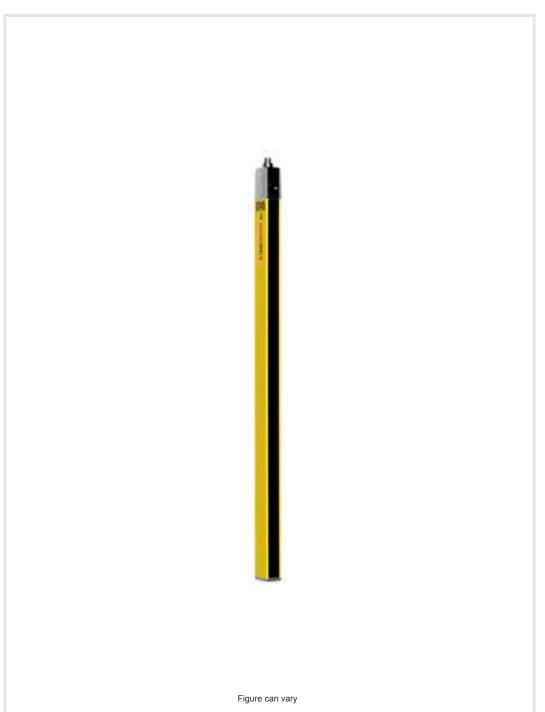


Technical data sheet Safety light curtain transmitter

Part no.: 68090913

MLC300T90-1350



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable receivers
- Part number code
- Notes
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Technical data



Basic data

| Series | MLC 300 |
|-------------|------------------------|
| Device type | Transmitter |
| Contains | 2x BT-NC sliding block |
| Application | Access guarding |
| | Danger zone guarding |

Functions

| Functions | Range reduction |
|-----------|---------------------------------|
| | Transmission channel changeover |

Characteristic parameters

| Туре | 2, IEC/EN 61496 |
|-----------------------------|--------------------------|
| SIL | 1, IEC 61508 |
| SILCL | 1, IEC/EN 62061 |
| Mission time T _M | 20 years, EN ISO 13849-1 |

Protective field data

| Resolution | 90 mm |
|-------------------------|----------|
| Protective field height | 1,350 mm |
| Operating range | 0 20 m |

Optical data

| Synchronization | Optical between transmitter and receiver |
|--------------------------|---|
| Light source | LED, Infrared |
| LED light wavelength | 940 nm |
| Transmitted-signal shape | Pulsed |
| LED risk group | Exempt group (in acc. with EN 62471:2008) |

Electrical data

| Protective circuit | Overvoltage protection |
|--------------------|-------------------------|
| | Short circuit protected |

Performance data

| 24 V, DC, -20 20 % |
|--------------------|
| 50 mA |
| 2 A semi time-lag |
| |

Inputs

| Switching | inputs |
|-----------|--------|

| Туре | Digital switching input |
|------------------------------|-------------------------|
| Switching voltage high, min. | 18 V |
| Switching voltage low, max. | 2.5 V |
| Switching voltage, typ. | 22.5 V |
| Voltage type | DC |
| | |

Connection

| Number of connections | 1 Piece(s) |
|-----------------------|------------|
|-----------------------|------------|

| Function | Machine interface | |
|------------------------------|-------------------|--|
| Type of connection Connector | | |
| Thread size | M12 | |
| Material | Metal | |
| No. of pins | 5 -pin | |

Cable properties

| - maio pi opoi moo | |
|--|----------------------|
| Permissible conductor cross section, typ. | 0.25 mm ² |
| Length of connection cable, max. | 100 m |
| Permissible cable resistance to load, max. | 200 Ω |

Mechanical data

| Dimension (W x H x L) | 29 mm x 1,416 mm x 35.4 mm | |
|-----------------------|----------------------------|--|
| Housing material | Metal, Aluminum | |
| Lens cover material | Plastic / PMMA | |
| Material of end caps | Diecast zinc | |
| Net weight | 1,500 g | |
| Housing color | Yellow, RAL 1021 | |
| Type of fastening | Groove mounting | |
| | Mounting bracket | |
| | Mounting on Device Column | |
| | Swivel mount | |
| | | |

Operation and display

| Type of display | LED |
|-----------------|------------|
| Number of LEDs | 2 Piece(s) |

Environmental data

| Ambient temperature, operation | 0 55 °C |
|------------------------------------|-----------|
| Ambient temperature, storage | -30 70 °C |
| Polative humidity (non-condensing) | 0 95% |

Certifications

| Degree of protection | IP 65 |
|----------------------|----------------------|
| Protection class | III |
| Certifications | c CSA US |
| | c TÜV NRTL US |
| | TÜV Süd |
| Vibration resistance | 50 m/s ² |
| Shock resistance | 100 m/s ² |
| US patents | US 6,418,546 B |
| | |

Classification

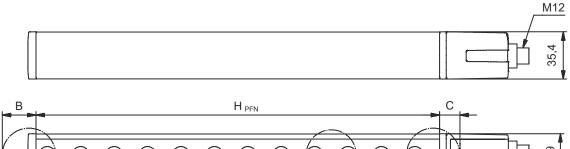
| Customs tariff number | 85365019 |
|-----------------------|----------|
| eCl@ss 8.0 | 27272704 |
| eCl@ss 9.0 | 27272704 |
| ETIM 5.0 | EC002549 |
| FTIM 6.0 | EC002549 |

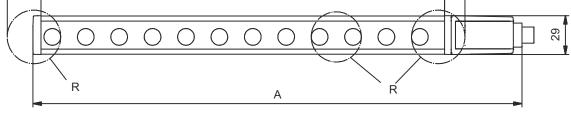
Dimensioned drawings



All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C





 H_{PFE} Effective protective field height = 1440 mm

 ${\rm H}_{\rm PFN}$ Nominal protective field height = 1350 mm

A Total height = 1416 mm

B 50 mm

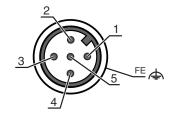
- C 40 mm
- R Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

| Function | Machine interface |
|--------------------|-------------------|
| Type of connection | Connector |
| Thread size | M12 |
| Туре | Male |
| Material | Metal |
| No. of pins | 5 -pin |
| Encoding | A-coded |
| Connector housing | FE/SHIELD |

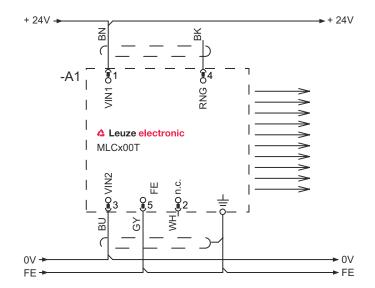
| Pin | Pin assignment | Conductor color |
|-----|----------------|-----------------|
| 1 | VIN1 | Brown |
| 2 | n.c. | White |
| 3 | VIN2 | Blue |
| 4 | RNG | Black |
| 5 | FE/SHIELD | Gray |



Circuit diagrams

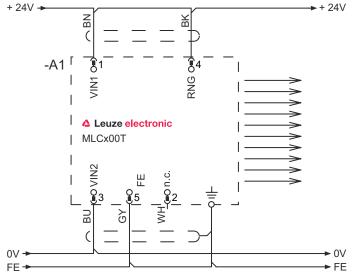


Transmission channel C1, reduced range



- VIN1 = +24 V
- VIN2 = 0 V
- RNG = 0 V or open

Transmission channel C1, standard range

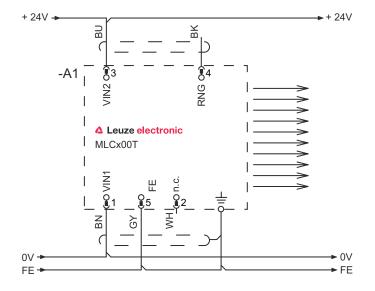


- VIN1 = +24 V
- VIN2 = 0 V
- RNG = +24 V

Circuit diagrams

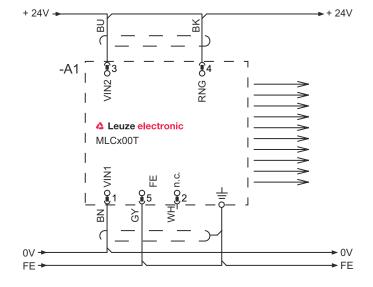


Transmission channel C2, reduced range



- 1 VIN1 = 0 V
- 3 VIN2 = +24 V
- 4 RNG = 0 V or open

Transmission channel C2, standard range



- 1 VIN1 = 0 V
- 3 VIN2 = +24 V
- 4 RNG = +24 V

Operation and display

| LED | Display | Meaning |
|-----|-------------------------|---|
| 1 | Off | Device switched off |
| | Red, continuous light | Device error |
| | Green, continuous light | Normal operation |
| 2 | Green, flashing | Reduced range selected by the wiring of pin 4 |
| | Off | Transmission channel C1 |
| | Green, continuous light | Transmission channel C2 |

Suitable receivers



| Part no. | Designation | Article | Description |
|----------|----------------|----------------------------------|--|
| 68091913 | MLC310R90-1350 | Safety light curtain receiver | Resolution: 90 mm Protective field height: 1,350 mm Response time: 5 ms Connection: Connector, M12, Metal, 5 -pin Function package: Basic |
| 68092913 | MLC320R90-1350 | Safety light curtain receiver | Resolution: 90 mm Protective field height: 1,350 mm Response time: 5 ms Connection: Connector, M12, Metal, 8 -pin Function package: Standard |

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

| MLC | Safety light curtain |
|------|--|
| х | Series 3: MLC 300 5: MLC 500 |
| уу | Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting |
| z | Device type T: transmitter R: receiver |
| а | Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm |
| hhhh | Protective field height 150 3000: from 150 mm to 3000 mm |
| е | Host/Guest (optional) H: Host MG: Middle Guest G: Guest |
| i | Interface (optional) /A: AS-i |
| 000 | Option N: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating |

Note



Notes





Observe intended use!



Accessories

Connection technology - Connection cables

| Part no. | Designation | Article | Description |
|----------|--------------------|------------------|--|
| 50133860 | KD S-M12-5A-P1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR |

Mounting technology - Swivel mounts

| | Part no. | Designation | Article | Description |
|------|----------|-------------|----------------------|---|
| Paga | 429393 | BT-2HF | Mounting bracket set | Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic |

Alignment aids

| | Part no. | Designation | Article | Description |
|---|----------|-------------|---------------|---------------------------|
| - | 520101 | AC-ALM-M | Alignment aid | Housing material: Plastic |

Services

| Part no. | Designation | Article | Description |
|----------|-------------|--|--|
| S981050 | CS40-I-140 | Safety inspection "Safety light barriers" | Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure. |
| S981046 | CS40-S-140 | Start-up support | Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment. |

Accessories



Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.