

Technical data sheet Stationary bar code reader

Part no.: 50113192

BCL 548i SL 102 H



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories











Technical data



Series	BCL 500i
Special design	
pecial design	Heating
unctions	
unctions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Heating
	Reference code comparison
haracteristic parameters	
TTF	93 years
ead data	
ode types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectiona
	UPC
canning rate, typical	1,000 scans/s
ar codes per reading gate, max. Imber	64 Piece(s)
lumper	
Optical data leading distance	1,000 2,400 mm
Optical data leading distance ight source	Laser, Red
Optical data eading distance ight source aser light wavelength	Laser, Red 650 nm
Optical data Reading distance light source aser light wavelength aser class	Laser, Red 650 nm 2, IEC/EN 60825-1:2007
Optical data leading distance light source aser light wavelength aser class ransmitted-signal shape	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous
Optical data leading distance light source aser light wavelength aser class ransmitted-signal shape leable opening angle (reading field	Laser, Red 650 nm 2, IEC/EN 60825-1:2007
eading distance ight source aser light wavelength aser class ransmitted-signal shape sable opening angle (reading field pening) ar code contrast (PCS)	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Deptical data Reading distance Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Lar code contrast (PCS)	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Deptical data Leading distance light source aser light wavelength aser class ransmitted-signal shape leable opening angle (reading field pening) lar code contrast (PCS)	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
eading distance ight source aser light wavelength aser class ransmitted-signal shape sable opening angle (reading field pening) ar code contrast (PCS) lodulus size eading method	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm
eading distance ight source aser light wavelength aser class ransmitted-signal shape sable opening angle (reading field pening) ar code contrast (PCS) lodulus size eading method canning rate	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner
Detical data Reading distance Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field pening) Lar code contrast (PCS) Modulus size Reading method Light standard standard seam deflection	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s
Deptical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel
Deptical data Reading distance Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Bar code contrast (PCS) Modulus size Reading method Scanning rate Beam deflection Light beam exit Electrical data	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel
Deptical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Light source Light sable opening angle (reading field opening) Light code contrast (PCS) Light size Leading method Light beam exit Light beam exit	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel Front
eading distance ight source aser light wavelength aser class ransmitted-signal shape sable opening angle (reading field pening) ar code contrast (PCS) lodulus size eading method canning rate eam deflection ight beam exit	Laser, Red 650 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 60 % 0.7 1 mm Line scanner 800 1,200 scans/s Via rotating polygon wheel Front

	Inputs/outputs selectable	400 4
	Output current, max.	100 mA
	Number of inputs/outputs selectable	DC
	Voltage type, outputs	
	Switching voltage, outputs	Typ. U _B / 0 V
	Voltage type, inputs	- *
	Switching voltage, inputs	Typ. U _B / 0 V 8 mA
	Input current, max.	O IIIA
ln	terface	
Ту	pe	PROFINET
	Profinet	
	Function	Process
	Conformance class	В
	Protocol	PROFINET RT
	Switch functionality	Integrated
	Transmission speed	100 Mbit/s
S	ervice interface	
		HOD
ıy	pe	USB
	USB	
	Function	Configuration via software
		Service
C	onnection	
Νι	ımber of connections	5 Piece(s)
	Connection 1	
	Function	Service interface
	Type of connection	USB
	Designation on device	SERVICE
	Connector type	USB 2.0 Standard-A
	Connection 2 Function	Circust IN
	runction	Signal IN
	Type of connection	Signal OUT
	Type of connection	Connector SW IN/OUT
	Designation on device Thread size	M12
	Type	Female
	Material	Metal
	No. of pins	5 -pin
	Encoding	A-coded
	Liiodanig	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	Connection 3	
	Function	PWR / SW IN/OUT
	Type of connection	Connector
	Designation on device	PWR
	Thread size	M12
	Туре	Male
	Material	Metal
	No. of pins	5 -pin
	Encoding	A

A-coded

Encoding

Technical data



Connection 4	
Function	BUS IN
Type of connection	Connector
Designation on device	HOST / BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 5	
Function	BUS OUT
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12
Туре	Female
No. of pins	4 -pin

Mec	han	ical	d	ata
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Design	Cubic
Dimension (W x H x L)	123.5 mm x 63 mm x 106.5 mm
Housing material	Metal, Aluminum
Lens cover material	Glass
Net weight	1,100 g
Housing color	Black, RAL 9005
	Red, RAL 3000
Type of fastening	Dovetail grooves
	Mounting thread
	Via optional mounting device

Operation and display

Type of display	LED	
	Monochromatic graphical display, 128x64 pixel, with background lighting	
Number of LEDs	2 Piece(s)	
Type of configuration	Via web browser	
Operational controls	Button(s)	
	Via service interface	

Environmental data

Ambient temperature, operation	-35 40 °C
Ambient temperature, storage	-20 +70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

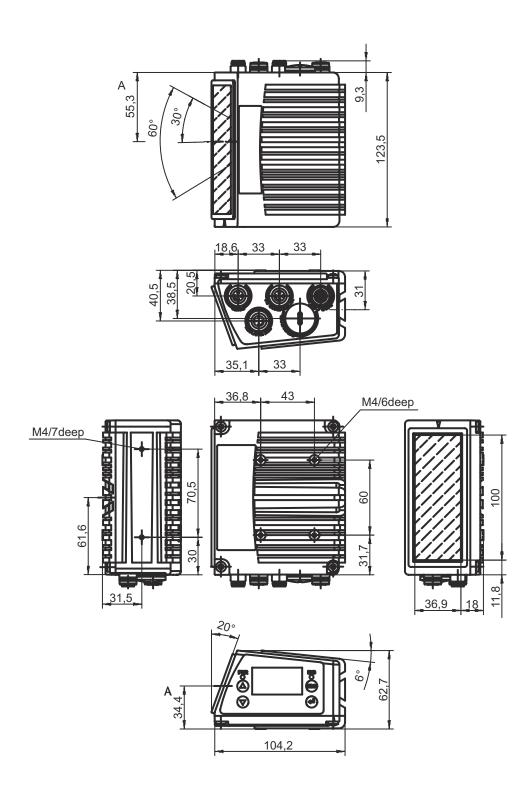
Classification

Customs tariff number	84719000	
eCl@ss 8.0	27280102	
eCl@ss 9.0	27280102	
ETIM 5.0	EC002550	
ETIM 6.0	EC002550	

Dimensioned drawings

Leuze

All dimensions in millimeters



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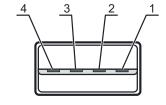
Electrical connection



Connection 1	SERVICE
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Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

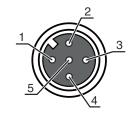
Pin	Pin assignment
1	+5 V DC
2	D Data
3	D+ - Data
4	GND



Connection 2 SW IN/OUT

Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	
1	VOUT	
2	SWIO 1	
3	GND	
4	SWIO 2	
5	FE	

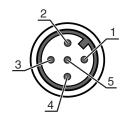


Connection 3

Function	PWR / SW IN/OUT
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

PWR

Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE



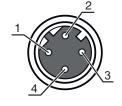




Connection 4 HOST / BUS IN

Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

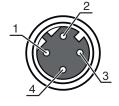
Pin	Pin assignment	
1	TD+	
2	RD+	
3	TD-	
4	RD-	



Connection 5 BUS OUT

Function	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

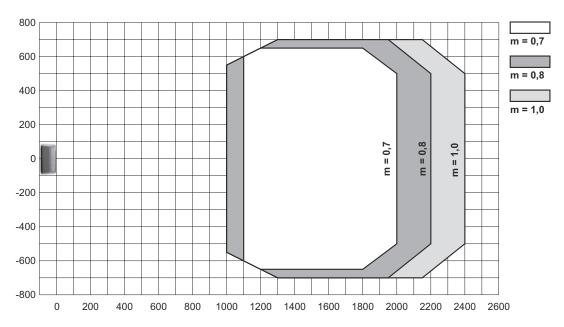
Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Diagrams

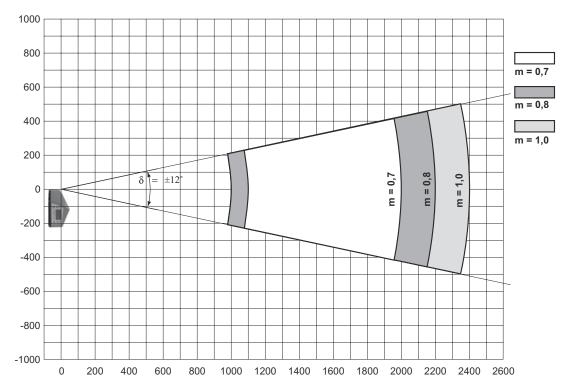
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Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Lateral reading field curve



- x Reading field distance [mm]
- y Reading field height [mm]

Operation and display



LED	Display	Meaning
1 PWR	Off	Device switched off
	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Orange, continuous light	Service operation
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
2 BUS	Off	No supply voltage
	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Network error

Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology) 500i: RS 232 / RS 422 / RS 485 (multiNet master) 501i: RS 485 (multiNet slave) 504i: PROFIBUS DP 508i: EtherNet TCP/IP, UDP 548i: PROFINET RT 558i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
В	Special equipment H: with heating

Note



 $\ ^{\mbox{\tiny b}}\ \mbox{A list with all available device types can be found on the Leuze website at www.leuze.com.}$

Notes



Observe intended use!



Notes





WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🔖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- 🔖 When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🔖 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Solution Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
· · · · · · · · · · · · · · · · · · ·	0.0	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC

Accessories



	Part no.	Designation	Article	Description
	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Other

•	•			
	Part no.	Designation	Article	Description
	50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal

Services

	Part no.	Designation	Article	Description
₽	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Accessories



	Part no.	Designation	Article	Description
 	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

N		



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.