

Operating instructions Electronic level sensor

е**fectorı**бо LR8010

CE



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1 Preliminary note

1.1 Symbols used

- Instructions
- > Reaction, result
- [...] Designation of keys, buttons or indications





Important note

Non-compliance may result in malfunction or interference.



Information

Supplementary note.

2 Safety instructions

- Please read this document prior to set-up of the unit. Ensure that the product is suitable for your application without any restrictions.
- If the operating instructions or the technical data are not adhered to, personal injury and/or damage to property can occur.
- In order to guarantee the correct operation of the unit, it is necessary to use the unit in media for which it is sufficiently resistant (→ Technical data).
- The responsibility as to the suitability of the unit for the application lies with the operator. The manufacturer assumes no liability for consequences of misuse by the operator.
- Installation, electrical connection, set-up, operation and maintenance of the unit must be carried out by qualified personnel authorised by the machine operator. Improper installation and use of the device result in a loss of the warranty claims.
- The unit may cause radio interference in domestic areas. If interference occurs, the user must take appropriate remedial actions.
- The surface of the unit may get hot if the switching outputs are overloaded. There is a risk of burns. However, only overload will cause hot surfaces.

3 Items supplied

- Level sensor LR8010 with integrated overflow protection according to WHG*
- Operating instructions

In addition, the following is necessary for installation and operation:

- 1 rod
- 1 coaxial pipe
- 1 socket

* Building authority approval according to the German Federal Water Act (WHG).



Only use rods and coaxial pipes from ifm electronic gmbh! The optimum function is not ensured when using components from other manufacturers.



Available accessories: www.ifm.com

4 Functions and features

The unit continuously detects the level of liquids in tanks and generates output signals according to the parameter settings. 4 switching outputs are available:

- 3 freely programmable switching outputs (NC / NO)
- 1 switching output for overflow protection according to WHG* (NC)
- * Building authority approval according to the German Federal Water Act (WHG).



If the unit is used as overflow protection with building authority approval according to the German Federal Water Act (WHG), please observe the corresponding chapter (= Technical description) of the operating instructions!

4.1 Operation with coaxial probe



Only operate the device with coaxial probe! Operation with single probe is not supported by this unit version.

The coaxial probe is made up of an inner rod and an outer probe pipe (coaxial pipe). The rod is centred in the coaxial pipe by one or several spacers.



When using a coaxial probe, media with a low dielectric constant (e.g. oil and oil-based media) are detected in addition to aqueous media. Furthermore, no lateral minimum distances to tank walls and objects in the tank are required (\rightarrow 6 Installation).

4.2 Applications

- Water, water-based media
- Oils, oil-based media
- Medium temperature 0...80 °C
- Tank pressures: -0,5...4 bar

Application examples:

- Detection of power steering oil
- Monitoring of brake fluid
- Detection of water-glycol mixtures
- Monitoring of hydraulic oil in a hydraulic power unit

4.2.1 Restriction of the application area



Incorrect measurements or signal loss may be caused by the following media:

- Highly absorbing surfaces (e.g. foam).
- Intensely bubbling surfaces.
- Media which are very inhomogeneous, separate from each other thus forming separation layers (e.g. oil layer on water).
- ► Check the function by performing an application test.
- ▶ Installation in a steady area (\rightarrow 6.1).
- > In case of signal loss, the unit displays [E.033] and switches the outputs to a defined state (\rightarrow 5.2.6 Safe state).
- Only operate the device with coaxial probe! Operation with single probe is not supported by this unit version.
- Use for fluids only! Make sure that the coaxial probe will not be blocked or clogged (e.g. with solid particles or media that tend to deposit).



Maximum viscosity: 500 mPa · s.

 If the unit is to be used in acids or alkalis (e.g. in hygienic areas or in electroplating applications): first check the compatibility of the product materials with the media to be monitored (→ Technical data sheet).

5 Function

5.1 Measuring principle



The unit operates to the principle of guided wave radar. It measures the level using electromagnetic pulses in the nanosecond range.

The pulses are transmitted by the sensor head and guided along the rod (fig. 5-1). When they hit the medium to be detected they are reflected and guided back to the sensor (fig. 5-2). The time between transmitting and receiving the pulse directly relates to the travelled distance (D) and the current level. The reference for distance measurement is the lower edge of the process connection.



By using a coaxial probe, the guided wave runs only along the inside of the coaxial pipe. The latter even allows installation where space is very restricted (\rightarrow 6 Installation).

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5.2 Features of the unit

5.2.1 Easy set-up

- When operating voltage is applied to the unit for the first time, the probe length and the medium to be detected must be entered. Then the unit is ready for operation (→ 10.2).
- If necessary, parameters for the output signals and optimisation of the monitoring functions can be set (\rightarrow 10.3 to \rightarrow 10.4).
- All settings can also be carried out before installation of the unit.
- Reset to the factory settings is possible.
- The unit can be locked electronically (electronic lock) to prevent unintentional settings (→ 10.1).

5.2.2 Display functions

The unit displays the current level, either in cm, inch or in percent of the final value of the measuring range. Factory setting: cm. The display unit is defined by programming (\rightarrow 10.3 Configuration of the display). In the Run mode, it can be temporarily switched between length indication (cm / inch) and percentage:

- ► Briefly press [Set].
- > The selected unit is displayed for 15 s, the corresponding LED is lit. With each push of the button the display type is changed.

The set unit of measurement and the switching status of the outputs are indicated by LEDs.

5.2.3 Switching functions

The unit signals via 4 switching outputs OUT1...OUT3 and OUT-OP that a set limit level has been reached or that the level is below the limit value.

The output OUT-OP (OP = overflow protection) functions as integrated overflow protection. For safety reasons it is fixed to NC (normally closed principle). According to the German building authority approval (WHG), its function is constantly monitored.



Output OUT-OP has a fixed hysteresis of 10 mm.

For outputs OUT1...OUT3, the following switching functions can be selected:

- Hysteresis function / normally open (fig. 5-3): [OUx] = [Hno].
- Hysteresis function / normally closed (fig. 5-3): [OUx] = [Hnc].



J First the set point (SPx) is set, then the reset point (rPx) with the requested difference.

- Window function / normally open (fig. 5-4): [OUx] = [Fno].
- Window function / normally closed (fig. 5-4): [OUx] = [Fnc].

The width of the window can be set by means of the difference between FHx and FLx. FHx = upper value, FLx = lower value.



L = level; HY = hysteresis; FE = window



For the switching outputs OUT1...OUT3, a switch-off delay of max. 60 s can be set (e.g. for especially long pump cycles).

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5.2.4 Offset for indicating the real level in the tank

The zone between tank bottom and lower edge of the probe can be entered as offset value [OFS]. So display and switch points refer to the actual level.

5.2.5 Probes for different tank heights

• The unit can be installed in tanks of different sizes. Probes in different lengths are available. To adapt to the tank height, each probe can be shortened.



The minimum probe length is 10 cm, the maximum probe length is 160 cm.

• Probe and housing can be rotated without restriction. This enables easy installation and orientation of the head of the unit after installation.

5.2.6 Safe state

If a fault is detected or if the signal quality is below a minimum value, the outputs pass into the "safe state". For this case, the response of the outputs OUT1...OUT3 can be set via the parameters [FOU1]...[FOU3] (→ 10.5.5 Response of the outputs in case of a fault).



The response of the output OUT-OP (overflow protection) is fixed: it **opens** in case of a fault.

- Temporary loss of signal caused e.g. by turbulence or foam formation can be suppressed for OUT1...OUT3 by using a delay time (→ 10.5.6 Setting of the delay time after signal loss). During the delay time the last measured value is "frozen":
 - if the measured signal is received again in sufficient strength within the delay time, the unit continues to work in normal operation.
 - if the measured signal is not received again in sufficient strength within the delay time, the outputs pass into the safe state.

Also the timing of the OUT-OP output is fixed:

in case of a fault, it opens without delay.



In case of heavy foam formation and turbulence, note the examples of how to create a steady area (\rightarrow 6.1).

6 Installation

6.1 Installation location / environment



The unit must be installed from above!

6.1.1 Coaxial probe

• No minimum distances to the tank wall and the baffles (B) are required.



Minimum distance to the bottom of the tank: 10 mm.

- The vent hole (A) must not be covered by mounting elements or similar.
- Do not install the unit in the immediate vicinity of a fill opening. No water jets must enter into the holes of the coaxial pipe.



6.2 Installation of the probe

Rod and coaxial pipe are not included in the scope of delivery. They must be ordered separately.



Available accessories: www.ifm.com.

6.2.1 Installation of the rod

Fixing of the rod:

Screw the rod to the unit and tighten it.



Recommended tightening torque: 4 Nm.

For ease of installation and removal the rod connection can be rotated without restriction. Even if rotated several times there is no risk of damage to the unit.





In case of high mechanical stress (e.g. strong vibration), it may be necessary to secure the screw connection. For this purpose, the manufacturer recommends Loctite 270.



Substances such as glue or screw retaining compounds might migrate into the medium. Therefore, make sure that they are harmless!



When using mechanical means of securing, protruding edges must be avoided. They may cause interference reflection.

6.2.2 Installation of the coaxial pipe



The coaxial pipe and the rod must be of the same length. The coaxial pipe can be shortened (\rightarrow 6.3.2 Shortening of the coaxial pipe).

Screw the rod to the unit and tighten it.



- Recommended tightening torque: 4 Nm.
- ► Slide the sensor seal (A) onto the thread.
- Slide the coaxial pipe (B) onto the rod. Carefully centre it and carefully move the rod through the centring piece (C) (for lengths > 140 cm through both centring pieces) of the coaxial pipe. Do not damage the centring pieces.
- Screw onto the sensor thread and tighten.





Secure the screw connection between the coaxial pipe and the sensor! For this purpose, the manufacturer recommends Loctite 270.

Substances such as glue or screw retaining compounds might migrate into the medium. Therefore, make sure that they are harmless!

6.3 Shortening of the probe

The rod can be shortened to adapt to different tank heights. In that case, not only the rod but also the coaxial pipe needs to be shortened.

6.3.1 How to shorten the rod and to determine its length



Ensure that the probe length is never below the minimum permissible probe length of 10 cm (L_{min})! The unit does not support probe lengths below 10 cm. If shorter probes are used, measurement errors can occur.

- Screw the rod to the unit.
- Mark the desired length (L) on the rod. The reference point is the lower edge of the process connection.
- Remove the rod from the unit.
- Shorten the rod at the mark.
- ► Remove all burrs and sharp edges.
- Screw the rod to the unit again and tighten it.



Recommended tightening torque: 4 Nm.

► Precisely measure the probe length L, note the value. It must be entered during parameter setting of the unit (→ 10.2).





6.3.2 Shortening of the coaxial pipe

The coaxial pipe and the rod must be of the same length:



Insert centring piece (A) at the lower end of the pipe and attach it using the fixing bracket (B) at the lower hole (C).



6.3.3 Determination of the rod length L when coaxial probes are used

Only relevant if the rod length L (\rightarrow 6.3.1) is unknown:

- ▶ Measure the exact total length L_{K} of the coaxial pipe (→ fig. 6-1, on the right).
- ► Deduct 9 mm from the total length of the coaxial pipe: $L_{K} 9$ mm = L.
- ▶ Note down L. It must be entered during parameter setting of the unit (\rightarrow 10.2).

6.4 Installation of the unit with coaxial probe in the tank



There must be a fitting process connection (G_{4}^{3}) in the tank.

- Seal the process connection: slide the supplied seal onto the thread of the coaxial pipe.
- Screw the unit with the coaxial pipe into the tank and tighten it.



Secure the screw connection between the coaxial pipe and the tank! For this purpose, the manufacturer recommends Loctite 270.



Substances such as glue or screw retaining compounds might migrate into the medium. Therefore, make sure that they are harmless!

6.5 Alignment of the sensor housing

After installation, the sensor housing can be aligned:



The sensor housing can be rotated without restriction. Even if rotated several times there is no risk of damage to the unit.

7 Electrical connection



When operating voltage is applied to the unit for the first time, the probe length and the medium to be detected must be entered. Only then is the unit ready for operation (\rightarrow 10.2).



The unit must be connected by a qualified electrician.

Observe the national and international regulations for the installation of electrical equipment!

Voltage supply according to EN 50178, SELV, PELV.

- Disconnect power.
- Connect the unit as follows:



Din	/ connection	Core colours		
		COIE		
		for ifm sockets for sockets according DIN 47100		
1	L+	brown	white	
2	OUT2 (switching output 2)	white	brown	
3	L-	blue	green	
4	OUT1 (switching output 1)	black	yellow	
5	OUT3 (switching output 3)	grey	grey	
6	OUT-OP (switching output for overflow protection)	pink	pink	
7	not used	violet	blue	

Sockets and 8-pole connectors to 4-pole connectors are available as accessories: Available accessories: www.ifm.com.



8 Operating and display elements



1 to 8: Indicator LEDs			
LED 1	green	Indication of the level in cm.	
LED 2	green	Indication of the level in inch.	
LED 3	green	Indication of the level in % of the final value of the measuring range.	
LED 4		not used	
LED 5	yellow	Output 1 is switched.	
LED 6	yellow	Output 2 is switched.	
LED 7	yellow	Output 3 is switched.	
LED 8	yellow	OUT-OP (switching output for overflow protection). LED on: no overflow LED off: tank is full	
9: Alphanumeric display, 4 digits			
Indication of the current level.			
Operation and fault indication.			
Indication of the parameters and parameter values.			
10: Set bu	utton		
Setting of the parameter values (scrolling by holding pressed; incrementally by pressing once).			
Change betv	Change between cm/inch indication and percent indication in the normal operating mode		

(Run mode).

11: Mode/Enter button

Selection of the parameters and acknowledgement of the parameter values.

9 Menu

9.1 Menu structure



9.2 Explanation of the menu

SP1/rP1	Upper / lower limit value for the level at which OUT1 switches.
FH1/FL1	Upper / lower limit for the acceptable range (monitored by OUT1).
SP2/rP2	Upper / lower limit value for the level at which OUT2 switches.
FH2/FL2	Upper / lower limit for the acceptable range (monitored by OUT2).
SP3/rP3	Upper / lower limit value for the level at which OUT3 switches.
FH3/FL3	Upper / lower limit for the acceptable range (monitored by OUT3).
OUx	 Output function for OUT1OUT3: Switching signal for the level limit values: hysteresis function [H] or window function [F], either normally open [. no] or normally closed [. nc].
OFS	Offset value for level measurement.
EF	Extended functions / opening of menu level 2.
dr1	Switch-off delay for OUT1. The menu item is only active if OU1 = Hno or Hnc.
dr2	Switch-off delay for OUT2. The menu item is only active if OU2 = Hno or Hnc.
dr3	Switch-off delay for OUT3. The menu item is only active if OU3 = Hno or Hnc.
FOUx	Response of OUT1OUT3 in case of a fault. Note: the response of OUT-OP in case of a fault is predetermined (\rightarrow 5.2.6 Safe state).
dFo	Delay time for switching characteristics of OUT1OUT3 in case of a fault. Note: the response of OUT-OP in case of a fault is predetermined $(\rightarrow 5.2.6 \text{ Safe state}).$
Uni	Unit of measurement (cm or inch).
SELd	Type of indication.
WHG (German Federal Water Act)	WHG menu (password-protected area); contains parameters concerning the overflow protection according to the building authority approval. Note : on delivery, the password is "2012" (\rightarrow 10.6.5 Changing the password).
rES	Restore factory setting.
OP	Overflow protection point (limit value for the level at which OUT-OP switches) Note: OUT-OP is fixed to NC and has a fixed hysteresis of 10 mm.
LEnG	Probe length.
MEdI	Medium to be detected.
COd2	Password in the WHG menu. Note : on delivery, the password is "2012" (\rightarrow 10.6.5 Changing the password).

10 Parameter setting

During parameter setting the unit remains in the operating mode internally. It continues to monitor with the existing parameters until the parameter setting has been completed.

10.1 Parameter setting in general

3 steps must be taken for each parameter setting:

1	 Select parameter ▶ Press [Mode/Enter] until the requested parameter is displayed. 	Mode/Enter Set	
2	 ▶ Press [Set] and keep it pressed. > Current setting value of the parameter flashes for 5 s. > After 5 s: Setting value is changed (incrementally by pressing the button once or continuously by keeping the button pressed). 	Mode/Enter Set	
	Numerical values are incremented continudisplay move to the maximum setting value.	ously. For reducing the value: let the e. Then the cycle starts again at the	
3	 Acknowledge parameter value ▶ Briefly press [Mode/Enter]. > The parameter is displayed again. The new setting value is saved. 	Mode/Enter Set	
Set ►	 Setting of other parameters: ▶ Start again with step 1. 		
 Finishing the parameter setting: ▶ Press [Mode/Enter] several times until the current measured value is displayed or wait for 15 s. > The unit returns to the operating mode. 			

• Change from menu level 1 to menu level 2:



• Change from menu level 2 to WHG menu:



• Locking / unlocking

The unit can be locked electronically to prevent unintentional settings:



On delivery: not locked.



A password must be entered to access the menu items in the WHG menu (password on delivery: 2012).

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Timeout:

If no button is pressed for 15 s during parameter setting, the unit returns to the operating mode with unchanged values.

10.2 Basic settings (unit on delivery)

On delivery of the unit, you must first enter the basic settings (probe length, medium). The complete parameter setting menu cannot be accessed before this.



Malfunctions may occur if wrong basic settings are entered.

10.2.1 Entering the probe length

Apply operating voltage.	
> The initial display ==== is shown.	
 Select [LEnG], press [Set] for 5 s. 	
> [nonE] is displayed.	
Enter the probe length in cm.	
Remarks on the determination of the probe length:	
▶ Note the remarks \rightarrow 6.3.1 and \rightarrow 6.3.2.	
Briefly press [Mode/Enter].	

10.2.2 Setting to the medium

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In case of doubt, carry out an application test to ensure the setting (HIGH or LOW) which is best for the medium to be measured.

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- ► Select [MEdI], press [Set] for 5 s.
- > [nonE] is displayed.
- Set the requested value:
 - [HIGH] for water and water-based media.
 - [LOW] for oils and oil-based media.

For further parameter setting the menu can be opened. The parameters [LEnG], [MEdI] as well as all other parameters in the WHG menu are password-protected after the very first entry (password on delivery: 2012).

10.3 Configuration of the display

Select [Uni] and set the unit of measurement: [cm], [inch].	
Factory setting: cm.	
Select [SELd] and set type of indication:	- 1 <u>566</u>
 [L] = The level is indicated in cm or inch. 	
- [L%] = The level is indicated in percent of the final value of the	
measuring range.	
- [OFF] = The display is switched off in the operating mode. When	
one of the buttons is pressed, the current measured value is	
displayed for 15 s. The LEDs remain active even if the displa	y l
is deactivated.	

10.4 Offset setting

Set offset before setting the switching limits (SPx/FHx, rPx/FLx, OP). Otherwise, the switching limits shift by the value of the set offset.

	Select [OFS] and enter the distance between bottom of the tank and lower edge of the probe.	OFS
>	Afterwards, display and switch points refer to the real level.	
Fa	ctory setting: [OFS] = 0.	

10.5 Set the output signals of the outputs OUT1...OUT3

10.5.1 Setting of the output function



Output OUT-OP (overflow protection) is fixed to NC [Hnc] for safety reasons. The principle of normally closed operation ensures that wire break or cable break is also detected.

 Select [OU1] [OU3] and set the switching function: [Hno] = hysteresis function/NO, 	
[Hnc] = hysteresis function/NC,	
[Fno] = window function/NO,	
[Fnc] = window function/NC.	

10.5.2 Set the switching limits (hysteresis function)

Make sure that the function [Hno] or [Hnc] is set for the corresponding output [OUx].	5P I
Select [SP1] [SP3] and set the value at which the output switches.	
	5P3

► Select [rP1] ... [rP3] and set the value at which the output is reset. rPx is always smaller than SPx. The unit only accepts values which are lower than the value for SPx.

r-P | r-P3

10.5.3 Set the switching limits (window function)

Make sure that the function [Fno] or [Fnc] is set for the corresponding output [OUx].	FHI
Select [FH1] [FH3] and set the upper limit of the acceptable range.	FH3
Select [FL1] [FL3] and set the lower limit of the acceptable range. FLx is always lower than FHx. The unit only accepts values which are lower than the value for FHx.	FL I
	FLJ

10.5.4 Setting of the switch-off delay

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For output OUT-OP (overflow protection) no switch-off delay can be set for safety reasons.

Select [dr1] ... [dr3] and set a value between 0.2 and 60 s. At 0.0 (= factory setting) the delay time is not active.

The switch-off delay is only active if hysteresis has been set as switching function (OUx = Hno or Hnc).

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10.5.5 Response of the outputs in case of a fault



The response of the output OUT-OP (overflow protection) is fixed: OUT-OP **opens** in case of a fault!

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10.5.6 Setting of the delay time after signal loss



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The timing of output OUT-OP (overflow protection) is fixed for safety reasons:

In case of a fault, OUT-OP opens without delay!

Select [dFo] and set a value between 0.2 and 5.0 s.
 At 0.0 (= factory setting) the delay time is not active.
 Mind the dynamics of your application. In case of fast level changes it is recommended to adapt the value step by step (→ 5.2.6 Safe state).

10.6 WHG menu

A password must be entered to access the menu items in the WHG menu (password on delivery: 2012).

10.6.1 Reset all parameters to factory setting

After resetting all parameters to factory setting, the unit is not operational.

- First, the basic settings must be entered (\rightarrow 10.2).
- Select [rES], then press [Set] and keep it pressed until [----] is displayed.
 Priofly press [Mode/Enter]
- Briefly press [Mode/Enter].
- > The unit reboots and the factory settings are restored.

10.6.2 Define overflow switch point (OP)

Output OUT-OP is fixed to NC and has a fixed hysteresis of 10 mm.

Select [OP] and a value at which output OUT-OP switches.

10.6.3 Enter probe length



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After entering the probe length:

check values for OFS and for switching limits / enter new ones!



After resetting all parameters to factory setting (\rightarrow 10.6.1) and after changing the probe length, it is necessary to set the probe length.

- ► Measure the total length L_{K} of the coaxial probe to a precision of ± 2 mm (± 0.1 inch) (→ 6.3.1 and → 6.3.2).
- Deduct 9 mm from the measured value. $L = L_{K} 9$ mm.
- Round up the measured value (step increment 0.5 cm / 0.2 inch).
- Select [LEnG] and set the determined value L (setting range: 10.0 ... 160.0 cm / 4.0 ... 63.0 inch).

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10.6.4 Adjustment to the medium to be detected

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In case of doubt, carry out an application test to make sure that the setting which is best for the medium to be measured is used!

- Select [MEdI] and set the value:
 - [HIGH] for water and water-based media.
 - [LOW] for oils and oil-based media.

10.6.5 Changing the password



The password protects all parameters in the WHG menu from unauthorised change (password on delivery: 2012). If the password is lost, the password-protected area is no longer accessible. In this case, the unit needs to be sent back to the manufacturer!



If a unique password is needed: on delivery or after a factory reset to the state on delivery (\rightarrow 10.6.1), a unique password should be set.

► Select [COd2] and enter a new password.

Keep the password in a safe place!



MEdI

11 Operation

After power on, the unit is in the Run mode (= normal operating mode). It carries out its measurement and evaluation functions and generates output signals according to the set parameters.

11.1 Operating indicators

Numerical value + LED 1	Current level in cm.
Numerical value + LED 2	Current level in inch.
Numerical value + LED 3	Current level in % of the final value of the measuring range.
LED 5 LED 7	Switching status of the corresponding output.
LED 8	Switching status of the overflow protection (OUT-OP):
	 LED on: no overflow (overflow protection point OP not reached). LED off: tank is full (overflow protection point OP is reached)!
[]	Level below the active zone.
[FULL] + numerical value alternately	Level has reached or exceeded the maximum measuring range.
[CAL]	Initialisation phase after power on.
====	On delivery the unit is not operational. Basic settings required $(\rightarrow 10.2)$.
[Loc]	Unit electronically locked; parameter setting impossible. For unlocking press the two setting buttons for 10 s.
[uLoc]	Unit is unlocked / parameter setting is possible again.

11.2 Read the set parameters

- ▶ Briefly press [Mode/Enter] to scroll the parameters.
- Press [Set] briefly to indicate the corresponding parameter value for about 15 s. After another 15 s the unit returns to the Run mode.

11.3 Changing the display unit in the Run mode

- (= switching between length indication (cm / inch) and percentage).
- ▶ Briefly press [Set] in the Run mode.
- > The selected unit is displayed for 15 s, the corresponding LED is lit. With each push of the button the display type is changed.

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11.4 Error indications

	Possible cause	Recommended measures
[E.000]	Fault in the electronics.	Replace the unit.
[E.031]	Probe detached from the unit; possibly incorrect setting of the probe length.	 Check if the probe - especially the inner rod - is correctly screwed to the unit. Check the parameter [LEnG].
	Measurement disturbed by heavy foam formation or strong turbulence.	 If possible, install the unit in a different position. If possible, prevent or exclude foam formation or turbulences by taking appropriate measures (e.g. add antifoaming agents or reduce the pump output a little).
[E.033]	Measurement disturbed by separation layers (e.g. oil layer on water).	Remove the oil layer by suction, stir the medium, verify the composition.
	Probe or process connection soiled.	Clean probe (space between rod and coaxial pipe) and process connection; then carry out a reset.*
	Installation conditions were not adhered to.	Observe the notes in "Installation" $(\rightarrow 6)$.
	Probe length or sensitivity (setting to the medium) is incorrect.	Correct basic settings (\rightarrow 10.2), then carry out a reset.*
[E.034]	Atypical, abrupt level changes.**	Check the dynamics (if necessary, use a still pipe or bypass), then carry out a reset.*
[SCx]	Flashing: short circuit in switching output OUTx.	Remove the short circuit.
[SC-OP]	Flashing: short circuit in switching output OUT-OP (overflow protection).	Remove the short circuit.
[SC]	Flashing: short circuit in at least two switching outputs.	Remove the short circuit.

* Carry out a reset (power off and on again) (→ 10.6.1) after rectifying the fault to reset the error message.

** The unit carries out plausibility checks to increase the operational reliability. Atypical level changes can be caused e.g. by heavy soiling or strong turbulence.

11.5 Output response in different operating states

	OUT1 OUT3	OUT-OP (overflow protection)	
Initialisation	OFF	OFF	
Normal operation	according to the level and the setting of the output function OU1OU3	ON	
Fault (E.0xx)	• OFF for FOUx = OFF • ON for FOUx = on	OFF	
Overflow protection point reached	according to the level and the setting of the output function OU1OU3	OFF	Uł

12 Technical data and scale drawing

Technical data at www.ifm.com \rightarrow Data sheet search \rightarrow Enter the article number.



Dimensions in mm 1: display; 2: status LEDs; 3: programming buttons; 4: seal



The values in brackets apply to the setting [MEdI] = [LOW]. This is the setting for detection of oils and oil-based media.

	cm		inch	
	min	max	min	max
L (probe length)	10	160	4.0	63
A (active zone)	6 (4)	L - 4 (L - 6)	2.4 (1.6)	L - 1.6 (L - 2.4)
I1 (inactive zone 1)	3		1	.2
I2 (inactive zone 2)	1 (3)		0.4 (1.2)	

13 Setting ranges

[LEnG]	cm	inch
Setting range	10160	4.063
Step increment	0.5	0.2
[OFS]	cm	inch
Setting range	0100	039.4
Step increment	0.5	0.2



The values in the following table apply to [OFS] = 0. The values in brackets apply to the setting [MEdI] = [LOW]. This is the setting for detection of oils and oil-based media.

The setting ranges for the switching limits (SPx, rPx, FHx, FLx, OP) depend on the rod length (L):

	cm		inch	
	min	max	min	max
SPx / FHx	1.5 (3.5)	L - 3	0.6 (1.4)	L - 1,2
rPx / FLx	1.0 (3.0)	L - 3,5	0.4 (1.2)	L - 1,4
Step increment	0.5		0.2	
	cm		inch	
	CI	n	in	ch
	cı min	m max	in: min	ch max
[OP]	ci min 7.0	m max L - 3	in min 2.8	ch max L - 1,2
[OP] Hysteresis (fixed)	Cr min 7.0 1.0	m max L - 3 1.0	in(min 2.8 0.4	ch max L - 1,2 0.4

Moreover, the following applies:

- rPx (FLx) is always smaller than SPx (FHx). If the value for SPx (FHx) is reduced to a value ≤ rPx (FLx), the position of rPx (FLx) also shifts.
- If rPx (FLx) and SPx (FHx) are close together (approx. 3 x step increment), rPX (FLx) is changed automatically when SPx (FHx) is increased.
- If there is a greater distance between rPx (FLx) and SPx (FHx), rPx (FLx) maintains the set value even if SPx (FHx) is increased.

14 Servicing

Always observe the admissible application area to avoid damage and to reduce maintenance $(\rightarrow 4.2)!$

- ► Keep the ventilation hole and the interior of the coaxial pipe free from deposits and foreign bodies. Observe application area (→ 4.2)!
- In case of soiling: clean probe at regular intervals. If soiling occurs: it is absolutely necessary to take measures to prevent soiling. Observe application area (→ 4.2)!



- In case of longer operation separation layers can form in the medium (e.g. oil on water). It is possible that a separation layer may form inside the coaxial tube!
- ▶ Remove separation layers at regular intervals (e.g. remove oil by suction).

15 Factory setting

	Factory setting	User setting
SP1 / FH1	25 % SP/FHmax	
rP1 / FL1	25 % rP/FLmax	
OU1	Hno	
SP2 / FH2	50 % SP/FHmax	
rP2 / FL2	50 % rP/FLmax	
OU2	Hno	
SP3 / FH3	75 % SP/FHmax	
rP3 / FL3	75 % rP/FLmax	
OU3	Hno	
OFS	0.0	
dr1	0.0	
dr2	0.0	
dr3	0.0	
FOU1	OFF	
FOU2	OFF	
FOU3	OFF	
dFo	0	
Uni	cm	
SELd	L	
OP	100 % SPmax	
LEnG	nonE	
MEdI	nonE	
Cod2	2012	

 SP/FH_{max} = LEnG value minus 3.

 rP/FL_{max} = LEnG value minus 3.5.

When the LEnG value is entered, the program calculates the basic setting.

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More information at www.ifm.com

Building authority approval



If the unit is used as overflow protection with building authority approval according to the German Federal Water Act (WHG), please observe the corresponding chapter (= Technical description) of the operating instructions!