

Technical data sheet Throughbeam photoelectric sensor Part no.: 50122710 LE328/4P



We reserve the right to make technical changes eng • 2020-06-17

The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2

328

Receiver

Technical data

Leuze

Basic data

Series Operating principle Device type

Optical data Operating range Operating range Operating range limit

Operating range limit

Guaranteed operating range 0 ... 10 m Typical operating range 0 ... 15 m

Throughbeam principle

Electrical data

Protective circuit

Polarity reversal protection Short circuit protected

Performance data	
Supply voltage U _B	10 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U _B
Open-circuit current	0 15 mA

Outputs

Number of digital switching outputs 2 Piece(s)

ning	
Switching principle	Dark switching
Switching output 2 Switching element	Transistor, PNP
Switching principle	Light switching
Switching output 1 Switching element	Transistor, PNP
	Low: ≤2V
Switching voltage	high: ≥(U _B -2V)
Switching current, max.	100 mA
Voltage type	DC
Switching outputs	

Timing

Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

Connection

Connection 1	
Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm²

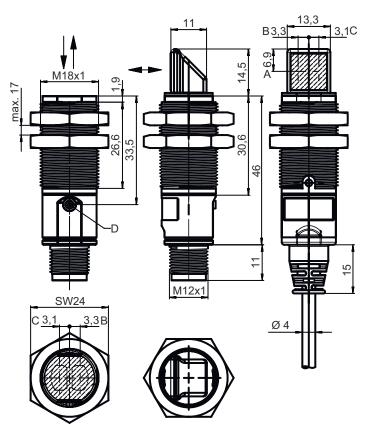
Mechanical data

incontainear aata	
Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic
	Stainless steel, V2A, ABS
Lens cover material	Plastic
Net weight	70 g
Housing color	Black
	Silver
Operation and display	
Type of display	LED
Number of LEDs	1 Piece(s)
Environmental data	
Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2
Classification	
Customs tariff number	85365019
eCl@ss 8.0	27270901
eCl@ss 9.0	27270901
ETIM 5.0	EC002716
ETIM 6.0	EC002716

Dimensioned drawings



All dimensions in millimeters



- A Vertical position of the optical axis
- B Optical axis (transmitter)
- C Optical axis (receiver)
- D Indicator diode

Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm ²

Conductor color

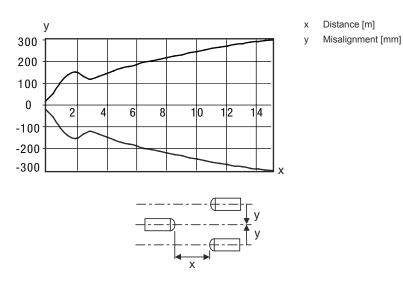
Conductor assignment

Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1

Diagrams

Leuze

Typ. response behavior



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Light path free
	Yellow, flashing	No function reserve

Suitable transmitters

 Part no.	Designation	Article	Description
50122703	LS328/9D	Throughbeam photoelectric sensor transmitter	Special design: Deactivation input Operating range limit: 0 15 m Light source: LED, Red Supply voltage: DC Deactivation inputs: 2 Piece(s) Connection: Cable, 2,000 mm, 4 -wire

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type n/a: red light I: infrared light
AAAF	Preset range (optional) n/a: operating range acc. to data sheet xxxF: preset range [mm]
ВВ	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button

Part number code



СС	Switching output / function (OUT1 = pin 4, OUT2 = pin 2): 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection n/a: cable, standard length 2000mm, 4-wire M12: M12 connector, 4-pin (plug)
	Note
0	∜ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
✤ This product is not a safety sensor and is not intended as personnel protection.
✤ The product may only be put into operation by competent persons.
∜ Only use the product in accordance with its intended use.

For UL applications:

b For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^\circ\text{C}$

Accessories

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
C	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

Accessories



Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
	50083189	BT 318-ARH	Adjustment fastening part	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable Material: Metal
60	50121904	BT318B-OM	Fastening	Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable, Turning Material: Plastic



♦ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.