



**Model Number**

**LD28/LV28-Z-F1/76a/82b/110/116**

Thru-beam sensor  
with terminal compartment

**Features**

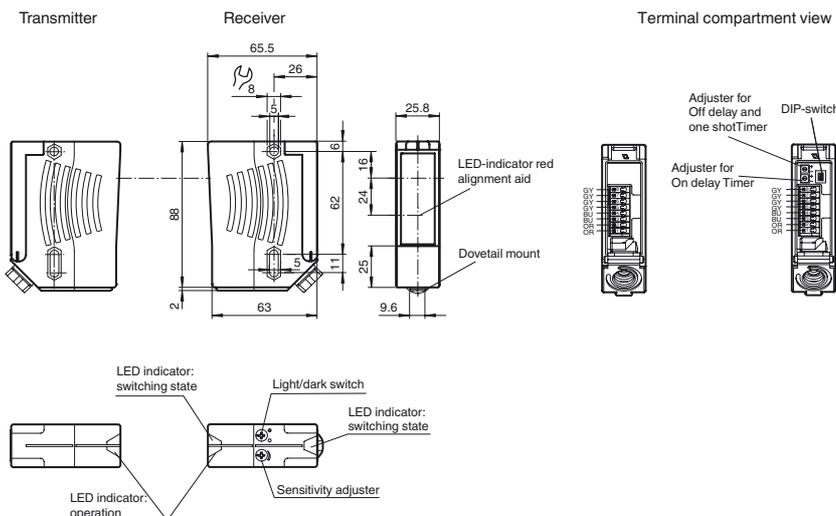
- Universal series with highly versatile fields of use
- Resistant against noise: reliable operation under all conditions
- Highly visible LED as alignment aid in receiver optics
- Programmable time function GAN, GAB, IAB as well as GAN-IAB and GAN-GAB as double function
- Emitter with test input
- Version with red light

**Product information**

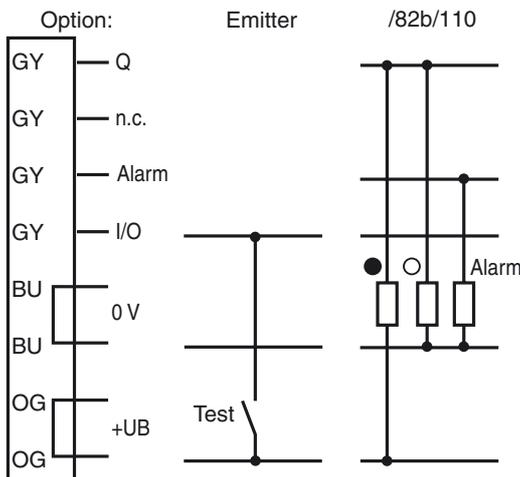
The series 28 family of sensors can be universally used. It has a large range of models that allows it to be integrated into any automation environment. The sensors are contained in sturdy water resistant plastic housings with multiple fastening options and scratch resistant optical cover. Features such as a timer function, and functions including a light/dark switch, sensitivity adjuster and highly visible status LEDs make for less effort on the part of the user and streamline installation, setup and operation. Just about any task associated with positioning, moving, conveying and monitoring can be accomplished with these sensors.

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**Dimensions**

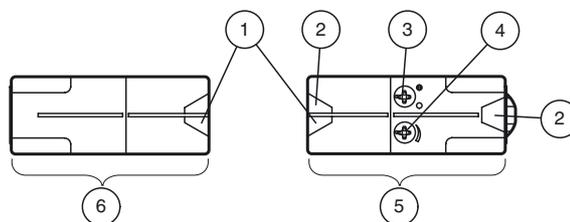


**Electrical connection**



- = Light on
- = Dark on

**Indicators/operating means**



1	Operating display green
2	Switch state yellow
3	Bright/dark switch
4	Sensitivity adjustment
5	Receiver
6	Transmitter

**Technical data****System components**

Emitter	LD28-F1/76a/116
Receiver	LV28-Z-F1/82b/110/116

**General specifications**

Effective detection range	0 ... 30 m
Threshold detection range	40 m
Light source	LED
Light type	modulated visible red light , 660 nm
Alignment aid	LED red (in receiver lens) illuminated constantly: beam is interrupted, flashes: reaching switching point, off: sufficient stability control
Transmitter frequency	F1 = 25 kHz
Diameter of the light spot	approx. 0.6 m at 30 m
Angle of divergence	Emitter 1.2°, Receiver 5°
Ambient light limit	50000 Lux

**Functional safety related parameters**

MTTF <sub>d</sub>	620 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	90 %

**Indicators/operating means**

Operation indicator	LED green
Function indicator	LED yellow: 1. LED lit constantly: signal > 2 x switching point (function reserve) 2. LED flashes: signal between 1 x switching point and 2 x switching point 3. LED off: signal < switching point
Control elements	sensitivity adjustment (Adjustment to < 25% of the effective operating range) , Light-on/dark-on changeover switch

**Electrical specifications**

Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		10 %
No-load supply current	I <sub>0</sub>	Emitter: ≤ 50 mA Receiver: ≤ 35 mA

**Input**

Test input	emitter deactivation at +U <sub>B</sub> (I <sub>max</sub> < 3 mA at 30 V DC)
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**Output**

Pre-fault indication output	1 PNP transistor, short-circuit protected, protected from reverse polarity, open collector, U <sub>max</sub> = 30 V DC, I <sub>max</sub> = 0.2 A The output becomes inactive if the signal level has fallen below the function reserve for approx. 10 s (yellow and red LEDs flash). If the light beam is interrupted four times during this period, the output immediately becomes inactive.	
Switching type	light/dark on, switchable	
Signal output	1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected	
Switching voltage	max. 30 V DC	
Switching current	max. 200 mA	
Switching frequency	f	1000 Hz
Response time	0.5 ms	
Timer function	ON delay (GAN), OFF delay (GAB), one shot (IAB), ON delay-one shot (GAN-IAB), ON delay-OFF delay (GAN-GAB), programmable adjustment interval 0.02 s ... 1 s	

**Conformity**

Product standard	EN 60947-5-2
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**Ambient conditions**

Ambient temperature	-40 ... 60 °C (-40 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)

**Mechanical specifications**

Housing width	25.8 mm
Housing height	88 mm
Housing depth	65.5 mm
Degree of protection	IP67
Connection	terminal compartment with 8 spring-loaded terminals for wire cross section 0.5 ... 1.5 mm <sup>2</sup> , Insulation stripping 7.5 ... 8.5 mm , M16 x 1.5 cable gland
Material	
Housing	Plastic ABS
Optical face	Plastic pane
Mass	200 g (emitter and receiver)

**Approvals and certificates****Accessories****OMH-05**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

**OMH-07**

Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm

**OMH-21**

Mounting bracket

**OMH-22**

Mounting bracket

**OMH-RLK29**

Mounting bracket

**OMH-MLV11-K**

dove tail mounting clamp

**OMH-RLK29-HW**

Mounting bracket for rear wall mounting

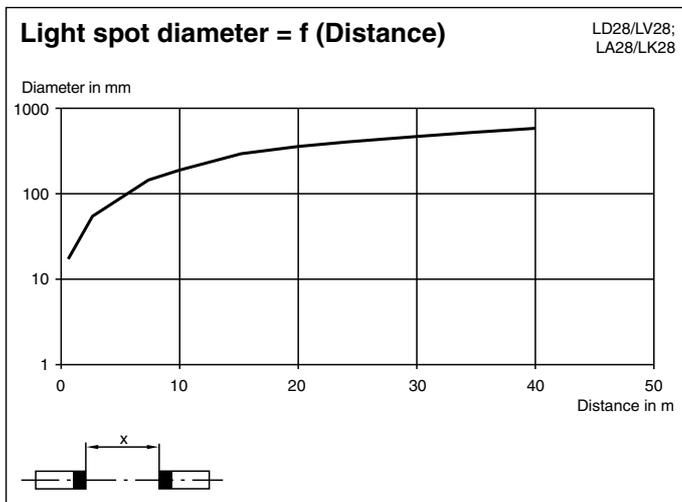
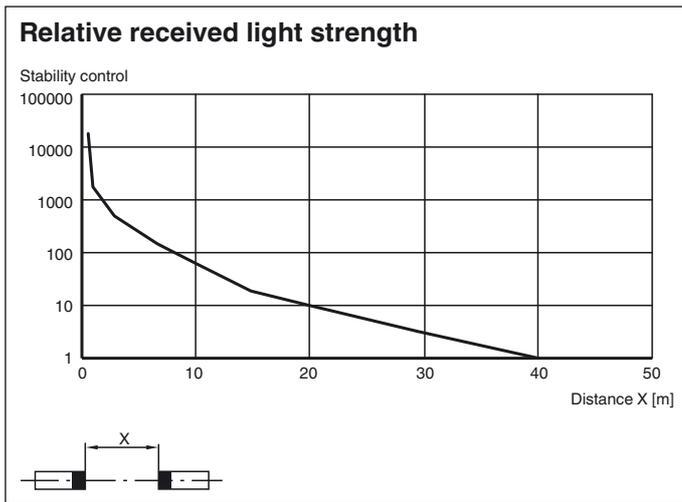
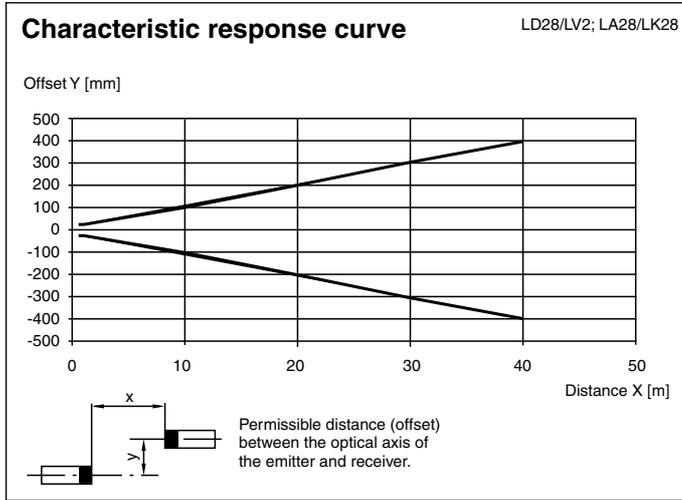
**OMH-RL28-C**

Weld slag cover model

Other suitable accessories can be found at [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com)

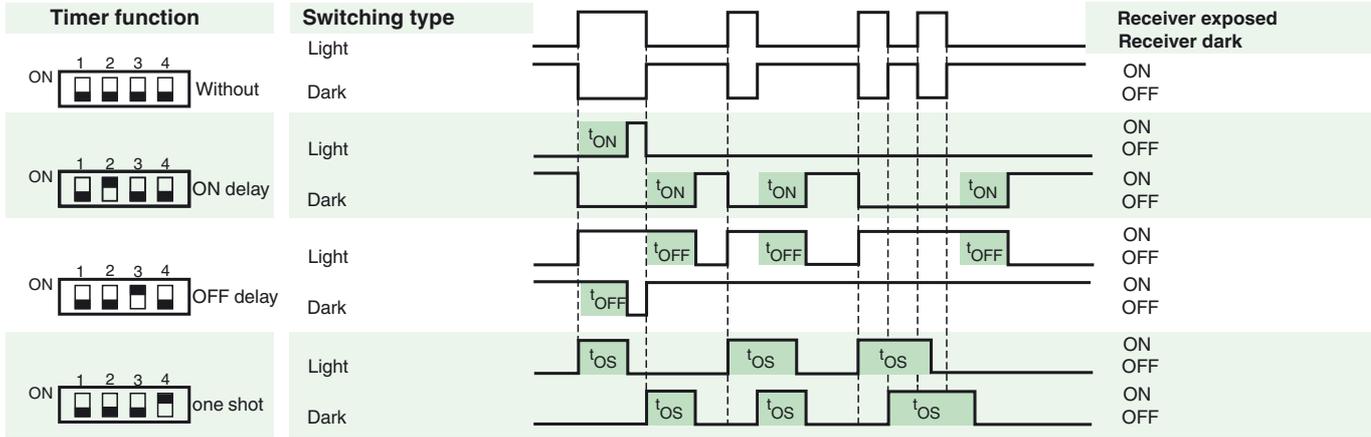
Protection class	II, rated insulation voltage $\leq 250$ V AC with pollution degree 1-2 according to IEC 60664-1 Output circuit basis insulation of input circuit according to EN 50178, rated insulation voltage 250 V AC Caution! The protection class 2 is only valid when the terminal compartment is closed.
UL approval	cULus Listed , Class 2 power source
CCC approval	CCC approval / marking not required for products rated $\leq 36$ V

**Curves/Diagrams**



**Timer functions**

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Time  $t_{ON}$ ,  $t_{OFF}$  and  $t_{OS}$  are adjustable from 0.02 to 1 seconds.  
 The Light-/Dark-Switch (Left, outer switch) is shown in the "Dark ON" position.

Type	Description	Notes
-Z	OFF delay timer	Adjustable time interval (0.02 s - 1 s)
	one shot timer	
	ON delay timer	
	ON delay timer / OFF delay timer	
	ON delay timer / one shot timer	