

Technical data sheet Stationary bar code reader Part no.: 50116422 BCL 348i OM 100 D



The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2020-06-17

Technical data

Basic data

Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic noremeters	
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)

Optical data

Reading distance	40 300 mm	
Light source	Laser, Red	
Laser light wavelength	655 nm	
Laser class	2, IEC/EN 60825-1:2007	
Transmitted-signal shape	Continuous	
Modulus size	0.2 0.5 mm	
Reading method	Oscillating-mirror scanner	
Beam deflection	Via rotating polygon wheel + stepping motor with mirror	
Light beam exit	Zero position at side at angle less than 90°	
Oscillating mirror frequency	10 Hz	
Max. swivel angle	20 °	
Max. swivel angle Electrical data	20 °	
Ū	20 ° Polarity reversal protection	
Electrical data		
Electrical data Protective circuit		
Electrical data Protective circuit Performance data	Polarity reversal protection	
Electrical data Protective circuit Performance data Supply voltage U _B	Polarity reversal protection 18 30 V, DC	
Electrical data Protective circuit Performance data Supply voltage U _B	Polarity reversal protection 18 30 V, DC	
Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max.	Polarity reversal protection 18 30 V, DC	
Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable	Polarity reversal protection 18 30 V, DC 9 W 60 mA	
Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max.	Polarity reversal protection 18 30 V, DC 9 W 60 mA	

Interface

Туре

PROFINET

Leuze

Profinet	
Function	Process
Conformance class	В
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	10 Mbit/s
	100 Mbit/s
Service interface	
Туре	USB
USB	
Function	Configuration via software
	Service
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN/OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male
Mechanical data	
Design	Cubic
0	Cubic
Dimension (W x H x L)	125 mm x 58 mm x 110 mm
Dimension (W x H x L)	125 mm x 58 mm x 110 mm
Dimension (W x H x L) Housing material	125 mm x 58 mm x 110 mm Metal, Diecast aluminum
Dimension (W x H x L) Housing material Lens cover material	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass
Dimension (W x H x L) Housing material Lens cover material Net weight	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g
Dimension (W x H x L) Housing material Lens cover material Net weight	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration Operational controls Environmental data	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser Button(s)
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration Operational controls Environmental data Ambient temperature, operation	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser Button(s) 0 40 °C
Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs Type of configuration Operational controls Environmental data	125 mm x 58 mm x 110 mm Metal, Diecast aluminum Glass 580 g Black Red Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser Button(s)

Technical data

Leuze

Certifications

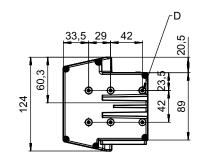
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

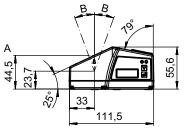
Classification

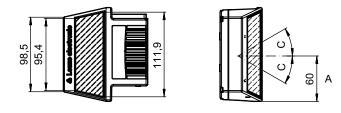
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters







A Optical axis

- B Swivel angle of the laser beam: \pm 20 $^{\circ}$
- C Deflection angle of the laser beam: \pm 30 $^{\circ}$
- D M4 thread (5 deep)

Electrical connection

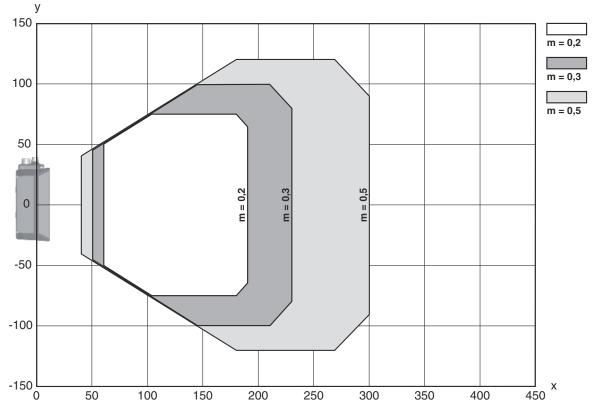
Leuze

Connection 1

Function	BUS IN
	Connection to device
	Data interface
	PWR / SW IN/OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve

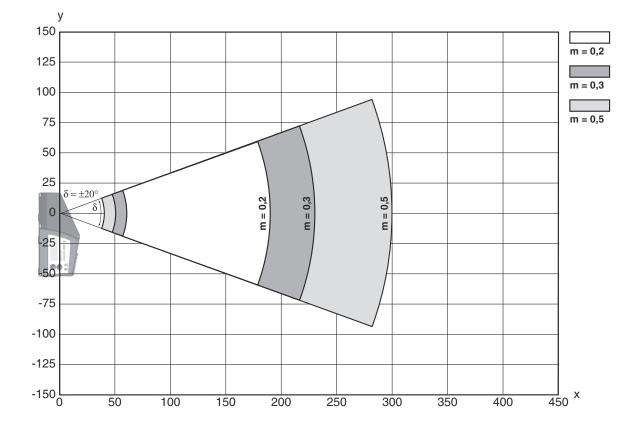


x Reading field distance [mm]

y Reading field width [mm]

Diagrams

Lateral reading field curve



Operation and display

LE	ED	Display	Meaning	
1	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Error, device error	
2	2 BUS	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	

5/9

Leuze

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
BB	Special equipment D: with display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure
Note	

U

Notes

<u>/!</u>

Observe intended use!

This product is not a safety sensor and is not intended as personnel protection.
 The product may only be put into operation by competent persons.

A list with all available device types can be found on the Leuze website at www.leuze.com.

b Only use the product in accordance with its intended use.

Notes

1

Leuze

WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT
Do not stare into beam! The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007 U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser No
Never look directly into the laser beam or in the direction of reflected laser beam of injury to the retina.
b Do not point the laser beam of the device at persons!
Interrupt the laser beam using a non-transparent, non-reflective object if the laser
rightarrow When mounting and aligning the device, avoid reflections of the laser beam off

- ents of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the vith deviations corresponding to "Laser Notice No. 50" from June 24, 2007.
- peam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk
- e device at persons!
- on-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- device, avoid reflections of the laser beam off reflective surfaces!
- 🗞 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- b Observe the applicable statutory and local laser protection regulations.
- b The device must not be tampered with and must not be changed in any way.
 - There are no user-serviceable parts inside the device.
 - Repairs must only be performed by Leuze electronic GmbH + Co. KG.



NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- 🗞 Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- 🗞 Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- b Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
S	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

The Sensor People In der Braike 1, 73277 Owen



Accessories

Leuze

Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100mm x 100mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D-	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.



♦ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.