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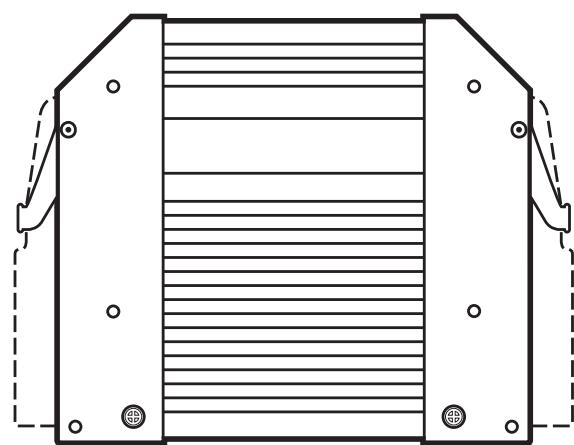
Installation instructions SmartController XL

ecomat¹⁰⁰

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CR2532

8000039974 / 00 04 / 2014



Contents

1 Preliminary note	4
1.1 Symbols used	4
1.2 Warning signs used	4
2 Safety instructions	5
2.1 General	5
2.2 Target group	5
2.3 Electrical connection	5
2.4 Housing temperature	5
2.5 Tampering with the device	6
2.6 Electromagnetic compatibility	6
2.7 Electrical welding on vehicles and plants	6
3 Functions and features	6
4 Installation	7
4.1 Fastening	7
4.2 Installation position	7
4.3 Mounting surface	8
4.4 Heat dissipation	8
5 Electrical connection	9
5.1 Wiring	9
5.2 Ground connection	9
5.3 Fuses	10
5.4 Laying the supply and signal cables	10
5.5 Frequency and analogue inputs	11
5.6 Resistor inputs	11
5.7 CAN wiring St/Ex side	12
5.7.1 Point-to-point wiring	12
5.7.2 Open CANopen network	12
5.8 Connection technology	12
6 Set-up	13
6.1 Programming	13
6.2 Required documentation	13
7 Technical data	14
7.1 Mechanical and electric data	14
7.2 Test standards and regulations	16
7.3 St side / input characteristics	17
7.4 St side / output characteristics	19
7.5 Ex side / input characteristics	21
7.6 Ex side / output characteristics	23
7.7 St side / wiring	25
7.8 Ex side / wiring	26
8 Maintenance, repair and disposal	27

9 Approvals/standards	27
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1 Preliminary note

This document applies to devices of the type "SmartController XL" (art. no.: CR2532).

These instructions are part of the device.

This document is intended for specialists. These specialists are people who are qualified by their appropriate training and their experience to see risks and to avoid possible hazards that may be caused during operation or maintenance of the device. The document contains information about the correct handling of the device.

Read this document before use to familiarise yourself with operating conditions, installation and operation. Keep this document during the entire duration of use of the device.

Adhere to the safety instructions.

1.1 Symbols used

- ▶ Instructions
- > Reaction, result
- [...] Designation of pushbuttons, buttons or indications
- Cross-reference
-  Important note
Non-compliance can result in malfunction or interference.
-  Information
Supplementary note

1.2 Warning signs used

WARNING

Warning of serious personal injury.
Death or serious irreversible injuries may result.

CAUTION

Warning of personal injury.
Slight reversible injuries may result.

NOTE

Warning of damage to property.

2 Safety instructions

2.1 General

These instructions are part of the device. They contain texts and figures concerning the correct handling of the device and must be read before installation or use.

Observe the operating instructions. Non-observance of the instructions, operation which is not in accordance with use as prescribed below, wrong installation or incorrect handling can seriously affect the safety of operators and machinery.

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2.2 Target group

These instructions are intended for authorised persons according to the EMC and low-voltage directives. The device must only be installed, connected and put into operation by a qualified electrician.

2.3 Electrical connection

Disconnect the device externally before handling it. If necessary, also disconnect any independently supplied output load circuits.

If the device is not supplied by the mobile on-board system (12/24 V battery operation), it must be ensured that the external voltage is generated and supplied according to the criteria for safety extra-low voltage (SELV) as this voltage is supplied without further measures to the connected controller, the sensors and the actuators.

The wiring of all signals in connection with the SELV circuit of the device must also comply with the SELV criteria (safety extra-low voltage, safe electrical isolation from other electric circuits).

If the supplied SELV voltage is externally grounded (SELV becomes PELV), the responsibility lies with the user and the respective national installation regulations must be complied with. All statements in this document refer to the device the SELV voltage of which is not grounded.

The connection terminals may only be supplied with the signals indicated in the technical data and/or on the device label and only the approved accessories of ifm electronic gmbh may be connected.

2.4 Housing temperature

As described in the technical specifications below the device can be operated in a wide ambient temperature range. Because of the additional internal heating the housing walls can have high perceptible temperatures when touched in hot environments.

2.5 Tampering with the device

In case of malfunctions or uncertainties please contact the manufacturer. Tampering with the device can seriously affect the safety of operators and machinery. This is not permitted and leads to the exclusion of any liability and warranty claims.

2.6 Electromagnetic compatibility

This is a class A product. It can cause radio interference in domestic areas. In this case the operator is requested to take appropriate measures.

2.7 Electrical welding on vehicles and plants

Welding work on the chassis frame must only be carried out by qualified persons.

Remove and cover the plus and minus terminals of the batteries.

Disconnect all contacts of the controller from the on-board system prior to welding on the vehicle or plant. Connect the earth terminal of the welding device directly to the part to be welded.

Do not touch the controller or electric cables with the welding electrode or the earth terminal of the welding device.

Protect the controller against weld slag.

3 Functions and features

The freely programmable controllers of the "SmartController XL" series are rated for use under difficult conditions (e.g. extended temperature range, strong vibration, intensive EMC interference).

They are suited for direct installation in machines in mobile and robust applications. Integrated hardware and software functions (operating system) offer high protection for the machine.

The controllers can be used as CANopen master.

⚠ WARNING

The SmartController XL series is not approved for safety tasks in the field of safety of persons.

⚠ WARNING

The user is responsible for the safe function of the application programs which he created himself.

If necessary, he must additionally carry out an approval test by corresponding supervisory and test organisations according to the national regulations.

4 Installation

4.1 Fastening

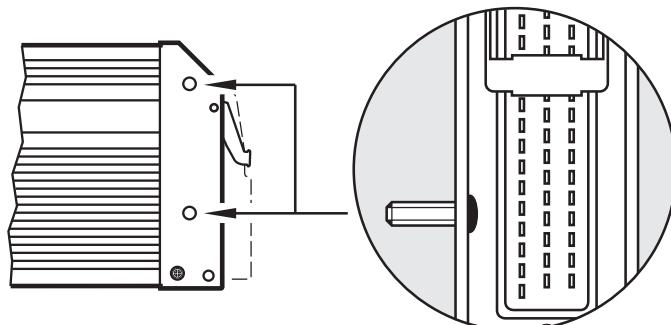
- Fix the controller to a flat surface using 4 M5 screws.
- Screw material: steel or stainless steel
- Tightening torque: 8 ± 2 Nm

NOTE

Use screws with a low head to avoid that the connector is damaged when placed and locked.

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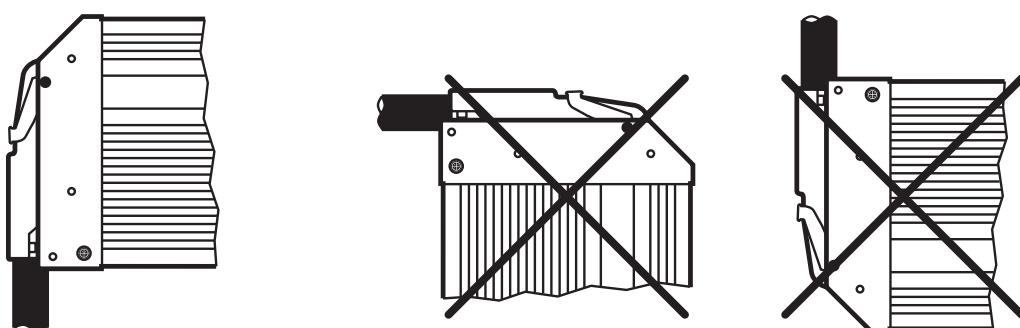
Screws to be used (examples)	Standard
Button head hexagon socket screws (M5 x L)	ISO 7380
Cylinder screws with hexagon socket and low head (M5 x L)	DIN 7984
Cutting screws for metric ISO thread with low head	DIN 7500



Example button head hexagon socket screw

4.2 Installation position

- Align the controller so that the cable entries of the connectors face downwards.



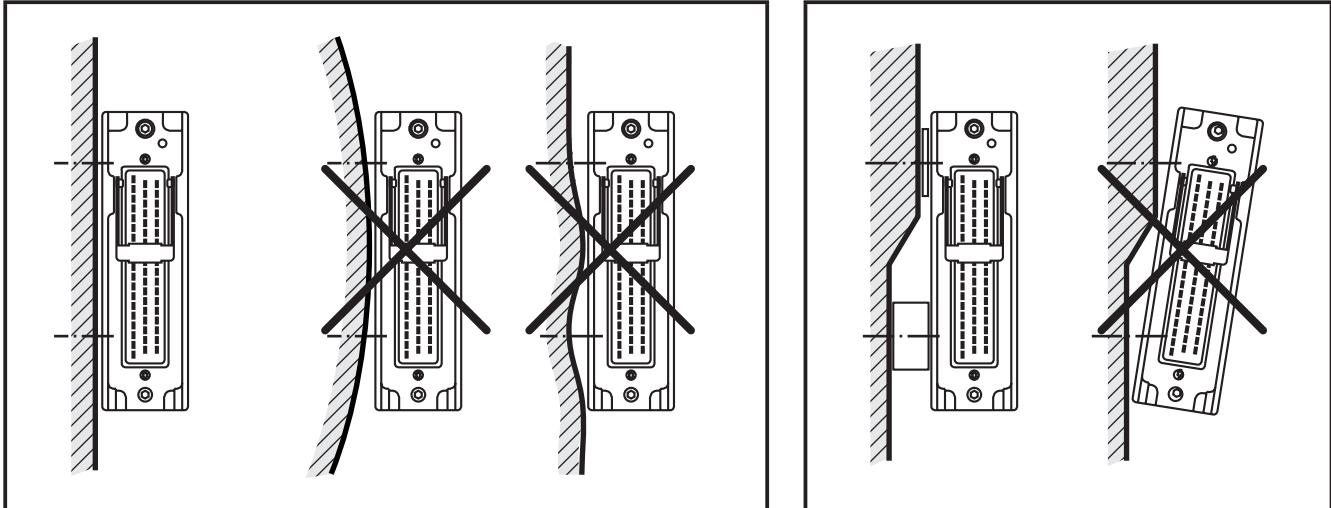
Preferred installation position

4.3 Mounting surface

NOTE

The housing must not be exposed to any torsional forces or mechanical stress.

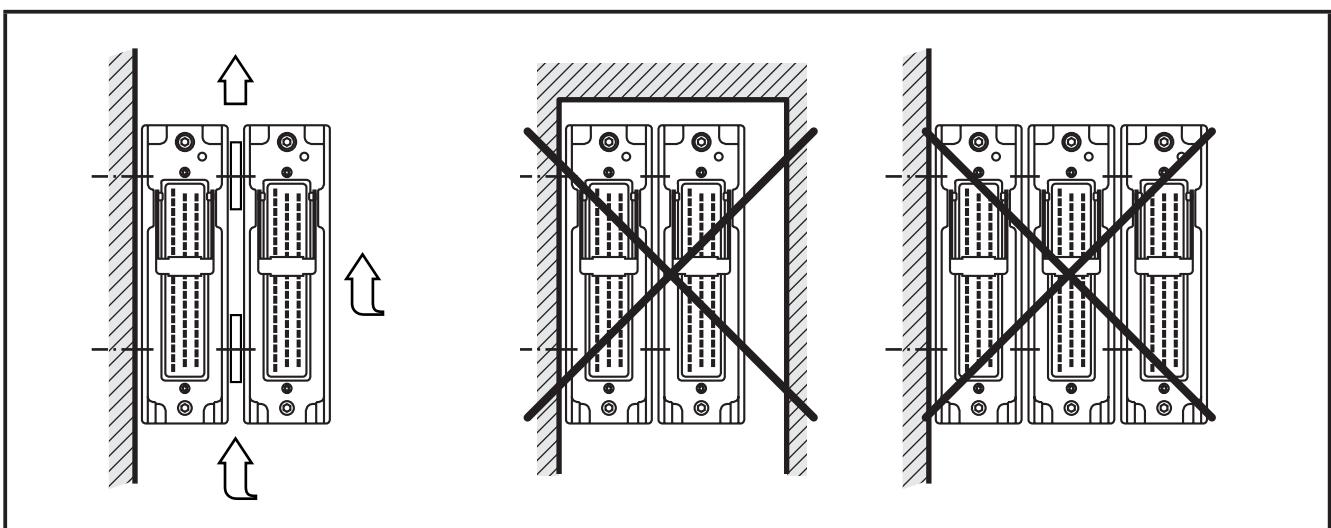
- Use compensating elements if there is no flat mounting surface available.



Mounting surface

4.4 Heat dissipation

- Ensure sufficient heat dissipation as the internal heating of the electronics is conducted away via the housing.
- In case of sandwich mounting of controllers use spacers.



Heat dissipation and sandwich mounting

5 Electrical connection

5.1 Wiring

Wiring (→ 7 Technical data)

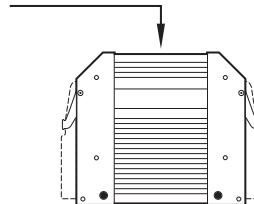
- !** Only connect the connector pins as shown in the pin layout.
Unspecified connector pins remain unconnected.
- Connect all indicated supply cables and GND terminals (St and Ex connection side).

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NOTE

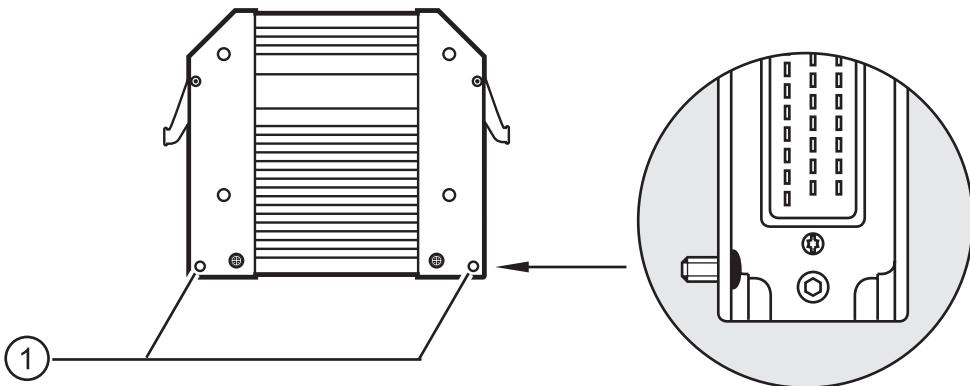
Inversion of the Ex and St connection sides can lead to damage to a connected PC or notebook.

- Note the device label.



5.2 Ground connection

- !** To ensure the protection of the device against electrical interference, the housing must be connected to GND (e.g. to the ground of the vehicle).



1: Drill holes for ground connection

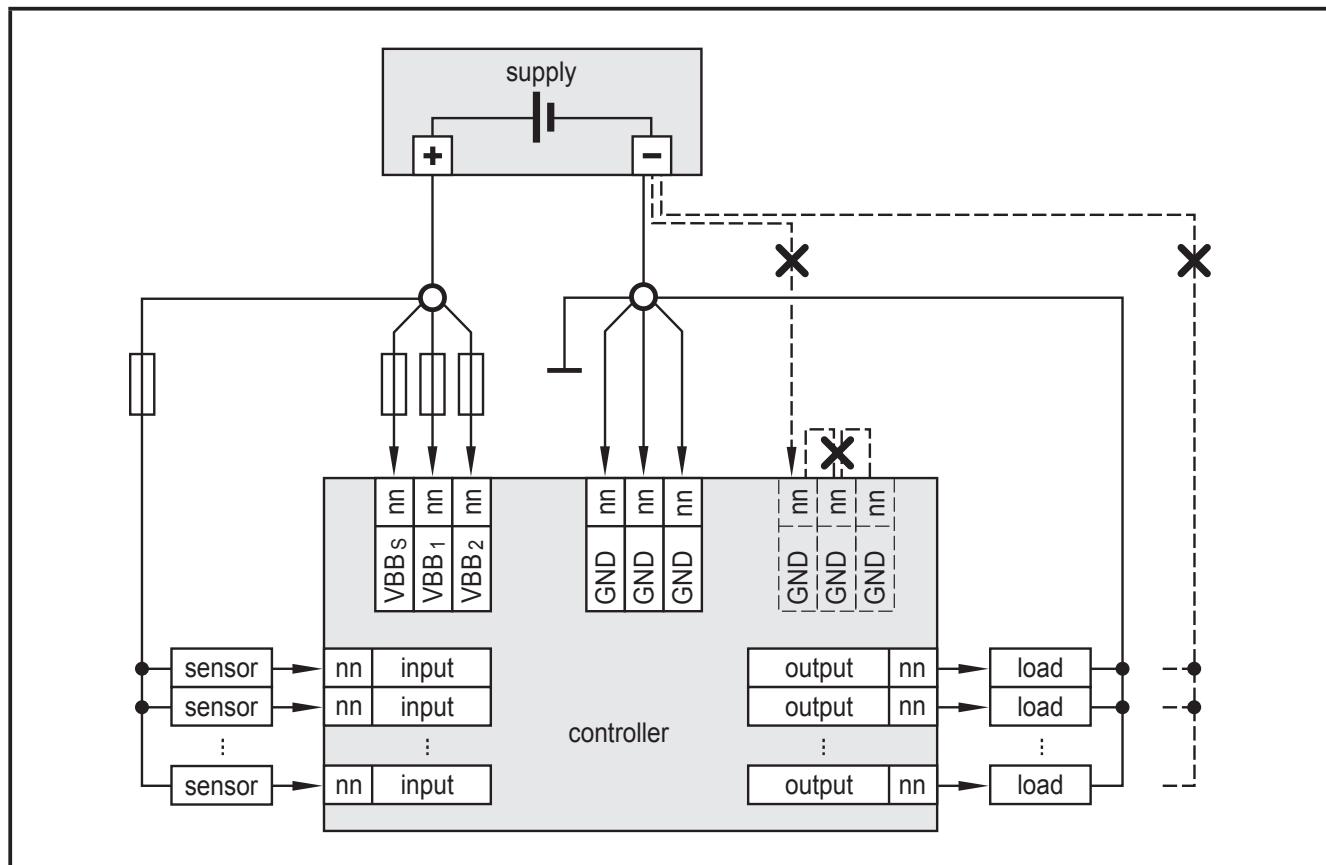
- Establish a connection between the device and the ground of the vehicle using M5 screws.
Screws to be used (→ 4.1 Fastening)

5.3 Fuses

- The individual electric circuits must be protected in order to protect the whole system.

Connection side	Description	Potential	Pin no.	Fuse
St (Standard)	Supply voltage sensors/module	VBB _S	St-10	≤ 2 A time-lag
	Supply voltage output group 1	VBB ₁	St-19	≤ 15 A
	Supply voltage output group 2	VBB ₂	St-01	≤ 15 A
Ex (Extended)	Supply voltage sensors/module	VBB _S	Ex-10	≤ 2 A time-lag
	Supply voltage output group 1	VBB ₁	Ex-19	≤ 15 A
	Supply voltage output group 2	VBB ₂	Ex-01	≤ 15 A

5.4 Laying the supply and signal cables



X = not permissible

⚠ WARNING

The linking of connections in the plug is not permitted and can affect the safety of operators and machinery.

- Basically all supply and signal cables must be laid separately.
- Connect supply and ground cables to the controller and the sensors/actuators via the respective common star point.

! If a prewired connection cable is used, remove the cores with unused signal inputs and outputs.

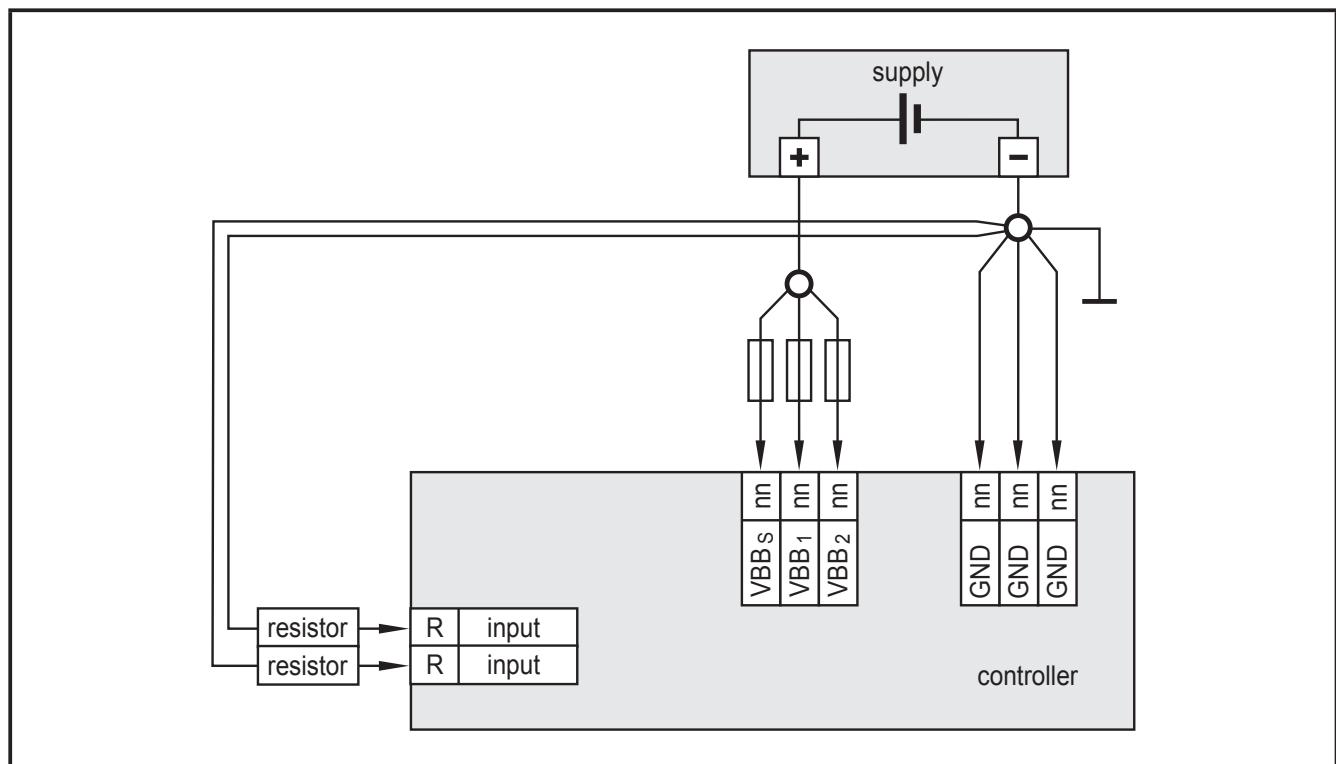
Unused cores, in particular core loops, lead to interference coupling that can influence the connected controller.

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5.5 Frequency and analogue inputs

- ▶ Operate inputs with screened cables, so that useful signals are not affected by external interference.
- ▶ Connect screens to ground on one side.

5.6 Resistor inputs

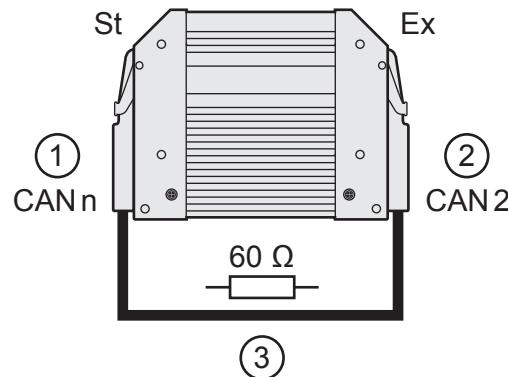


Ground return resistor inputs

- ▶ Equip each resistor with its own, separated ground return to ensure measurement accuracy.

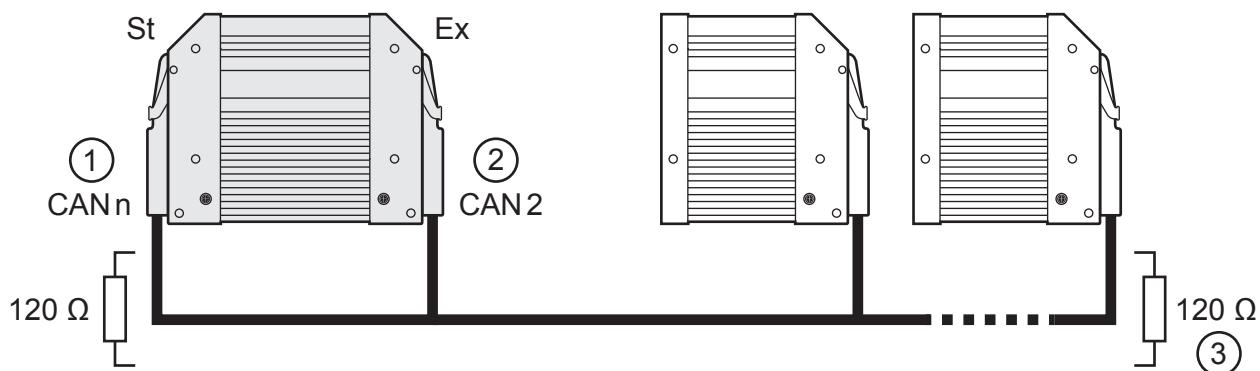
5.7 CAN wiring St/Ex side

5.7.1 Point-to-point wiring



1. Standard side: CANn (interface selectable)
2. Extended side: CAN2 (with factory pre-configuration)
3. Terminating CAN resistor in the cable

5.7.2 Open CANopen network



1. Standard side: CANn (interface selectable)
2. Extended side: CAN2 (with factory pre-configuration)
3. Terminating CAN resistors

► Screen the CAN bus cables in EMC-critical applications.

5.8 Connection technology

NOTE

Only connect the 55-pole connectors when the supply voltage is disconnected.
No "hot plugging" is permitted.

6 Set-up

6.1 Programming

The user can easily create the application software by means of the IEC 61131-3 compliant programming system CODESYS 2.3.

-  On delivery the extended side is pre-configured as CANopen slave.
However, the user can also program the extended side freely.

6.2 Required documentation

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In addition to the CODESYS programming system, the following documents are required for programming and set-up of the device:

- Programming manual CODESYS V2.3
(alternatively as online help)
- SmartController XL system manual
(alternatively as online help)

The manuals can be downloaded from the internet:

www.ifm.com → Data sheet search → CR2532 → More information

CODESYS and SmartController XL online help:

www.ifm.com → Service → Download → Systems for mobile machines*

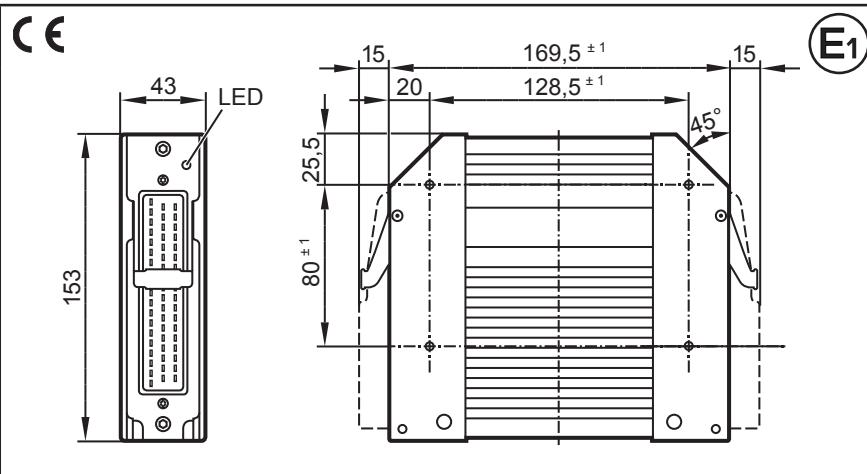
*) Download area with registration

7 Technical data

7.1 Mechanical and electric data

CR2532

Mobile controller
 SmartController XL
 32 inputs
 32 outputs
 3 CAN interfaces
 Programming according
 to IEC 61131-3
 8...32 V DC



Technical data	Controller as black-box system to implement a central or decentralised system design
Mechanical data	
Housing	Closed, screened metal housing with flange fastening
Dimensions (H x W x D)	153 x 169.5 x 43 mm
Installation	Screw connection by means of 4 M5 x L screws to DIN 7500 or DIN 7984 Mounting position horizontal or vertical to the mounting wall
Connection	2 55-pin connectors, latched, protected against reverse polarity, type AMP or Framatome AMP junior timer contacts, crimp connection 0.5/2.5 mm ²
Weight	1.3 kg
Housing/storage temperature	-40...85 °C (depending on the load) / -40...85 °C
Protection rating	IP 67 (for inserted connectors with individually sealed cores, e.g. EC2084)
Electrical data	
Input/output channels total	64 (32 inputs / 32 outputs)
Inputs	Configurable Digital for positive/negative sensor signals, positive with diagnostic capabilities Analogue (0...10 / 32 V, 0...20 mA, ratiometric) Frequency (≤ 30 kHz) Resistance measurement (16 Ω...30 kΩ)
Outputs	Configurable Digital, positive switching (high side) Analogue (0.02...10V) PWM output (20...250 Hz), current-controlled
Operating voltage	8...32 V DC
Oversupply	≤ 36 V for t ≤ 10 s
Undervoltage detection	if U _B ≤ 7.8 V
Undervoltage shutdown	if U _B < 7.0 V
Reverse polarity protection	yes
Current consumption	100 mA (at 24 V DC)
CAN interfaces 1...3 Baud rate Communication profile	CAN interface 2.0 A/B, ISO 11898 50 Kbits/s...1 Mbit/s (default 250 Kbits/s) CANopen, CiA DS 301 V4.01, CiA DS 306 V1.3 or SAE J 1939 or free protocol
Processor	Freescale PowerPC, 50 MHz
Note	If not otherwise specified, the data apply to the St and Ex side.

CR2532	Technical data																						
Device monitoring	Undervoltage monitoring Watchdog function Checksum test for program and system Excess temperature monitoring																						
Physical memory	Flash: 1.5 Mbytes RAM: 592 kBytes Remanent memory: 2 Kbytes																						
Memory allocation	See system manual www.ifm.com → Data sheet search → CR2532 → More information																						
Software/programming																							
Programming system	CODESYS version 2.3 (IEC 61131-3)																						
Indicators																							
Status LED	LED red / LED green																						
Operating states	<table border="1"> <thead> <tr> <th>Colour</th><th>Status</th><th>Description</th></tr> </thead> <tbody> <tr> <td>—</td><td>permanently off</td><td>No operating voltage</td></tr> <tr> <td>Red/green</td><td>1 x on</td><td>Initialisation or reset checks</td></tr> <tr> <td rowspan="2">Green</td><td>5 Hz</td><td>No operating system loaded</td></tr> <tr> <td>2 Hz</td><td>Application running (RUN)</td></tr> <tr> <td rowspan="2">Red</td><td>permanently on</td><td>Application stopped (STOP)</td></tr> <tr> <td>5 Hz</td><td>Application stopped due to undervoltage</td></tr> <tr> <td></td><td>permanently on</td><td>system error (fatal error)</td></tr> </tbody> </table>	Colour	Status	Description	—	permanently off	No operating voltage	Red/green	1 x on	Initialisation or reset checks	Green	5 Hz	No operating system loaded	2 Hz	Application running (RUN)	Red	permanently on	Application stopped (STOP)	5 Hz	Application stopped due to undervoltage		permanently on	system error (fatal error)
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Note	If not otherwise specified, the data apply to the St and Ex side.																						

7.2 Test standards and regulations

CR2532	Technical data	
Test standards and regulations		
CE marking	EN 61000:6-2: 2005	Electromagnetic compatibility (EMC) Noise immunity
E1 marking	EN 61000:6-4: 2007	Electromagnetic compatibility (EMC) Emission standard
Electrical tests	UN/ECE-R10	Emission standard Immunity with 100 V/m
	ISO 7637-2: 2004	Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state C (data valid for the 24 V system) Pulse 4, severity level: III; function state C (data valid for the 12 V system)
Climatic tests	EN 60068:2-30: 2006	Damp heat, cyclic Upper temperature 55°C, number of cycles: 6
	EN 60068:2-78: 2002	Damp heat, steady state Test temperature 40°C / 93% RH, Test duration: 21 days
	EN 60068:2-52: 1996	Salt spray test Severity level 3 (vehicle)
Mechanical tests	ISO 16750-3: 2007	Test VII; Vibration, random Mounting location: vehicle body
	EN 60068:2-6: 2008	Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis
	ISO 16750-3: 2007	Bumps 30 g/6 ms; 24,000 shocks

7.3 St side / input characteristics

CR2532	St side / input characteristics	
IN00...03 Analogue / digital inputs	Resolution	12 bits
	Accuracy	$\pm 1\%$ FS
	Measuring ranges	0...10 V, 0...32 V, 0...20 mA, ratiometric
Current input 0...20 mA (A)	Input resistance	390 Ω
	Input frequency	≤ 1 kHz (default 35 Hz)
Voltage input 0...10 V (A)	Input resistance	65.6 k Ω
	Input frequency	≤ 1 kHz (default 35 Hz)
Voltage input 0...32 V (A)	Input resistance	50.7 k Ω
	Input frequency	≤ 1 kHz (default 35 Hz)
Voltage input ratiometric (A)	Input resistance	50.7 k Ω
	Input frequency	≤ 1 kHz (default 35 Hz)
Digital input (B_{LH})	Input resistance	3.2 k Ω
	Input frequency	≤ 1 kHz (default 35 Hz)
	Switch-on level	$> 0.7 U_B$
	Switch-off level	$< 0.3 U_B$
	Diagnosis Short circuit to VBB	$> 0.95 U_B$
	Diagnosis Short circuit to GND / wire break	< 1 V
IN04...05 Digital / resistor inputs	Resolution	12 bits
Digital input (B_L)	Input resistance	3.2 k Ω
	Input frequency	≤ 1 kHz (default 35 Hz)
	Switch-on level	$> 0.7 U_B$
	Switch-off level	$< 0.3 U_B$
	Diagnosis Short circuit to VBB	$> 0.95 U_B$
	Diagnosis Short circuit to GND / wire break	< 1 V
	Voltage on the pin when not connected	≤ 0.2 V

CR2532		St side / input characteristics	
Resistor input (R)		Measuring current	< 2.0 mA
		Input frequency	50 Hz
		Measuring range	16 Ω...30 kΩ
		Accuracy	± 2% FS: 16 Ω...3 kΩ ± 5% FS: 3...15 kΩ ± 10% FS: 15...30 kΩ
		Diagnosis Short circuit to VBB	> 31 kΩ
<hr/>		<hr/>	
IN06...11 Digital inputs		Resolution	12 bits
Digital input (B _L)		Input resistance	3.2 kΩ
		Input frequency	≤ 1 kHz (default 35 Hz)
		Switch-on level	> 0.7 U _B
		Switch-off level	< 0.3 U _B
		Diagnosis Short circuit to VBB	> 0.95 U _B
		Diagnosis Short circuit to GND / wire break	< 1 V
<hr/>		<hr/>	
IN12...15 Digital / frequency inputs		Resolution	12 bits
Digital input (B _L)		Input resistance	3.2 kΩ
		Input frequency	≤ 30 kHz
		Switch-on level	> 0.35...0.48 U _B
		Switch-off level	< 0.29 U _B
		Diagnosis Short circuit to VBB	none
		Diagnosis Short circuit to GND / wire break	none
Frequency input (FRQ)		Input resistance	3.2 kΩ
		Input frequency	≤ 30 kHz
		Switch-on level	> 0.35...0.48 U _B
		Switch-off level	< 0.29 U _B
<hr/>		<hr/>	

7.4 St side / output characteristics

CR2532	St side / output characteristics	
OUT00...01 digital/ PWM outputs	Protective circuit for inductive loads	integrated
	Diagnosis wire break	via voltage feedback
	Diagnosis short circuit	via voltage feedback
	Diagnosis excessive current	integrated
Digital output (B_H)	Switching voltage	8...32 V DC
	Switching current	0.02...2 A
PWM output (PWM)	Output frequency	20...250 Hz (per channel)
	Pulse/pause ratio	1...1000 %
	Resolution	1 %
	Switching current	0.02...2 A
Current-controlled output (PWM_i)	Output frequency	20...250 Hz (per channel)
	Control range	0.02...2 A
	Setting resolution	1 mA
	Control resolution	2 mA
	Load resistance	$\geq 6 \Omega$ (at 12V DC) $\geq 12 \Omega$ (at 24V DC)
	Accuracy	$\pm 1.5\%$ FS
OUT02...07 digital/ PWM outputs	Protective circuit for inductive loads	integrated
	Diagnosis wire break	only if switched off $U_{OUT} > 27.5\% VBB_s$
	Diagnosis short circuit	only in the logic ON state $U_{OUT} < 93.5\% VBB_s$
Digital output (B_H)	Switching voltage	8...32 V DC
	Switching current	0.02...2 A
PWM output (PWM)	Output frequency	20...250 Hz (per channel)
	Pulse/pause ratio	1...1000 %
	Resolution	1 %
	Switching current	0.02...2 A
OUT08...09 digital/ PWM outputs	Protective circuit for inductive loads	integrated
	Diagnosis wire break	none
	Diagnosis short circuit	none
Digital output (B_H)	Switching voltage	8...32 V DC
	Switching current	0.02...2 A

CR2532	St side / output characteristics										
PWM output (PWM)	<table border="1"> <tr> <td>Output frequency</td><td>20...250 Hz (per channel)</td></tr> <tr> <td>Pulse/pause ratio</td><td>1...1000 %</td></tr> <tr> <td>Resolution</td><td>1 %</td></tr> <tr> <td>Switching current</td><td>0.02...2 A</td></tr> </table>	Output frequency	20...250 Hz (per channel)	Pulse/pause ratio	1...1000 %	Resolution	1 %	Switching current	0.02...2 A		
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Switching current	0.02...2 A										
OUT08_A...09_A analogue outputs	<table border="1"> <tr> <td>Voltage range</td><td>8...32 V</td></tr> <tr> <td>Current rating</td><td>< 5 mA</td></tr> <tr> <td>Output voltage</td><td>0.2...10 V</td></tr> <tr> <td>Accuracy</td><td>± 6% FS</td></tr> <tr> <td>Residual ripple at 120 Hz</td><td>80 mV</td></tr> </table>	Voltage range	8...32 V	Current rating	< 5 mA	Output voltage	0.2...10 V	Accuracy	± 6% FS	Residual ripple at 120 Hz	80 mV
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OUT10...11 digital/ PWM outputs	<table border="1"> <tr> <td>Protective circuit for inductive loads</td><td>integrated</td></tr> <tr> <td>Diagnosis wire break</td><td>none</td></tr> <tr> <td>Diagnosis short circuit</td><td>none</td></tr> </table>	Protective circuit for inductive loads	integrated	Diagnosis wire break	none	Diagnosis short circuit	none				
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Load current per output group (VBB ₁ , VBB ₂)	$\leq 12 \text{ A}$ (for continuous operation $\leq 9 \text{ A}$; i.e. operation $\geq 10 \text{ min}$)										
Overload protection (valid for all outputs)	max. 5 minutes (at 100% overload)										
Short-circuit strength to GND	Switch-off of the outputs is carried out via the output driver										

7.5 Ex side / input characteristics

CR2532	Ex side / input characteristics	
IN00...03 Analogue / digital inputs	Resolution	12 bits
	Accuracy	± 1% FS
	Measuring ranges	0...10 V, 0...32 V, 0...20 mA, ratiometric
Current input 0...20 mA (A)	Input resistance	390 Ω
	Input frequency	≤ 1 kHz (default 35 Hz)
Voltage input 0...10 V (A)	Input resistance	65.6 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
Voltage input 0...32 V (A)	Input resistance	50.7 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
Voltage input ratiometric (A)	Input resistance	50.7 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
Digital input (B_{UH})	Input resistance	3.2 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
	Switch-on level	> 0.7 U_B
	Switch-off level	< 0.3 U_B
	Diagnosis Short circuit to VBB	> 0.95 U_B
	Diagnosis Short circuit to GND / wire break	< 1 V
IN04...05 Digital / resistor inputs	Resolution	12 bits
Digital input (B_L)	Input resistance	3.2 kΩ
	Input frequency	≤ 1 kHz (default 35 Hz)
	Switch-on level	> 0.7 U_B
	Switch-off level	< 0.3 U_B
	Diagnosis Short circuit to VBB	> 0.95 U_B
	Diagnosis Short circuit to GND / wire break	< 1 V
	Voltage on the pin when not connected	≤ 0.2 V

CR2532		Ex side / input characteristics	
Resistor input (R)		Measuring current	< 2,0 mA
		Input frequency	50 Hz
		Measuring range	16 Ω...30 kΩ
		Accuracy	± 2% FS: 16 Ω...3 kΩ ± 5% FS: 3...15 kΩ ± 10% FS: 15...30 kΩ
		Diagnosis Short circuit to VBB	> 31 kΩ
IN06...11 Digital inputs		Resolution	12 bits
Digital input (B _L)		Input resistance	3.2 kΩ
		Input frequency	≤ 1 kHz (default 35 Hz)
		Switch-on level	> 0.7 U _B
		Switch-off level	< 0.3 U _B
		Diagnosis Short circuit to VBB	> 0.95 U _B
		Diagnosis Short circuit to GND / wire break	< 1 V
IN12...15 Digital / frequency inputs		Resolution	12 bits
Digital input (B _L)		Input resistance	3.2 kΩ
		Input frequency	≤ 30 kHz
		Switch-on level	> 0.35...0.48 U _B
		Switch-off level	< 0.29 U _B
		Diagnosis Short circuit to VBB	none
		Diagnosis Short circuit to GND / wire break	none
Frequency input (FRQ)		Input resistance	3.2 kΩ
		Input frequency	≤ 30 kHz
		Switch-on level	> 0.35...0.48 U _B
		Switch-off level	< 0.29 U _B

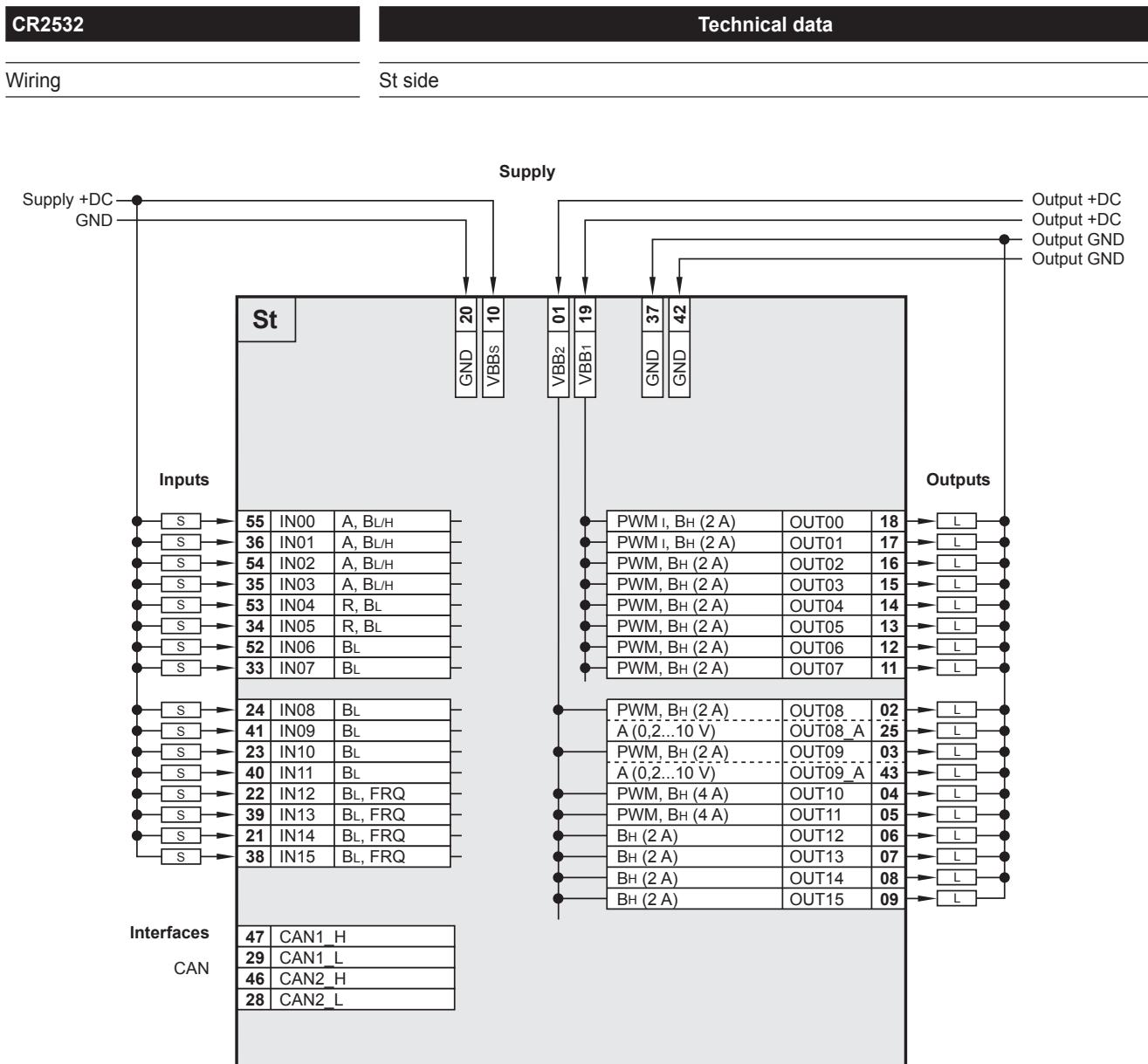
7.6 Ex side / output characteristics

CR2532	Ex side / output characteristics	
OUT00...01 digital/ PWM outputs	Protective circuit for inductive loads	integrated
	Diagnosis wire break	via voltage feedback
	Diagnosis short circuit	via voltage feedback
	Diagnosis excessive current	integrated
Digital output (B_H)	Switching voltage	8...32 V DC
	Switching current	0.02...2 A
PWM output (PWM)	Output frequency	20...250 Hz (per channel)
	Pulse/pause ratio	1...1000 %
	Resolution	1 %
	Switching current	0.02...2 A
Current-controlled output (PWM_i)	Output frequency	20...250 Hz (per channel)
	Control range	0.02...2 A
	Setting resolution	1 mA
	Control resolution	2 mA
	Load resistance	$\geq 6 \Omega$ (at 12V DC) $\geq 12 \Omega$ (at 24V DC)
	Accuracy	$\pm 1.5\%$ FS
OUT02...07 digital/ PWM outputs	Protective circuit for inductive loads	integrated
	Diagnosis wire break	only if switched off $U_{OUT} > 27.5\% VBB_s$
	Diagnosis short circuit	only in the logic ON state $U_{OUT} < 93.5\% VBB_s$
Digital output (B_H)	Switching voltage	8...32 V DC
	Switching current	0.02...2 A
PWM output (PWM)	Output frequency	20...250 Hz (per channel)
	Pulse/pause ratio	1...1000 %
	Resolution	1 %
	Switching current	0.02...2 A
OUT08...09 digital/ PWM outputs	Protective circuit for inductive loads	integrated
	Diagnosis wire break	none
	Diagnosis short circuit	none
Digital output (B_H)	Switching voltage	8...32 V DC
	Switching current	0.02...2 A

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CR2532	Ex side / output characteristics										
PWM output (PWM)	<table border="1"> <tr> <td>Output frequency</td><td>20...250 Hz (per channel)</td></tr> <tr> <td>Pulse/pause ratio</td><td>1...1000 %</td></tr> <tr> <td>Resolution</td><td>1 %</td></tr> <tr> <td>Switching current</td><td>0.02...2 A</td></tr> </table>	Output frequency	20...250 Hz (per channel)	Pulse/pause ratio	1...1000 %	Resolution	1 %	Switching current	0.02...2 A		
Output frequency	20...250 Hz (per channel)										
Pulse/pause ratio	1...1000 %										
Resolution	1 %										
Switching current	0.02...2 A										
OUT08_A...09_A analogue outputs	<table border="1"> <tr> <td>Voltage range</td><td>8...32 V</td></tr> <tr> <td>Current rating</td><td>< 5 mA</td></tr> <tr> <td>Output voltage</td><td>0.2...10 V</td></tr> <tr> <td>Accuracy</td><td>± 6% FS</td></tr> <tr> <td>Residual ripple at 120 Hz</td><td>80 mV</td></tr> </table>	Voltage range	8...32 V	Current rating	< 5 mA	Output voltage	0.2...10 V	Accuracy	± 6% FS	Residual ripple at 120 Hz	80 mV
Voltage range	8...32 V										
Current rating	< 5 mA										
Output voltage	0.2...10 V										
Accuracy	± 6% FS										
Residual ripple at 120 Hz	80 mV										
OUT10...11 digital/ PWM outputs	<table border="1"> <tr> <td>Protective circuit for inductive loads</td><td>integrated</td></tr> <tr> <td>Diagnosis wire break</td><td>none</td></tr> <tr> <td>Diagnosis short circuit</td><td>none</td></tr> </table>	Protective circuit for inductive loads	integrated	Diagnosis wire break	none	Diagnosis short circuit	none				
Protective circuit for inductive loads	integrated										
Diagnosis wire break	none										
Diagnosis short circuit	none										
Digital output (B _H)	<table border="1"> <tr> <td>Switching voltage</td><td>8...32 V DC</td></tr> <tr> <td>Switching current</td><td>0.02...4 A</td></tr> </table>	Switching voltage	8...32 V DC	Switching current	0.02...4 A						
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PWM output (PWM)	<table border="1"> <tr> <td>Output frequency</td><td>20...250 Hz (per channel)</td></tr> <tr> <td>Pulse/pause ratio</td><td>1...1000 %</td></tr> <tr> <td>Resolution</td><td>1 %</td></tr> <tr> <td>Switching current</td><td>0.02...4 A</td></tr> </table>	Output frequency	20...250 Hz (per channel)	Pulse/pause ratio	1...1000 %	Resolution	1 %	Switching current	0.02...4 A		
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Pulse/pause ratio	1...1000 %										
Resolution	1 %										
Switching current	0.02...4 A										
OUT12...15 Digital outputs	<table border="1"> <tr> <td>Protective circuit for inductive loads</td><td>integrated</td></tr> <tr> <td>Diagnosis wire break</td><td>none</td></tr> <tr> <td>Diagnosis short circuit</td><td>none</td></tr> </table>	Protective circuit for inductive loads	integrated	Diagnosis wire break	none	Diagnosis short circuit	none				
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Digital output (B _H)	<table border="1"> <tr> <td>Switching voltage</td><td>8...32 V DC</td></tr> <tr> <td>Switching current</td><td>0.02...2 A</td></tr> </table>	Switching voltage	8...32 V DC	Switching current	0.02...2 A						
Switching voltage	8...32 V DC										
Switching current	0.02...2 A										
Load current per output group (VBB ₁ , VBB ₂)	$\leq 12 \text{ A}$ (for continuous operation $\leq 9 \text{ A}$; i.e. operation $\geq 10 \text{ min}$)										
Overload protection (valid for all outputs)	max. 5 minutes (at 100% overload)										
Short-circuit strength to GND	Switch-off of the outputs is carried out via the output driver										

7.7 St side / wiring

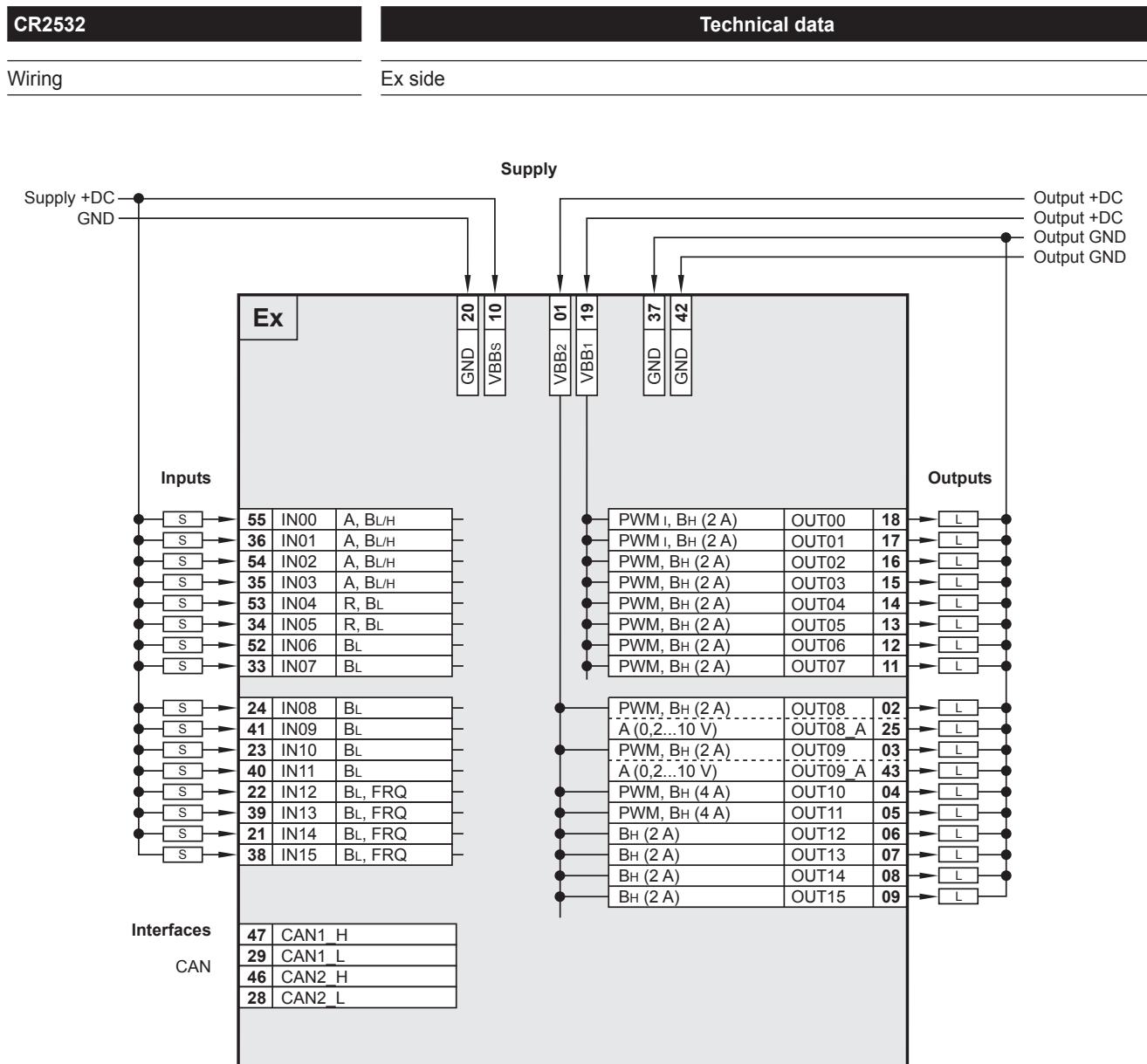


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Abbreviations

A	Analogue
B _H	Binary high side
B _L	Binary low side
FRQ	Frequency/pulse inputs
PWM	Pulse width modulation
R	Resistor input
VBB _S	Supply sensors/module
VBB ₁	Supply output group 1
VBB ₂	Supply output group 2

7.8 Ex side / wiring



Abbreviations

A	Analogue
B _H	Binary high side
B _L	Binary low side
FRQ	Frequency/pulse inputs
PWM	Pulse width modulation
R	Resistor input
VBB _S	Supply sensors/module
VBB ₁	Supply output group 1
VBB ₂	Supply output group 2

8 Maintenance, repair and disposal

The unit is maintenance-free.

- Do not open the housing as the device does not contain any components which can be repaired by the user. The device must only be repaired by the manufacturer.
- Dispose of the device in accordance with the national environmental regulations.

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9 Approvals/standards

Test standards and regulations (→ 7 Technical data)

The EC declaration of conformity and approvals can be found at:
www.ifm.com → Data sheet search → CR2532 → Approvals