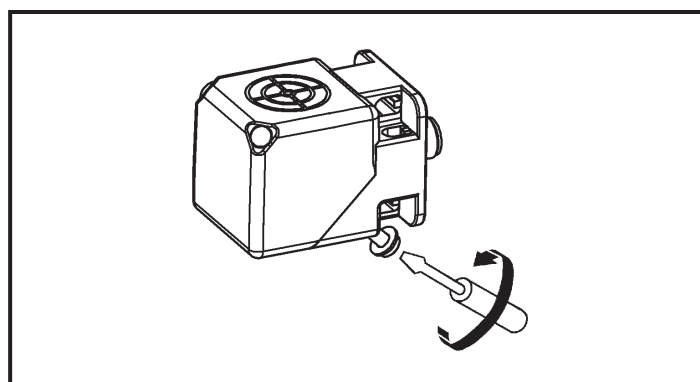
- 1. Loosen the screw.



- 2. Remove the antenna head from the fixing element and turn it.



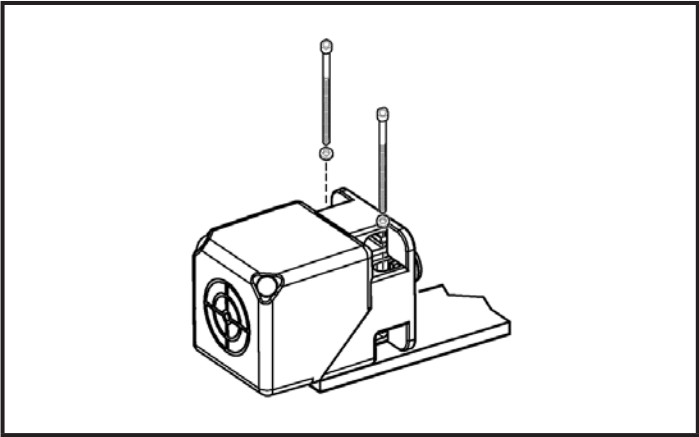
- 3. Attach the fixing element to the antenna head.



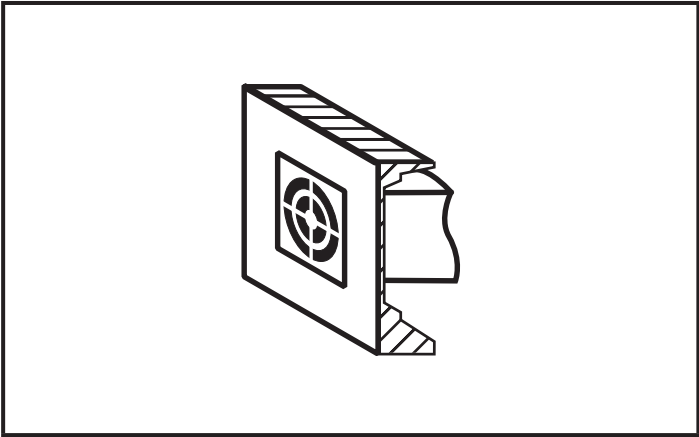
- 4. Tighten the screw.

## 5.6 Fixing

► The device is fixed with 2 M5 screws and nuts. Order non flush or flush.

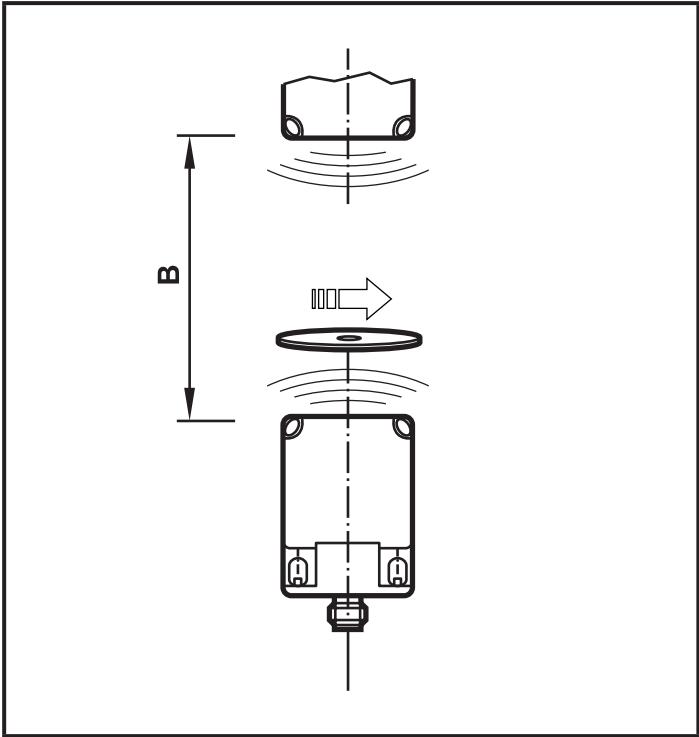
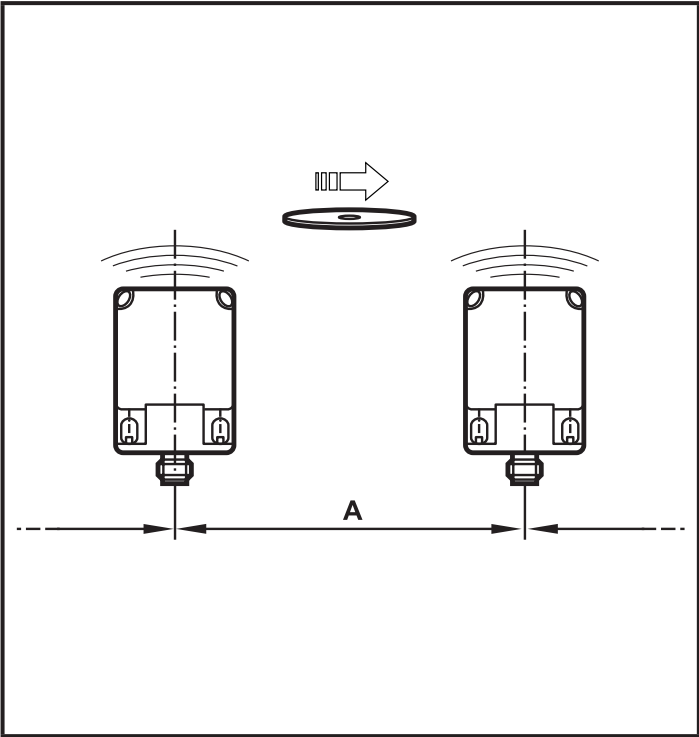


non flush



flush

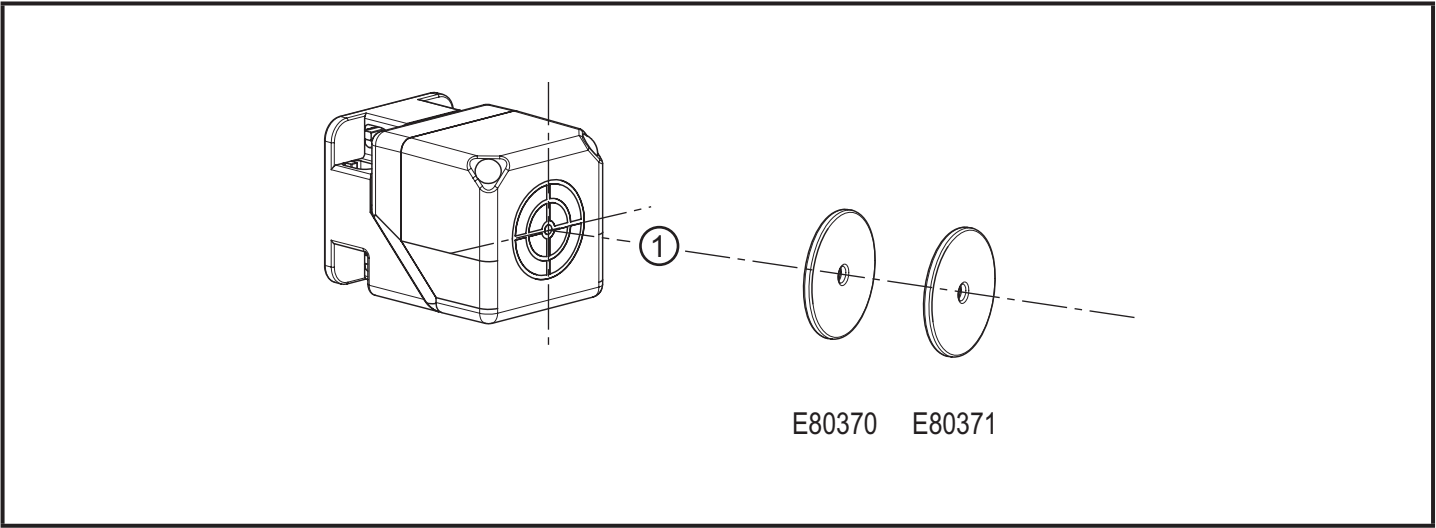
## 5.7 Mounting distances



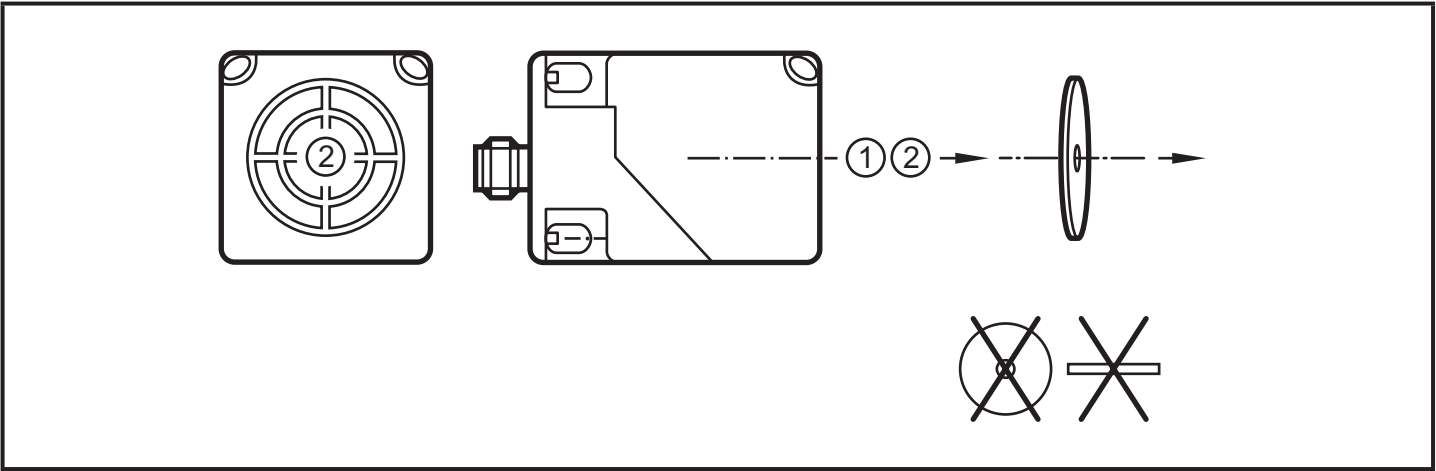
Operating mode	Distance side (A)	Distance front (B)
For reading and writing	$\geq 300$ mm	$\geq 250$ mm



## 5.8 Positioning of the ID tags



## 5.9 Orientation of the ID tags



## 5.10 Read/write distances

		Installation read/write head
ID tag	Type	Non flush
E80370		55
E80371		60

All indications apply to static read/write operations. If not otherwise stated they refer to ID tag installation in a non-metallic environment. All indications in mm.

## 6 Electrical connection

### ATTENTION

The unit must be connected by a qualified electrician.

Device of protection class III (PC III)

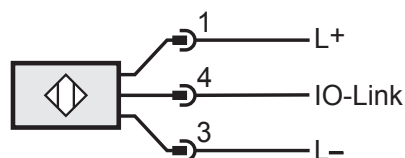
The electric supply must only be made via PELV/SELV circuits.

► Disconnect power before connecting the unit.

### 6.1 Wiring

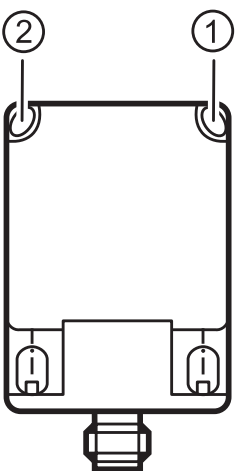
► Connect the unit to the IO-Link master via the M12 connector.

> Voltage is supplied via the IO-Link master.



A selection of sockets is available on our website at: [www.ifm.com](http://www.ifm.com)

# 7 Display elements



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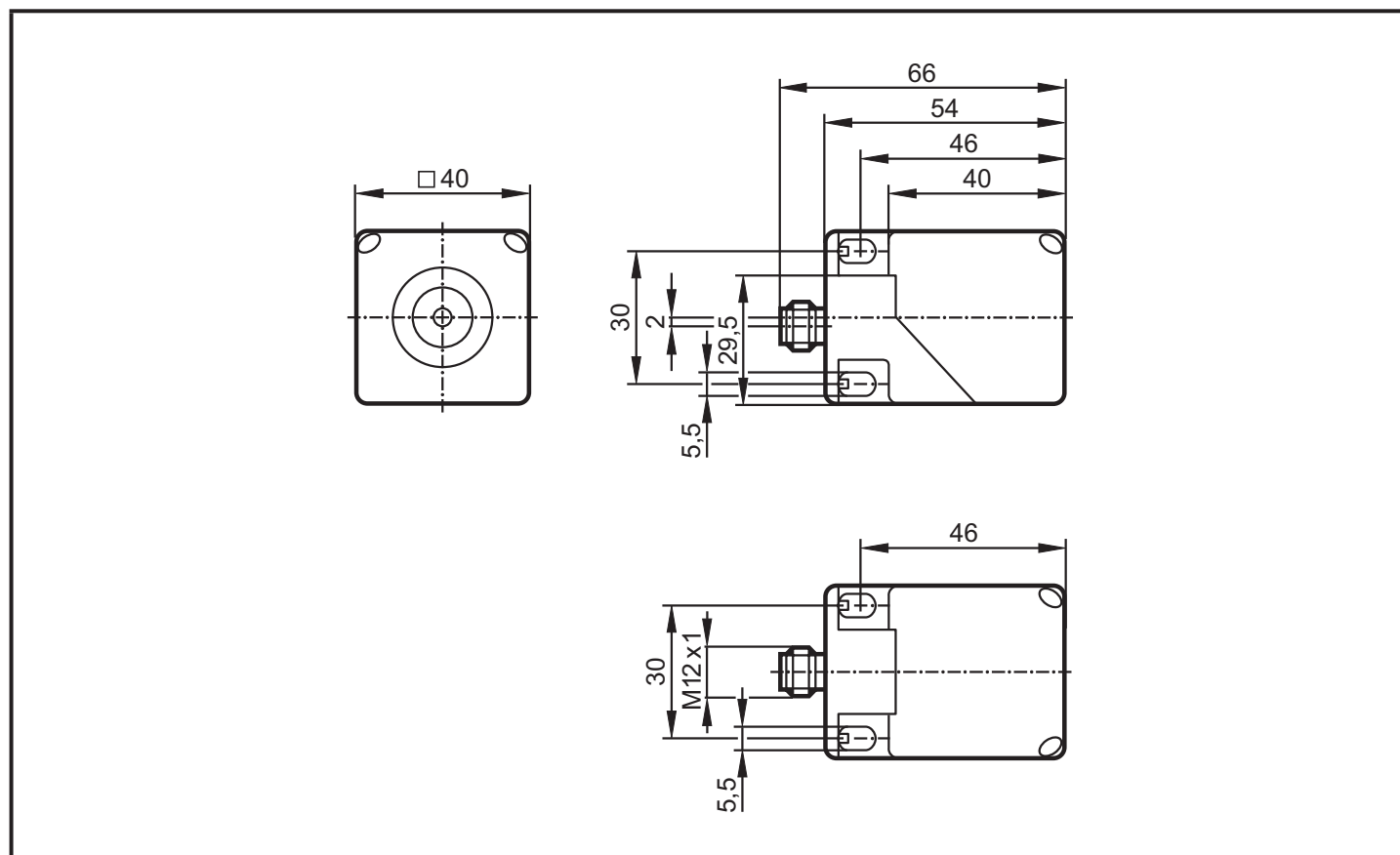
- 1: green (operating voltage)
- 2: yellow (ID tag)

LED	Status	Description
green	ON	Operating voltage OK
	OFF	Operating voltage missing
	FLASHING SLOWLY	Deactivated
yellow	ON (permanently)	ID tag detected
	ON (pulse)	ID tag read/written successfully
	FLASHING QUICKLY	Error when reading/writing on ID tag
	OFF	No ID tag in the field_or faulty ID tag in the field or invalid ID tag in the field
green + yellow	FLASHING ALTERNATELY	Device fault

# 8 Operation

The read/write head is configured via the IO-Link master. You can find more information about the operation in the manual: [www.ifm.com](http://www.ifm.com)

## 9 Dimensions



## 10 Technical data

The data sheets are available on our website at: [www.ifm.com](http://www.ifm.com)

## 11 Maintenance, repair and disposal

- ▶ Do not open the housing as the device does not contain any components which must be maintained by the user. The device must only be repaired by the manufacturer.
- ▶ Dispose of the device in accordance with the national environmental regulations.

## **12 Approvals/standards**

### **12.1 Radio approvals**

#### **12.1.1 Overview**

The overview of the approval status of a unit is available on our website at [www.ifm.com](http://www.ifm.com).

#### **12.1.2 Europe**

Use in all EU countries

#### **12.1.3 EC declaration of conformity**

ifm electronic gmbh hereby declares that the DTI513 radio system corresponds to the directive 2014/53/EU.

You can find the EC declaration of conformity on our website at: [www.ifm.com](http://www.ifm.com).

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