



Thru-beam sensor ML29T-P/32/59/115 100mm



- Single-beam monitoring with extremely narrow sensor
- Integrated circuit
- Test
- Simple installation - Plug & Play
- Ideal for installation in door profiles or frames
- Version with Certification in accordance with railway standard EN50155

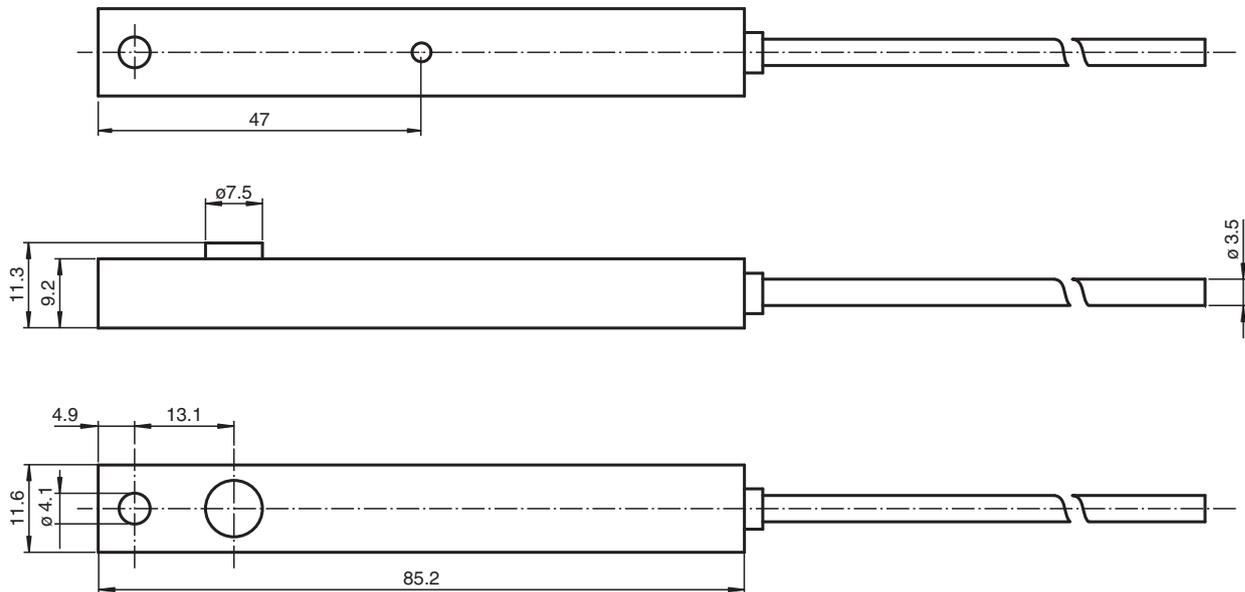
Single-beam miniature photoelectric sensor, ideal for installation in door frames, with certification in accordance with the EN 51155 railroad standard



Function

The narrow miniature thru-beam sensors are a small and cost-effective solution, fitting in virtually any door frame. The ML29 and ML30 series offer fast, reliable detection at a distance of up to 8.5 m. The sensors are easy to mount on the profile, either using adhesive strips or a screw. A large opening angle ensures problem-free alignment. Several sensors can be mounted in a cross formation to offer multi-beam protection.

Dimensions



Technical Data

System components

Emitter	ML29T-T/115
Receiver	ML29T-R/32/59/115

General specifications

Effective detection range	0 ... 2.5 m
Threshold detection range	3.5 m
Light source	IRED
Light type	modulated infrared light
Angle of divergence	+/- 8 °
Optical face	lateral
Ambient light limit	40000 Lux

Functional safety related parameters

MTTF _d	1440 a
Mission Time (T _M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Function indicator	LED red in receiver : lights up when receiving the light beam
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Electrical specifications

Operating voltage	U _B	10 ... 32 V DC
No-load supply current	I ₀	Emitter: ≤ 25 mA Receiver: ≤ 10 mA

Input

Test input	Test: Transmitter switches off at +UB ≤ 5 V DC
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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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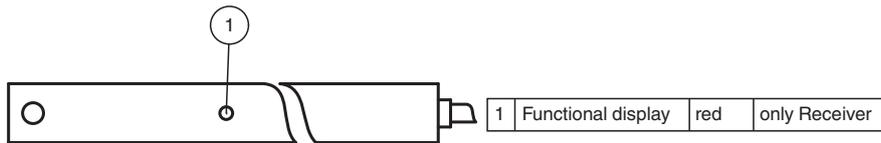
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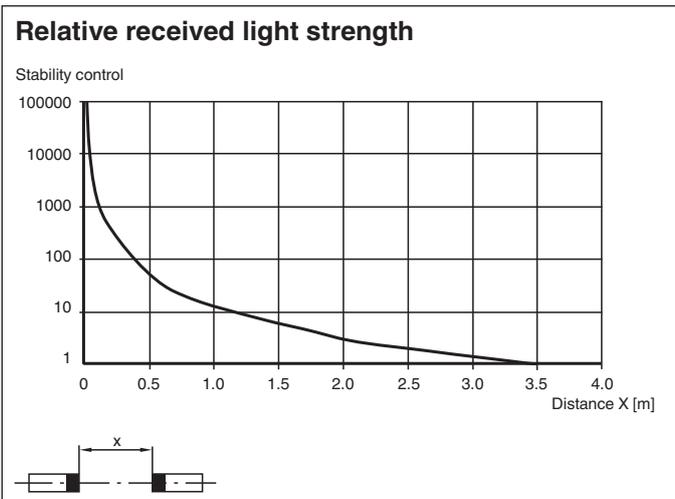
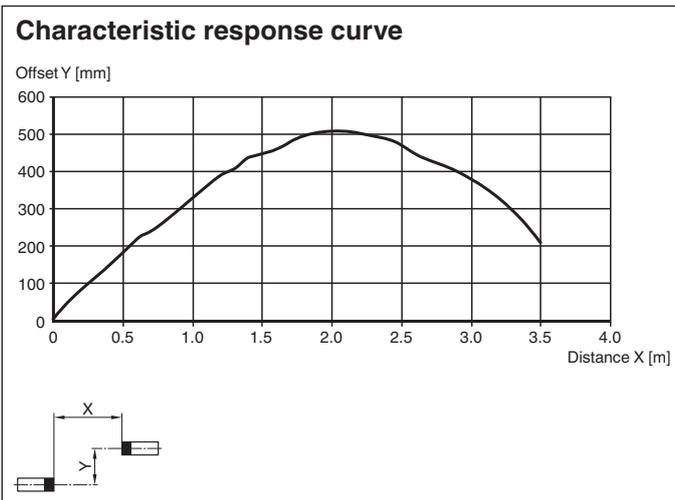
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Assembly

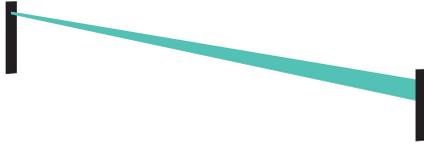


Characteristic Curve



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Application



Accessories

	ML29 Front Plate	Front plate for thru-beam sensors in series ML29
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Function

Static detection:

The light beam switch detects persons and objects independently of movement and surface structure for as long as the object breaks the detection beam.

		Electronic output
Light detection /25	Person in the beam	Inactive
	No person in the beam	Active
Dark detection /59	Person in the beam	Active
	No person in the beam	Inactive

Optics:

The relatively wide opening angles enable the light beam switches to be installed quickly, without alignment problems. Even if there is a light distortion of the installation profiles the function is retained.

Test input:

The test input is used to check the function of the light beam switch.

The test signal at the emitter switches the emitter off at $+U_B \leq 5\text{ V}$ and thereby simulates a light beam interruption. It thus enables a complete check of the sensor from the optical path through to the output.

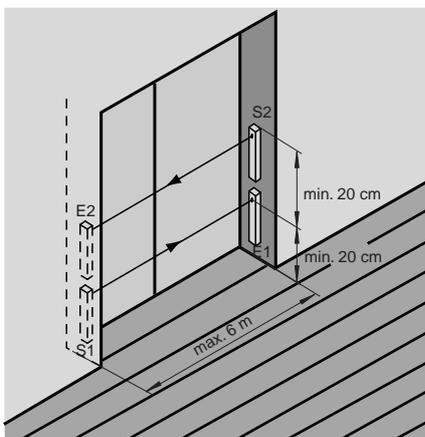
Installation:

Thanks to its small dimensions, the light beam can be fitted in a U-profile or behind a face panel. The hole diameter for both the emitter and the receiver is 8 mm.

Even fixing by means of the adhesive tape contained in the delivery package can be considered.

Installation of twin-beam arrangement:

A twin-beam version requires 2 emitters and receivers. Care should be taken that the beam separation is not less than 20 cm. The transmitters and receivers must be arranged in the form of a cross.



Accessories

Other suitable accessories can be found at www.pepperl-fuchs.com

Function principle

The thru-beam sensor requires a pair of devices for operation, comprising a light transmitter and a light receiver. The emitter and receiver must be arranged in optical alignment with each other. The infrared light from the emitter is detected by the receiver and evaluated.

Application

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Thru-beam sensor

ML29T-P/32/59/115 100mm

- Person detection for automatic doors and gates
- Closing edge protection on sliding and revolving doors
- Threshold monitoring for elevator doors
- Step monitoring for doors on public transport vehicles
- Trigger function for restarting escalators

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