Model Number

MLV41-8-H-120-RT-IO/65b/95/136

Background suppression sensor
with 4-pin, M8 x 1 connector

Features

- Rugged series in corrosion-resistant metal housing
- MPT Multi Pixel Technology
- IO-link interface for service and process data
- Reliable detection of all surfaces, independent of color and structure
- Precision background suppression, adjustable
- Low sensitivity to target color
- Clear and functional display concept for the operating modes

Product information

The diffuse mode sensor with MPT technology combines the benefits of the triangulation principle with the measuring functionality of a distance sensor. The integrated measuring principle provides an extremely wide range of switching element functions in one device, along with a large detection range and a small black/white difference up to the final detection range. The sensor is equipped with an IO-Link interface, through which the measuring principle is optimized to the requirements of the relevant application.

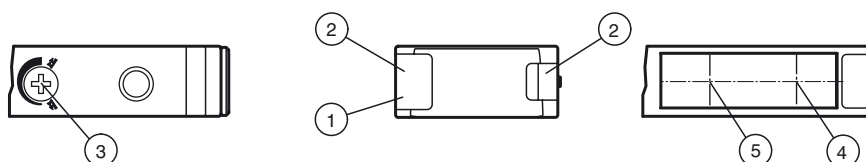## Dimensions
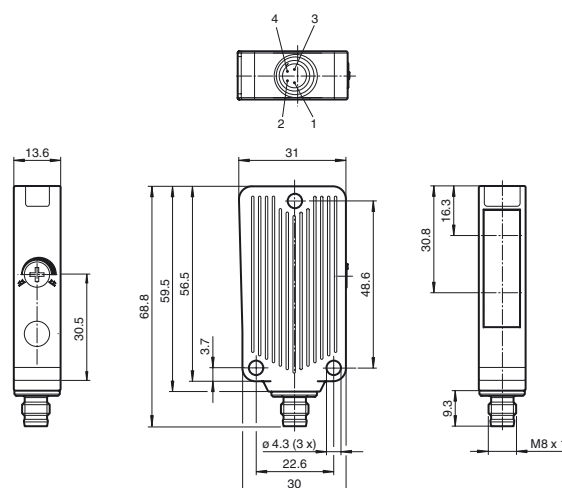
Electrical connection

Option:

1	+UB
2	Q2
3	0 V
4	C/Q1
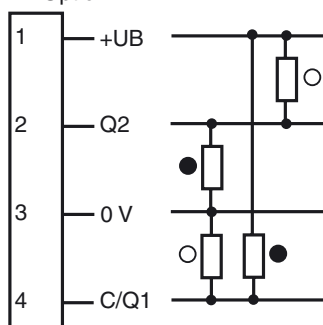
○ = Light on
● = Dark on

Pinout

Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

Indicators/operating means

1	Operating display green	3	Sensing range adjuster	5	Optical axis receiver
2	Function display yellow	4	Optical axis transmitter		

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Technical data

General specifications

Detection range		20 ... 120 mm Black-white difference < 3%
Adjustment range		20 ... 120 mm
Diagnosis range		20 ... 120 mm
Reference target		standard white, 100 mm x 100 mm
Light source		LED
Light type		modulated visible red light
Diameter of the light spot		approx. 4 mm at sensor range 100 mm
Angle of divergence		approx. 2.5 °
Ambient light limit		25000 Lux

Functional safety related parameters

$MTTF_d$		500 a
Mission Time (T_M)		20 a
Diagnostic Coverage (DC)		0 %

Indicators/operating means

Operation indicator		LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator		2 LEDs yellow ON: object inside the scanning range OFF: object outside the scanning range
Control elements		Sensing range adjuster
Parameterization indicator		IO link communication: green LED goes out briefly (1 Hz)

Electrical specifications

Operating voltage	U_B	10 ... 30 V DC , class 2
Ripple		max. 10 %
No-load supply current	I_0	max. 25 mA at 24 V supply voltage

Interface

Interface type		IO-Link
Protocol		IO-Link V1.0
Mode		COM 2 (38.4 kBaud)

Output

Switching type		dark on
Signal output		2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Voltage drop	U_d	≤ 2 V DC
Switching frequency	f	200 Hz
Response time		2.5 ms

Conformity

Product standard		EN 60947-5-2

Ambient conditions

Ambient temperature		-20 ... 60 °C (-4 ... 140 °F)
Storage temperature		-40 ... 75 °C (-40 ... 167 °F)

Mechanical specifications

Housing width		31 mm
Housing height		56.5 mm
Housing depth		13.6 mm
Degree of protection		IP67
Connection		M8 x 1 connector, 4-pin
Material		
Housing		Aluminum , Delta-Seal coated
Optical face		glass pane
Connector		metal
Mass		approx. 40 g

Approvals and certificates

UL approval		cULus Listed 57M3 (Only in association with UL Class 2 power supply; Type 1 enclosure)
CCC approval		CCC approval / marking not required for products rated ≤36 V

Accessories

OMH-09
Mounting bracket for Sensors series
MLV41 for M12 rod mounting

OMH-40
Mounting bracket

OMH-41
Mounting bracket

V31-WM-2M-PUR
Female cordset single-ended, M8, 4-pin,
PUR cable

V31-GM-2M-PUR
Female cordset single-ended, M8, 4-pin,
PUR cable

IO-Link-Master02-USB
IO-Link master, supply via USB port or
separate power supply, LED indicators,
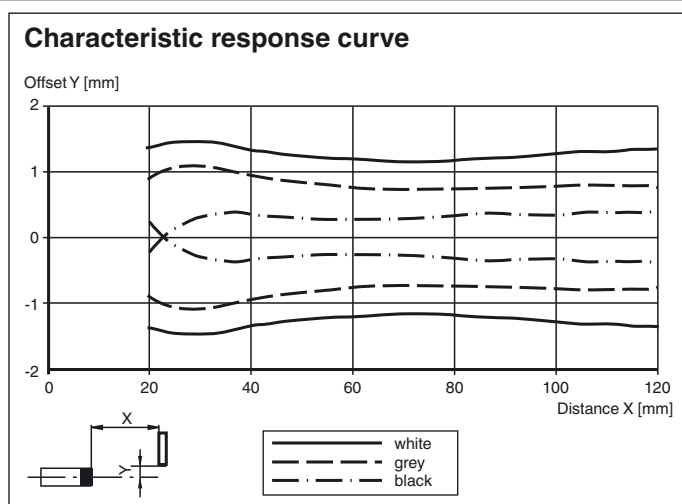M12 plug for sensor connection

IODD Interpreter DTM
Software for the integration of IODDs in a
frame application (e. g. PACTware)

MLV41-8 IODD
IODD for communication with MLV41-8-
IO-Link sensors

Other suitable accessories can be found at
www.pepperl-fuchs.com

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Curves/Diagrams

Characteristic response curve

Setting information

Detection range adjustment:

The detection range can be set via the rotary switch or the IO-Link.

Setting using the rotary switch:

If you would like to change the detection range on the sensor, turn:
- the rotary switch to the left to reduce the value.
- the rotary switch to the right to increase the value.

With the IO-Link, the set detection range the current rotary switch configuration is always assigned. If the rotary switch is too far to the left or the right, perform the following:

Increasing the detection range:
Turn the potentiometer completely to the right until it stops. The LED will briefly flash green. The assignment of the current rotary switch configuration to the detection range set via IO-Link is overridden. Now set the desired detection range again.

Reducing the detection range:
Turn the potentiometer completely to the left until it stops. The LED will briefly flash green. The assignment of the current rotary switch configuration to the detection range set via IO-Link is overridden. Now set the desired detection range again.

Example application - manually reduce detection range:

The potentiometer has one position as shown here. The adjustable detection range is 20 to 120 mm and is set via IO-Link to 100 mm. The rotary switch is too far to the left to set a detection range of 40 mm for example.

Turn the potentiometer to the left until it stops to override the set value to this rotary switch configuration. The LED will briefly flash green.

Now set the desired detection range again between 20 and 120 mm.

Setting via IO-Link interface

Setting different operating modes via IO-Link interface
The devices have an IO-Link interface as standard for diagnostic and parameterization tasks enabling optimum adaptation of the sensors to the application. In addition, four different operating modes can be set:
Background suppression operating mode (1 or 2 switching points):
- Detection of objects irrespective of type and color in a defined sensing range. Objects in the background are reliably suppressed
- Background suppression with 2 switching points

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active detection range

Background
suppression

## Background evaluation operating mode:

- Detection of objects irrespective of type and color against a defined background. Reliable detection of objects at close range (detection range >= 0 mm). The background serves as reference

active detection range

Background evaluation

Window operation operating mode:

- Detection of objects irrespective of type and color in a defined sensing range. Reliable detection when leaving the defined sensing range.

active detection range

Foreground suppression   **Background suppression**

Hysteresis operating mode:

- Detection of objects irrespective of type and color between a defined switch-on and switch-off point

active detection range

Output

Hysteresis

Output
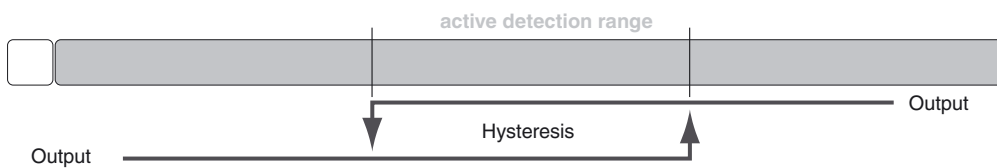
To use the diagnostic and parameterization options, you will find the compatible IODD, and if required, the FDT base application PACTware in the download area at **www.pepperl-fuchs.com**.

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