

Technical data sheet Stationary bar code reader

Part no.: 50116226

BCL 300i SN 102



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories













Technical data



Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Charactariotic narameters	, , , , , , , , , , , , , , , , , , ,
Characteristic parameters	110 years
Pood data	,
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Optical data	
Reading distance	50 160 mm
Reading distance	50 160 mm
ight source	Laser, Red
-	Laser, Red 655 nm
Light source Laser light wavelength Laser class	Laser, Red 655 nm 2, IEC/EN 60825-1:2007
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field	Laser, Red 655 nm
Light source Laser light wavelength Laser class Fransmitted-signal shape	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening)	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 °
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max.	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max.	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max. Number of inputs/outputs selectable	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA 2 Piece(s)
Light source Laser light wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max.	Laser, Red 655 nm 2, IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W

RS 232	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7,8
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>
Data encoding	ASCII
RS 422	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8 data bits
Stop bit	1, 2 stop bits
Transmission protocol	Adjustable
Data encoding	ASCII
Service interface	
Туре	USB
USB Function	Configuration via software
runction	Configuration via software
Connection	
	4 Di - ()
Number of connections	1 Piece(s)
Number of connections	1 Piece(s)
Number of connections Connection 1	1 Piece(s)
Number of connections Connection 1 Function	1 Piece(s) BUS OUT
Connection 1	
Connection 1	BUS OUT
Connection 1	BUS OUT Connection to device
Connection 1	BUS OUT Connection to device Data interface
Connection 1	BUS OUT Connection to device Data interface PWR / SW IN/OUT
Connection 1 Function	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Connection 1 Function Type of connection	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector
Connection 1 Function Type of connection No. of pins Type	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin
Connection 1 Function Type of connection No. of pins Type	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male
Connection 1 Function Type of connection No. of pins Type Mechanical data Design	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L)	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back Via optional mounting device
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back Via optional mounting device
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight Housing color Type of fastening Operation and display Type of display Number of LEDs	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back Via optional mounting device
Connection 1 Function Type of connection No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Lens cover material Net weight	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal, Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back Via optional mounting device

Technical data

Leuze

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Certifications

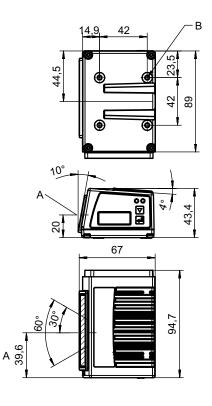
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters



B M4 thread (5 deep)

Optical axis

3,2 25,4 E

Electrical connection

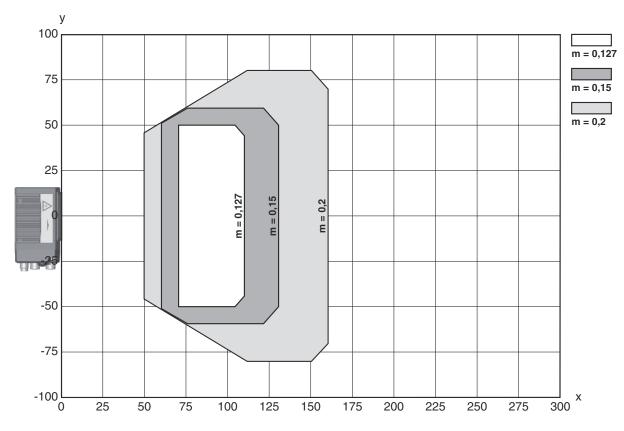


Connection 1

Function	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN/OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



- x Reading field distance [mm]
- y Reading field width [mm]

Operation and display

LED	Display	Meaning	
1 PWR	Green, flashing	Device ok, initialization phase	
	Green, continuous light	Device OK	
	Green, briefly off - on	Reading successful	
	green, briefly off - briefly red - on	Reading not successful	
	Orange, continuous light	Service mode	
	Red, flashing	Device OK, warning set	
	Red, continuous light	Error, device error	
2 BUS	Green, flashing	Initialization	

Operation and display



LED	Display	Meaning
2 BUS	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: with display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- \$ Only use the product in accordance with its intended use.

Notes





WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT



Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🖖 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- 🔖 When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- 🔖 CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE



Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- ∜ Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Connection technology - Interconnection cables

		0,		
	Part no.	Designation	Article	Description
7	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC

Accessories



	Part no.	Designation	Article	Description
₩ •-•	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

^{*} Necessary accessories, please order separately

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Accessories



Services

	Part no.	Designation	Article	Description
р В	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.