

Operating instructions Pressure sensor

## efectorsod PN78xx

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# **1 Preliminary note**

## 1.1 Symbols used

- Instruction
- > Reaction, result
- [...] Designation of pushbuttons, buttons or indications
- $\rightarrow$  Cross-reference
- Important note:
  - J Non-compliance can result in malfunctions or interference.

# 2 Safety instructions

- Please read this document prior to set-up of the unit. Ensure that the product is suitable for your application without any restrictions.
- If the operating instructions or the technical data are not adhered to, personal injury and/or damage to property can occur.
- Check the compatibility of the product materials (→ chapter 12 Technical data) with the media to be measured in all applications.

For the scope of validity cULus: The device shall be supplied from an isolating transformer having a secondary Listed fuse rated as noted in the following table.

		5
	Overcu	rrent protection
Control-circuit	wire size	Maximum protective device rating
AWG	(mm²)	Ampere
26	(0.13)	1
24	(0.20)	2
22	(0.32)	3
20	(0.52)	5
18	(0.82)	7
16	(1.3)	10

The Sensor shall be connected only by using any R/C (CYJV2) cord, having suitable ratings.

# **3 Functions and features**

The unit monitors the system pressure in pneumatic and compressed air networks of machines and plants.

### Applications

Compressed air (other media on request)

Type of pressure: relative pressure

Order no.	Measuring range		Permissible overpressure		Bursting pressure	
	bar	PSI	bar	PSI	bar	PSI
PN7834	-110	-14.5145	20	290	30	435
	mbar	PSI	mbar	PSI	mbar	PSI
PN7809	-1 0001 000	-14.514.5	20 000	290	30 000	435

 $MPa = bar \div 10 / kPa = bar \times 100$ 



Avoid static and dynamic overpressure exceeding the given overload pressure by taking appropriate measures.

The indicated bursting pressure must not be exceeded.

Even if the bursting pressure is exceeded only for a short time, the unit may be destroyed. NOTE: Risk of injury!

If pressures might occur which are higher than the permissible overpressure, you should use other units of the PN70xx series. If you have any questions, please contact ifm electronic's sales specialists.

# 4 Function

# 4.1 Processing of the measured signals

- The unit displays the current system pressure.
- It generates 2 output signals according to the parameter setting.

OUT1	Switching signal for system pressure limit value.
OUT2	<ul> <li>2 options</li> <li>• Switching signal for system pressure limit value.</li> <li>• Diagnostic signal (output 1 is inactive in case of a fault).</li> </ul>

# 4.2 Switching function

OUTx changes its switching state if it is above or below the set switching limits (SPx, rPx). The following switching functions can be selected:

- Hysteresis function / normally open:  $[OUx] = [Hno] (\rightarrow fig. 1)$ .
- Hysteresis function / normally closed:  $[OUx] = [Hnc] (\rightarrow fig. 1)$ .

First the set point (SPx) is set, then the reset point (rPx) with the requested difference.

- Window function / normally open:  $[OUx] = [Fno] (\rightarrow fig. 2).$
- Window function / normally closed:  $[OUx] = [Fnc] (\rightarrow fig. 2).$

The width of the window can be set by means of the difference between SPx and rPx. SPx = upper value, rPx = lower value.



P = system pressure; HY = hysteresis; FE = window

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# 4.3 Diagnostic function

Output 2 is used as diagnostic output based on the DESINA specification if [OU2] = [dESI].

- If there is no fault, the output is switched and carries UB+ (if P-n = PnP) or UB-(if P-n = nPn).
- In case of malfunctions in the following areas, the output is inactive:
  - short circuit in output 1.
  - EPROM function.
  - RAM function.
  - parameter setting.
  - processor function.

# 4.4 Differential pressure measurement

Besides the main pressure connection (1) the unit provides a ventilation connection (2). If both connections are connected to the pressure system, the unit can work as a differential pressure sensor.



- !
- For proper function the following conditions must be met:
  - The pressure at the main connection must always be greater than the pressure at the ventilation connection.
  - However, the pressure at the ventilation connection must not exceed 10 bar.

## Note:

For differential pressure measurement the measurement accuracy deviates from the specified accuracy ( $\rightarrow$  12 Technical data). The deviation depends on the amount of system pressure. It is 3.5 to 8.3 mbar per 1 bar system pressure.

The deviation can be minimised by setting an offset value ( $\rightarrow$  9.3.5 Zero point calibration).

# 5 Mounting



Before installing and removing the unit: make sure that no pressure is applied to the system.

Screw the pressure connection or adapter G<sup>1</sup>/<sub>8</sub> to the main pressure connection (1) and tighten. Maximum tightening torque: 8 Nm.



Further possibilities:  $\rightarrow$  the following sections.

## 5.1 Mounting accessories

The following components are available as accessories:	Order no.
Mounting set for DIN rail mounting (DIN rail TH 35-7.5 to EN 60715)	E37340
Adapter R <sup>1</sup> / <sub>8</sub> to R <sup>1</sup> / <sub>8</sub> , can be aligned	E37350
T pipe mounting set, includes: • T pipe with 3 connections G <sup>1</sup> / <sub>2</sub> • Reducer G <sup>1</sup> / <sub>2</sub> to G <sup>1</sup> / <sub>8</sub> • Adapter R <sup>1</sup> / <sub>8</sub> to R <sup>1</sup> / <sub>8</sub>	E37360
Thread extension 1/8" for flange mounting	E30075
Push-in air fitting for tube Ø 6 mm	E30076
Push-in air fitting for tube Ø 8 mm	E30077

### 5.2 Pressure connections for differential pressure measurement

- Remove the label from the ventilation connection M5 (2), connect to the pressure system.
   Maximum tightening torque: 2.5 Nm.
- Connect the main pressure connection G<sup>1</sup>/<sub>8</sub> (1) to the pressure system. Maximum tightening torque: 8 Nm.



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# 5.3 DIN rail mounting

DIN rail TH 35-7.5 to EN 60715



- ► Fix the mounting clip (1) with the screws M4 x 40 (2) to the flange. Maximum tightening torque: 2.5 Nm.
- ► Hook the unit into the DIN rail and clip it into place.

Removal:

Lever out the mounting clip with a screwdriver at the top or at the bottom and remove the unit.

## 5.4 Rear panel mounting



► Fix the unit with 2 screws M4 x 40 (1) (not included) to the rear panel. Maximum tightening torque: 2.5 Nm.

### 5.5 Mounting on a pressure-carrying rear panel



- 1: main pressure connection
- 2: gland for pressure connection 2 mm
- 3: adapter plug (not included)
- 4: O-ring (not included)

5: fixing screws (not included)

- Cover the main pressure connection with an adapter plug G<sup>1</sup>/<sub>8</sub>. Maximum tightening torque: 8 Nm.
- ► Remove the gland for pressure connection.
- Insert the O-ring 3 x 2 and connect the connection to the medium-carrying channel (diameter 2 mm).
- Fix the unit with 2 screws M4 x 40 to the rear panel. Maximum tightening torque: 2.5 Nm.

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## 5.6 Floor mounting



- 1: main pressure connection
- 2: fixing holes (4 threaded holes M3 or 4 bore holes with 4.5 mm diameter for fixing screws M4)
- 3: bore hole for G1/8 adapter
- 4: bore hole for ventilation connection
- 5: fixing screws M3 (not included)
- 6: fixing screws M4 (not included)
- Arrange for bore holes for fixing screws and pressure connections in the floor plate.
- Screw the pressure connection or adapter G<sup>1</sup>/<sub>8</sub> to the main pressure connection (1) and tighten. Maximum tightening torque: 8 Nm.
- For mounting in a pressure-carrying floor plate: insert an O-ring for sealing (not included).
- Place the unit on the floor plate. Screw 4 screws M3 from the top through the flange into the floor plate. Maximum tightening torque: 1.5 Nm.

As an alternative:

Place the unit on the floor plate. Screw 4 screws M4 from below through the floor plate into the flange. Maximum tightening torque: 2.5 Nm.

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The ventilation connection must not be obstructed by mounting or soiling.
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## 5.7 Mounting on a maintenance unit

The unit can be integrated in maintenance units by means of an adapter  $R_{16}^{16}$  to  $R_{16}^{16}$  (order no. E37350) or by means of the T pipe mounting set (order no. E37360). When using the indicated accessories the pressure sensor can be aligned.

Mounting with adapter



### Mounting with T pipe mounting set



# **6 Electrical connection**

The unit must be connected by a qualified electrician.

The national and international regulations for the installation of electrical equipment must be adhered to.

Voltage supply to EN 50178, SELV, PELV.

Disconnect power.

Connect the unit as follows:



Pin 1	Ub+
Pin 3	Ub-
Pin 4 (OUT1)	<ul> <li>binary switching output pressure monitoring</li> </ul>
Pin 2 (OUT2)	<ul> <li>binary switching output if [OU2] = [Hno], [Hnc], [Fno] or [Fnc]</li> <li>diagnostic output if [OU2] = [dESI]</li> </ul>

Core colours of ifm sockets:

1 = BN (brown), 2 = WH (white), 3 = BU (blue), 4 = BK (black)

# 7 Operating and display elements



#### 1 to 8: Indicator LEDs

- LED 1 to LED 3 = system pressure in the unit of measurement which is indicated on the label.
- LEDs 4 to 6: not used,
- LED 7, LED 8 = switching state of the corresponding output.

#### 9: Alphanumeric display, 4 digits

- Indication of the current system pressure.
- Indication of the parameters and parameter values.

#### 10: Set button

- Setting of the parameter values (scrolling by holding pressed; incrementally by pressing once).

#### 11: Mode/Enter button

- Selection of the parameters and acknowledgement of the parameter values

# 8 Menu

## 8.1 Menu structure



# 8.2 Explanation of the menu

SP1/rP1	Upper / lower limit value for system pressure at which OUT1 switches.	
SP2/rP2	Upper / lower limit value for system pressure at which OUT2 switches.	
OU1	<ul> <li>Output function for OUT1:</li> <li>Switching signal for the pressure limit values: hysteresis function [H] or window function [F], either normally open [. no] or normally closed [. nc].</li> </ul>	
OU2	<ul> <li>Output function for OUT2:</li> <li>Switching signal for the pressure limit values: hysteresis function [H] or window function [F], either normally open [. no] or normally closed [. nc].</li> <li>Diagnostic signal [OU2] = dESI.</li> </ul>	UK
EF	Extended functions / opening of menu level 2.	
Uni	Standard unit of measurement for system pressure.	
HI	Maximum value memory for system pressure.	
LO	Minimum value memory for system pressure.	
tCOF	Teach zero-point calibration.	
COF	Manually enter the zero point calibration.	
dS1/dS2	Switch-on delay for OUT1 / OUT2.	
dr1/dr2	Switch-off delay for OUT1 / OUT2.	
P-n	Output logic: pnp / npn.	
dAP	Damping for the switching outputs.	
diS	Update rate and orientation of the display.	
rES	Restore factory settings.	

# 9 Parameter setting

During parameter setting the unit remains in the operating mode. It continues its monitoring function with the existing parameters until the parameter setting has been completed.

## 9.1 General parameter setting

3 steps must be taken for each parameter setting:

1	<ul> <li>Press [Mode/Enter] until the requested parameter is displayed.</li> </ul>	Mode/Enter Set
2	<ul> <li>▶ Press [Set] and keep it pressed.</li> <li>&gt; Current setting value of the parameter flashes for 5 s.</li> <li>&gt; After 5 s: setting value is changed: incrementally by pressing the button once or continuously by keeping the button pressed.</li> </ul>	Mode/Enter Set
	Numerical values are incremented continumove to the maximum setting value. Then setting value.	
3	<ul> <li>Acknowledgement of the parameter value</li> <li>▶ Press [Mode/Enter] briefly.</li> <li>&gt; The parameter is displayed again. The new setting value is stored.</li> </ul>	Mode/Enter Set
	t <b>ing of other parameters:</b> Start again with step 1.	
	<b>shing the parameter setting:</b> Press [Mode/Enter] several times until the c for 15 s. The unit returns to the operating mode.	current measured value is displayed or wait

• Change from menu level 1 to menu level 2:



Locking / unlocking
 The unit can be locked electronically to prevent unintentional settings.



On delivery: unlocked.

• Timeout:

If no button is pressed for 15 s during parameter setting, the unit returns to the operating mode with unchanged values.

## 9.2 Setting of the output signals

### 9.2.1 Setting of the unit of measurement for system pressure

- ► Select [Uni] and set the unit of measurement:
  - [bAr], [mbar], [MPa], [kPa], [PSI].

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## 9.2.2 Setting of the output function

Select [OU1] and set the function: - [Hno] = hysteresis function / normally open - [Hnc] = hysteresis function / normally closed, - [Fno] = window function / normally open, - [Fnc] = window function / normally closed.	001
<ul> <li>Select [OU2] and set the function:</li> <li>[Hno] = hysteresis function / normally open,</li> <li>[Hnc] = hysteresis function / normally closed,</li> <li>[Fno] = window function / normally open,</li> <li>[Fnc] = window function / normally closed,</li> <li>[dESI] = output 2 is used as a diagnostic output.</li> </ul>	0U2

### 9.2.3 Setting of the switching limits

Select [SP1] / [SP2] and set the value at which the output switches.	SP I SP2
Select [rP1] / [rP2] and set the value at which the output switches off. rPx is always smaller than SPx. The unit only accepts values which are lower than the value for SPx.	-P   -P2

# 9.3 User settings (optional)

### 9.3.1 Setting of a time delay for the switching signals

[dS1] / [dS2] = switch-on delay for OUT1 / OUT2.	
[dr1] / [dr2] = switch-off delay for OUT1 / OUT2.	
Select [dS1], [dS2], [dr1] or [dr2] and set a value between 0.1 and 50 s	d52
(at 0.0 the delay time is not active).	dr 1

# 9.3.2 Setting of the output logic for the switching outputs

Select [P-n] and set [PnP] or [nPn].

P----

## 9.3.3 Setting of the damping for the switching outputs

<ul><li>dAP value = response time between pressure change and change of the switching status in milliseconds.</li><li>The following fix values can be set; they define the switching frequency (f) of the output:</li></ul>				
dAP         3         6         10         17         30         60         125         250         500				
f [Hz] 170 80 50 30 16 8 4 2 1				
9.3.4 Configuration of the display		JK		
<ul> <li>Select [diS] and set the update rate and orientation of the display:         <ul> <li>[d1]: update of the measured values every 50 ms.</li> <li>[d2]: update of the measured values every 200 ms.</li> <li>[d3]: update of the measured values every 600 ms.</li> <li>[rd1], [rd2], [rd3]: display as for d1, d2, d3; rotated by 180°.</li> <li>[OFF]: the display is switched off in the operating mode.</li> </ul> </li> </ul>	dı S			
9.3.5 Zero point calibration				
<ul> <li>Setting of an offset value for accuracy optimisation for differential pressure measurement.</li> <li>Select [COF] and set a value between -10 % and 10 % of the measuring span. The internal measured value "0" is shifted by this value.</li> <li>The following setting values improve the accuracy by 6 mbar per 1 bar system pressure:</li> </ul>				
For system pressure [bar]Setting value for PN7809 in %Setting value for PN7834 in %				
1 -0.2				
2 -0.6				
3 -0.9 -0.1				
4 -1.2 -0.1	4 -1.2 -0.1			
5 -1.6 -0.2				
6 -2.0 -0.2				
7 -2.4 -0.2				
8 -2.7 -0.3				
9         -3.0         -0.3           10         -3.4         -0.4				

As an alternative: automatic adjustment of the offset in the range 0 bar $\pm$ 10 % of the measuring span.	LEOF
Make sure that the differential pressure is 0 bar or as close as possible to the 0 bar mark.	
Press [Mode/Enter] until [tCOF] appears.	
Press [Set] and keep it pressed.	
> The current offset value ( in %) briefly flashes.	
► Release [SET].	
Press [Mode/Enter] briefly (= to confirm the new offset value).	
Reset of the teached value:	
Select [COF] and set the value [0].	

### 9.4 Service functions

### 9.4.1 Reading of the min/max values for system pressure

<ul> <li>Select [HI] or [LO], briefly press [Set].</li> <li>[HI] = maximum value, [LO] = minimum value.</li> </ul>	HI
Delete memory:	
► Select [HI] or [LO].	
Press [Set] and keep it pressed until [] is displayed.	
Press [Mode/Enter] briefly.	

### 9.4.2 Reset of all parameters to factory setting

<ul> <li>Select [rES].</li> </ul>	r-E5
Press [Set] and keep it pressed until [] is displayed.	
Press [Mode/Enter] briefly.	
We recommend taking down your own settings in the table before carrying	
out a reset ( $\rightarrow$ 13 Factory setting).	

# 10 Operation

After power on, the unit is in the Run mode (= normal operating mode). It carries out its measurement and evaluation functions and provides output signals according to the set parameters.

Operating indications  $\rightarrow$  chapter 7 Operating and display elements.

## **10.1 Reading of the set parameters**

- ▶ Press [Mode/Enter] until the requested parameter is displayed.
- ▶ Press [Set] briefly.
- > The unit displays the corresponding parameter value for about 15 s. After another 15 s the unit returns to the Run mode.

### **10.2 Fault indication**

[OL]	Overload pressure (measuring range exceeded)		
[UL]	Underload pressure (below measuring range)		
[SC1]	Short circuit in OUT1*		
[SC2]	Short circuit in OUT2*		
[SC]	Short circuit in both outputs*		
[Err]	Flashing: internal fault		

\*The output concerned is switched off as long as the short circuit exists.

The messages SC1, SC2, SC, and Err are shown even if the display is switched off.

# 11 Scale drawing



Dimensions in mm

- 1: ventilation connection M5; max. tightening torque 2.5 Nm.
- 2: main pressure connection G 1/8; tightening torque max. 8 Nm.
- 3: programming button
- 4: LEDs (display unit / switching status)
- 5: 4-digit alphanumeric display
- 6: for fixing screw M4; tightening torque max. 2.5 Nm.
- 7: for fixing screw M4; tightening torque max. 2.5 Nm.

# **12 Technical data**

Operating voltage [V]	
Current consumption [mA]	
Current rating per switching output [mA]	
Reverse polarity protection, overload protection up to 40 V	
Short-circuit protection; Integrated watchdog	
Voltage drop [V]	
Power-on delay time [s]	
Min. response time switching outputs [ms]	
Switching frequency [Hz]max.170	
Accuracy / deviations (in % of the span)	UK
- Set point accuracy	
- Deviation of the characteristics	
- Hysteresis	
- Repeatability (in case of temperature fluctuations < 10 K) K< ± 0.1	
- Long-term stability (in % of the span per 6 months)	
- Temperature coefficients (TEMPCO) in the compensated	
temperature range 0 60 °C (in % of the span per 10 K)	
- Greatest TEMPCO of the zero point / of the span	
Materials (wetted parts) high-grade stainless steel (394S17) brass; CuZn;	
FPM (Viton); PPS; silicon (plated)	
Housing materialsstainless steel (304S15); PPS; PC (Makrolon); PBT, (Pocan);	
PEI; FPM (Viton)	
Protection IP 67 III	
Insulation resistance [M $\Omega$ ]	
Shock resistance [g]	
Vibration resistance [g]	
Switching cycles min	
Operating temperature [°C]	
Medium temperature [°C] 060	
Storage temperature [°C]2585	
EMC EN 61000-4-2 ESD:	
EN 61000-4-3 HF radiated: 10 V/m	
EN 61000-4-4 Burst:	
EN 61000-4-5 Surge:0.5 / 1 KV	

<sup>1)</sup> to EN50178, SELV, PELV BFSL = Best Fit Straight Line / LS = Limit Value Setting

# 12.1 Setting ranges

		SP1	/ SP2	rP1	/ rP2	ΔP	
		min	max	min	max		
34	bar	-0.90	10.00	-0.95	9.95	0.05	
PN7834	PSI	-13	145	-14	144	1	
Å	MPa	-0.090	1.000	-0.095	0.995	0.005	
60	mbar	-975	1000	-980	995	5	
PN7809	PSI	-14.1	14.5	-14.2	14.4	0.1	
L L	kPa	-97.5	100.0	-98.0	99.5	0.5	

 $\Delta P$  = step increment

# **13 Factory setting**

Factory setting	User setting		
25% VMR *	25% VMR *		
23% VMR *			
Hno			
Hno			
75% VMR *			
73% VMR *			
0.0			
0.0			
0.0			
0.0			
0.0			
PnP			
6			
d2			
bAr			
	25% VMR * 23% VMR * Hno Hno 75% VMR * 73% VMR * 0.0 0.0 0.0 0.0 0.0 0.0 0.0 6 4 6 42		

\* = the indicated percentage of the final value of the measuring range (VMR) of the corresponding sensor in bar is set

More information at www.ifm.com