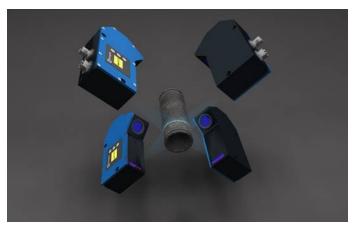
MLWL251 LASER

Part Number



- Blue light for applications on metal, organic or semi-transparent materials
- Increased resistance to extraneous light and high speed
- Optimized profile quality thanks to HDR function
- Precise measuring range resolution X (> 2000 measuring points)
- Up to 12 million measuring points per second

2D/3D Profile Sensors project a laser line onto the object to be detected and generate an accurate, linearized height profile with an internal camera which is set up at a triangulation angle. Thanks to its uniform, open interface, the weCat3D series can be incorporated by means of the DLL program library or the GigE Vision standard without an additional control unit. Alternatively, wenglor offers its own software packages for implementing your application.



Technical Data

Technical Data	
Optical Data	
Working range Z	120300 mm
Measuring range Z	180 mm
Measuring range X	65145 mm
Linearity Deviation	45 <i>μ</i> m
Resolution Z	5,226 μm
Resolution X	3681 <i>μ</i> m
Light Source	Laser (blue)
Wavelength	405 nm
Laser Class (EN 60825-1)	3R
Max. Ambient Light	5000 Lux
Electrical Data	
Supply Voltage	1830 V DC
Current Consumption (Ub = 24 V)	300 mA
Measuring Rate	1756000 /s
Subsampling	3506000 /s
Temperature Range	045 °C
Storage temperature	-2070 °C
Inputs/Outputs	4
Switching Output Voltage Drop	< 1,5 V
Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Interface	Ethernet TCP/IP
Baud Rate	100/1000 Mbit/s
Protection Class	III
FDA Accession Number	1710276-000
Mechanical Data	
Housing Material	Aluminum
Degree of Protection	IP67
Connection	M12 × 1; 12-pin
Type of Connection Ethernet	M12 × 1; 8-pin, X-cod.
Optic Cover	Glass
Weight	580 g
Web server	yes
Configurable as PNP/NPN/Push-Pull	•
Switchable to NC/NO	Ŏ
Connection Diagram No.	1022 1034
Control Panel No.	X2 A22
Suitable Connection Equipment No.	50 87
Suitable Mounting Technology No.	343

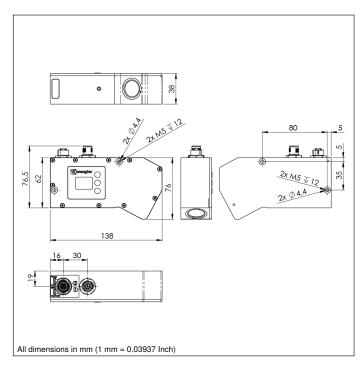
weCat3D

Display brightness may decrease with age. This does not result in any impairment of the sensor function.

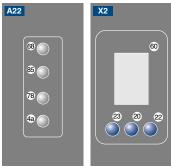
Complementary Products

Complementary i roddots				
Control Unit				
Cooling Unit ZLWK004				
Protective Screen Retainer ZLWS004				
Software				
Switch EHSS001				

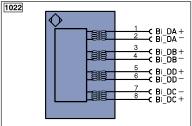


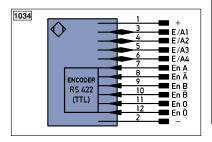


Ctrl. Panel



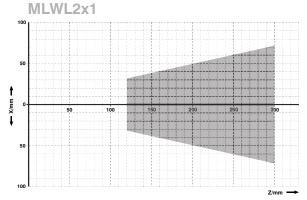
- 20 = Enter Button
- 22 = UP Button
- 23 = Down Button
- 4a = User LED
- 60 = Display
- 68 = Supply Voltage Indicator
- 78 = Module status
- 85 = Link/Act LED





eger	nd		PT	Platinum measuring resistor	ENARS422	Encoder A/Ā (TTL)	
+	Supply Voltage +		nc	not connected	ENBRS422	Encoder B/B (TTL)	
-	Supply Voltage 0 V		U	Test Input	ENA	Encoder A	
~	Supply Voltage (AC Voltage)		Ū	Test Input inverted	ENB	Encoder B	
Α	Switching Output	(NO)	W	Trigger Input	Amin	Digital output MIN	
Ā	Switching Output	(NC)	W -	Ground for the Trigger Input	Амах	Digital output MAX	
V	Contamination/Error Output	(NO)	0	Analog Output	Аок	Digital output OK	
V	Contamination/Error Output	(NC)	0-	Ground for the Analog Output	SY In	Synchronization In	
E	Input (analog or digital)		BZ	Block Discharge	SY OUT	Synchronization OUT	
T	Teach Input		Awv	Valve Output	OLT	Brightness output	
Z	Time Delay (activation)		а	Valve Control Output +	М	Maintenance	
S	Shielding		b	Valve Control Output 0 V	rsv	reserved	
RxD	Interface Receive Path		SY	Synchronization	Wire Co	Wire Colors according to IEC 60757	
TxD	Interface Send Path		SY-	Ground for the Synchronization	BK	Black	
RDY	Ready		E+	Receiver-Line	BN	Brown	
GND	Ground		S+	Emitter-Line	RD	Red	
CL	Clock		±	Grounding	OG	Orange	
E/A	Output/Input programmable		SnR	Switching Distance Reduction	YE	Yellow	
0	IO-Link		Rx+/-	Ethernet Receive Path	GN	Green	
PoE	Power over Ethernet		Tx+/-	Ethernet Send Path	BU	Blue	
IN	Safety Input		Bus	Interfaces-Bus A(+)/B(-)	VT	Violet	
OSSD	Safety Output		La	Emitted Light disengageable	GY	Grey	
Signal	Signal Output		Mag	Magnet activation	WH	White	
BI_D+/-	- Ethernet Gigabit bidirect. data	line (A-D)	RES	Input confirmation	PK	Pink	
	Encoder 0-pulse 0-0 (TTL)	, ,	EDM	Contactor Monitoring	GNYE	Green/Yellow	

Measuring field X, Z





X = Measuring Range









